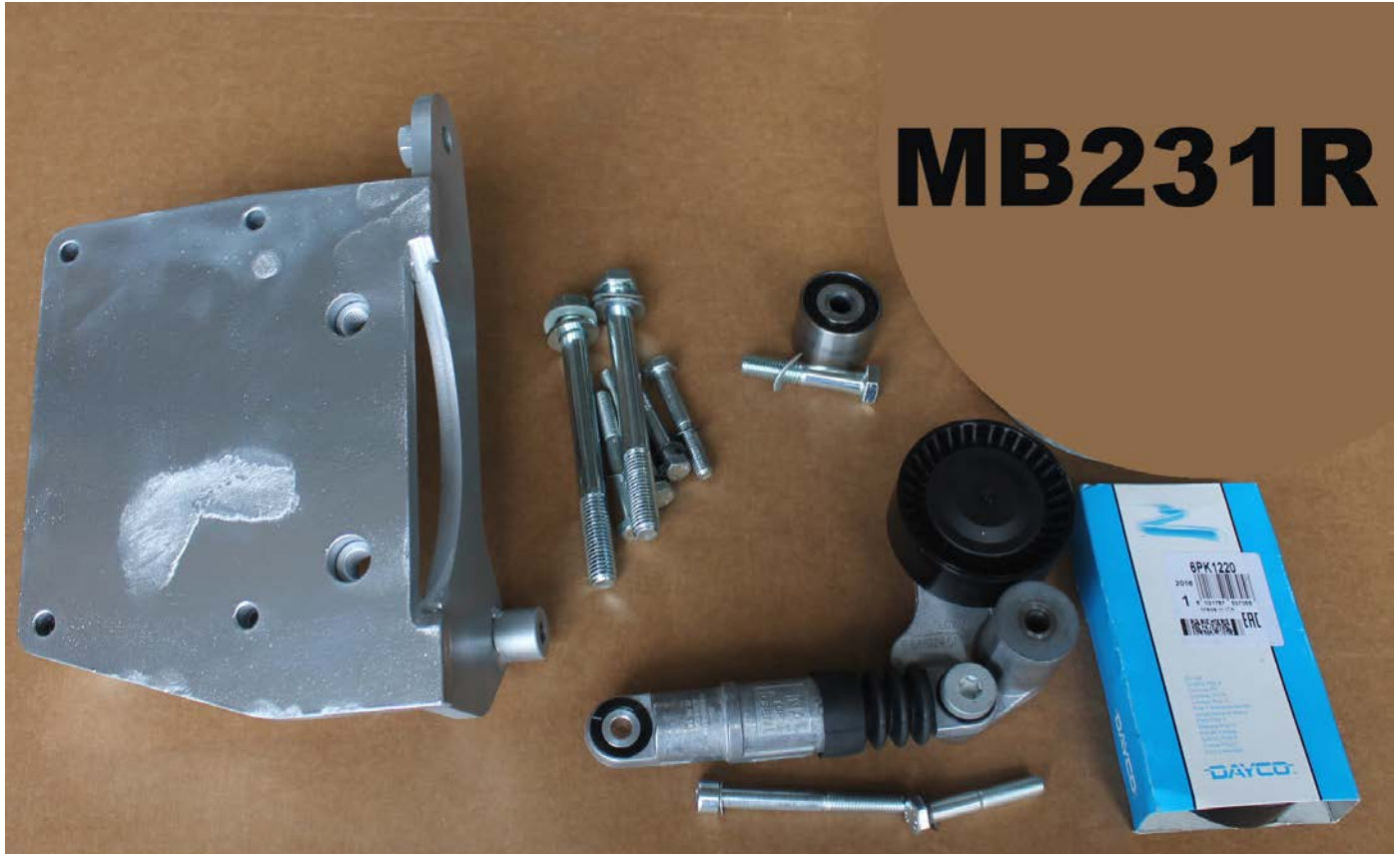


MB231R

MERCEDES Sprinter 210 - 213 - 216 - 310 - 313 - 316 - 416 - 510 - 516 / CDI - Euro 6
Dal 2019 - motore OM651 - 2143 cc. - 4 cilindri - con e senza A/C - con predisposizione N63
From 2019 - engine OM651 - 2143 cc. - 4 cylinder - with and without A/C - with predisposition N63

