

MC203

MULTICAR M31 E6

Dal 2017 - motore IVECO F1C – 2998 cc – 4 cilindri – senza A/C

From 2017 - engine IVECO F1C – 2998 cc – 4 cylinder – without A/C

Istruzioni di montaggio innesto elettromagnetico

Electromagnetic clutch kit installation instructions



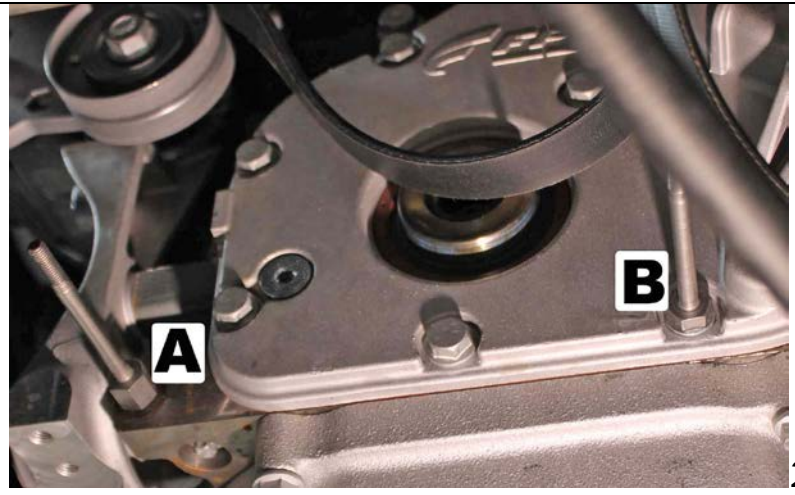
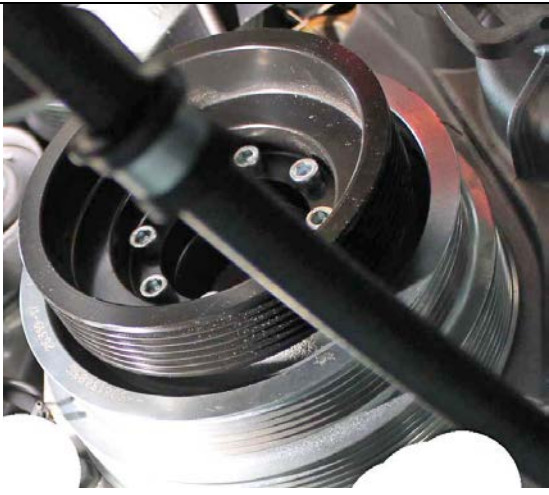
TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)

TABLE DE SERRAGE DES BOULONS (Nm)

