

IV227

IVECO Daily 2.3

Dal 2013 - motore 2287 cc - 4 cilindri - con A/C

From 2013 - engine 2287 cc - 4 cylinders - with A/C

Istruzioni di montaggio kit innesto elettromagnetico

Electromagnetic clutch kit installation instructions

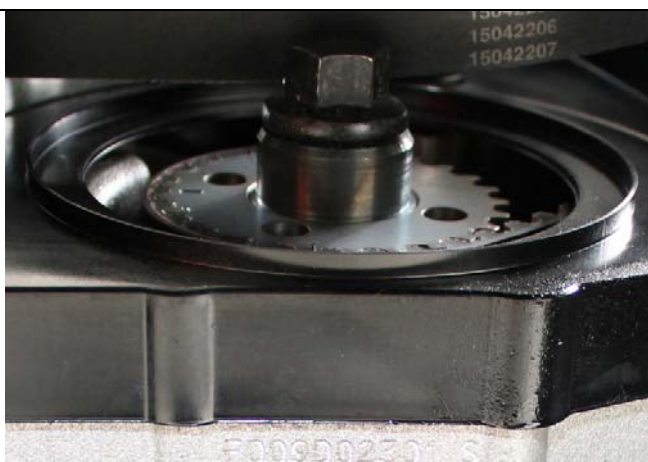
TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)							
GENERAL TABLE OF TIGHTENING BOLTS (Nm)							
Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358



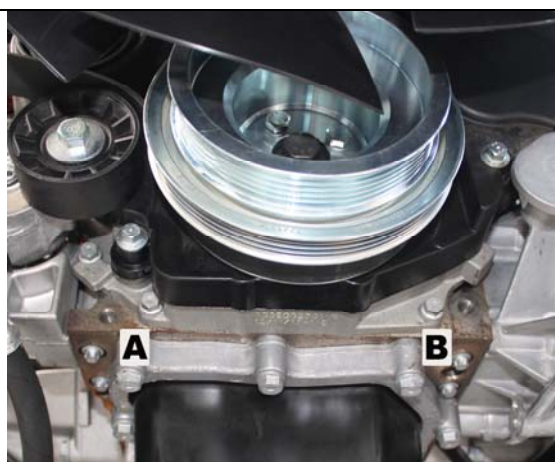
1

- Smontare maschera frontale
- Smontare i proiettori
- Sollevare il radiatore intercooler
- Non occorre smontare il radiatore del liquido di raffreddamento

- *Disassemble the front mask*
- *Disassemble the projectors*
- *Lift the intercooler radiator*
- *Do not need to remove the radiator coolant*
-



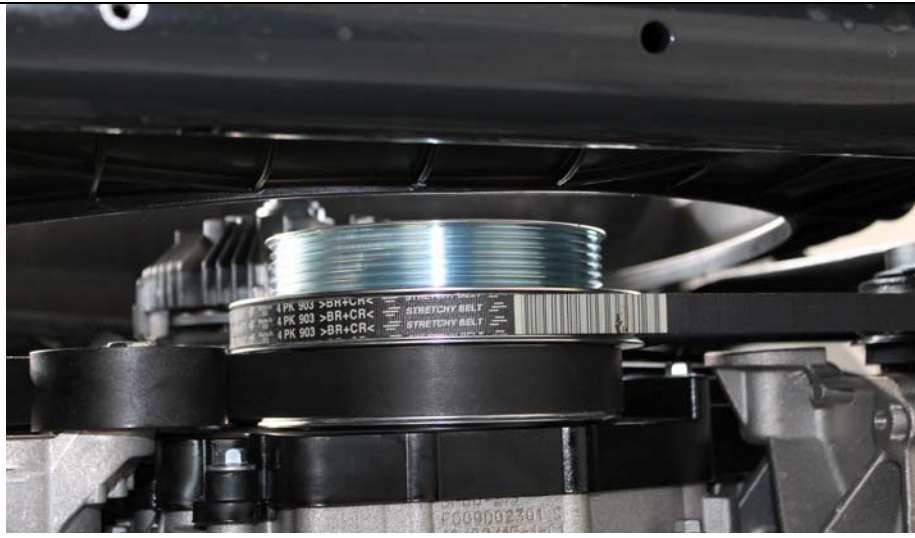
2



3

- Smontare la cinghia compressore A/C e la cinghia servizi motore
- Smontare la puleggia motore , modificarla come da disegno allegato , rimontarla , sovrapporre la puleggia fornita e fissare con viti fornite

