

# RO103

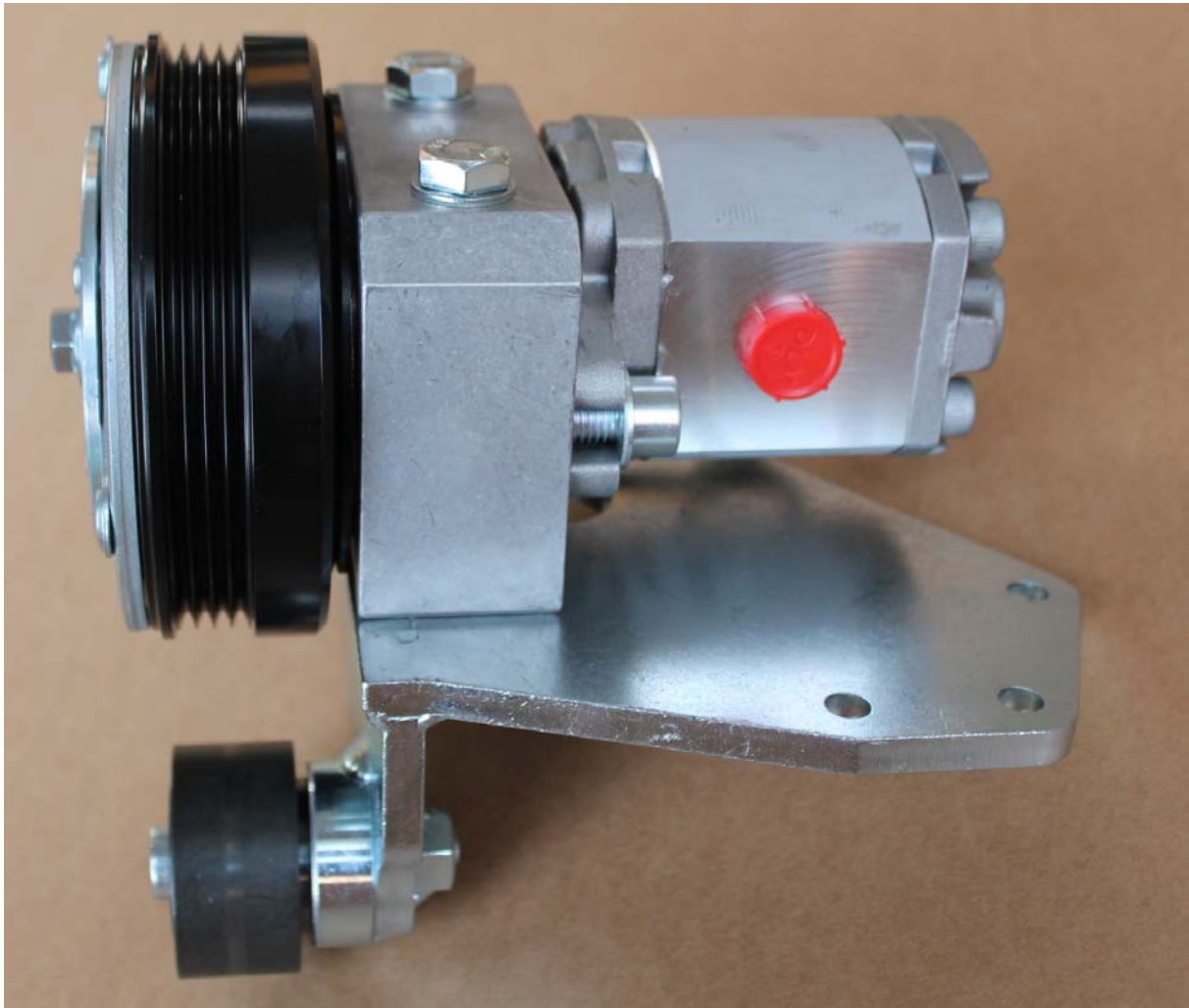
ROMANITAL Gringo

Dal 2017 - motore JL473Q - 1243 cc - 4 cilindri - benzina e GPL - senza A/C

From 2017 - engine JL473Q - 1243 cc - 4 cylinders - gasoline and GPL - without A/C

