

# MB211

MERCEDES Sprinter 318-418-518-618 CDI – Euro 4

MERCEDES Sprinter 319-419-519-619 CDI – Euro 5

Dal 2009 - motore OM642 – 3000 cc – 6 cil. – con e senza A/C - Con predisposizione N63

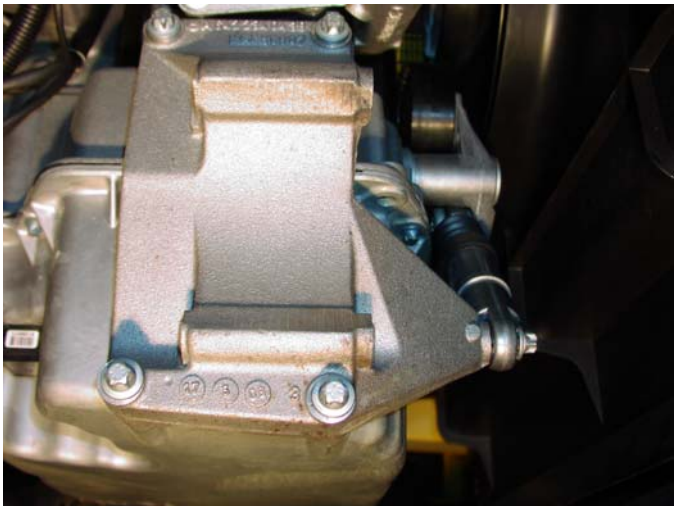
Since 2009 - engine OM642 – 3000 cc – 6 cil. / cyl, – with and without A/C - With predisposition N63

## Istruzioni di montaggio innesto elettromagnetico

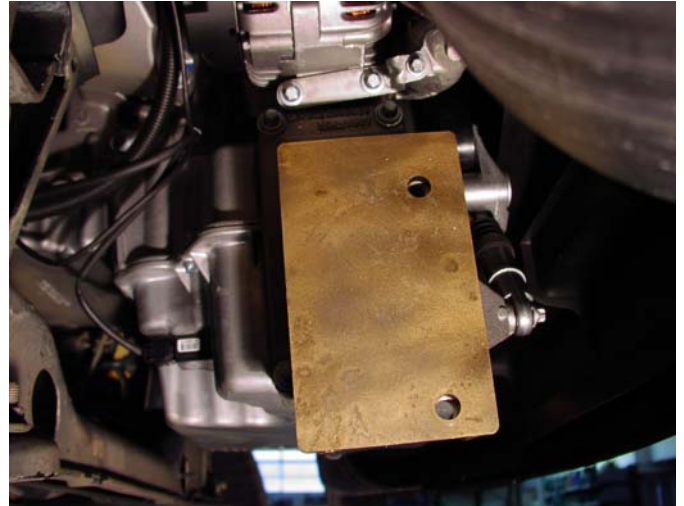
- smontare ed eliminare cinghia ventola radiatore
- montare piastra di fissaggio innesto elettromagnetico nei fori predisposti (foto 1e2)
- montare innesto elettromagnetico completo di pompa (foto 3)
- montare la cinghia secondo lo schema di foto 4

## Electromagnetic coupling kit assembly instructions

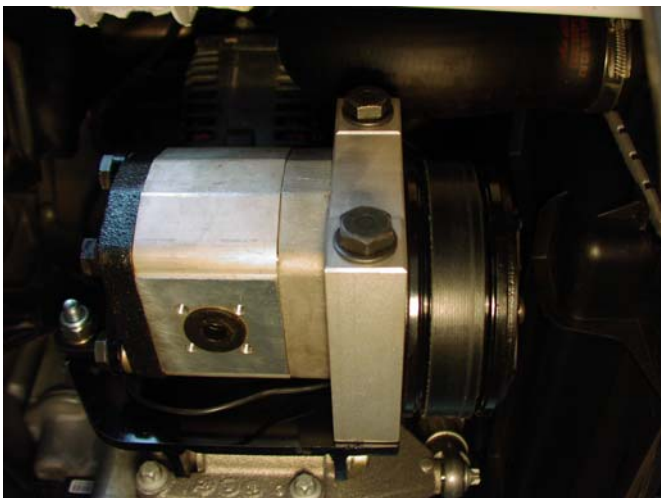
- Eliminate fan belt
- Install electromagnetic clutch bracket (photo 1 and 2)
- Mount electromagnetic clutch complete with pump (photo 3)
- Install supplied belt (photo 4)



1



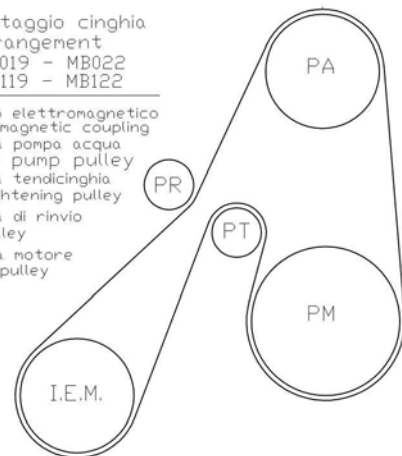
2



3

Schema montaggio cinghia  
Belt arrangement  
MB011 - MB019 - MB022  
MB111 - MB119 - MB122

I.E.M. - Innesto elettromagnetico  
Electromagnetic coupling  
PA - Puleggia pompa acqua  
Water pump pulley  
PT - Puleggia tendicinghia  
Belt tightening pulley  
PR - Puleggia di rinvio  
Idle pulley  
PM - Puleggia motore  
Driving pulley



4