

# MB337

## MERCEDES Sprinter kit con frizione elettromagnetica 140 Nm

Dal 2019 - motore OM651 - 2143 cc - 4 cilindri - con A/C - trazione anteriore

From 2019 - engine OM651 - 2143 cc - 4 cylinders - with A/C - Front Well Drive

### Istruzioni di montaggio innesto elettromagnetico

### Electromagnetic clutch kit installation instructions



#### TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)

#### GENERAL TABLE OF TIGHTENING BOLTS (Nm)

<b>Qualità Quality</b>	<b>M6</b>	<b>M7</b>	<b>M8</b>	<b>M10</b>	<b>M12</b>	<b>M14</b>	<b>M16</b>
<b>8,8</b>	10,3	17,1	25,5	50	87	138	210
<b>10,9</b>	14,7	24,5	35,3	70	122	194	299
<b>12,09</b>	17,6	28,4	42,1	85	147	235	358

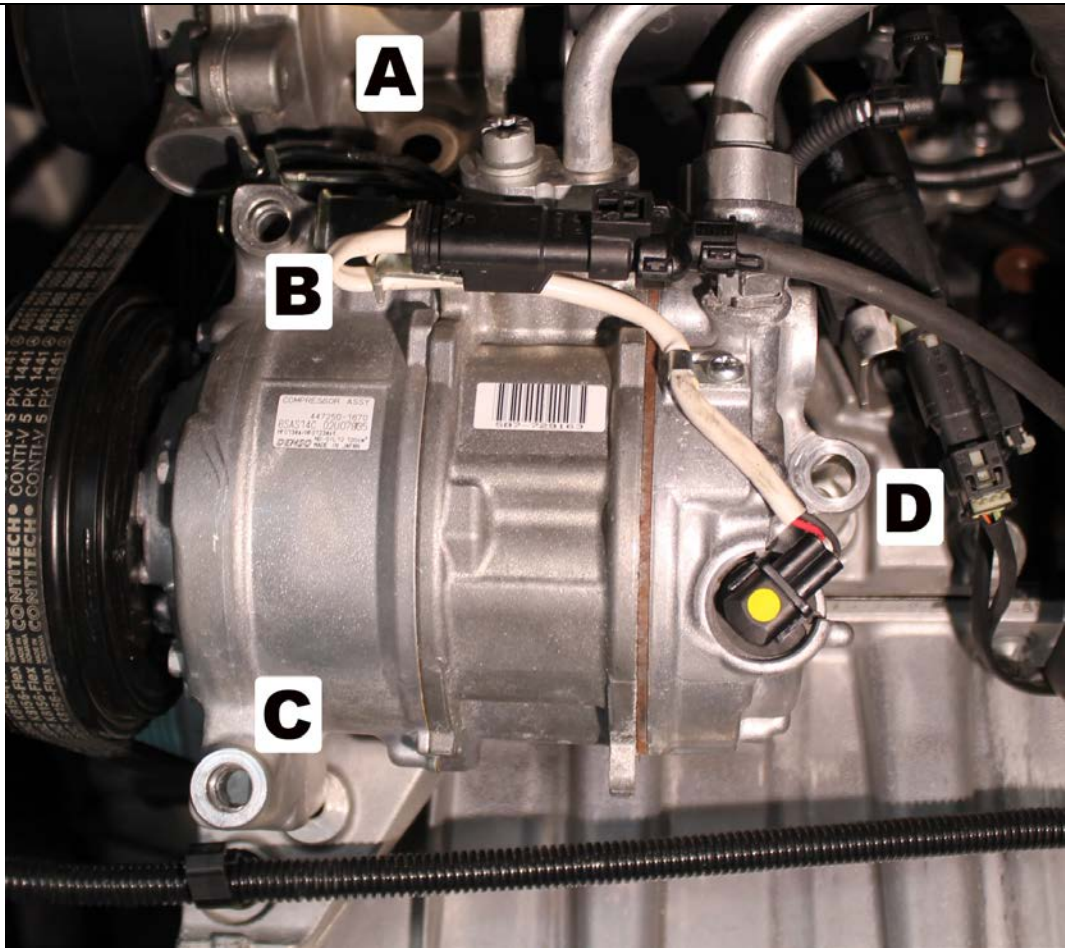
Utilizzare un adeguato ponte sollevatore per sollevare il veicolo

