

IV246

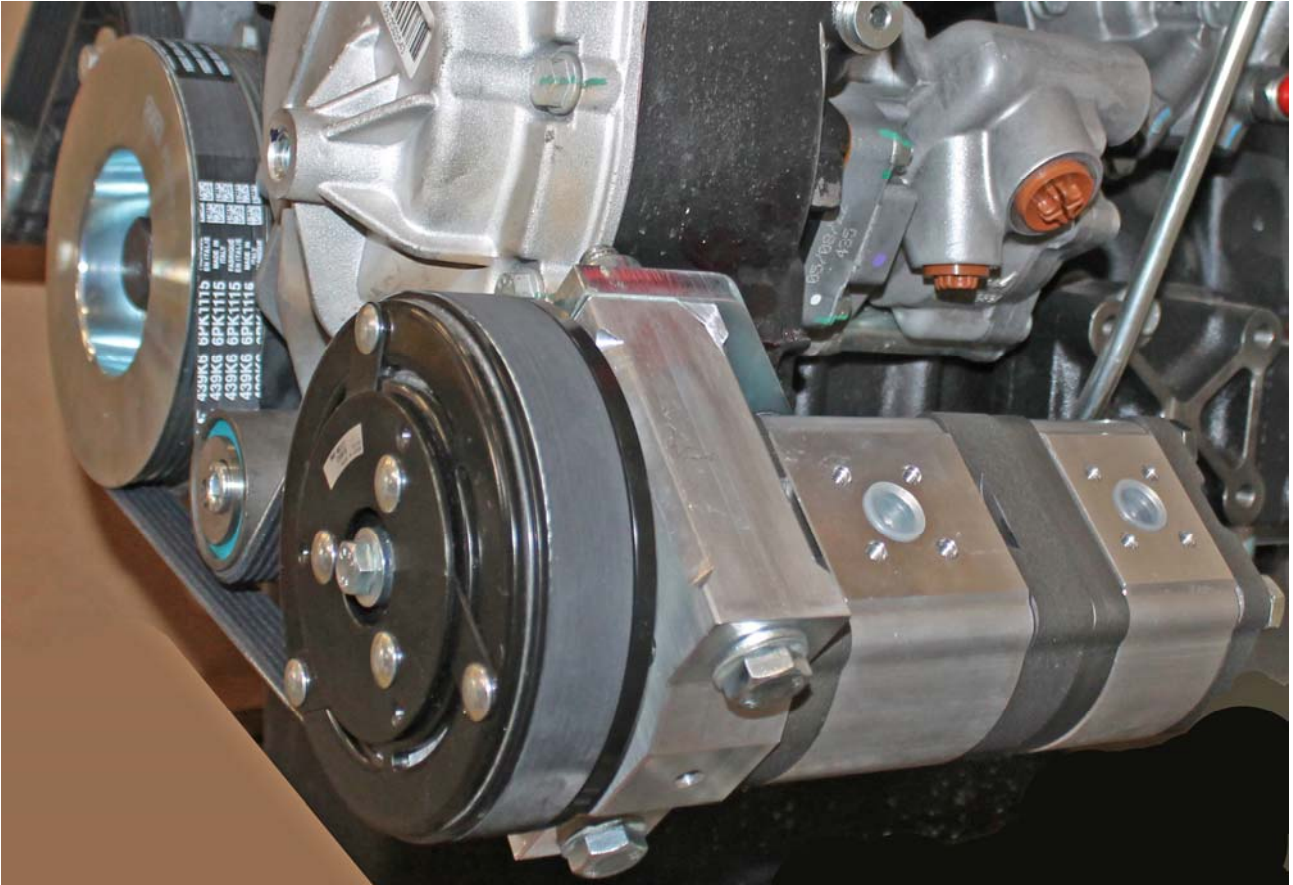
IVECO Daily 3.0

Dal 2020 - motore 2998 cc - 4 cilindri - senza A/C

From 2020 - engine 2998 cc - 4 cylinders - without A/C

Istruzioni di montaggio kit innesto elettromagnetico

Assembly instructions for kit electromagnetic clutch

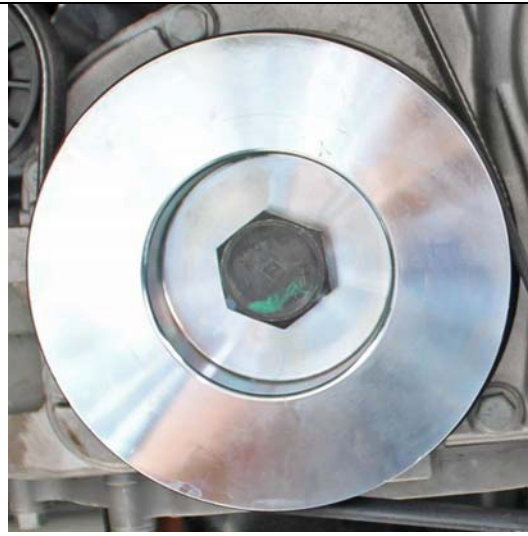


- Sollevare il veicolo mediante un adeguato ponte sollevatore
- Raise the vehicle by means of a suitable lift bridge

<u>TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)</u>							
<u>GENERAL TABLE OF TIGHTENING BOLTS (Nm)</u>							
Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358