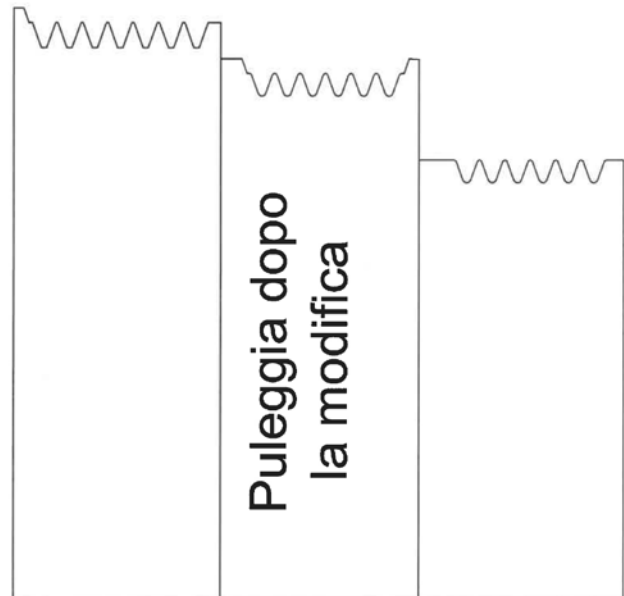
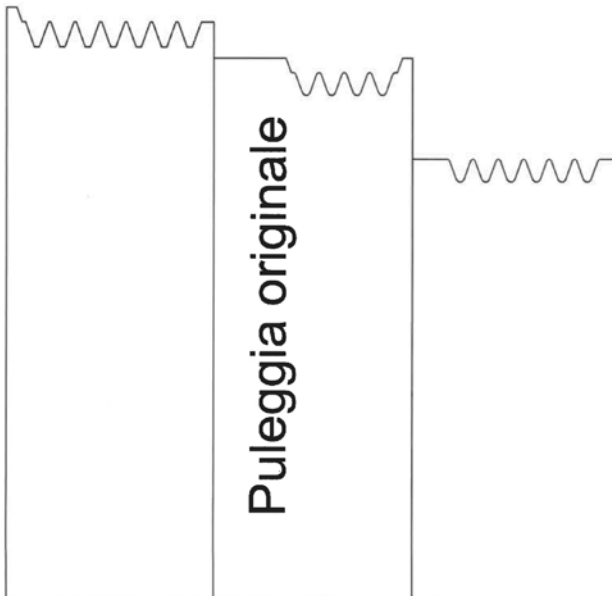
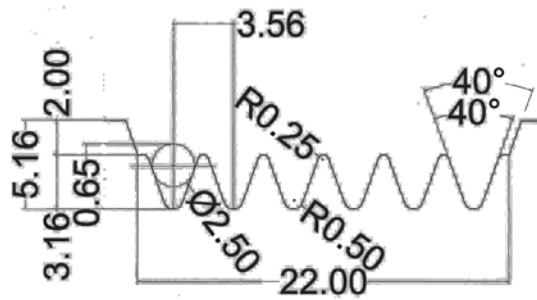
Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358

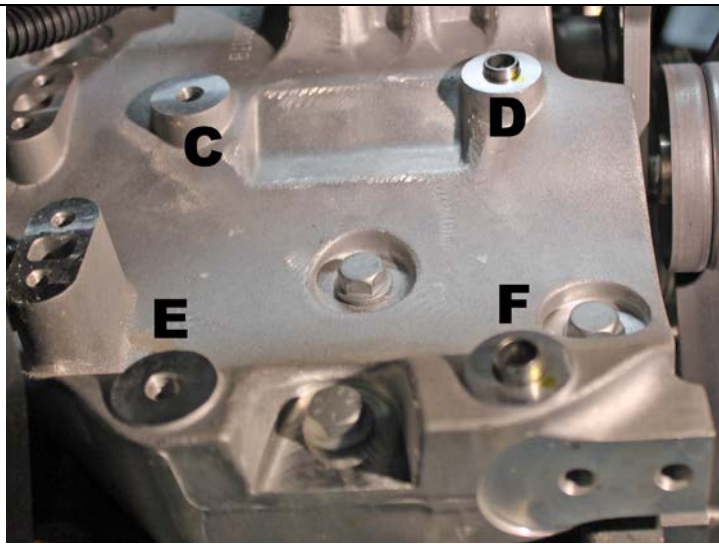
Utilizzare un adeguato ponte sollevatore per sollevare il veicolo

Use an appropriate lifting bridge to lift the vehicle



- Smontare la puleggia del motore e modificarla come da disegno
- Smontare i prigionieri **A** e **B**
- Disassemble the engine pulley and modify it according to the drawing
- Remove the studs **A** and **B**





