

# SZ101

SUZUKI JIMNY 1.5 – 4WD

Dal 2019 - motore 1462 cc. – 4 cilindri – con A/C – Euro 6

From 2019 - engine 1462 cc. – 4 cylinder – with A/C – Euro 6

Istruzioni di montaggio innesto elettromagnetico

Electromagnetic coupling kit installation instruction

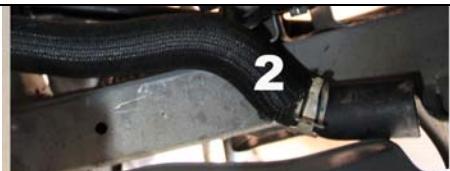


**Utilizzare un adeguato ponte sollevatore per sollevare il veicolo  
Use an appropriate lifting bridge to lift the vehicle**

TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)

GENERAL TABLE OF TIGHTENING BOLTS (Nm)

Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358



4



1

**Eliminare :**

1. Carter di protezione delle cinghie
2. Tubo inferiore del radiatore del liquido di raffreddamento
3. Bullone di fissaggio della puleggia del motore
4. Staffa di fissaggio dei tubi dell'olio del cambio

**Remove :**

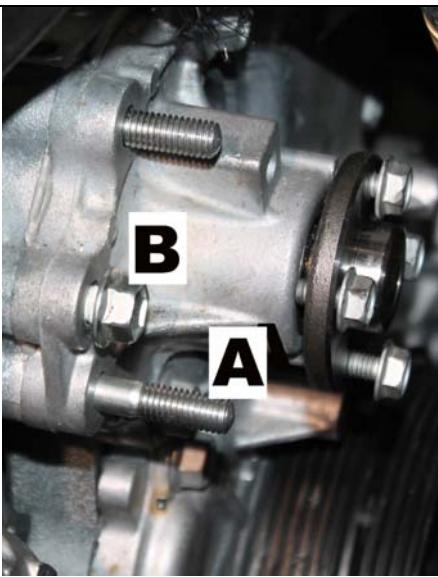
- 1 *Carter of the belt protection*
- 2 *Lower coolant radiator hose*
- 3 *Engine pulley fixing bolt*
- 4 *Fixing bracket of the gearbox oil pipes*



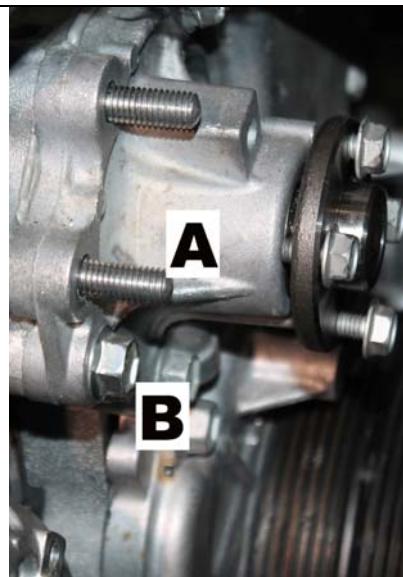
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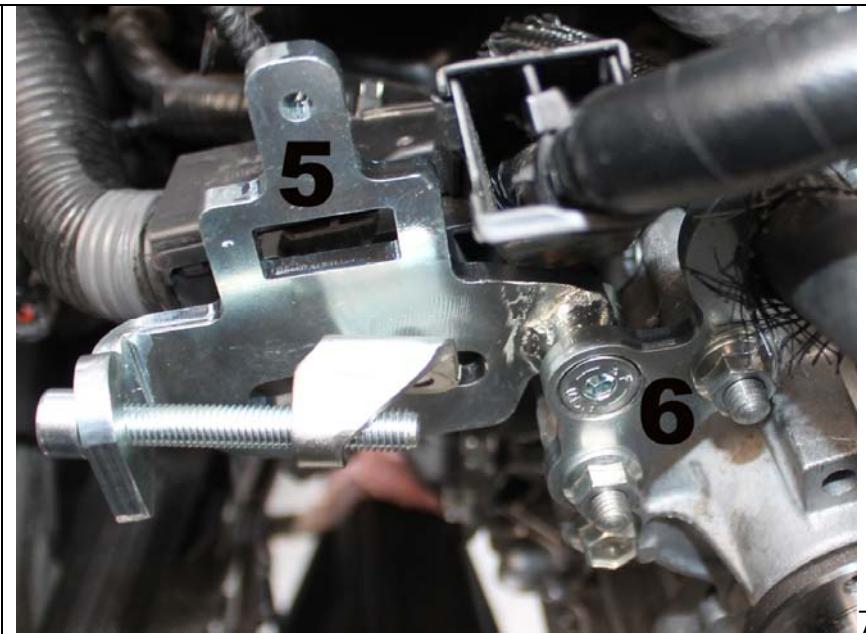


