

# RO204

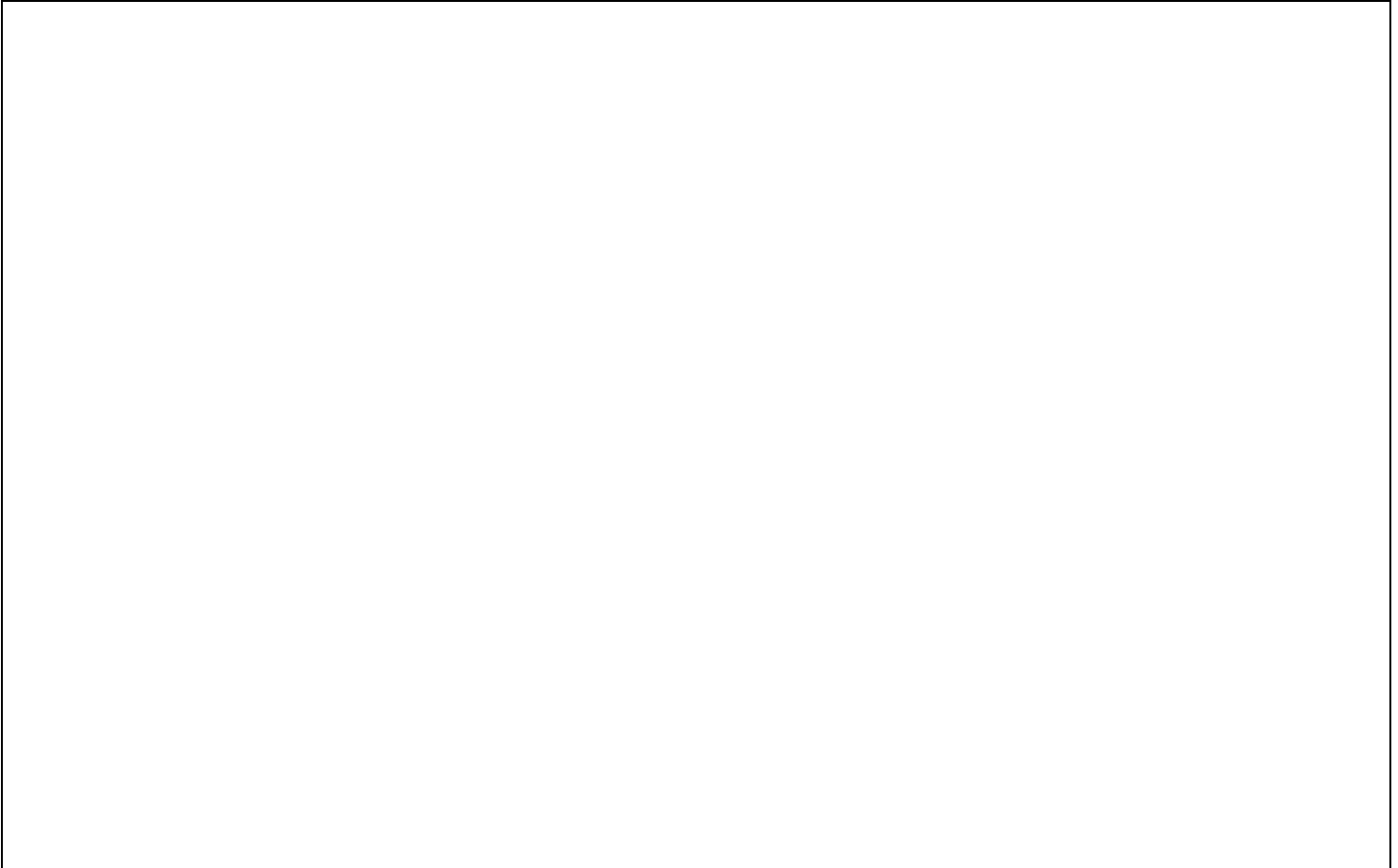
ROMANITAL ?????

