

# FI161

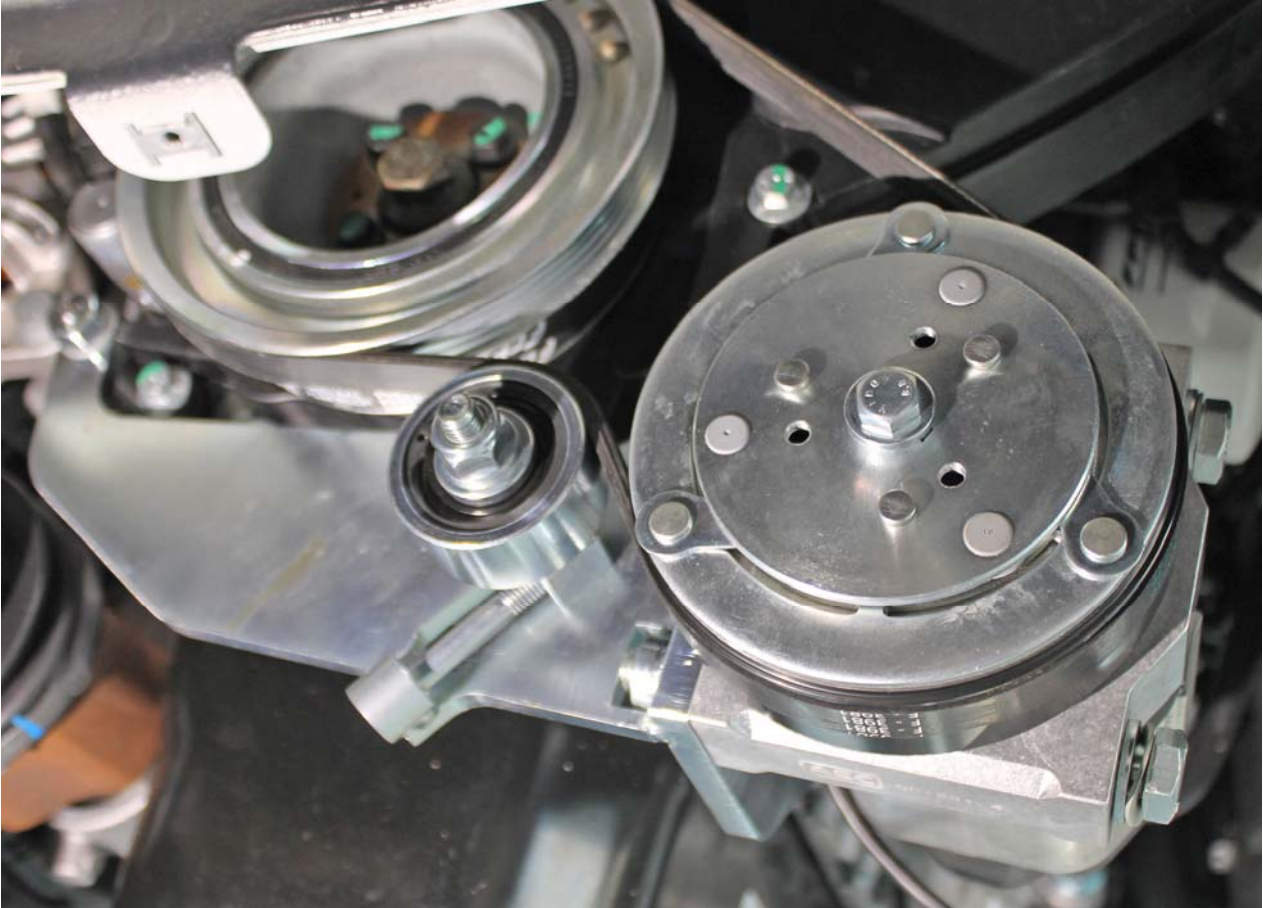
FIAT DUCATO Multijet 2 - Euro 6

Dal 2020 - motore 2287 cc - 4 cilindri - senza A/C

From 2020 - engine 2287 cc - 4 cylinders - without A/C

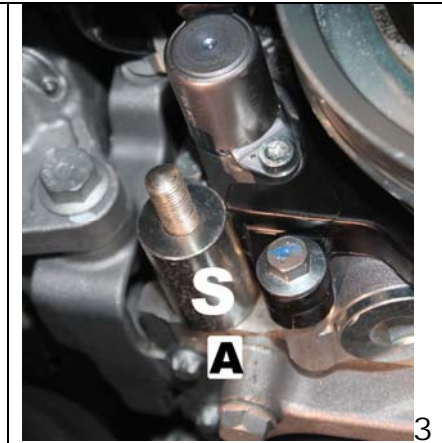