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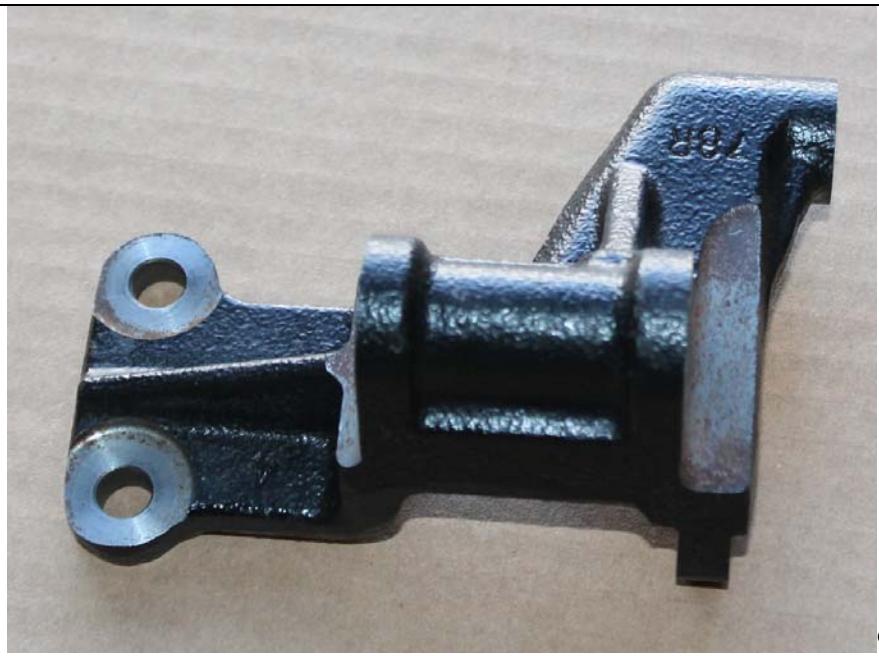


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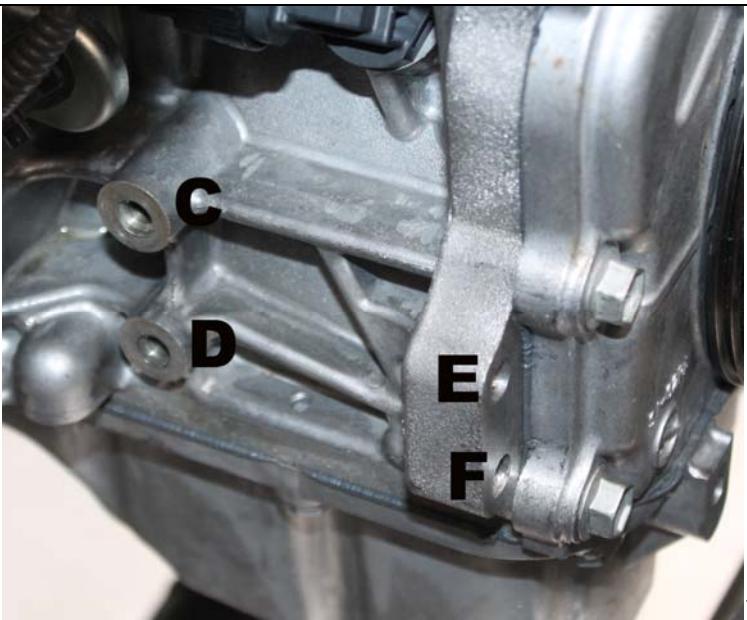
- Smontare la ventola del radiatore
- Smontare le puleggia della pompa del liquido di raffreddamento
- Invertire la posizione dei bulloni **A** e **B**
  
- *Disassemble the radiator fan*
- *Disassemble the coolant pump pulley*
- *Reverse the position of bolts **A** and **B***



