

RENAULT Master // NISSAN NV400 Interstar

Dal 2010 fino ad ora - motore 2300 cc - 4 cilindri - trazione anteriore - con A/C

Since 2010 until now- engine 2300 cc - 4 cylinders - front wheel drive - with A/C

OPEL Movano // VAUXHALL Movano

Dal 2010 al 2021 - motore 2300 cc - 4 cilindri - trazione anteriore - con A/C

Since 2010 until now - engine 2300 cc - 4 cylinders - front wheel drive - with A/C

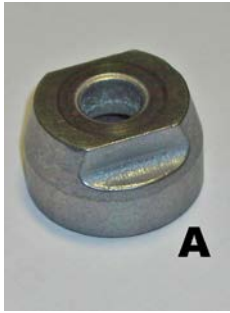
Istruzioni di montaggio kit innesto elettromagnetico

Electromagnetic clutch kit installation instructions



<b><u>TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)</u></b>							
<b><u>GENERAL TABLE OF TIGHTENING BOLTS (Nm)</u></b>							
<b>Qualità Quality</b>	<b>M6</b>	<b>M7</b>	<b>M8</b>	<b>M10</b>	<b>M12</b>	<b>M14</b>	<b>M16</b>
<b>8,8</b>	<b>10,3</b>	<b>17,1</b>	<b>25,5</b>	<b>50</b>	<b>87</b>	<b>138</b>	<b>210</b>
<b>10,9</b>	<b>14,7</b>	<b>24,5</b>	<b>35,3</b>	<b>70</b>	<b>122</b>	<b>194</b>	<b>299</b>
<b>12,09</b>	<b>17,6</b>	<b>28,4</b>	<b>42,1</b>	<b>85</b>	<b>147</b>	<b>235</b>	<b>358</b>

Solleverare il veicolo usando un adeguato ponte sollevatore  
*Raise the vehicle by using a suitable lift bridge*



1

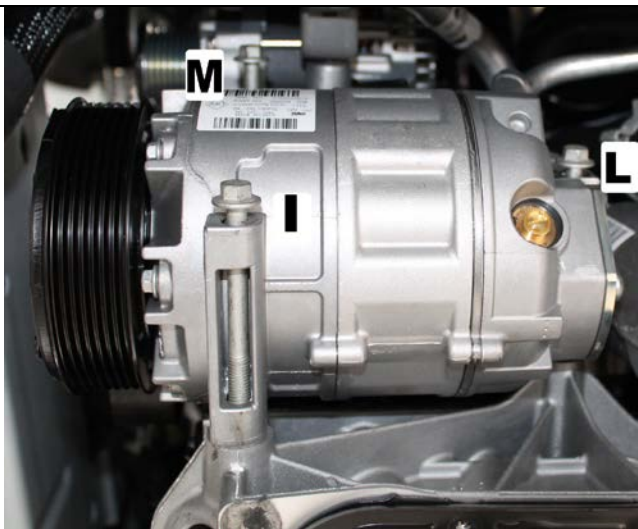


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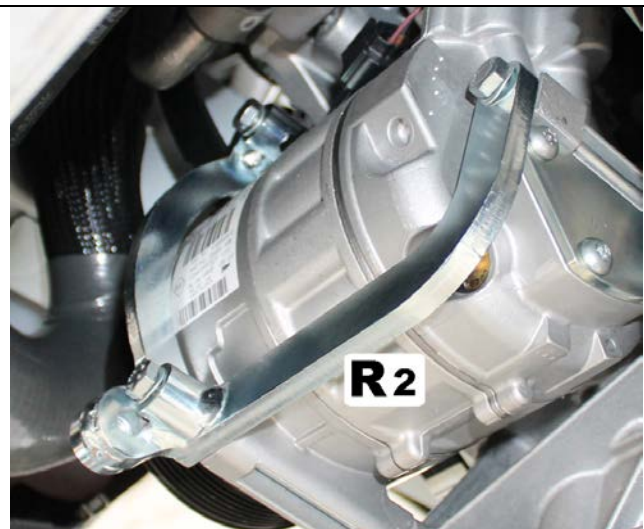