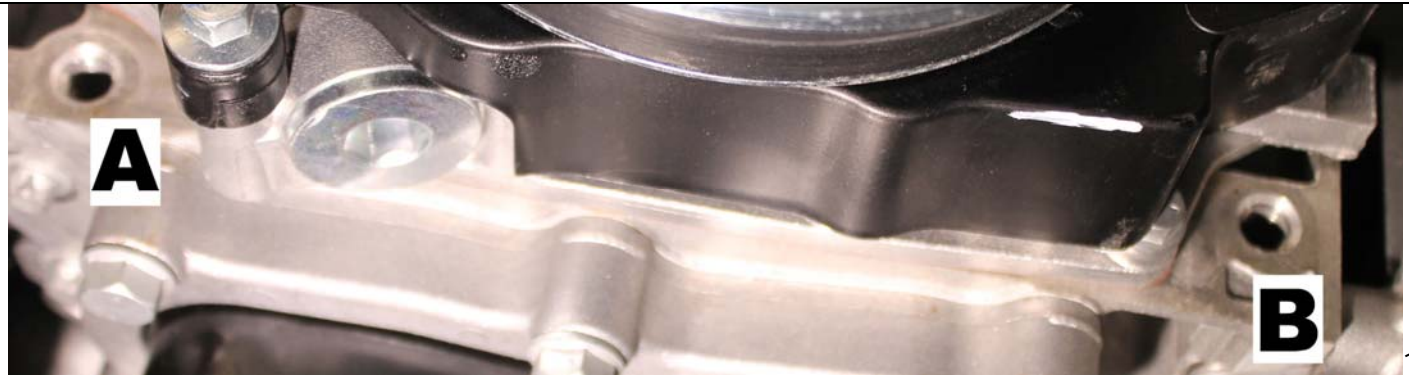
Istruzioni di montaggio innesto elettromagnetico

Electromagnetic clutch kit installation instructions

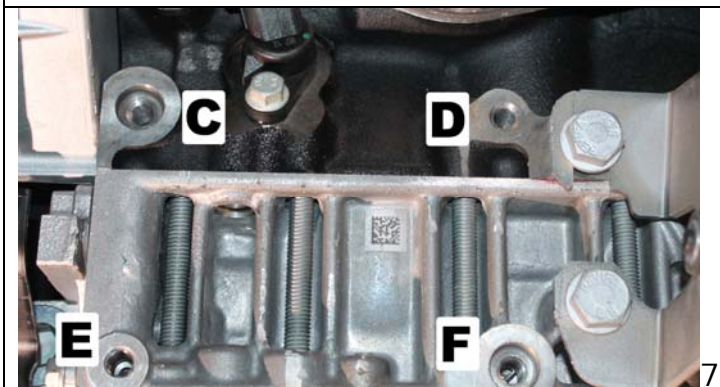
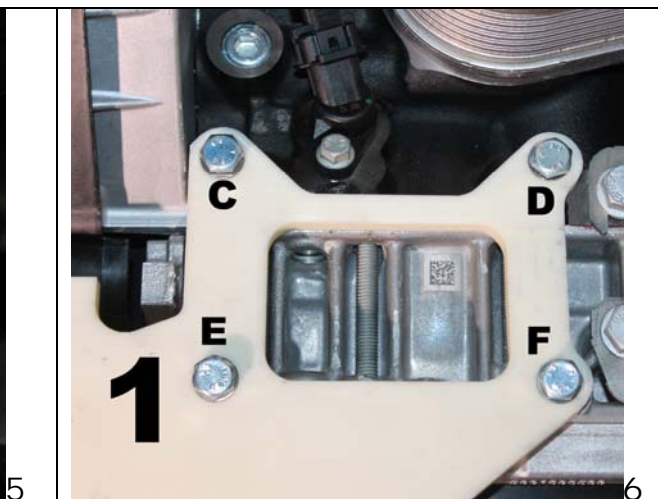
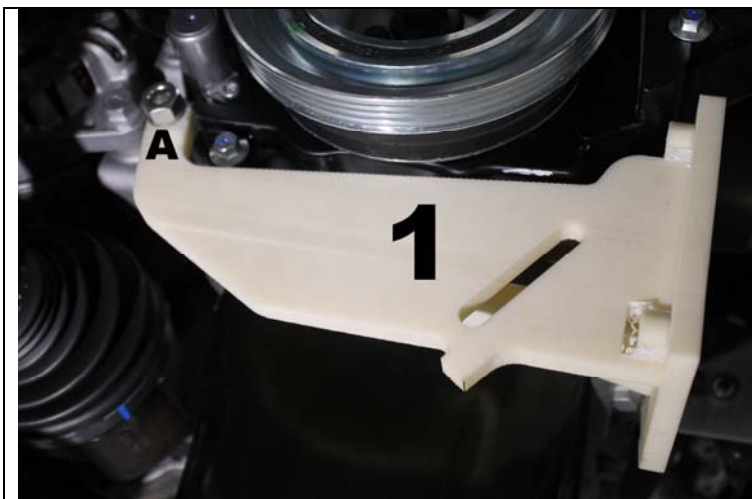