4

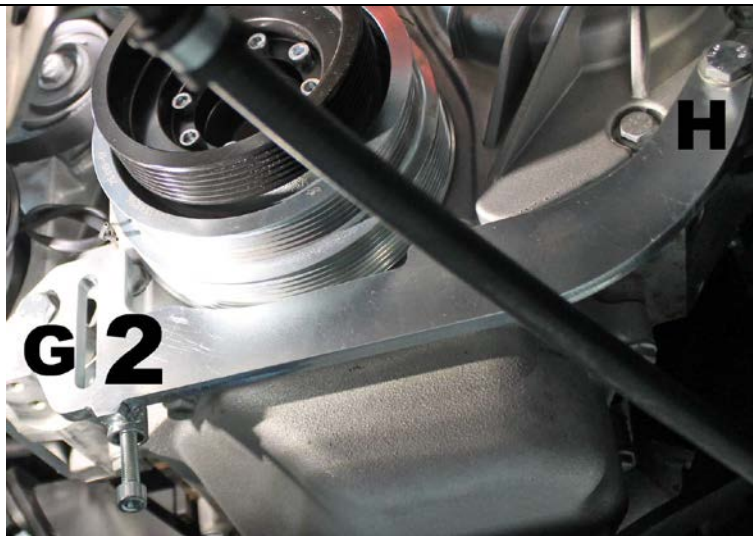


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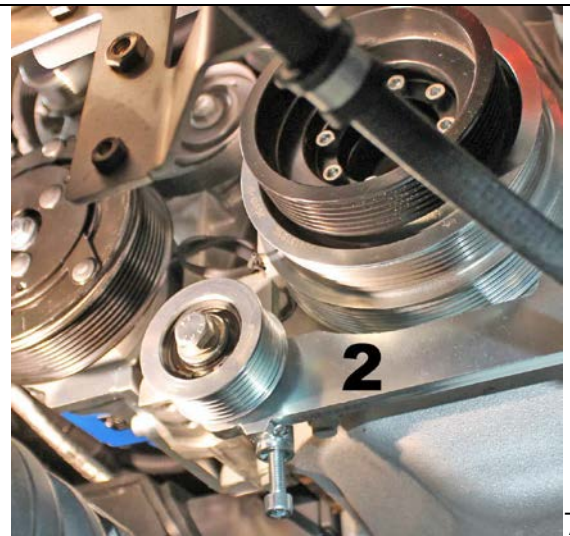
- Al banco montare la frizione elettromagnetica e la pompa nel supporto 1
- Utilizzando le viti fornite fissare il gruppo così composto nei fori filettati **C D E F**
- *On the bench mount the electromagnetic clutch and the pump in the support 1*
- *Using the screws provided, fix the unit thus composed in the threaded holes **C D E F***