Istruzioni di montaggio kit innesto elettromagnetico

Electromagnetic coupling kit installation instructions



Sollevare il veicolo mediante un adeguato ponte sollevatore

Raise the vehicle by using a suitable lifting bridge

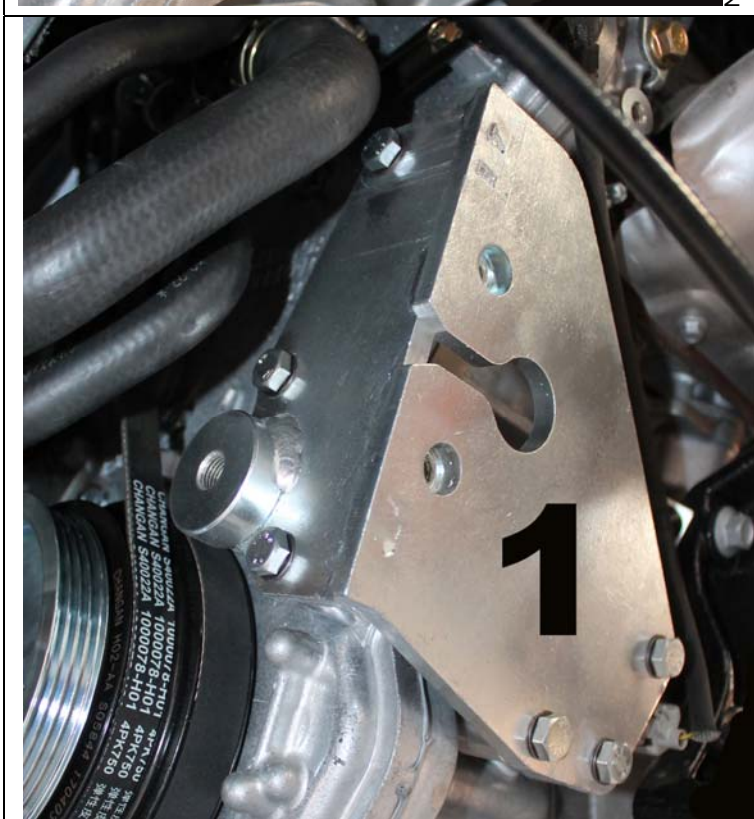
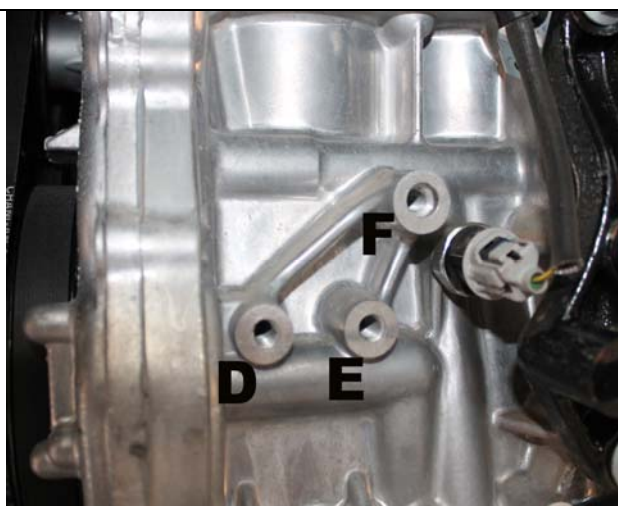
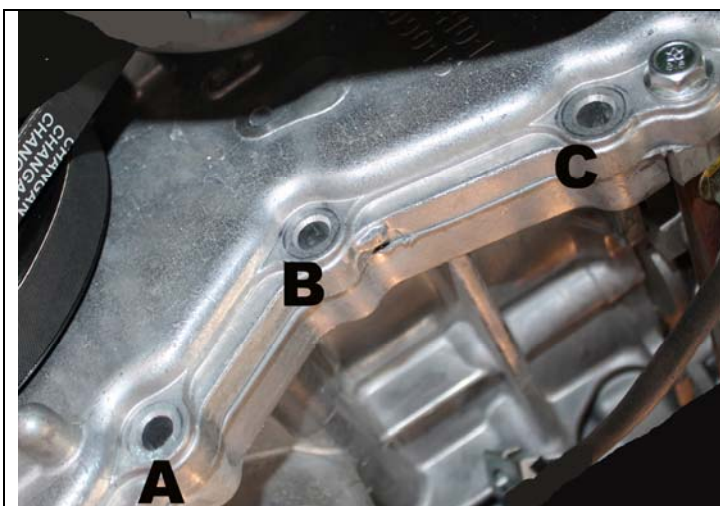
**TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)**