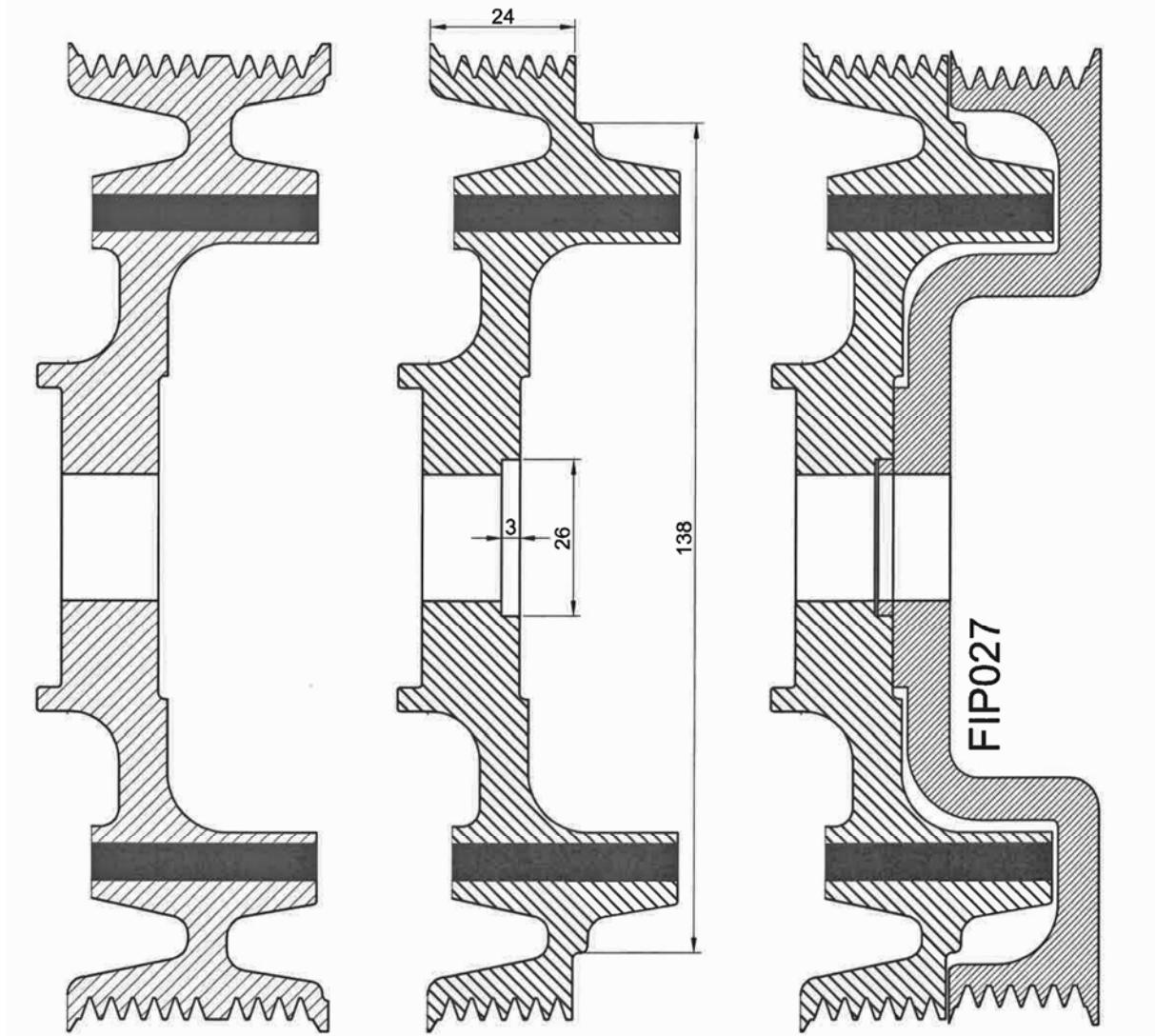


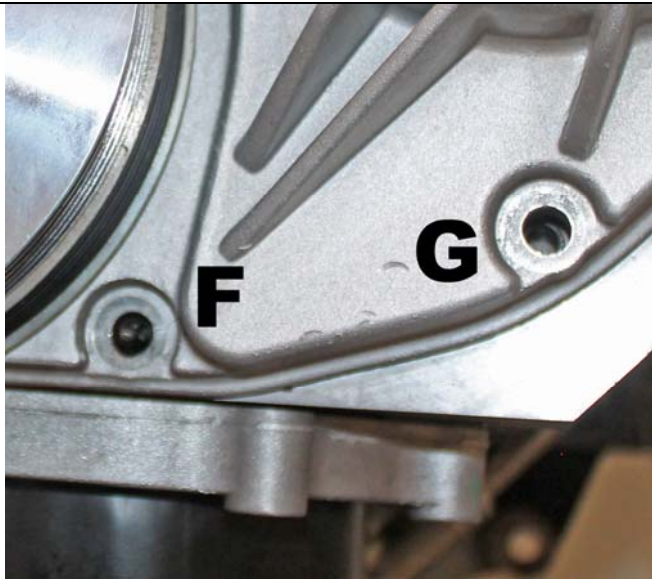
1



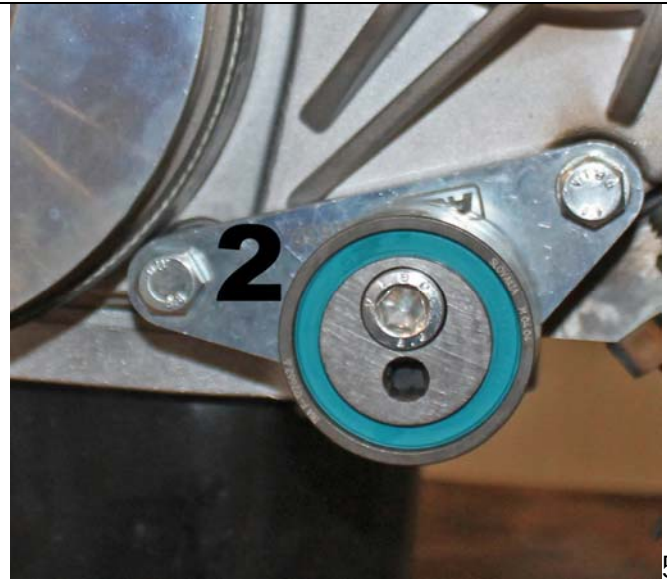
2

- Smontare la puleggia del motore , al tornio modificarla alle quote indicate nel disegno
- Rimontarla , sovrapporre la puleggia fornita e fissarle mediante il bullone originale
- *Remove the motor pulley and change it on the lathe to the dimensions indicated in the drawing*
- *Reassemble it, overlap the supplied pulley and secure them using the original bolt*