- *Disassemble the A/C compressor belt and engine service belt*
- *Disassemble the engine pulley, change it according to the attached drawing, reassemble the changed pulley , overlap the supplied pulley and secure with supplied screws*



4

- Rimontare la cinghia servizi motore
- Rimontare la cinghia compressore A/C
- *Reassemble the engine service belt*
- *Reassemble the A/C compressor belt*



5

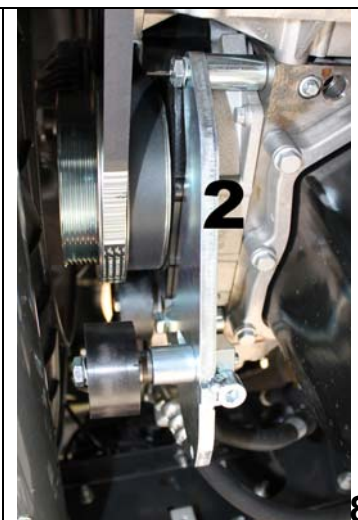


6

- Smontare la ventola del radiatore
- Inserire il distanziale fornito **5**
- Rimontare la ventola radiatore , fissare con viti fornite
- *Disassemble the radiator fan*
- *Insert the supplied spacer **5***
- *Reassemle the radiator fan , secure with supplied screws*

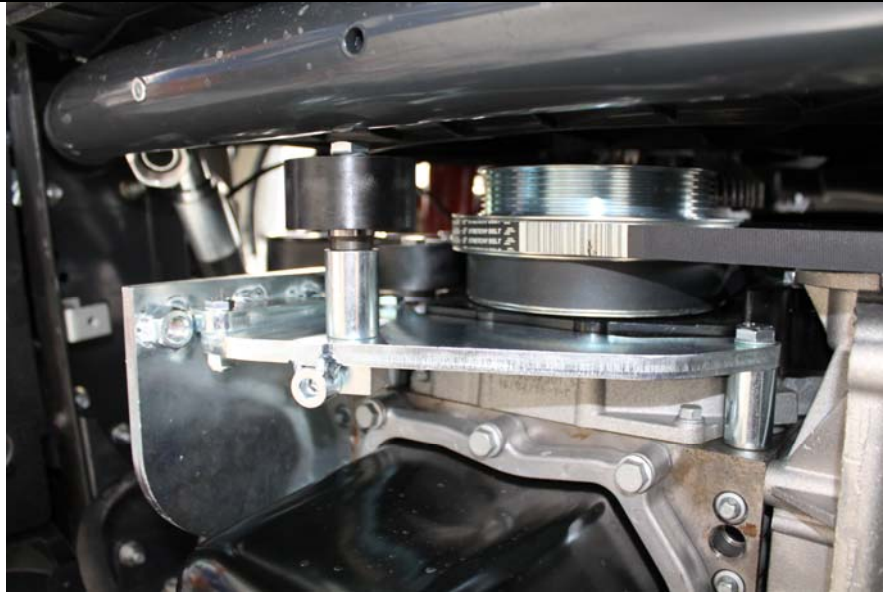
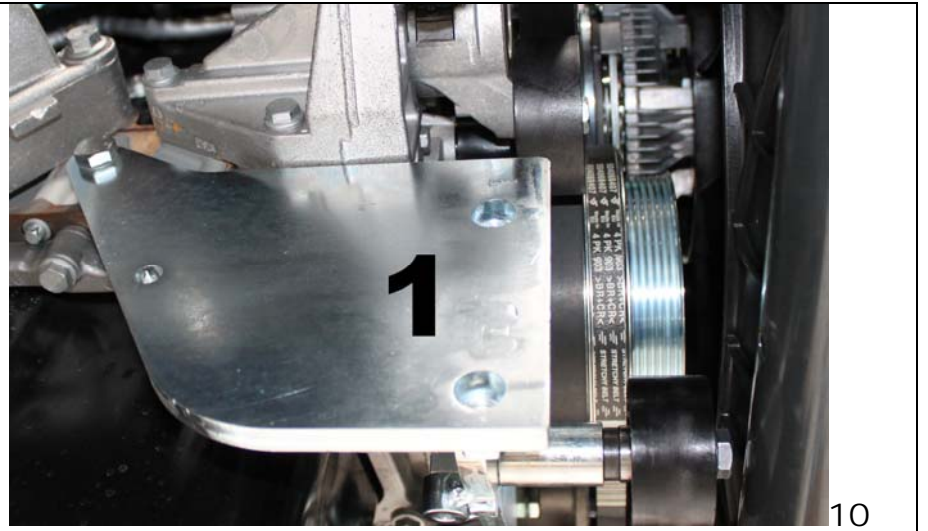
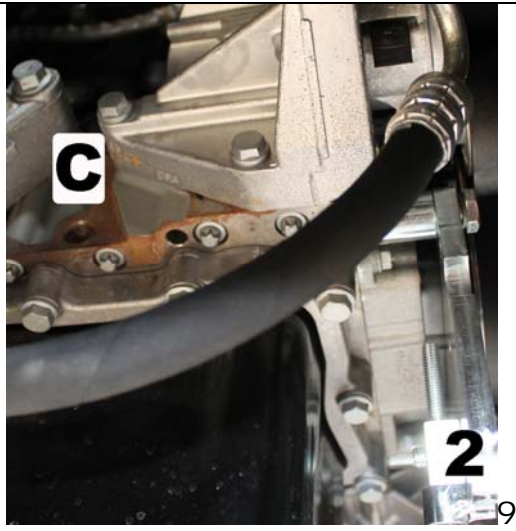


