

# IV348

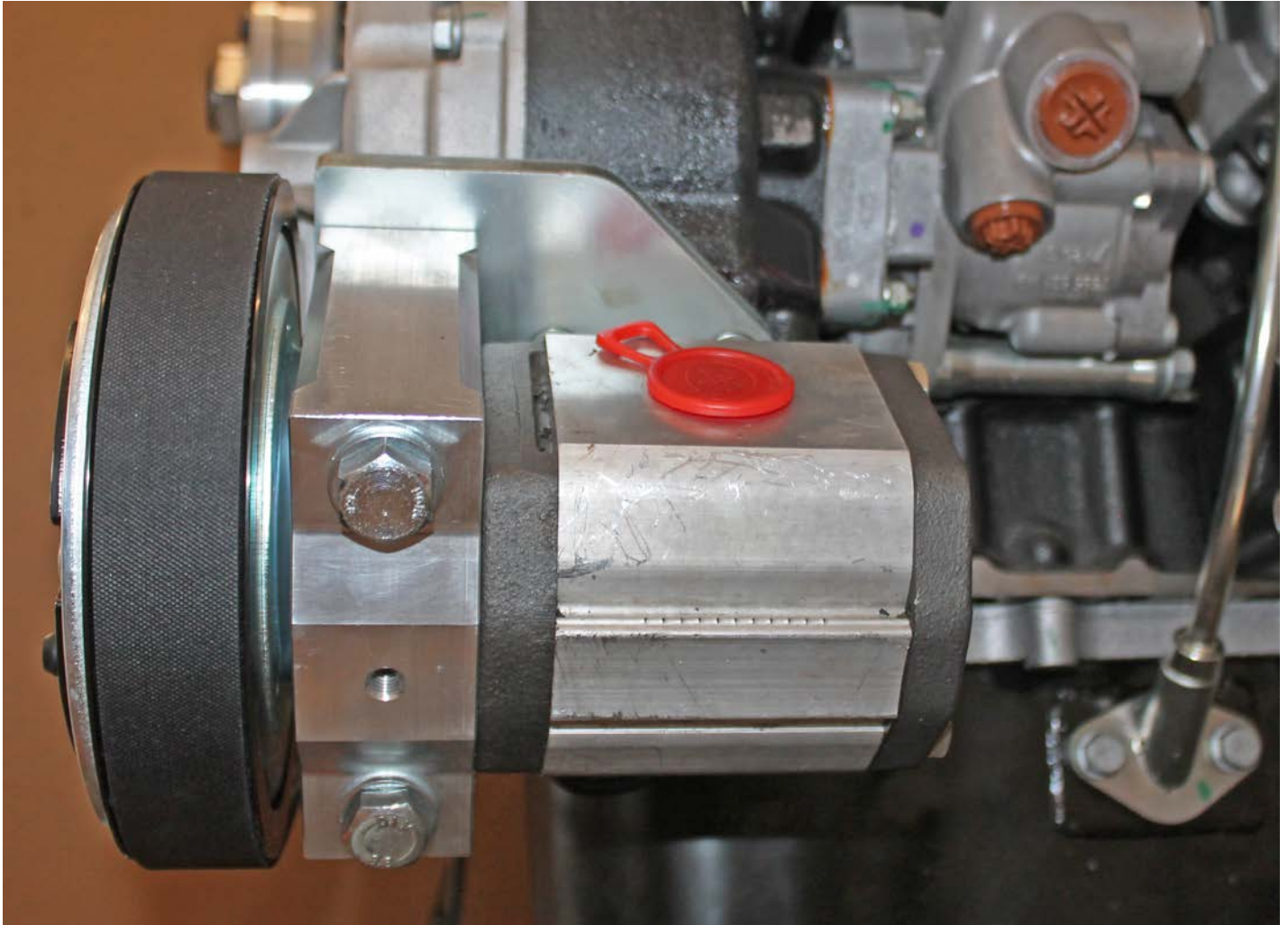
## IVECO Daily 3.0

Dal 2024 - motore 2998 cc - 4 cilindri - senza A/C

From 2024 - engine 2998 cc - 4 cylinders - without A/C

Istruzioni di montaggio innesto elettromagnetico con pompa