3

- Smontare il bullone della puleggia motore
- Eliminare il distanziale A , non occorre smontare la cinghia e la puleggia motore.
- Inserire la puleggia fornita e fissare con il bullone originale
- *Disassemble the motor pulley bolt .*
- *Eliminate the spacer A , no need to remove the original engine pulley and the belt*
- *Insert the supplied pulley and secure with the original bolt*

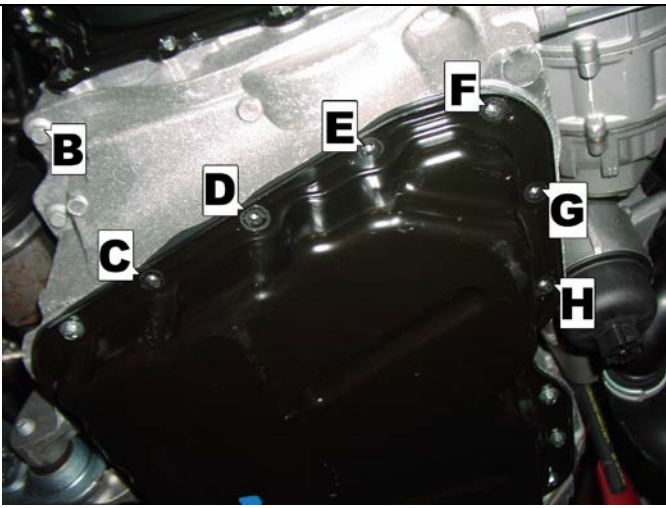


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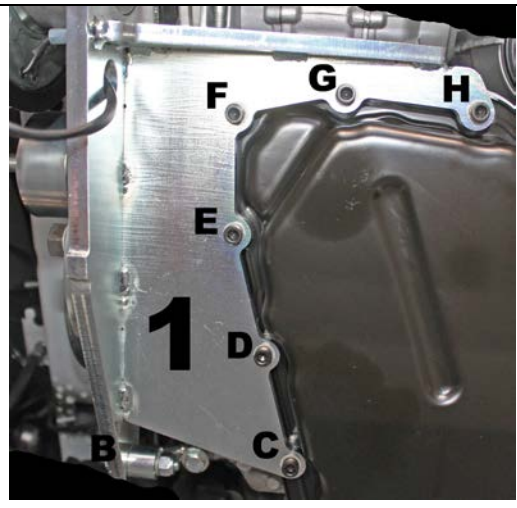


5

- Eliminare le viti di fissaggio del compressore A/C I - L - M
- Inserire la staffa di rinforzo R2
- Inserire i bulloni forniti , senza stringerli ,al momento
- *Remove the fixing screws of the A / C compressor I - L - M*
- *Insert the R2 reinforcement bracket*
- *Insert the supplied bolts ,without tighten them at the moment*

