

MB116

MERCEDES Vito

Dal 2020 – motore OM – cc. –cilindri -con A/C

From 2020 – engine OM – cc. – cyl. –with A/C

Istruzioni di montaggio innesto elettromagnetico

Electromagnetic coupling kit installation instruction

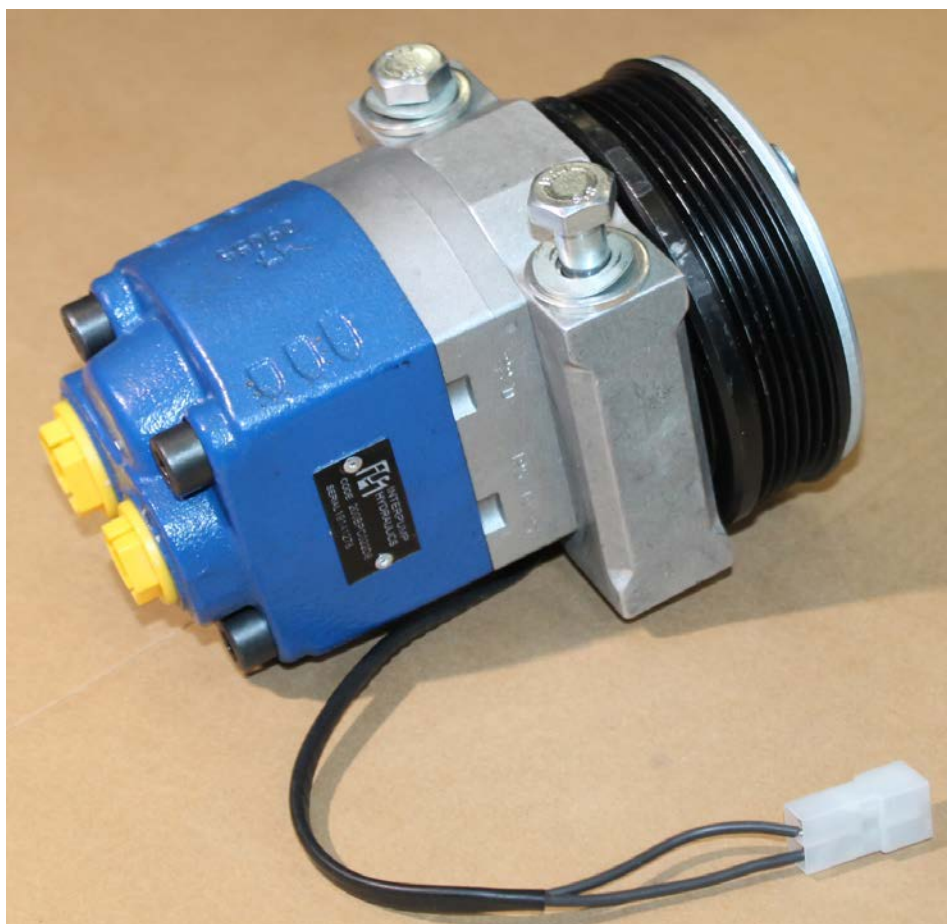
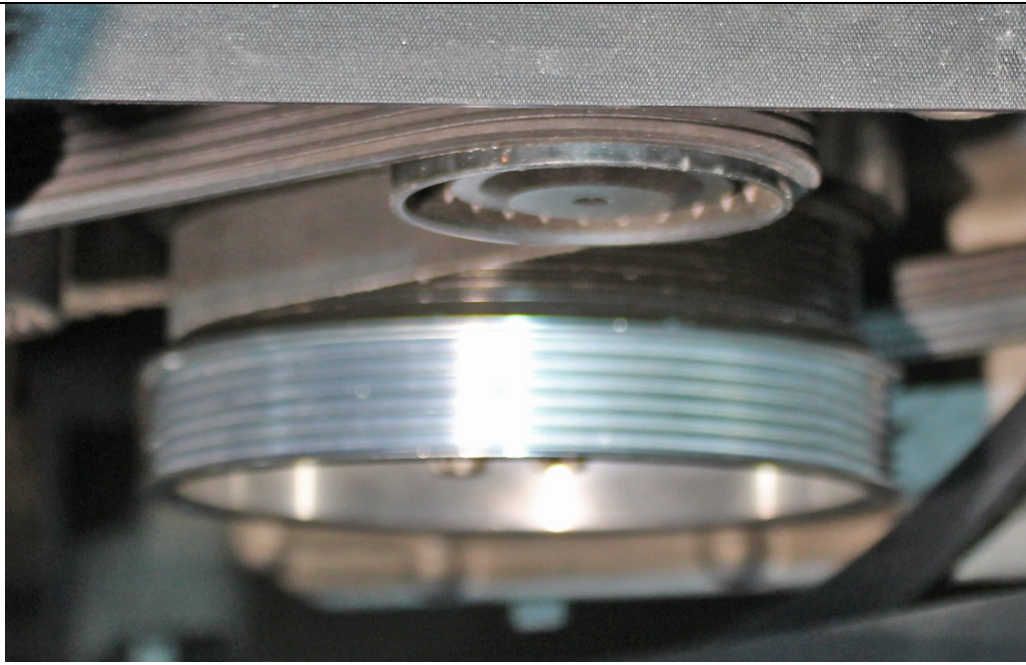


TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)							
GENERAL TABLE OF TIGHTENING BOLTS (Nm)							
Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358

Sollevare il veicolo mediante un adeguato ponte sollevatore

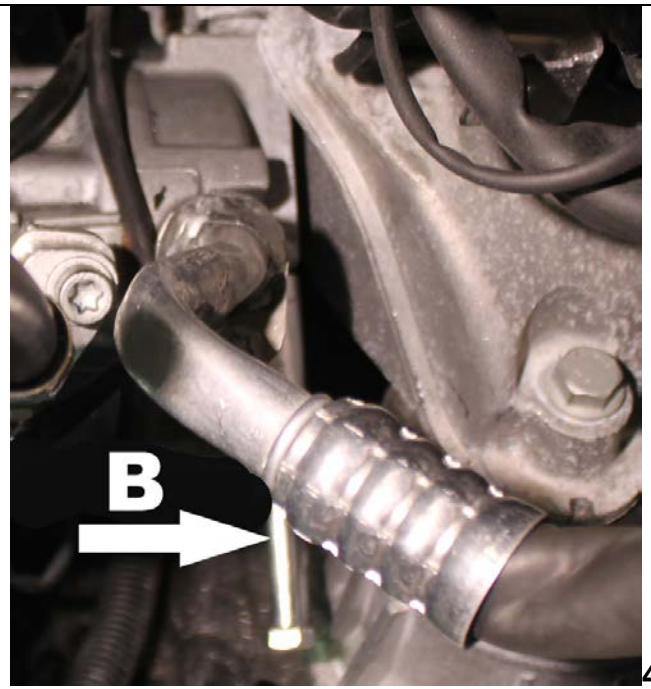
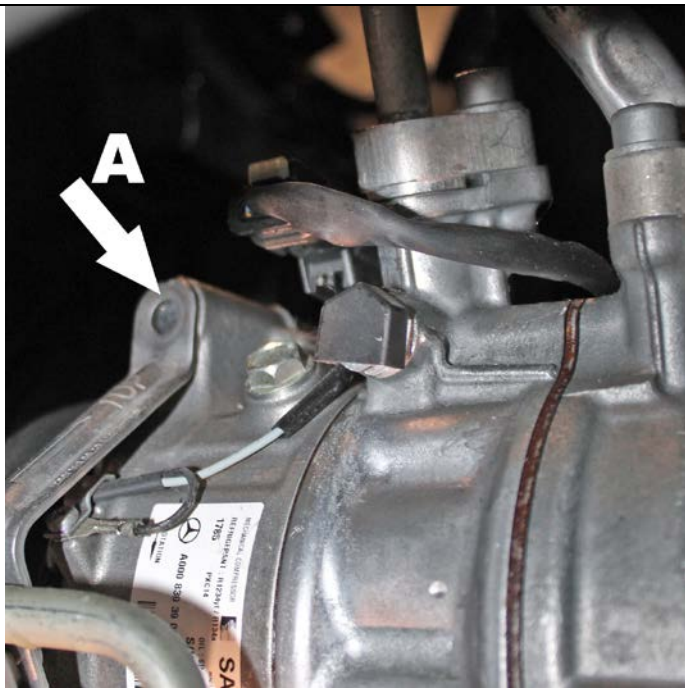
Raise the vehicle using a suitable lifting platform