Assembly instructions electromagnetic coupling with pump



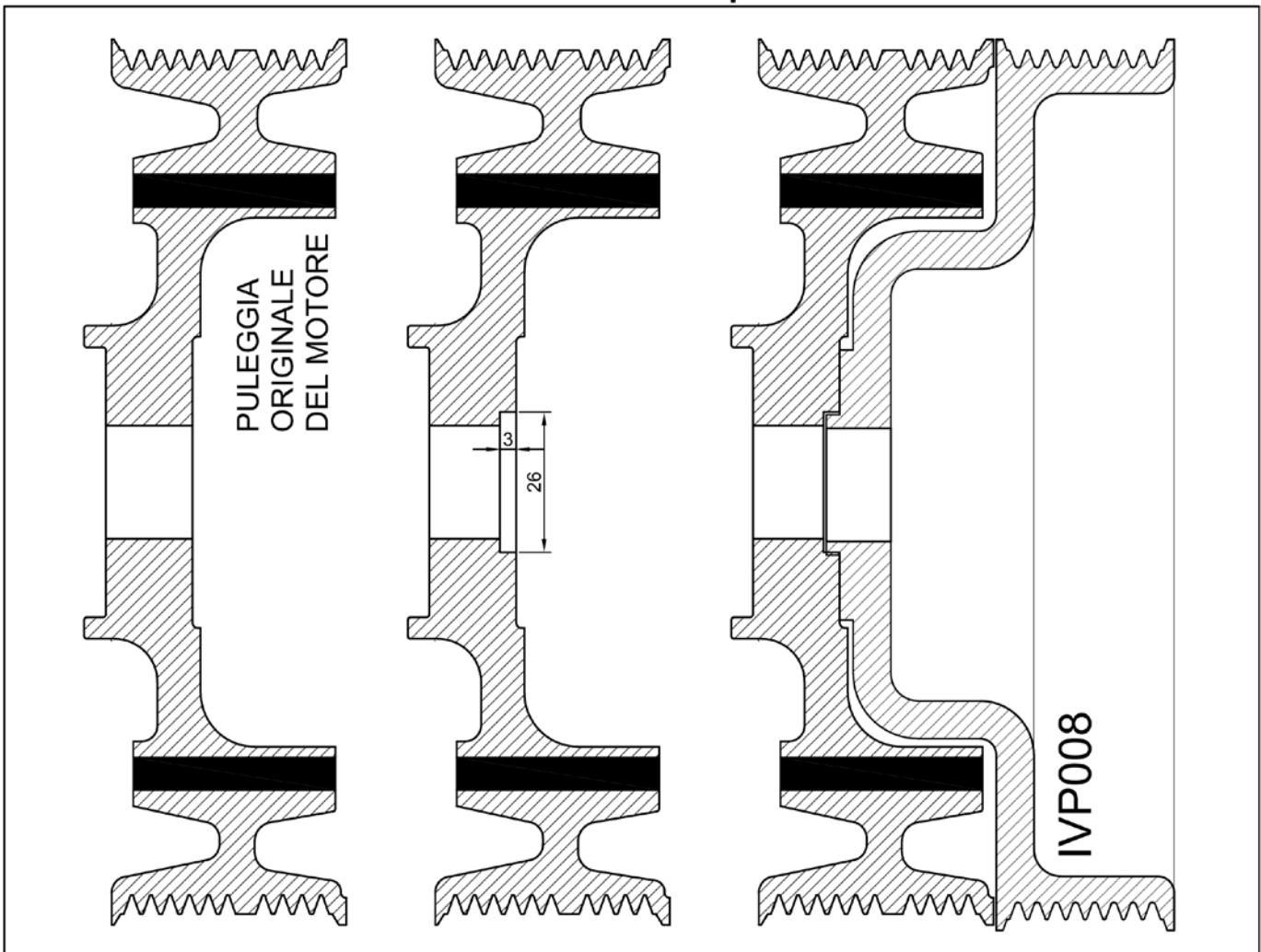
- Sollevare il veicolo mediante un adeguato ponte sollevatore
- Raise the vehicle by means of a suitable lift bridge