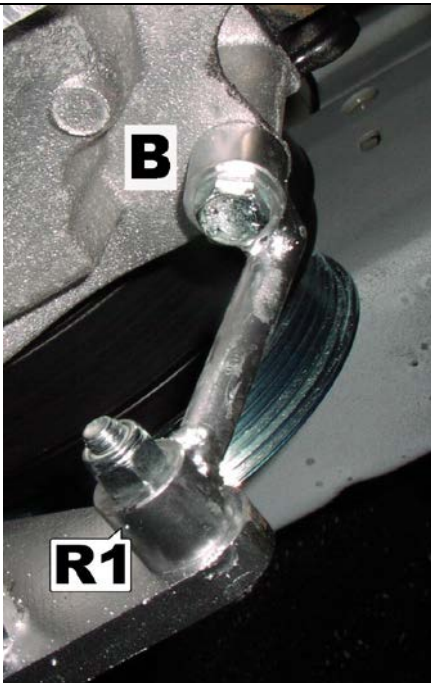


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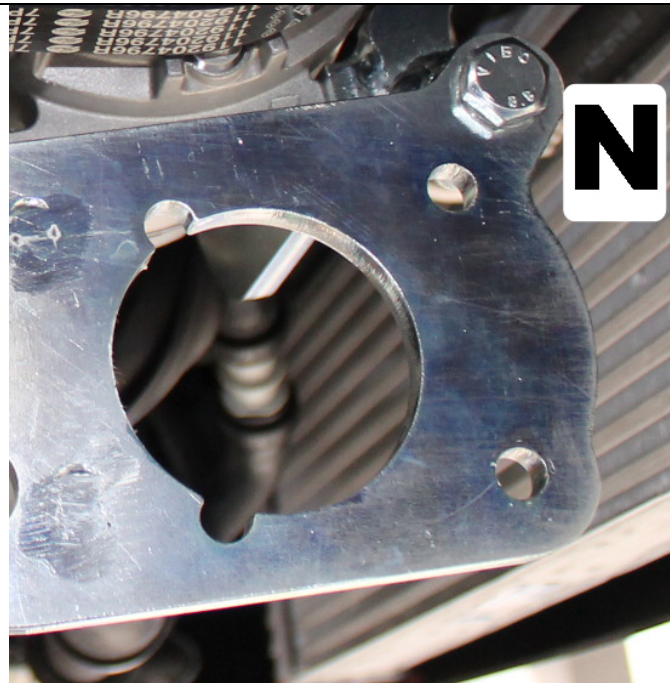


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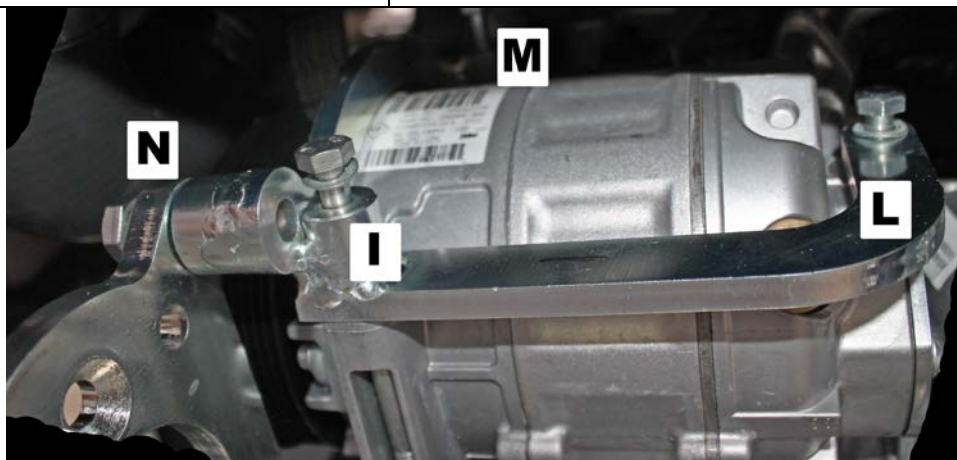
- Eliminare le viti **B-C-D-E-F-G-H** , fissare la staffa dell' innesto elettromagnetico **1**
- *Eliminate the screws **B-C-D-E-F-G-H** , fix the electromagnetic clutch bracket **1***