7

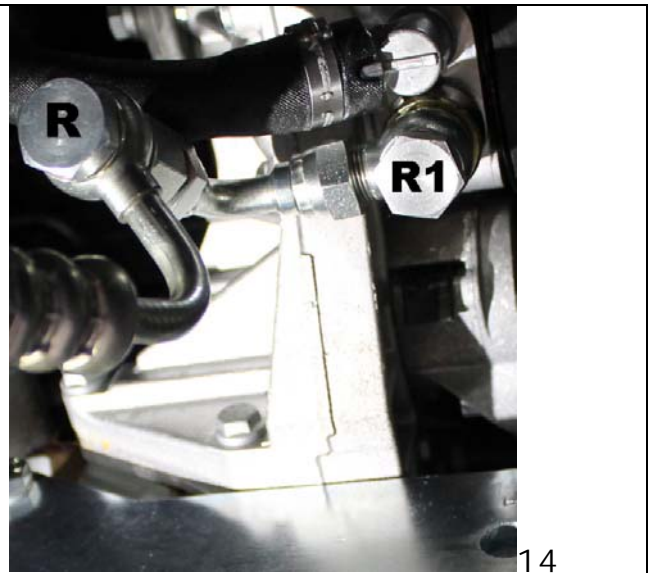


8

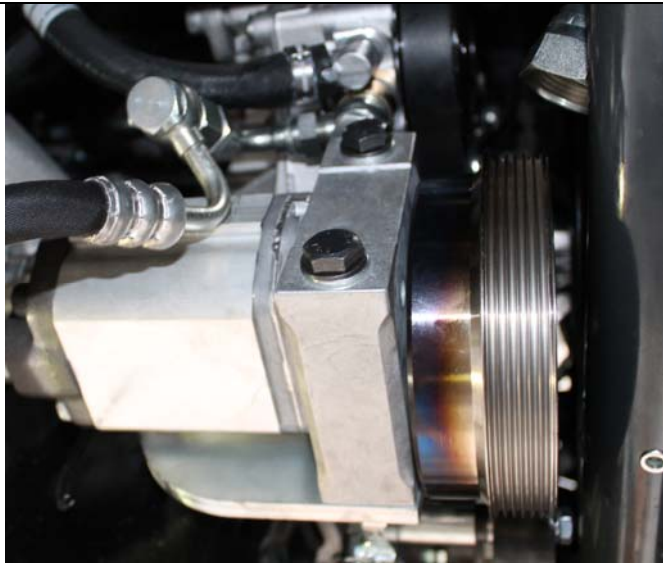
- Montare la staffa **2** nei fori filettati **A** e **B** , utilizzando viti e distanziali forniti , senza stringere , al momento , le viti
- *In the threaded holes **A** and **B** , mount the bracket **2** , with spacers and screws provided , without tightening at the time, the screws*