Istruzioni di montaggio kit innesto elettromagnetico
Electromagnetic coupling kit installation instruction

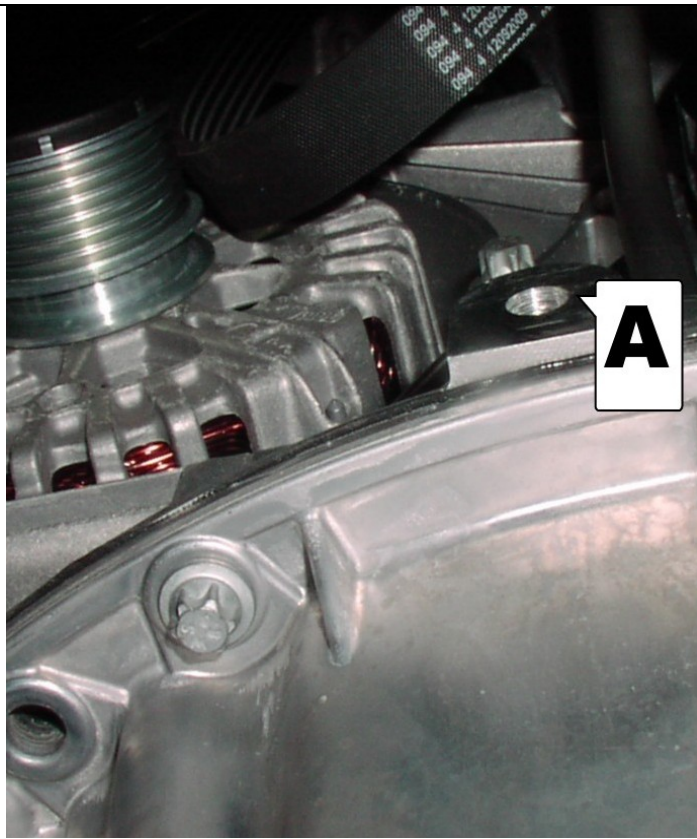


<u>TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)</u>							
<u>GENERAL TABLE OF TIGHTENING BOLTS (Nm)</u>							
<u>Qualità</u> <u>Quality</u>	<u>M6</u>	<u>M7</u>	<u>M8</u>	<u>M10</u>	<u>M12</u>	<u>M14</u>	<u>M16</u>
<u>8,8</u>	<u>10,3</u>	<u>17,1</u>	<u>25,5</u>	<u>50</u>	<u>87</u>	<u>138</u>	<u>210</u>
<u>10,9</u>	<u>14,7</u>	<u>24,5</u>	<u>35,3</u>	<u>70</u>	<u>122</u>	<u>194</u>	<u>299</u>
<u>12,09</u>	<u>17,6</u>	<u>28,4</u>	<u>42,1</u>	<u>85</u>	<u>147</u>	<u>235</u>	<u>358</u>

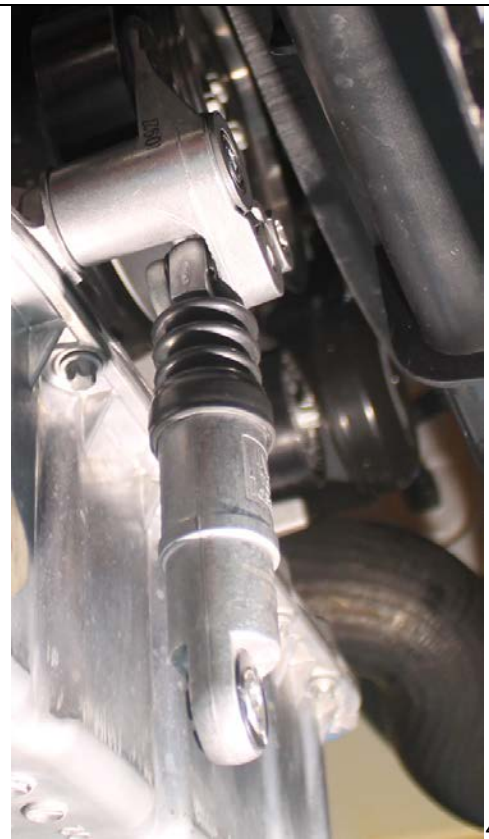
Sollevare il veicolo utilizzando un adeguato ponte sollevatore
Raise the vehicle by using a suitable lift bridge