8

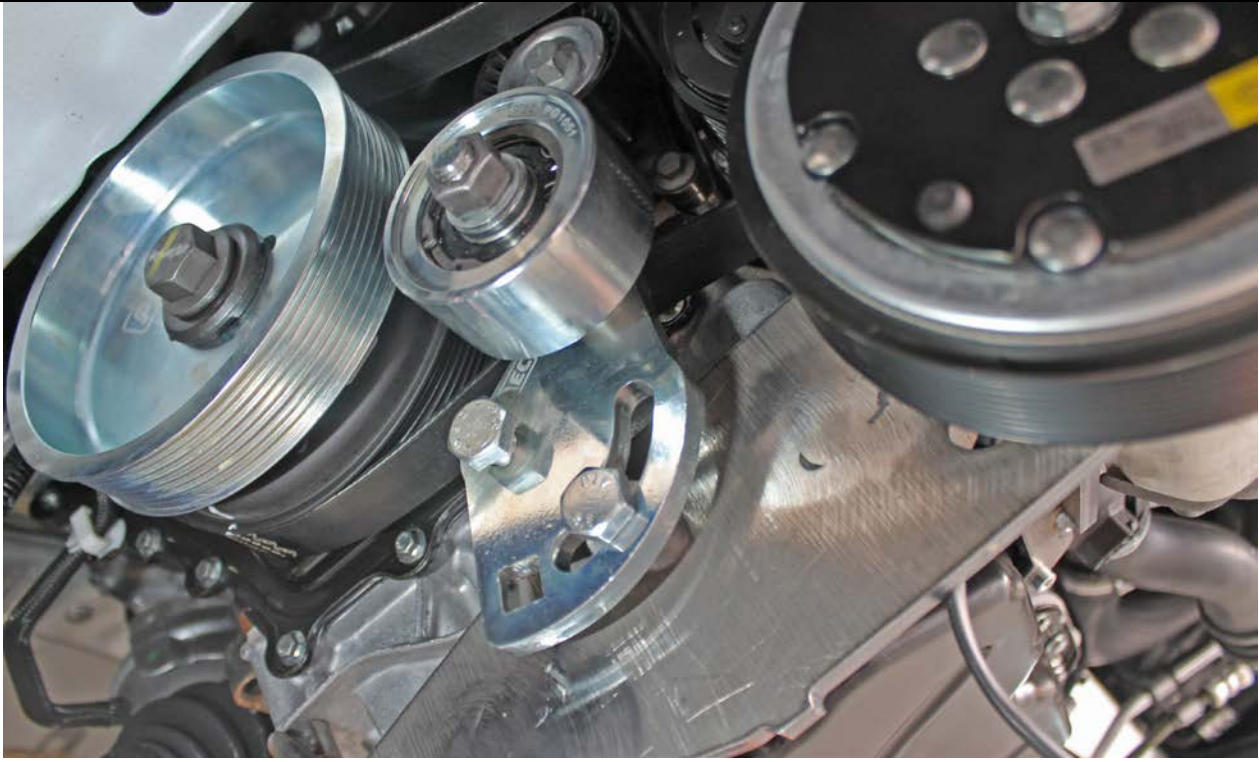


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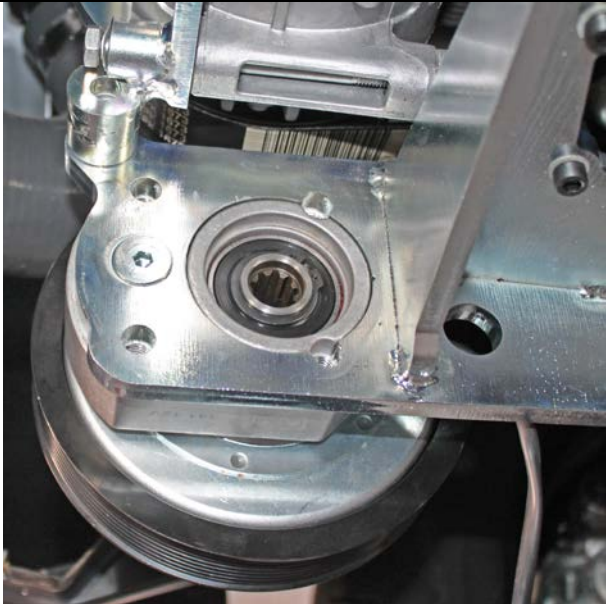


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- Fissare la staffa di rinforzo **R1** nel punto **B** , e alla staffa **1**
- *Col bullone **N** fissare la staffa **1** alla staffa **R2** , poi stringere i bulloni **I L M***
- *Fix the reinforcement bracket **R1** at the point **B** , and to the bracket **1***
- *With the bolt **N** fix the bracket **1** to the bracket **2** , then tighten the bolts **I L M***