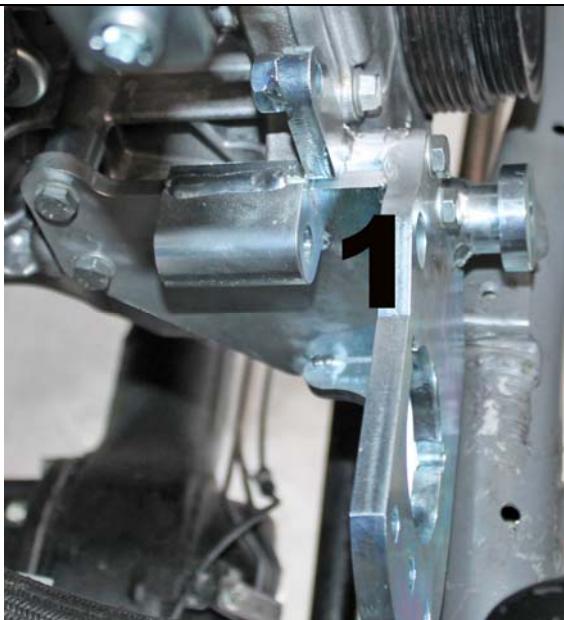
- Utilizzando I dadi originali fissare la staffa 6
- Installare la staffa 5 utilizzando la vite fornita
- *Using the original nuts, fix the bracket 6*
- *Install the bracket 5 using the screw provided*



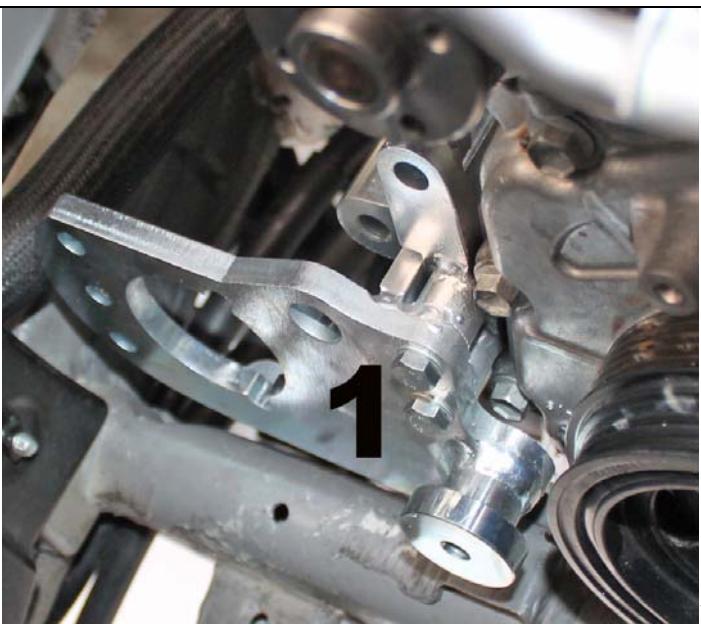
- *Smontare e conservare la puleggia di rinvio PR*
- *Eliminare il supporto dell'alternatore*
- *Disassemble and store the PR return pulley*
- *Eliminate the alternator support*



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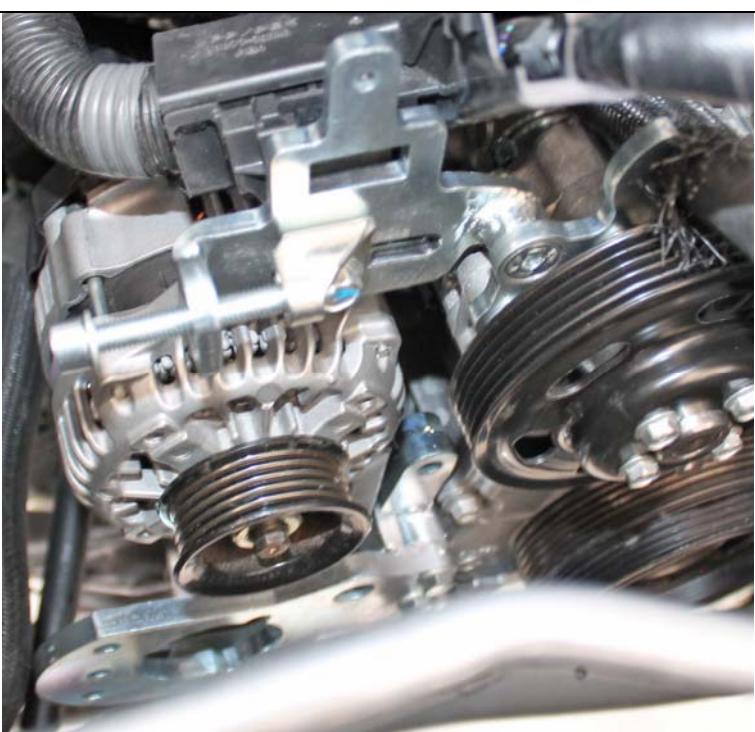