Use a suitable lifting bridge to lift the vehicle



1

- Eliminare le viti di fissaggio della puleggia del motore
- Sovrapporre la puleggia fornita e fissarla con le viti fornite
- *Remove the motor pulley fixing screws*
- *Overlap the supplied pulley and secure it with the supplied screws*

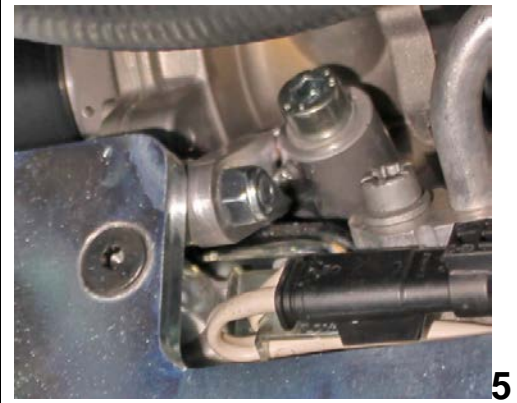


2

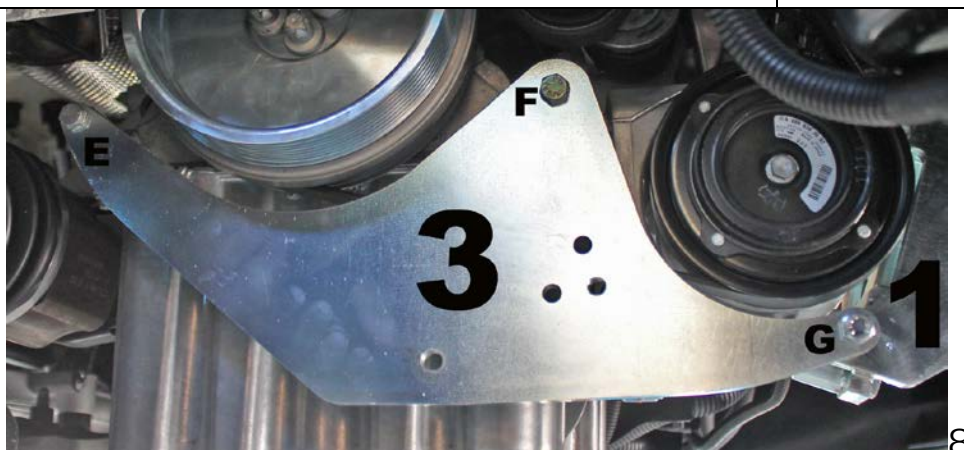
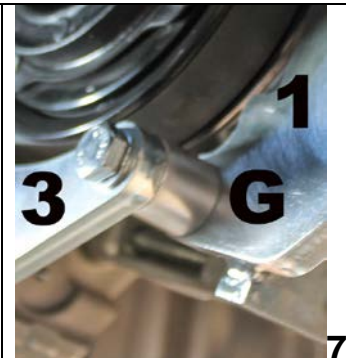


3

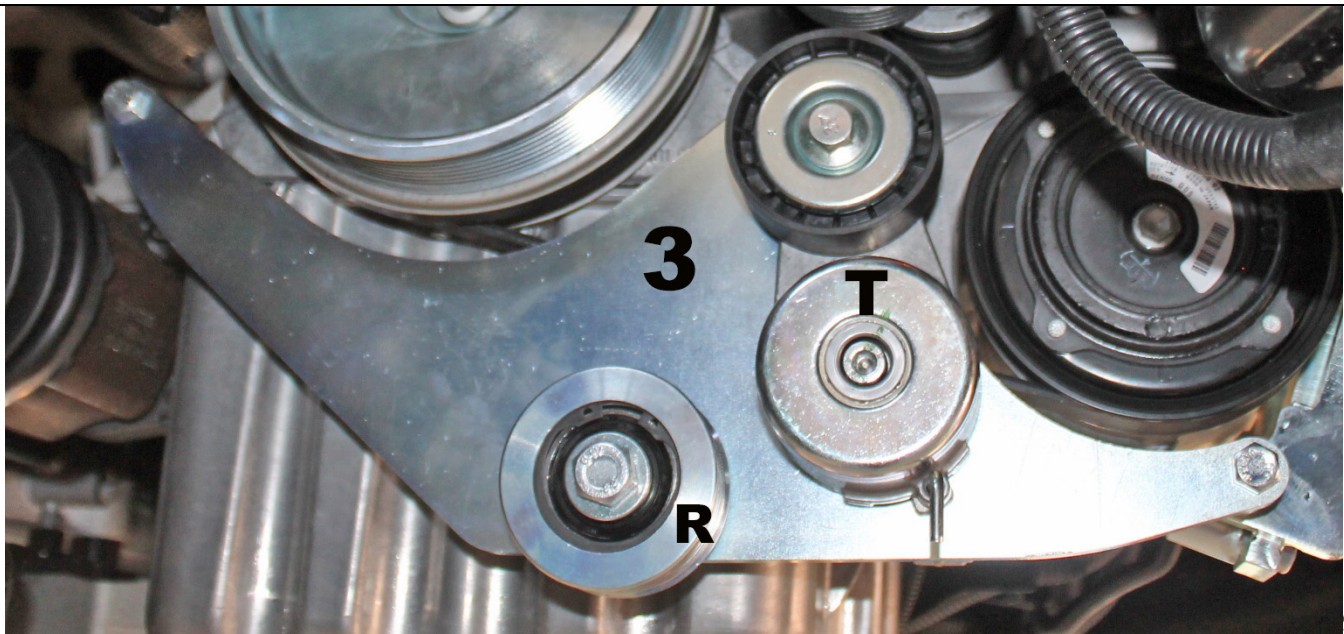
- Eliminare le viti **A B C D**
- Utilizzare la vite fornita per installare la staffa **2** in **A** senza al momento stringerla
- *Remove the screws **A B C D***
- *Use the supplied screw to install the bracket **2** in **A** , without tightening it at the time*