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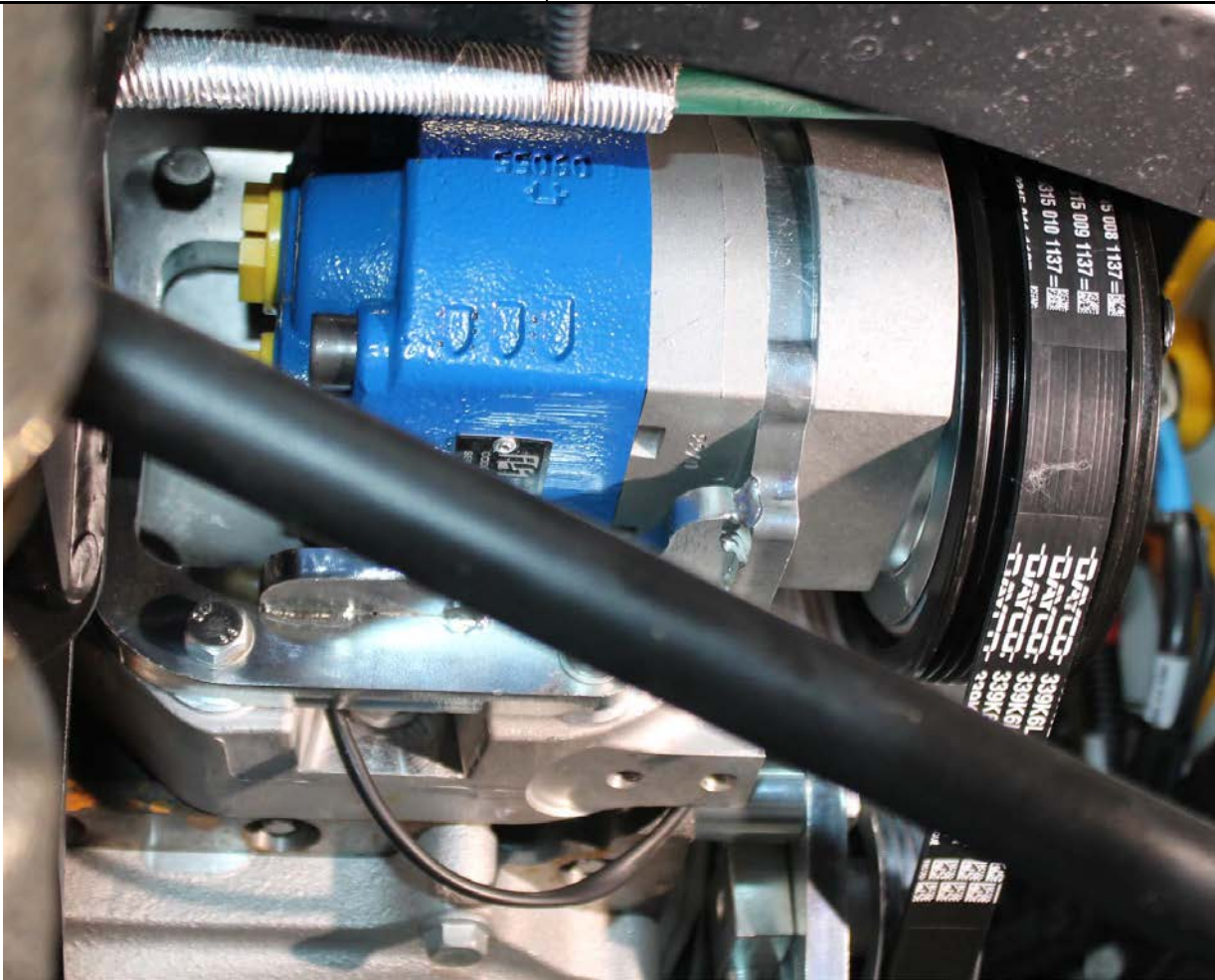
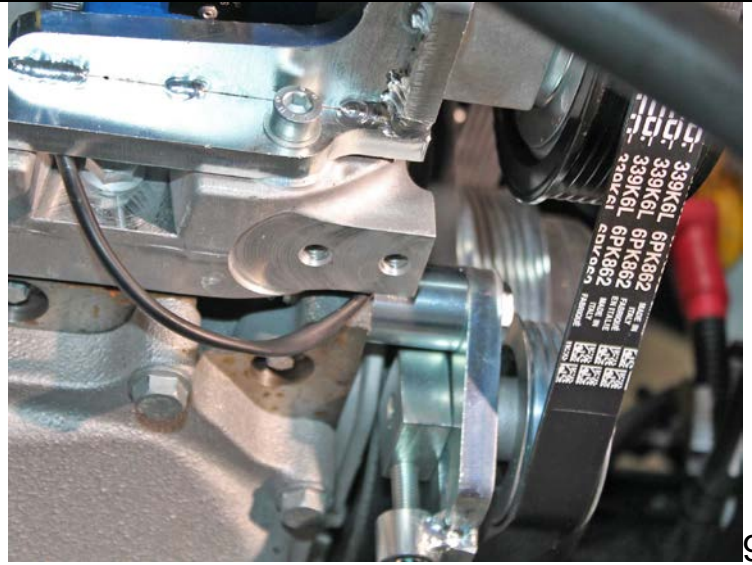


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- Fissare la staffa **2** nei fori filettati **G** e **H** , inserire i distanziali **H 28**
- Montare la puleggia tendicinghia
- *Fix the bracket **2** in the threaded holes **G** and **H** , insert the spacers **H 28***
- *Fit the belt tensioner pulley*



- Montare e regolare tensione cinghia
- *Assemble and adjust belt tension*

Controllare che non ci siano interferenze fra pulegge , cinghie e tubi
Check that there is no interference between pulleys, belts and pipes