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12

- Fissare la staffa **1** nei fori filettati **C D E F** utilizzando le viti fornite
- Fix the bracket **1** in the threaded holes **C D E F** using the supplied screws



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- Installare l'alternatore
- Install the alternator

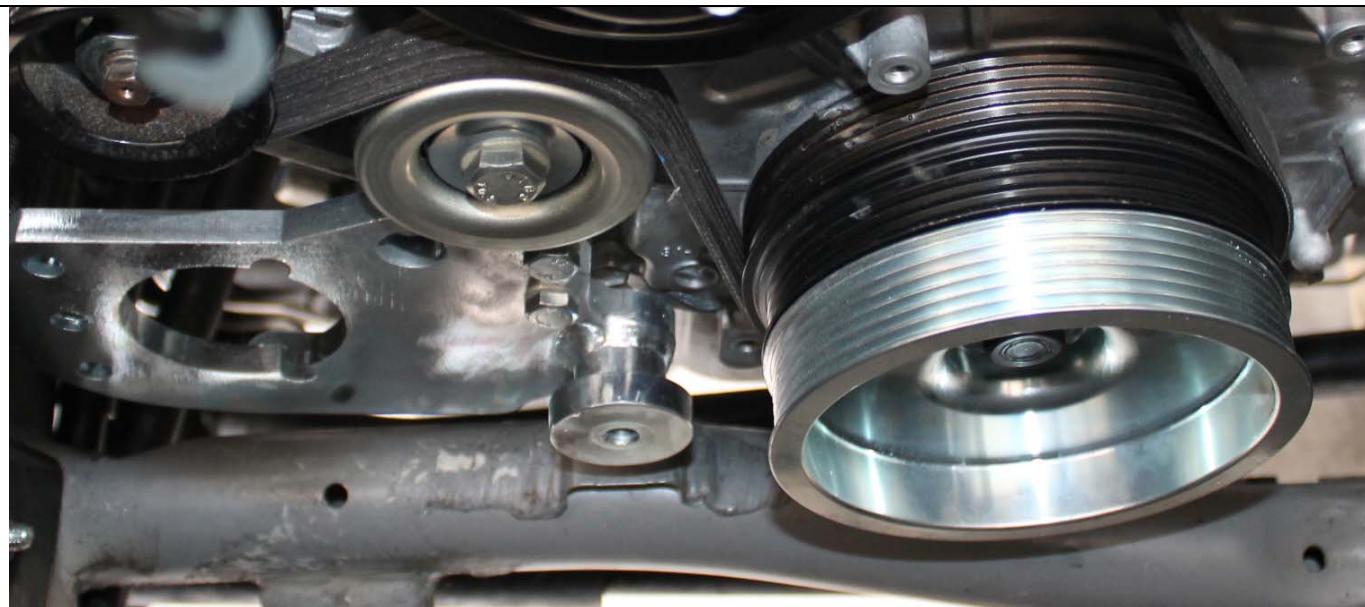


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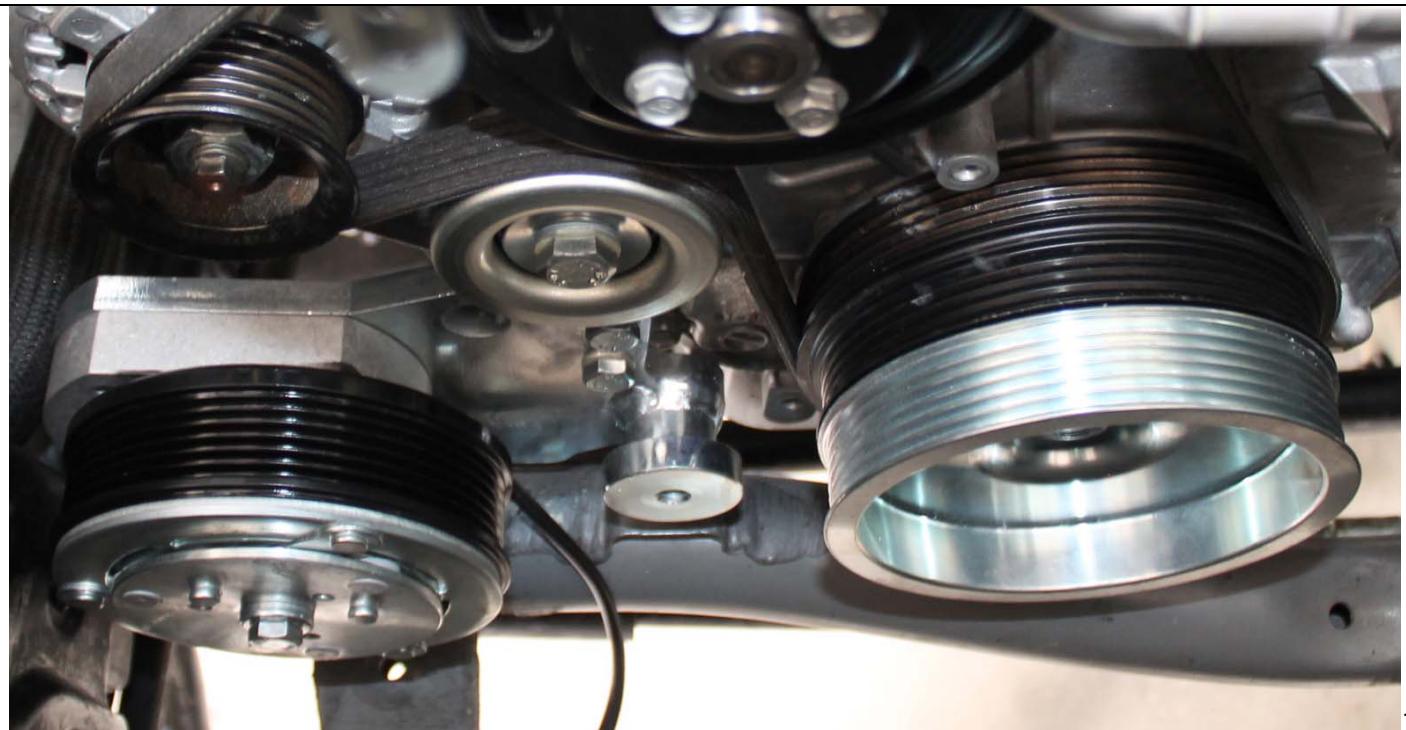