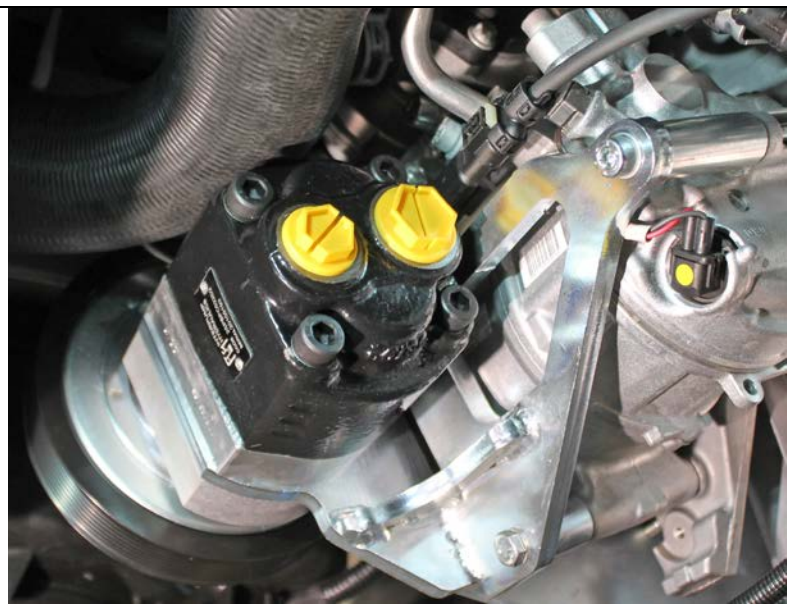
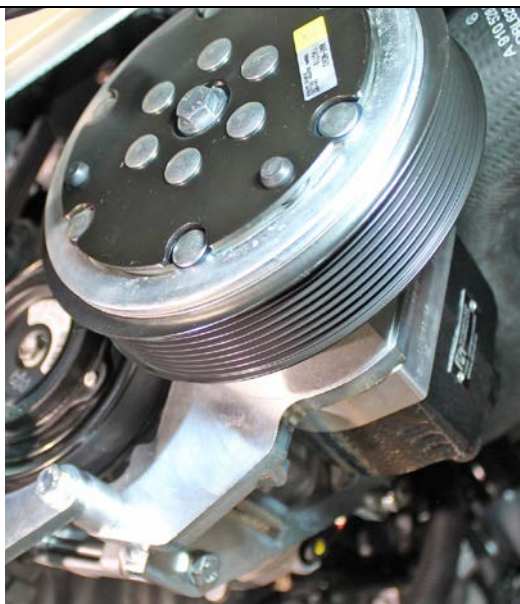
- Fissare il supporto **1** nei punti **B C D** , inserire il distanziale **S** in **D**
- Usare il bullone fornito per unire le staffe **1** e **2**
- Stringere tutte le viti
  
- *Fix the bracket **1** in points **B C D**, inserting the spacer **S** in **D***
- *Use the provided bolt to join the brackets **1** and **2***
- *Tighten all the screws*