- **Spostare in avanti il gruppo radiatori**
- **Allentare cinghia motore**

- **Move forward to the group radiators**
- **Loosen engine belt**

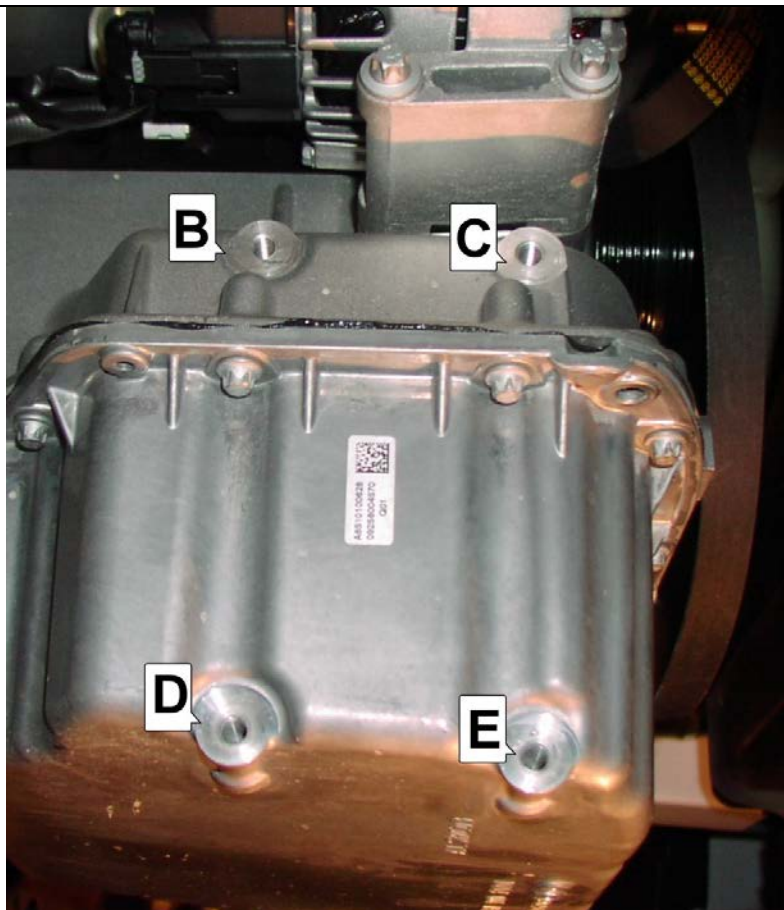


3



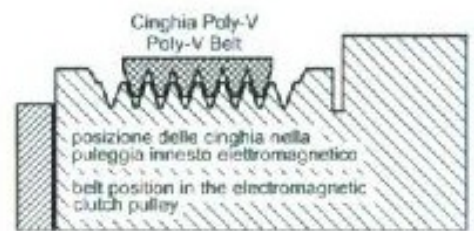
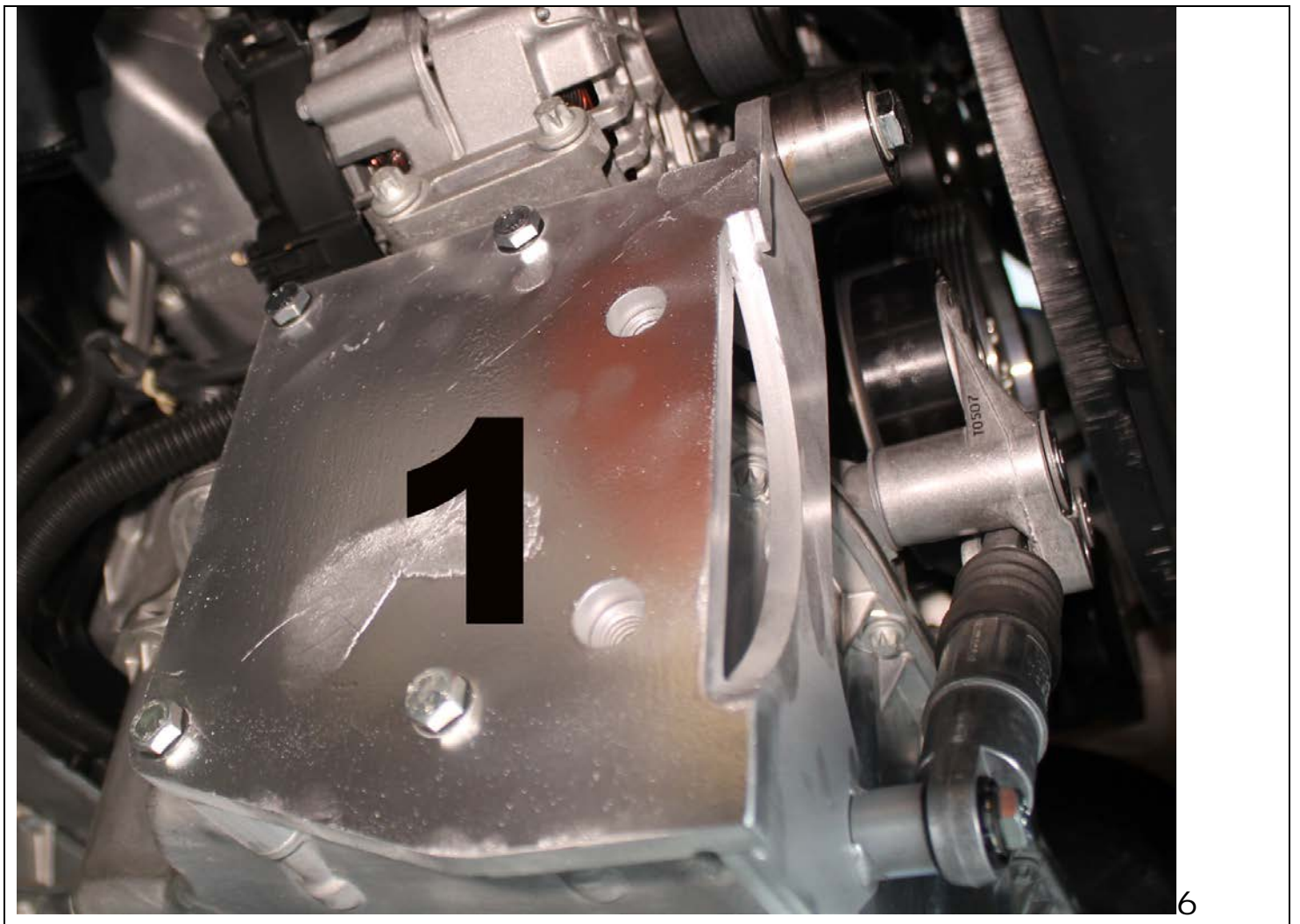
4

- Se non è filettato, filettare **M8** il foro **A**
- Montare il prigioniero fornito
- Installare il tendicinghia automatico , fissandolo con rondella piana e dado autobloccante
- *If it is not threaded, thread **M8** into hole **A***
- *Mount the stud provided*
- *Install the automatic belt tensioner, fixing it with a flat washer and self-locking nut*