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- Rimontare la puleggia di rinvio **PR**, fissarla col bullone **R** e il distanziatore **S** forniti
- Rimontare la cinghia
- *Reassemble the transmission pulley **PR**, fix it with the supplied bolt **R** and spacer **S***
- *Refit the belt*



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- Inserire la nuova puleggia e fissarla con bullone e rondella forniti
- *Insert the new pulley and fix it with the supplied bolt and washer*



17



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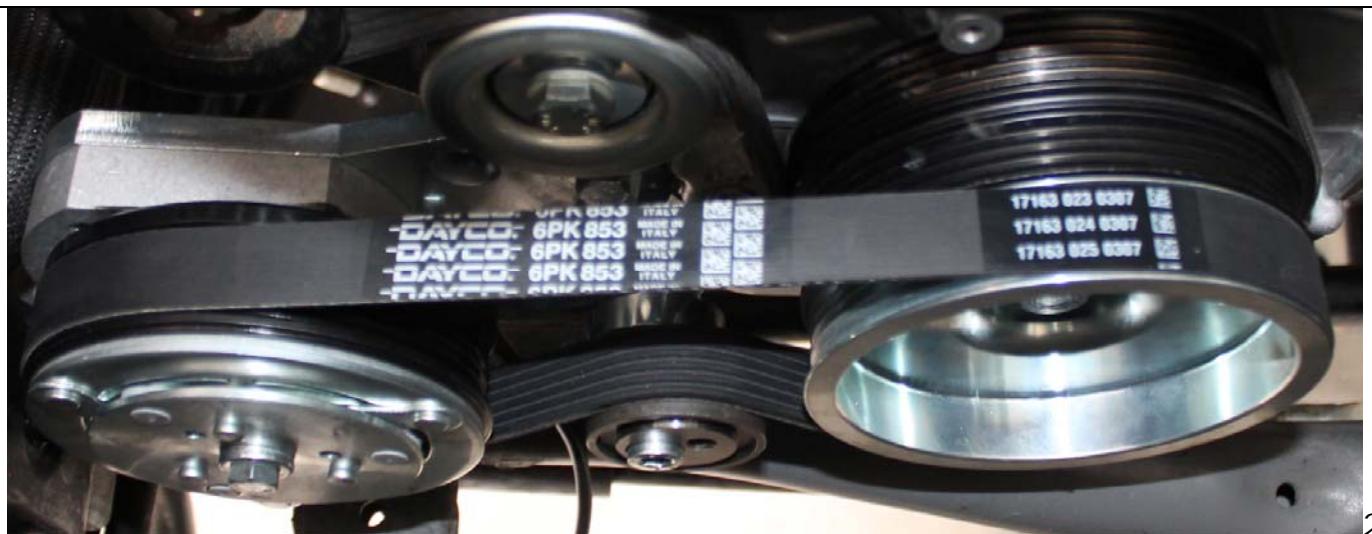