Dal 2020 - motore ?? - ?? cc – 4 cilindri – benzina e GPL – con A/C

From 2020 - engine ?? – ?? cc – 4 cylinders – gasoline and GPL – with A/C

Istruzioni di montaggio kit innesto elettromagnetico

Electromagnetic coupling kit installation instructions



Sollevare il veicolo mediante un adeguato ponte sollevatore

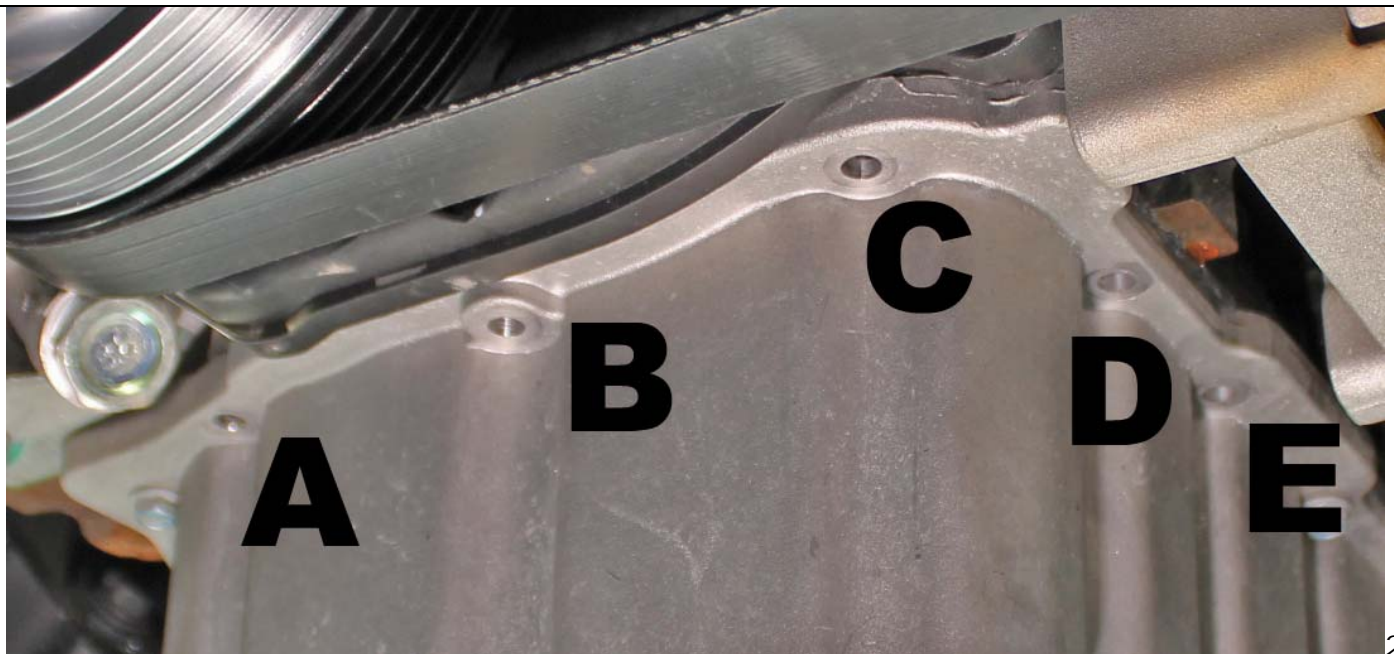
Raise the vehicle by using a suitable lifting bridge

<b><u>TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)</u></b>							
<b><u>GENERAL TABLE OF TIGHTENING BOLTS (Nm)</u></b>							
<b>Qualità Quality</b>	<b>M6</b>	<b>M7</b>	<b>M8</b>	<b>M10</b>	<b>M12</b>	<b>M14</b>	<b>M16</b>
<b>8,8</b>	<b>10,3</b>	<b>17,1</b>	<b>25,5</b>	<b>50</b>	<b>87</b>	<b>138</b>	<b>210</b>
<b>10,9</b>	<b>14,7</b>	<b>24,5</b>	<b>35,3</b>	<b>70</b>	<b>122</b>	<b>194</b>	<b>299</b>
<b>12,09</b>	<b>17,6</b>	<b>28,4</b>	<b>42,1</b>	<b>85</b>	<b>147</b>	<b>235</b>	<b>358</b>