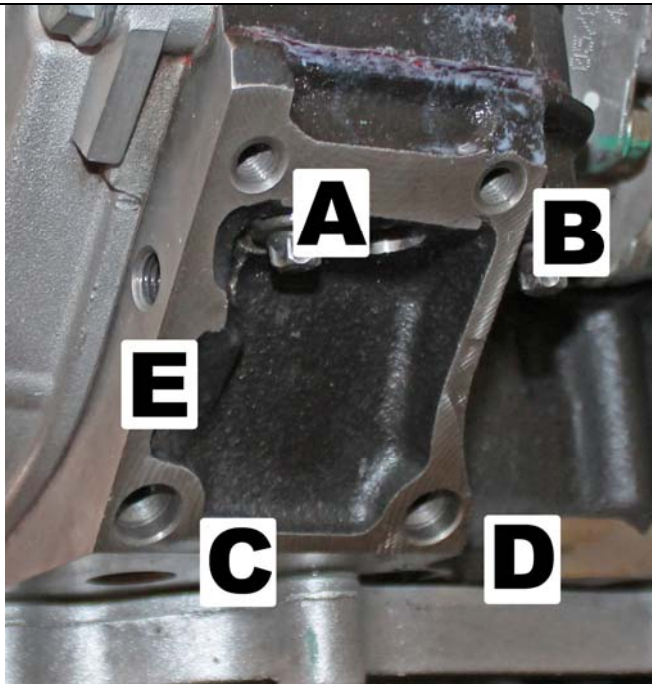


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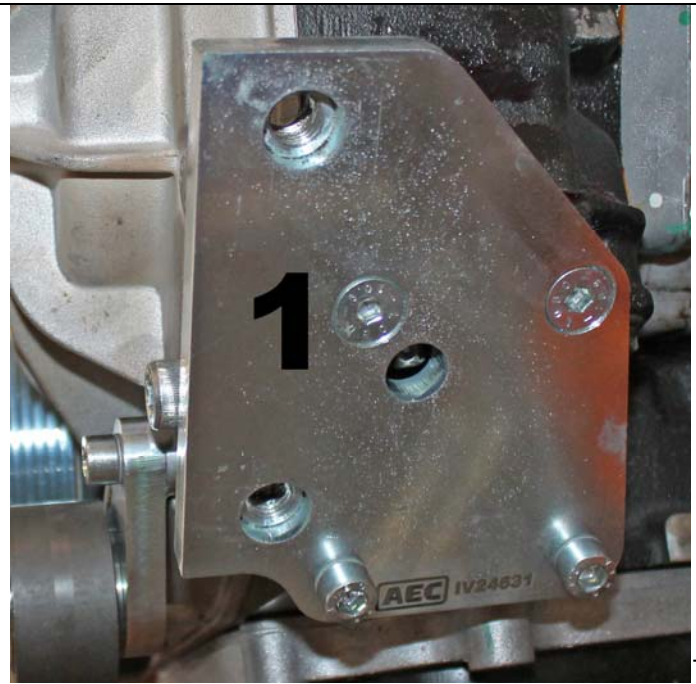


5

- Eliminare le viti delle posizioni F e G
- Mediante le viti fornite fissare la staffa 2 e la puleggia tendicinghia
- *Remove the screws from positions F and G*
- *Using the screws supplied, secure the bracket 2 and the belt tensioner pulley*