- Montare la staffa 1 nel foro filettato C , fissarla assieme alla staffa 2 poi stringere tutte le viti
- *Mount the bracket 1 into the threaded hole C , then fasten the bracket 1 with bracket 2 , then tighten all screws*



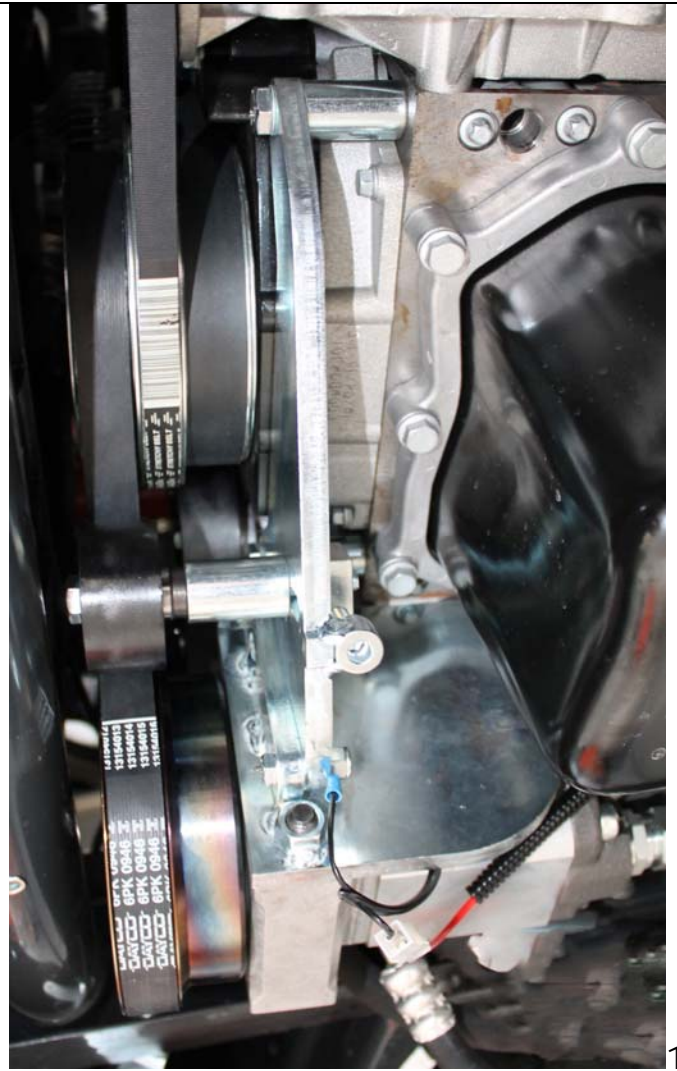
- Scollegare il tubo R , al suo posto installare il raccordo R1 , collegare il tubo R
- *Disconnect the pipe R , in its place install the fitting R1 , connect the pipe R*