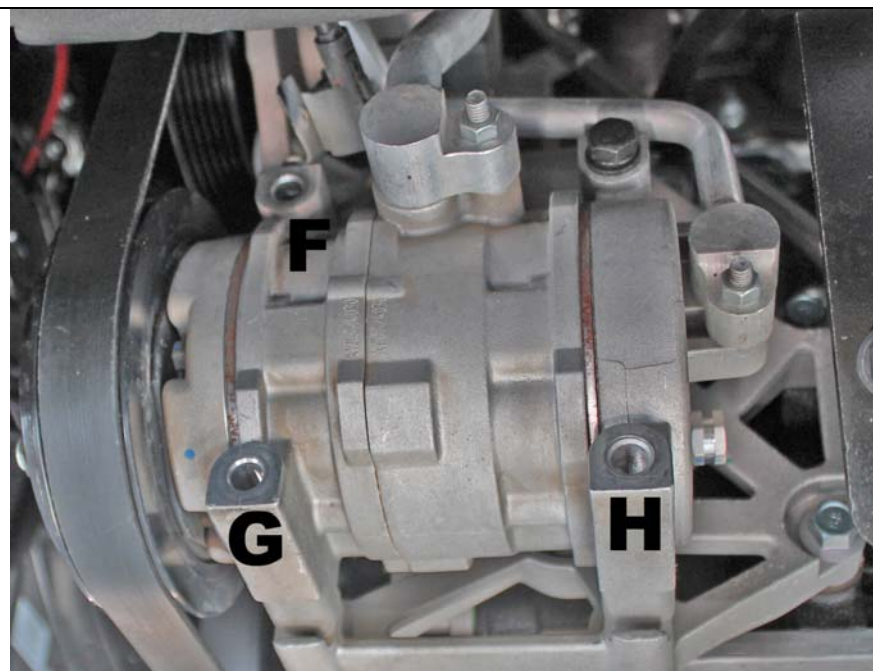


1

- Smontare il bullone di fissaggio della puleggia motore
- Inserire la puleggia fornita e fissarla utilizzando il bullone originale
  
- *Disassemble the engine pulley fixing bolt*
- *Insert the supplied pulley and fix it by using the original bolt*