- Sollevare il veicolo utilizzando un adeguato ponte sollevatore
- Smontare la protezione sotto al motore
- Smontare la protezione in plastica del passaruota
- *Raise the vehicle by using a appropriate lift bridge*
- *Disassemble the cover under the engine*
- *Disassemble the plastic cover of the wheel arches*

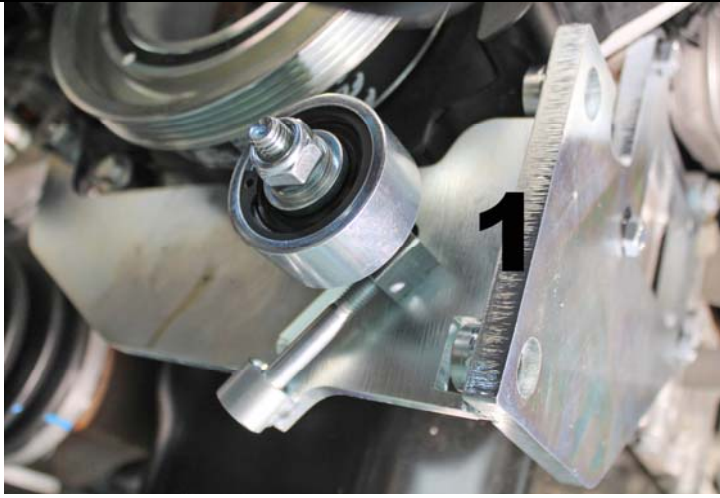
<b><u>TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)</u></b>							
<b><u>GENERAL TABLE OF TIGHTENING BOLTS (Nm)</u></b>							
<b>Qualità Quality</b>	<b>M6</b>	<b>M7</b>	<b>M8</b>	<b>M10</b>	<b>M12</b>	<b>M14</b>	<b>M16</b>
<b>8,8</b>	<b>10,3</b>	<b>17,1</b>	<b>25,5</b>	<b>50</b>	<b>87</b>	<b>138</b>	<b>210</b>
<b>10,9</b>	<b>14,7</b>	<b>24,5</b>	<b>35,3</b>	<b>70</b>	<b>122</b>	<b>194</b>	<b>299</b>
<b>12,09</b>	<b>17,6</b>	<b>28,4</b>	<b>42,1</b>	<b>85</b>	<b>147</b>	<b>235</b>	<b>358</b>



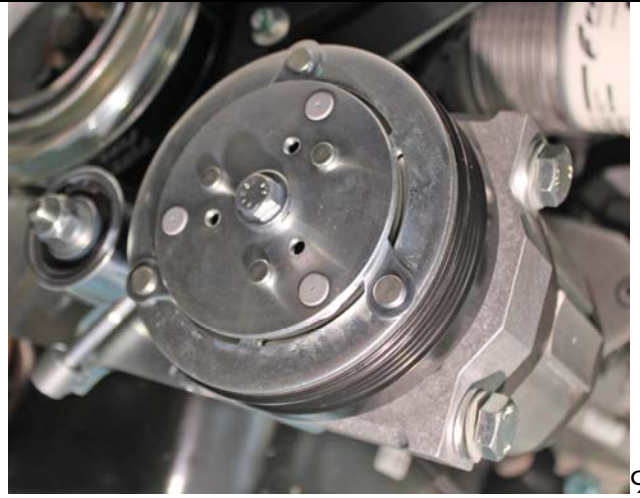
- Utilizzare i dadi forniti per fissare il prigioniero nel foro filettato **A** , stringendolo a **20 Nm**
- Inserire il distanziale **S** nel prigioniero **A**
- Use the provided nuts to secure the studs in the threaded holes **A** , tightening them at **20 Nm**
- Insert the spacers **S** in the stud **A**



- Installare la staffa **1** nel prigioniero **A**
- Inserire e stringere le viti nei fori filettati **C D E F**
- Per ultimo stringere il dado **A**
- Install bracket **1** in stud **A**
- Insert and tighten the screws in the threaded holes **C D E F**
- Lastly tighten the nut **A**



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- Installare la puleggia tendicinghia nella staffa **1**
- Montare la frizione elettromagnetica con la pompa
- *Install the belt tensioner pulley in the bracket **1***
- *Mount the electromagnetic clutch with the pump*



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- Installare e regolare la tensione della cinghia
- *Install and adjust belt tension*

- Rimontare la protezione sotto al motore e la protezione in plastica del passaruota
- *Reassemble the cover under the engine and the plastic cover of the wheel arch*