<b><u>TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)</u></b>							
<b><u>GENERAL TABLE OF TIGHTENING BOLTS (Nm)</u></b>							
<b>Qualità Quality</b>	<b>M6</b>	<b>M7</b>	<b>M8</b>	<b>M10</b>	<b>M12</b>	<b>M14</b>	<b>M16</b>
<b>8,8</b>	<b>10,3</b>	<b>17,1</b>	<b>25,5</b>	<b>50</b>	<b>87</b>	<b>138</b>	<b>210</b>
<b>10,9</b>	<b>14,7</b>	<b>24,5</b>	<b>35,3</b>	<b>70</b>	<b>122</b>	<b>194</b>	<b>299</b>
<b>12,09</b>	<b>17,6</b>	<b>28,4</b>	<b>42,1</b>	<b>85</b>	<b>147</b>	<b>235</b>	<b>358</b>

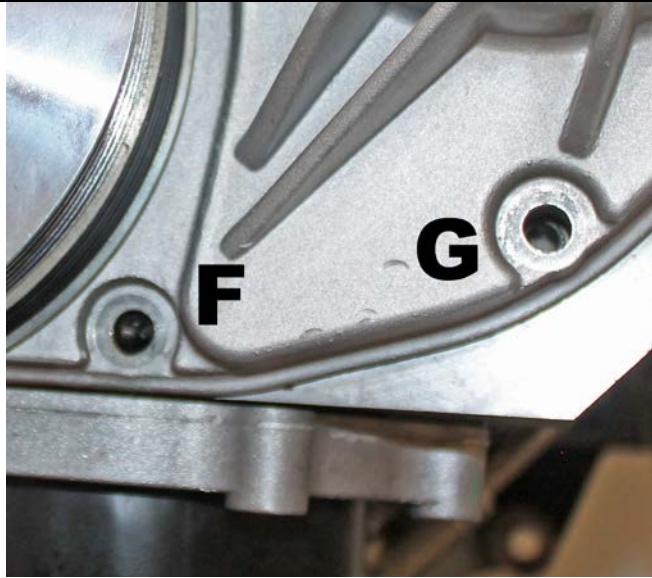


**IVP008**

Istruzioni per la modifica



Tornire il foro alle quote indicate per ottenere il centraggio  
Turn the hole to the indicated dimension to obtain the centering

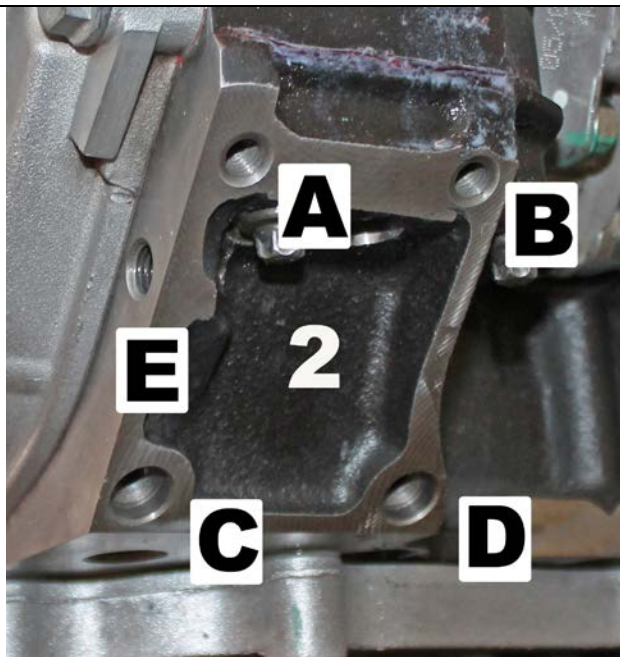


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- Eliminare le viti delle posizioni F e G
- Mediante le viti fornite fissare la staffa 2
- *Remove the screws from positions F and G*
- *Using the screws supplied, secure the bracket 2*