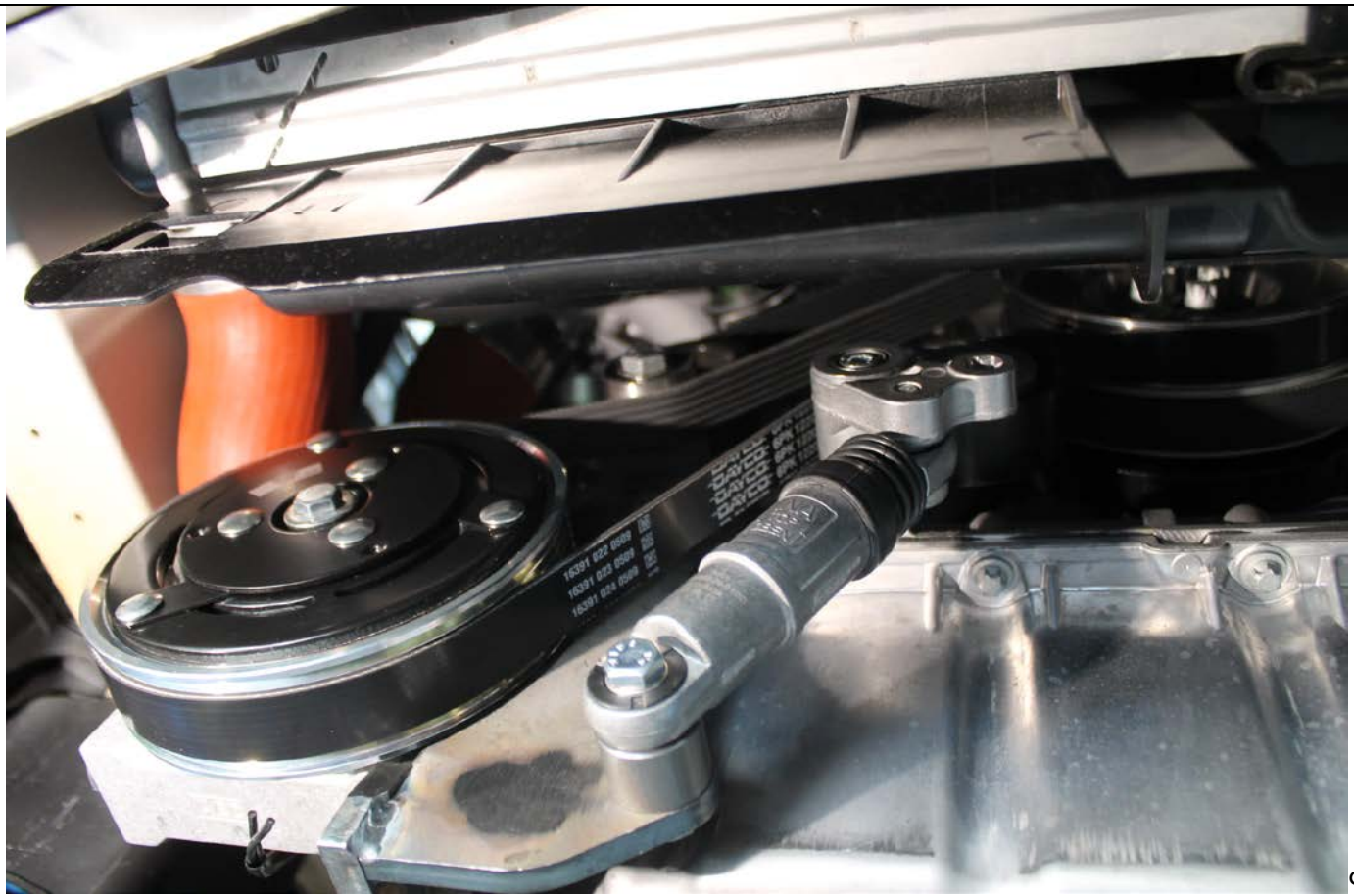


5

- Montare il supporto innesto elettromagnetico **1** nei fori **B C D E**
- *Install the electromagnetic clutch support **1** in the holes **B C D E***



- Posizione della cinghia
- *Belt position*



9

- Montare innesto elettromagnetico completo di pompa
- Montare la cinghia , nella posizione indicata nella foto
- *Install electromagnetic clutch complete with pump*
- *Fit the belt, in the position shown in the photo*