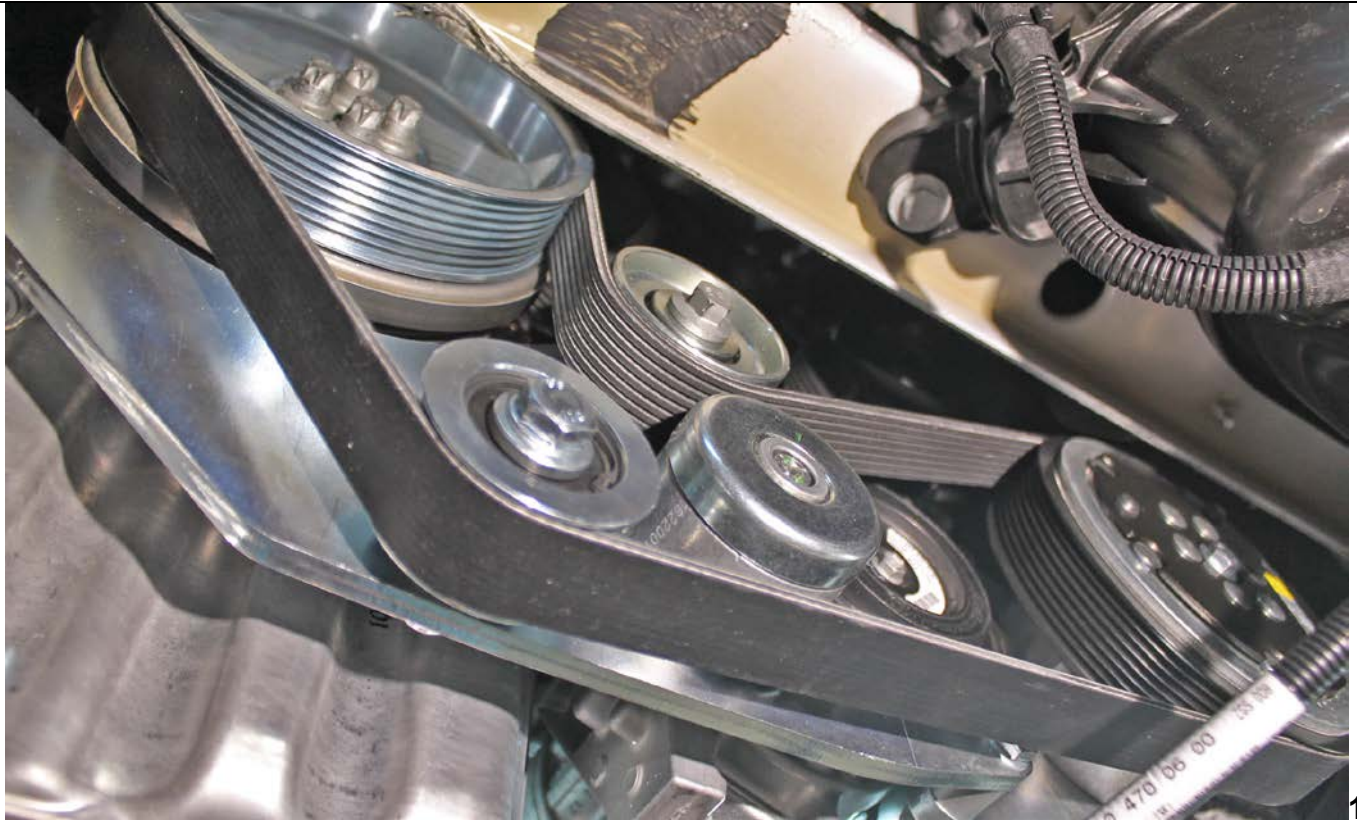
- Inserendo i distanziali in dotazione fissare la staffa **3** nei fori filettati **E F** e nel foro **G** del supporto **1**
  
- *Inserting the supplied spacers, fix the bracket **3** in the threaded holes **E F** and in the hole **G** of the support **1***



- Montare la puleggia di rinvio **R** e il tendicinghia **T**
- *Fit the idler pulley **R** and the belt tensioner **T***



- Montare la frizione elettromagnetica e la pompa
- *Fit the electromagnetic clutch and the pump*



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- Installare la cinghia
- *Install the belt*

- Controllare che non ci siano interferenze fra i tubi le pulegge e le cinghie
- Check that there are no interferences between the tubes, the pulleys and the belts