15



16



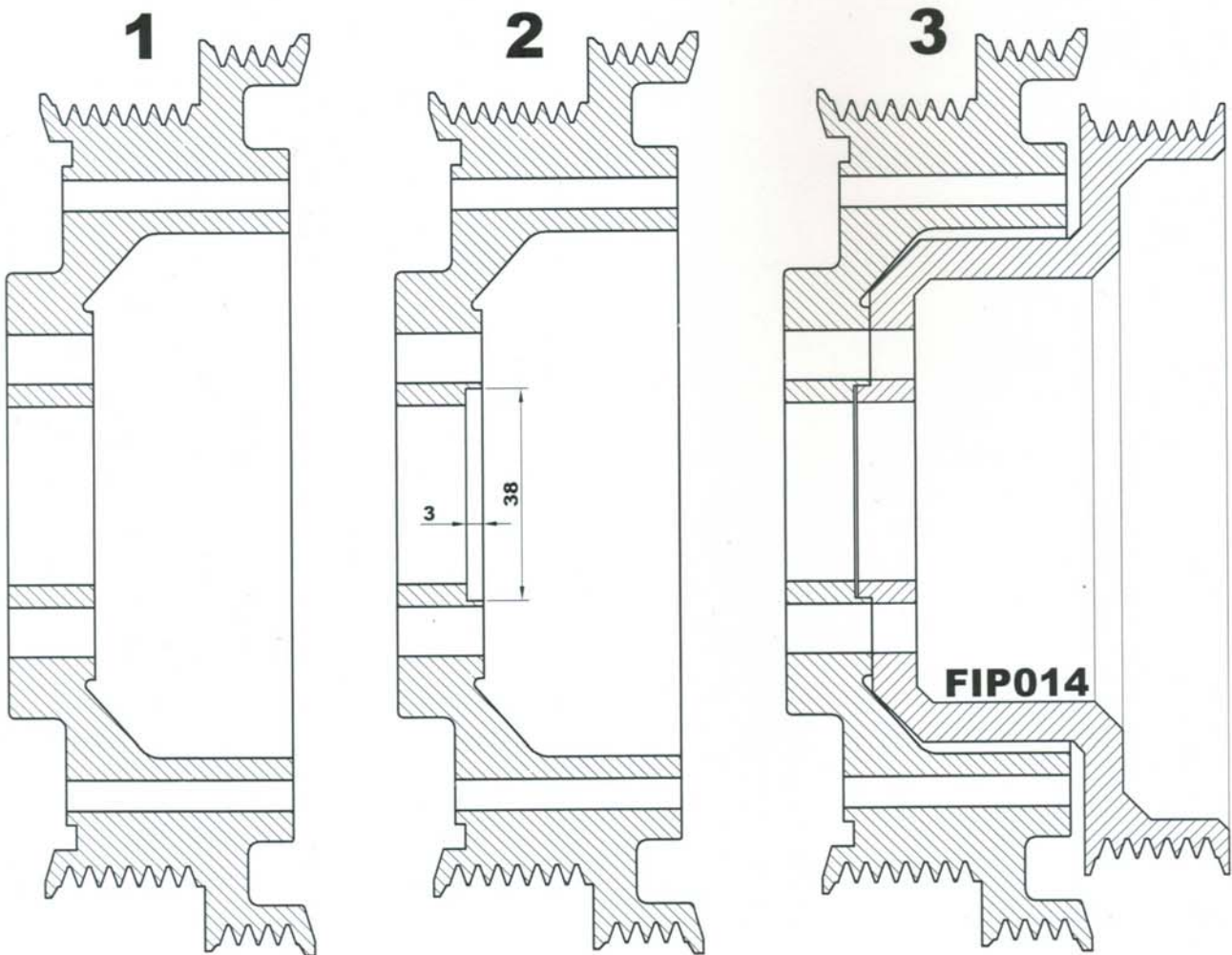
17

- Montare il gruppo innesto elettromagnetico-pompa
- Installare la cinghia

- *Mount the electromagnetic clutch-pump group*
- *Install the belt*

IVECO Daily 2.3

===== MODIFICA DELLA PULEGGIA MOTORE ORIGINALE MODIFICATION OF THE ORIGINAL MOTOR PULLEY



- 1 - Smontare la puleggia del motore**
- 2 - Tornire alle quote indicate per fare il centraggio per l'inserimento della puleggia fornita**
- 3 - Riposizionare la puleggia motore modificata , sovrapporre la puleggia fornita e fissare con viti fornite**

- 1 - Disassemble engine pulley**
- 2 - Turning to the dimension shown to do the centering for the insertion of the provided pulley**
- 3 - Reposition the amended engine pulley , overlap the supplied pulley and secure with supplied bolts**