2

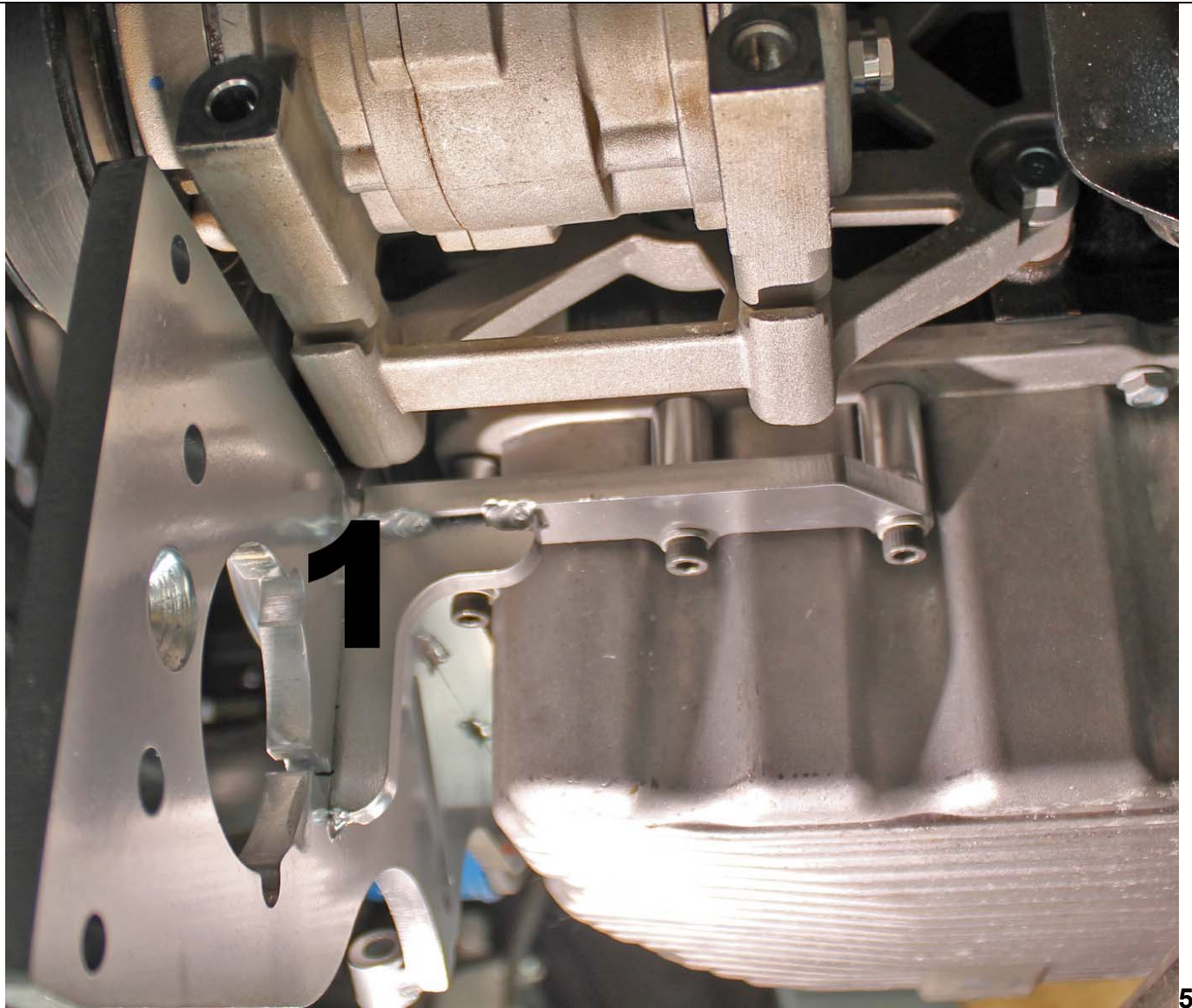


3

- Eliminare le viti **A B C D E** della coppa dell'olio
- Eliminare le viti , **F G H** , di fissaggio del compressore aria condizionata
  
- *Remove the screws **A B C D E** of the oil pan*
- *Remove the screws, **F G H**, for fixing the air conditioning compressor*