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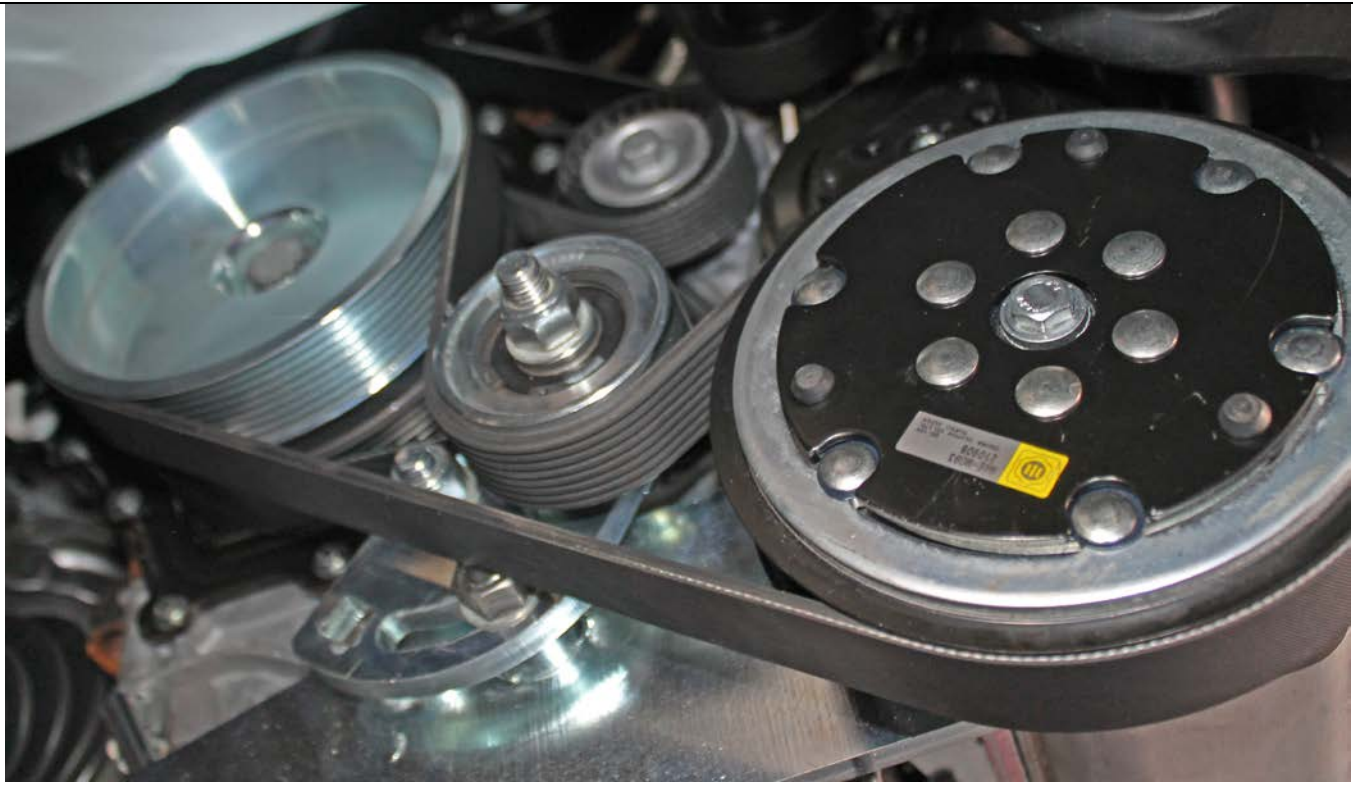
12

- Montare il tendicinghia e la frizione elettromagnetica
- *Fit the belt tensioner and the electromagnetic clutch*



13

- Montare la pompa
- *Fit the pump*



14

- Montare e regolare la tensione della cinghia
- Fit and adjust the belt tension

Controllare che non ci siano interferenza fra cinghie e pulegge con tubi e manicotti

*Check that there is no interference between belts and pulleys with pipes and sleeves*