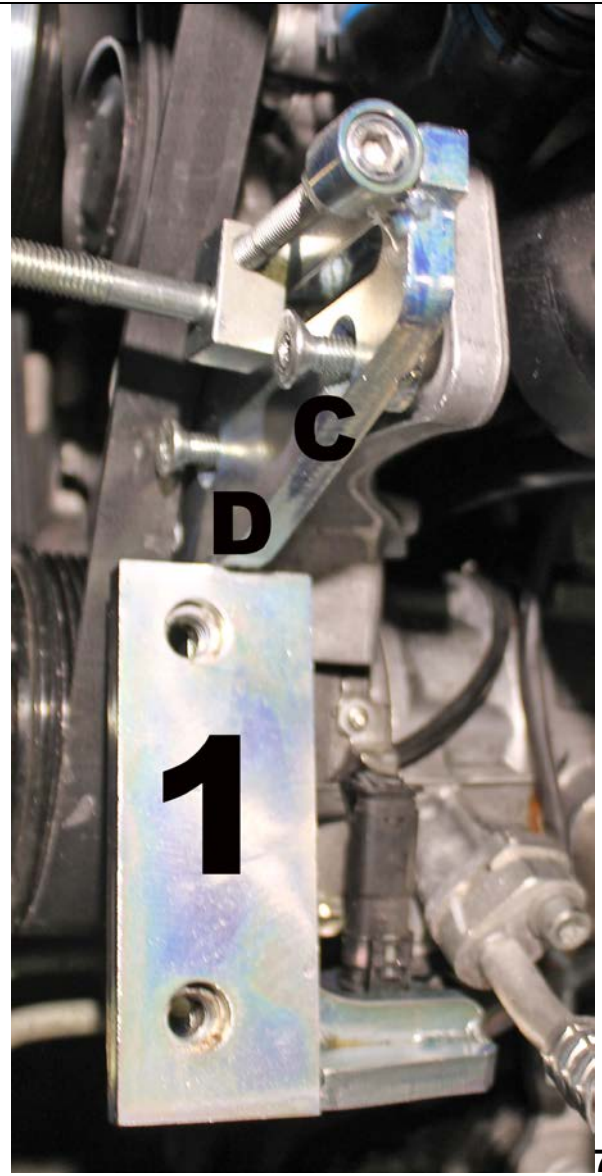
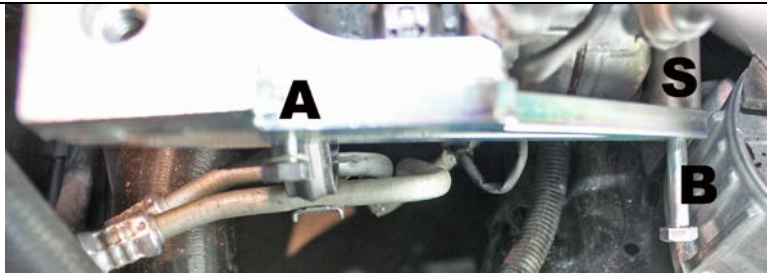
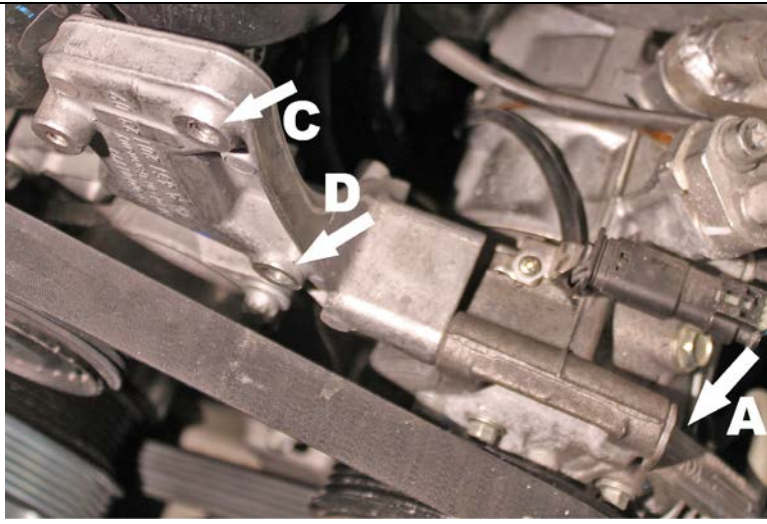
- Smontare le viti di fissaggio della puleggia del motore
- Sovrapporre la puleggia fornita
- Fissare mediante le viti fornite
- *Remove the fixing screws of the engine pulley*
- *Overlap the supplied pulley*
- *Secure with the provided screws*