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- Installare la frizione elettromagnetica e fissarla con la vite fornita
- Montare la pompa , stringere le viti della pompa con chiave dinamometrica tarata a 50 Nm
- *Install the electromagnetic clutch and secure it with the supplied screw*
- *Mount the pump, tighten the pump screws with a torque wrench set at 50 Nm*



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- Inserire la cinghia
- Installare la puleggia tendicinghia e regolare la tensione della cinghia
- *Insert the belt*
- *Install the idler pulley and adjust the belt tension*



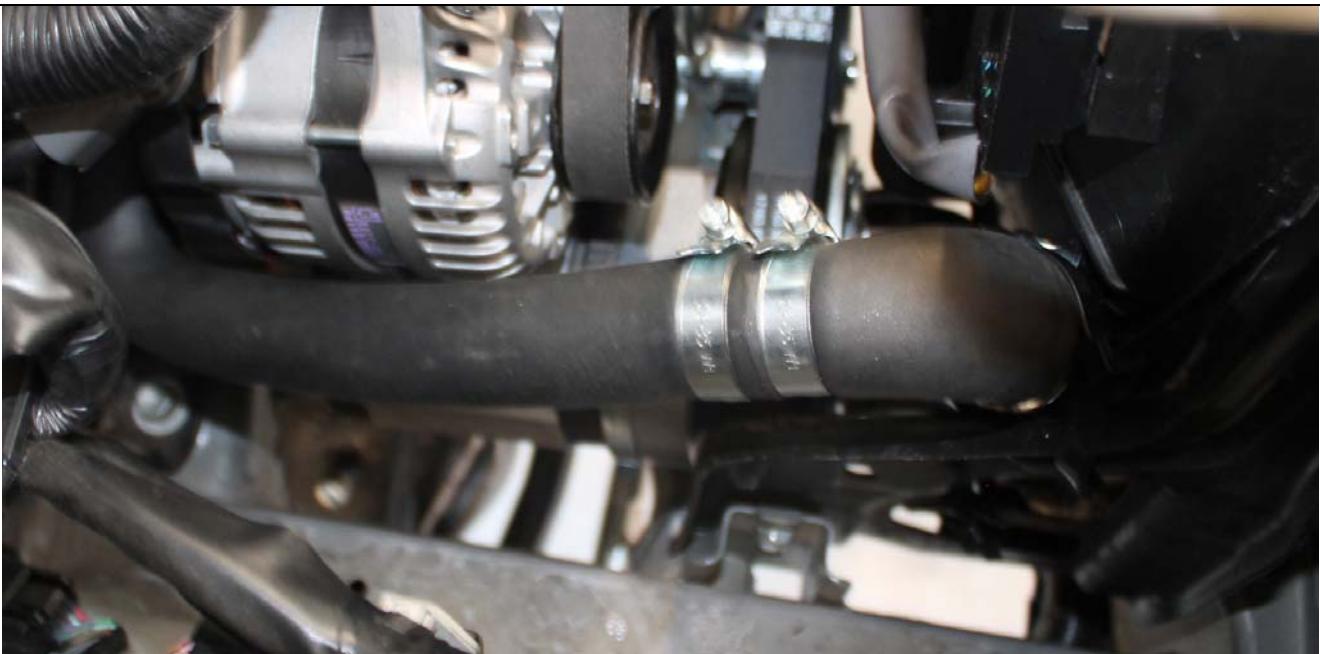
- Rimontare la ventola del radiatore
- *Reassemble the radiator fan*

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- Fissare i tubi dell'olio usando la fascetta fornita
- Secure the oil pipes using the supplied clamp



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- Installare il manicotto del liquido di raffreddamento fornito
- *Install the supplied coolant hose*
- Controllare che non ci siano interferenze fra le pulegge e le cinghie con tubi e manicotti
  - Check that there is no interference between the pulleys and the belts with hoses and tubes