**GENERAL TABLE OF TIGHTENING BOLTS (Nm)**

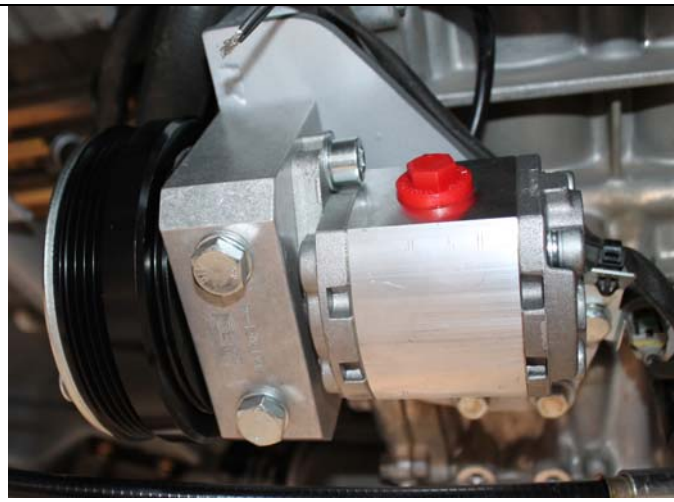
<b>Qualità Quality</b>	<b>M6</b>	<b>M7</b>	<b>M8</b>	<b>M10</b>	<b>M12</b>	<b>M14</b>	<b>M16</b>
<b>8,8</b>	10,3	17,1	25,5	50	87	138	210
<b>10,9</b>	14,7	24,5	35,3	70	122	194	299
<b>12,09</b>	17,6	28,4	42,1	85	147	235	358



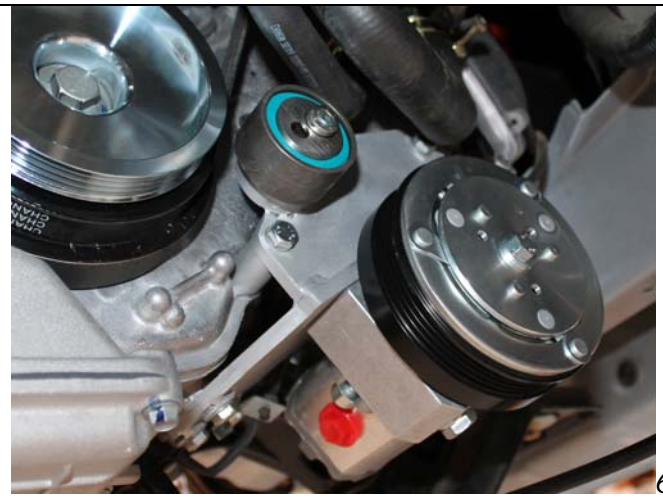
- Smontare il bullone di fissaggio della puleggia motore
- Inserire la puleggia fornita e fissarla utilizzando il bullone originale
- *Disassemble the engine pulley fixing bolt*
- *Insert the supplied pulley and fix it by using the original bolt*



- Eliminare le viti nei punti **A B C**
- Fissare la staffa **1** nei fori filettati **A B C D E F**
- *Eliminate the screws **A B C***
- *Fasten the bracket **1** into the threaded holes **A B C D E F***



5



6



7



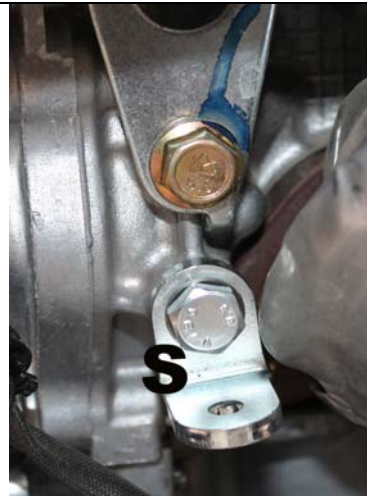
8

- Installare la frizione elettromagnetica e la pompa
- Montare la puleggia tendicinghia
- Montare la cinghia

- *Install the electromagnetic clutch and the pump*
- *Fit the belt tensioner pulley*
- *Fit the belt*



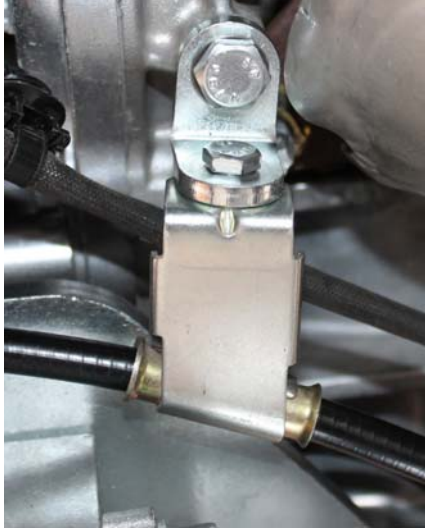
9



10



11



12

- Fissare la staffa **S** nel foro filettato **G**
- Smontare , dalla posizione originale , la staffa **V** del cavo della frizione e fissarla alla staffa **S**
- *Fix the bracket **S** in the threaded hole **G**  
Remove the clutch cable bracket **V** from the original position and secure it to the bracket **S***