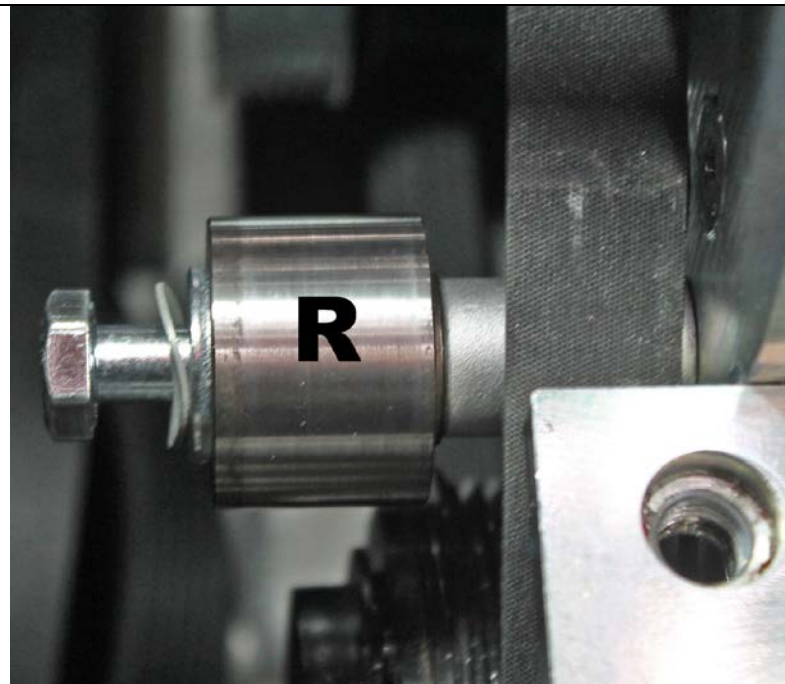
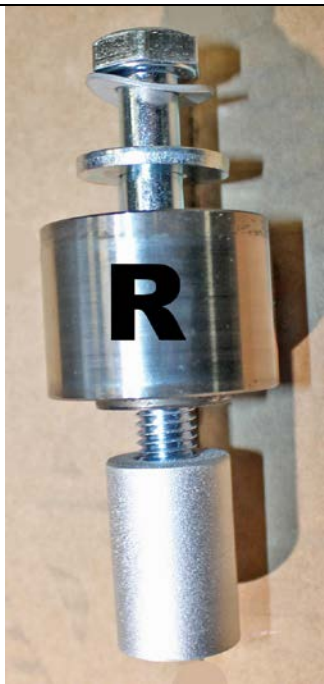
- Eliminare la staffa dei tubi dell'aria condizionata
- *Eliminate the bracket of the air conditioning pipes*



- Eliminare le viti **A** e **B** di fissaggio del compressore dell'aria condizionata
- *Remove the fixing screws **A** and **B** of the air conditioning compressor*



- Posizionare il supporto 1
- Inserire le viti A , B col distanziale S , C e D
- Stringere le viti nell'ordine A B C D
- *Place the support 1*
- *Insert the screws A, B with the spacer S, C and D*
- *Tighten the screws in order A B C D*



- Installare la puleggia di rinvio R
- *Install the return pulley R*



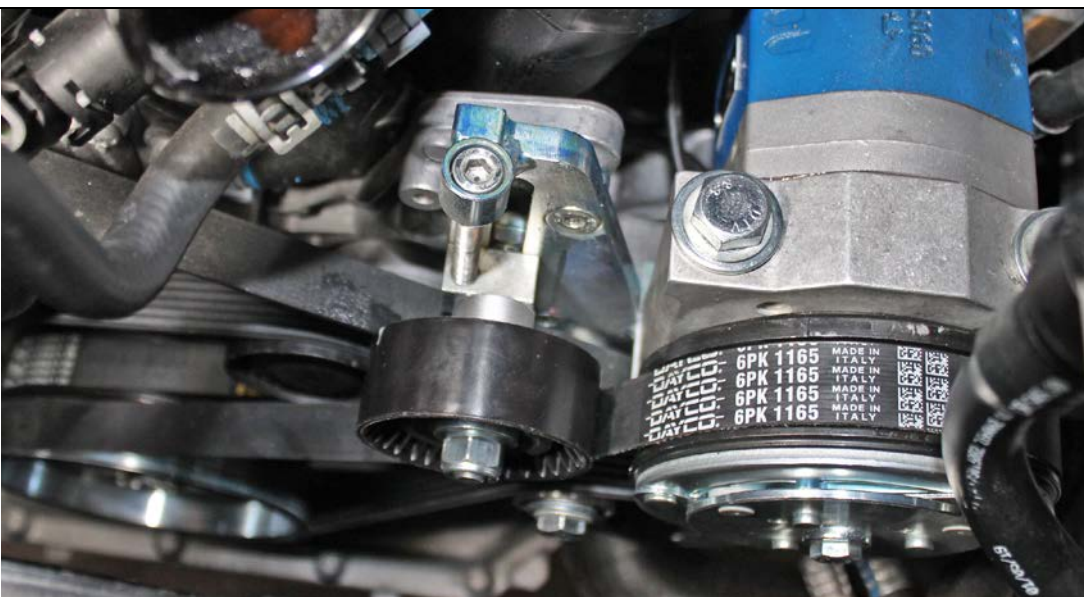
10

- Montare la frizione elettromagnetica con la pompa
- *Fit the electromagnetic clutch with the pump*



11

- Installare la cinghia
- *Install the belt*



12

- Montare la puleggia tendicinghia
- *Fit the belt tensioner pulley*



13

Controllare che non ci siano interferenza fra pulegge e cinghie con tubi e manicotti

Check that there is no interference between pulleys and belts with tubes and sleeves