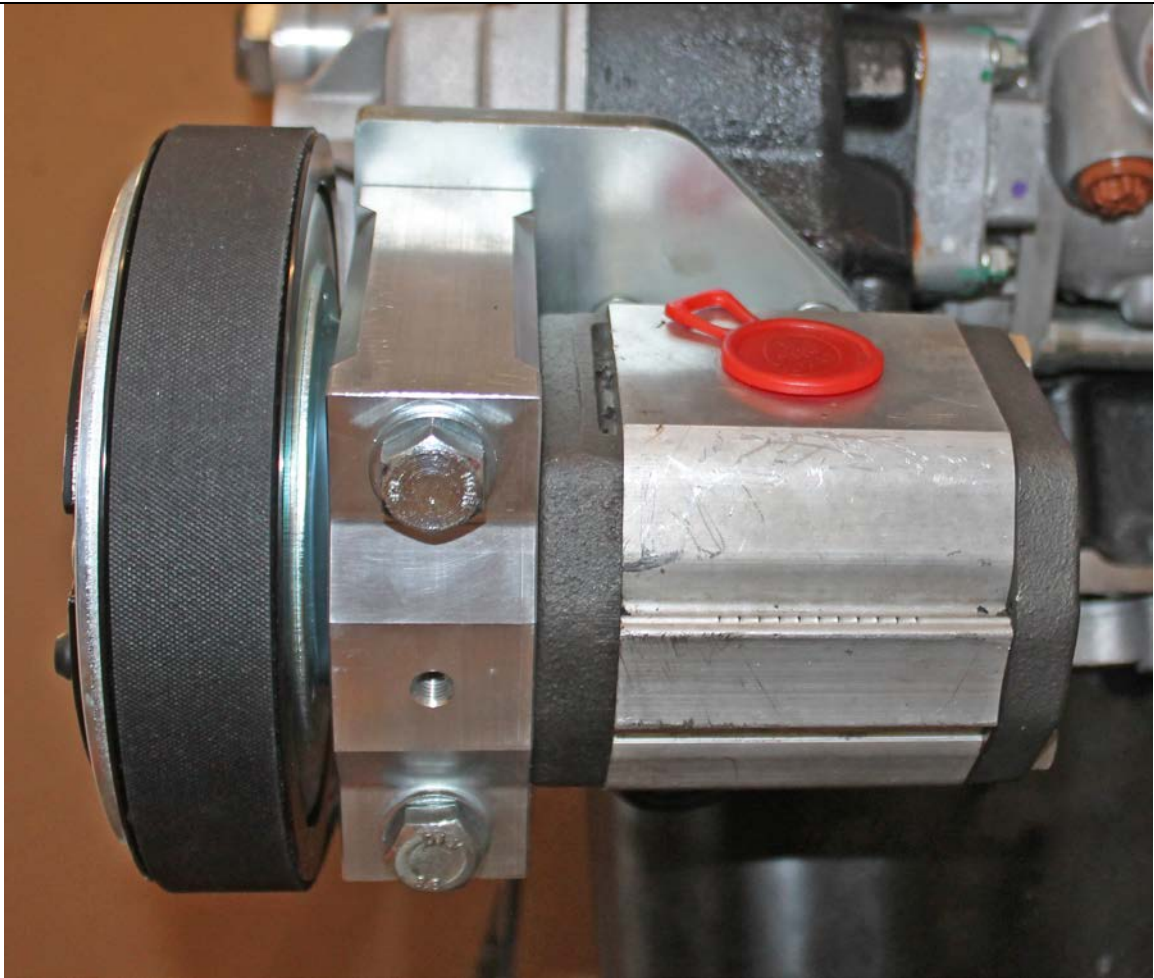


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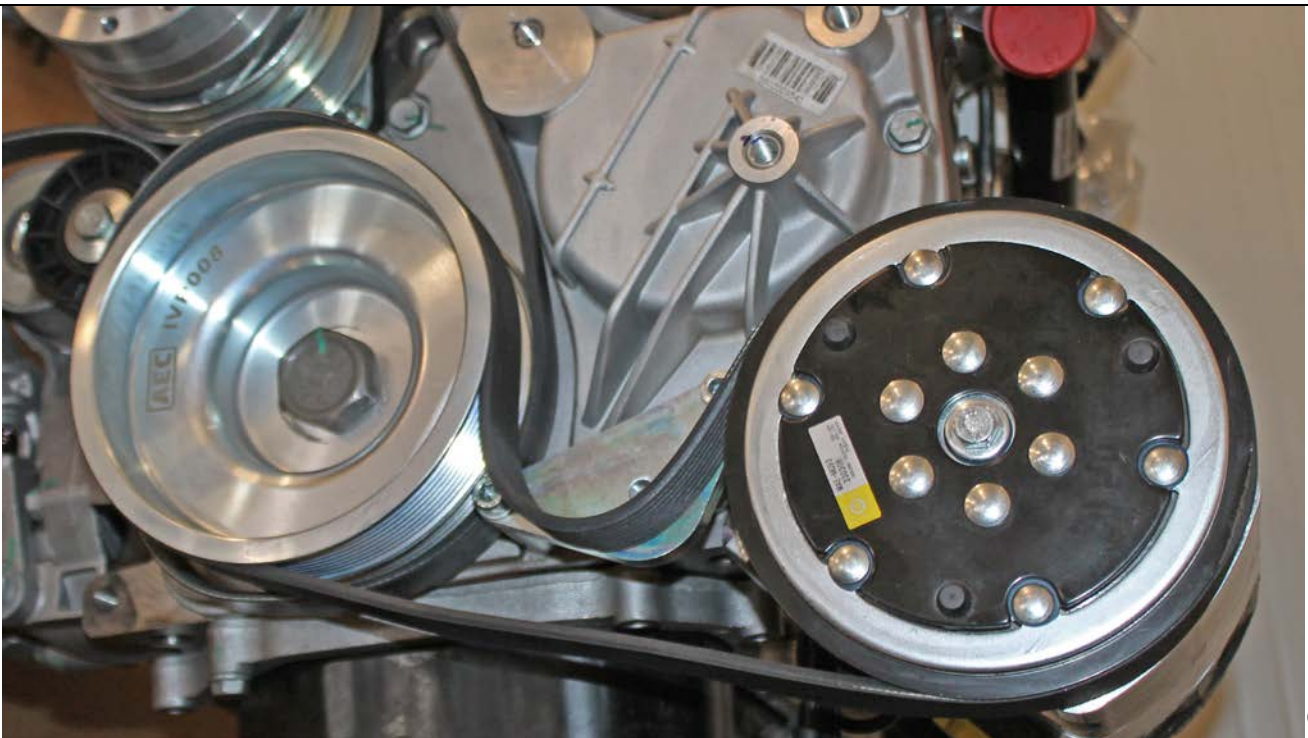
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- Posizionare la staffa ,1 inserire senza stringere le viti nei fori filettati A B C D E
- Stringere le viti nell'ordine A B C D , per ultima la vite E
- *Position the bracket 1 , loosely insert the screws into the threaded holes A B C D E*
- *Tighten the screws in the order A B C D , with screw E last*