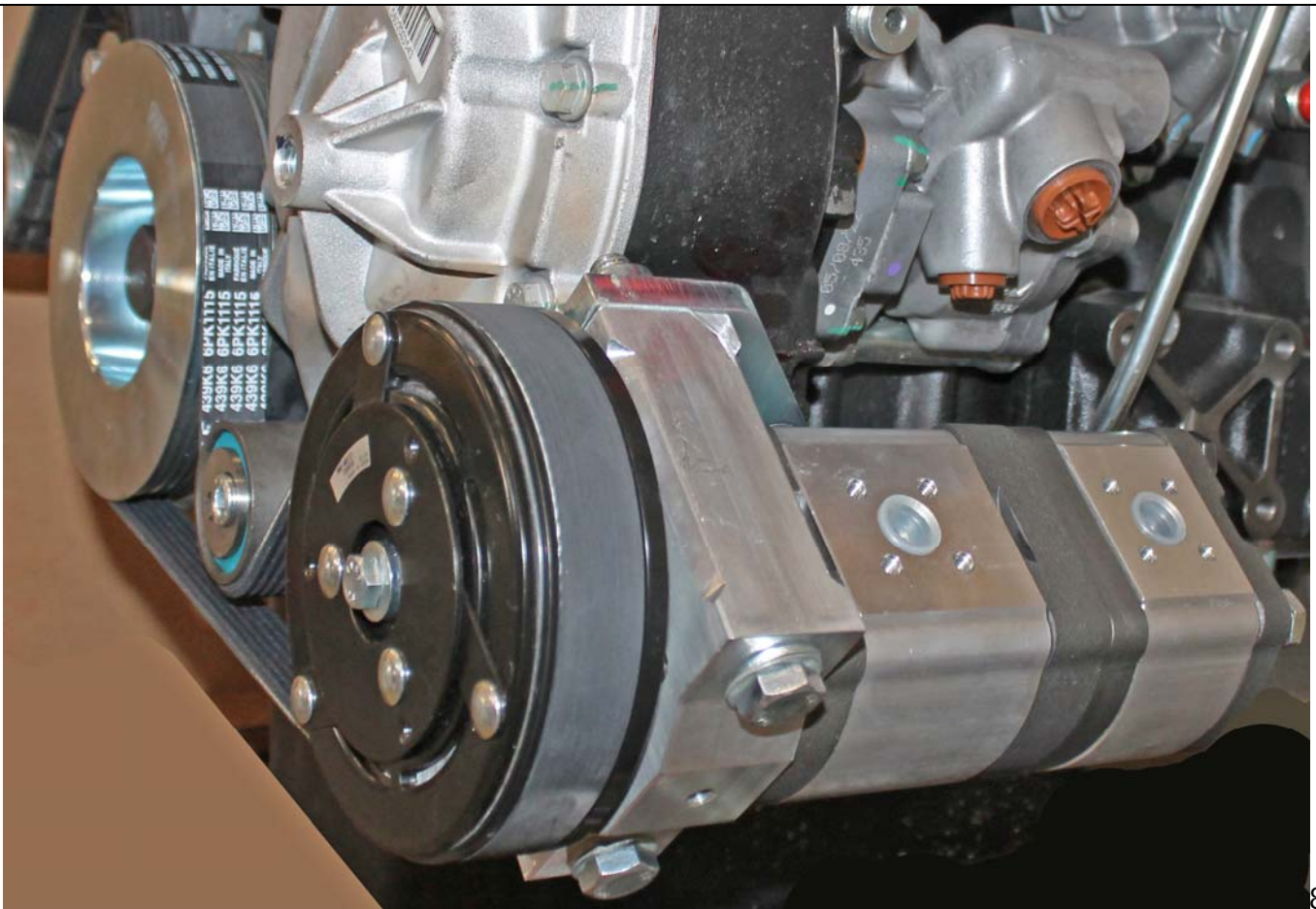


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- Posizionare la staffa 1 inserire senza stringere le viti nei fori filettati A B C D E
- Stringere le viti nell'ordine A B C D , per ultima la vite E
- *Position the bracket 1 and loosely insert the screws into the threaded holes A B C D E*
- *Tighten the screws in the order A B C D , with screw E last*



- Montare l'innesto elettromagnetico con la pompa
- Montare e regolare la tensione della cinghia
- *Fit the electromagnetic coupling with the pump*
- *Fit and adjust the belt tension*

Controllare che non ci siano interferenze fra pulegge e cinghie con tubi e manicotti

Check that there is no interference between pulleys and belts with tubes and sleeves