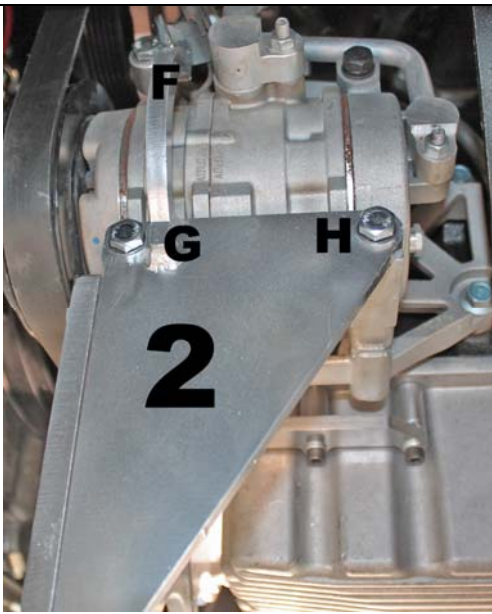


4

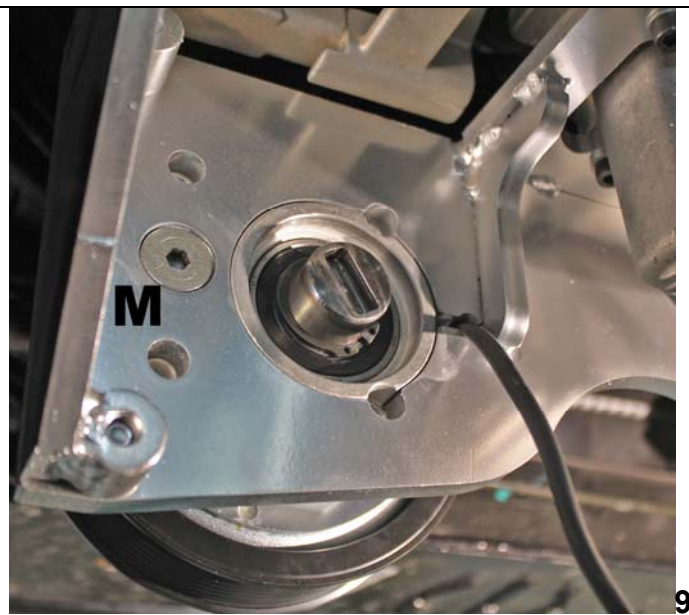
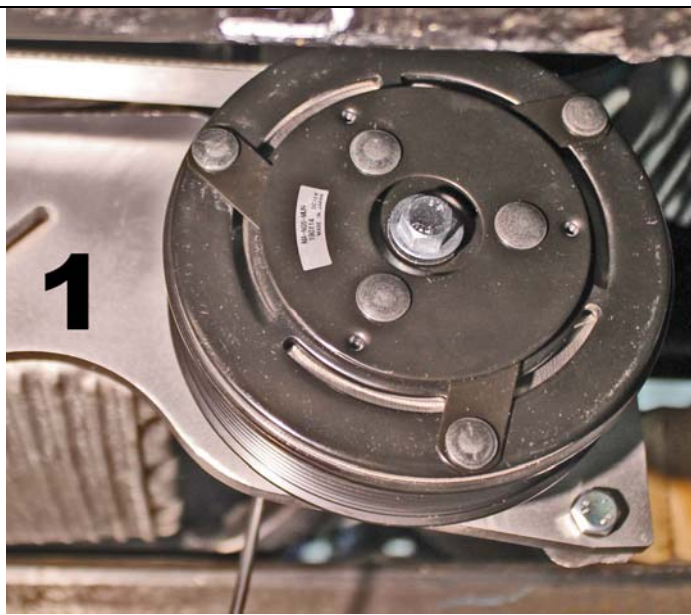


5

- Utilizzare le viti fornite per fissare la staffa 1 nei punti **A B C D E**
- *Use the supplied screws to fasten the bracket 1 in the points **A B C D E***



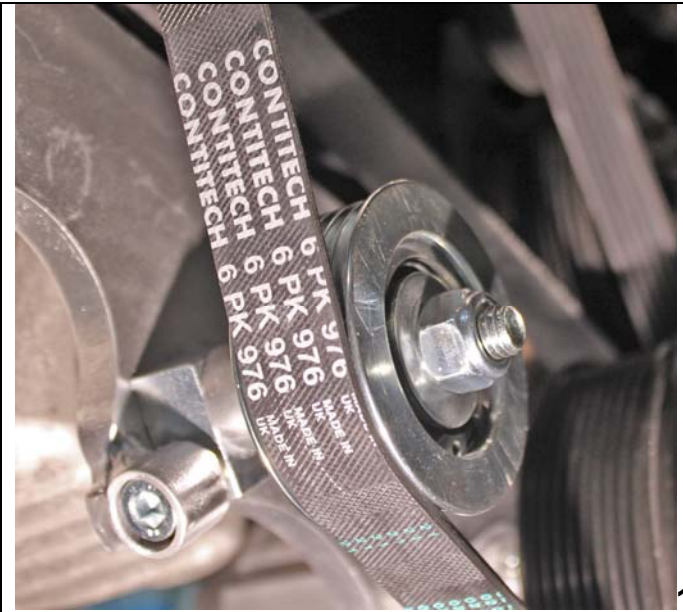
- Installare la staffa **2** - inserire le viti **F G H** , senza stringerle
- Inserire la viti **I L** - Stringere le viti nell'ordine **I L** - poi **F G H**
- *Install the bracket **2** - insert the screws **F G H**, without tightening them*
- *Insert the screws **I L** - Tighten the screws in the order **I L** - then **F G H***



- Fissare la frizione elettromagnetica mediante la vite **M**
- Installare la pompa
- *Fasten the electromagnetic clutch with the screw **M***
- *Install the pump*



10



11



12

- Installare il tendicinghia
- Montare e regolare la tensione della cinghia
- *Install the belt tensioner*
- *Fit and adjust the belt tension*

Controllare che non ci siano interferenze fra tubi , pulegge, cinghie e altre parti in movimento

*Check that there is no interference between pipes, pulleys, belts and other moving parts*