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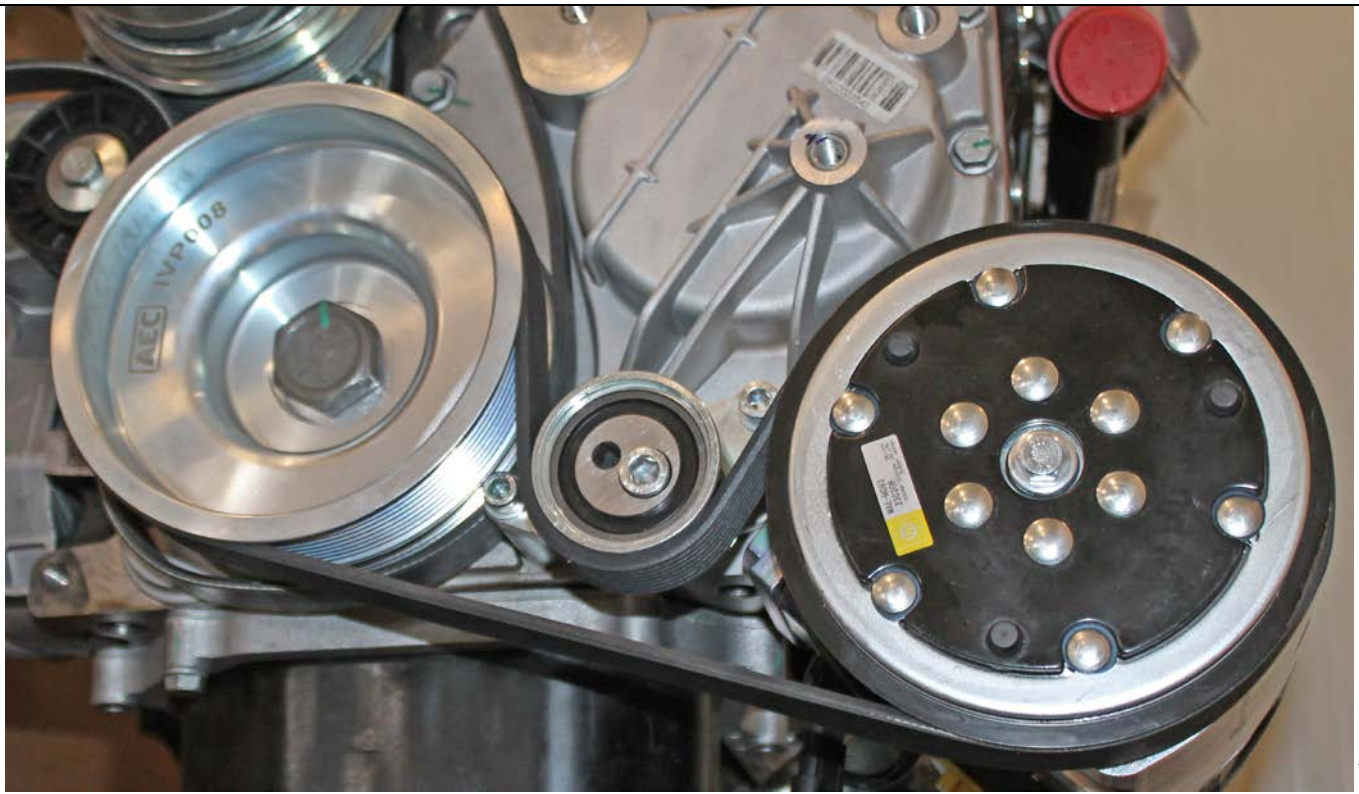
- Montare l'innesto elettromagnetico con la pompa
- *Fit the electromagnetic coupling with the pump*



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- Inserire la cinghia

- *Insert the belt*



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- Installare la puleggia tendicinghia
- Regolare la tensione della cinghia
- Install the belt tensioner pulley
- *Adjust the belt tension*

Controllare che non ci siano interferenze fra pulegge e cinghie con tubi e manicotti

*Check that there is no interference between pulleys and belts with tubes and sleeves*