

MI314

MITSUBISHI Canter Fuso - Euro 6

Dal 2013 - motore 2998 cc - 4 cilindri - con e senza A/C

From 2013 - engine 2998 cc - 4 cylinders - with and without A/C

Istruzioni di montaggio kit innesto elettromagnetico 140 Nm

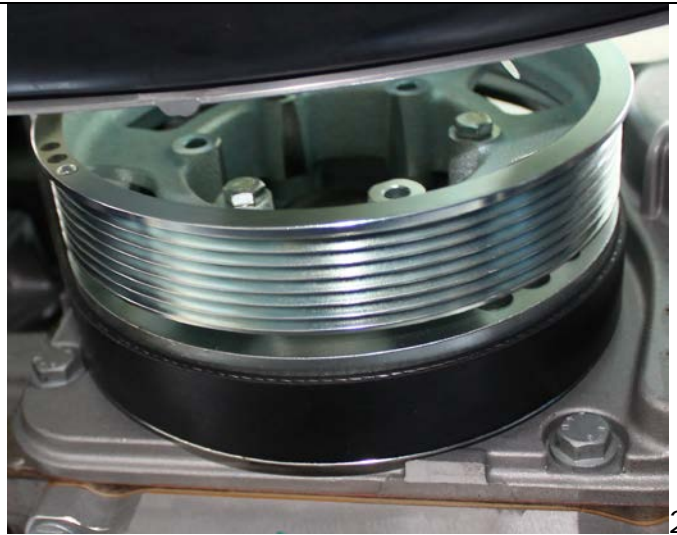
140 Nm Electromagnetic clutch kit installation instructions



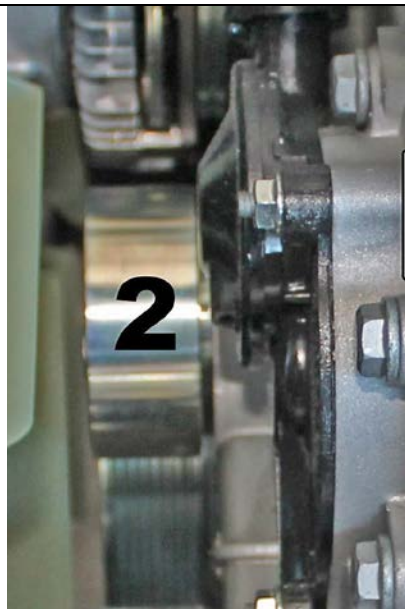
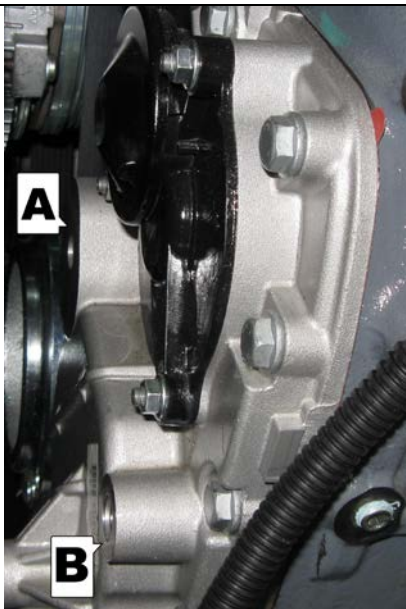
TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)

GENERAL TABLE OF TIGHTENING BOLTS (Nm)

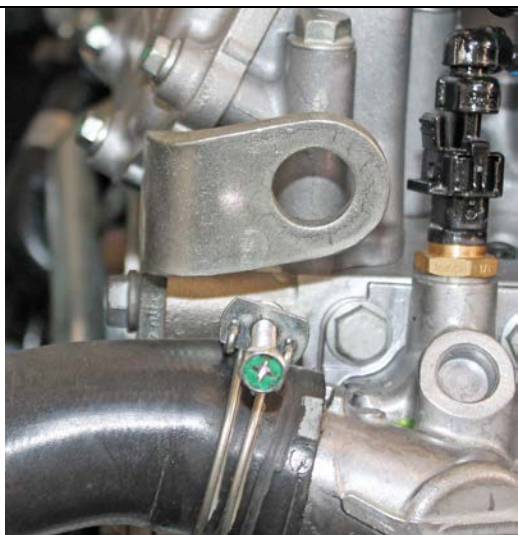
Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358



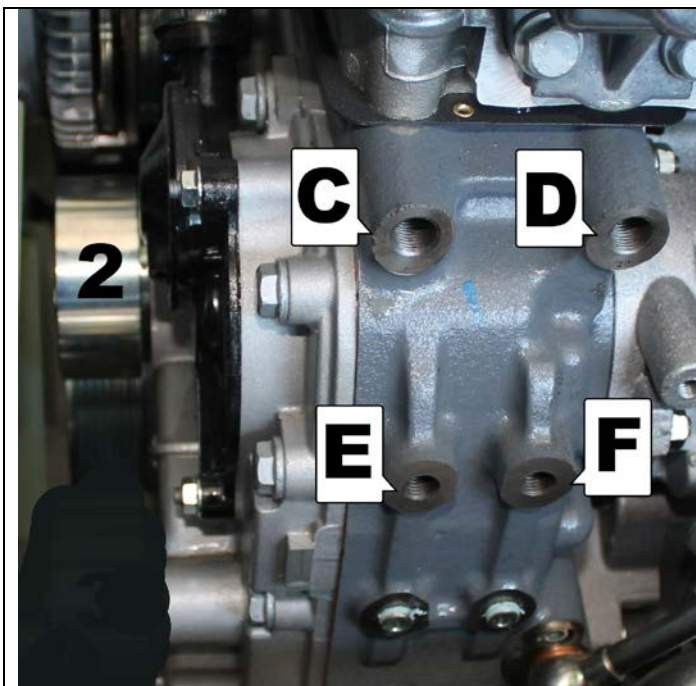
- Sovrapporre la puleggia fornita a quella originale e fissarla mediante le viti fornite
- *Place the pulley supplied over the original one and fix it with the provided screws*



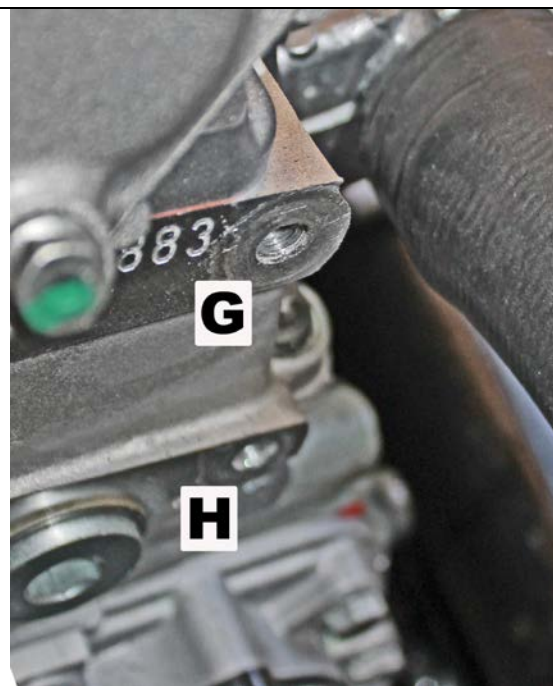
- Montare la puleggia tendicinghia nel foro filettato A
- *Fit the belt tensioner pulley in the threaded hole A*



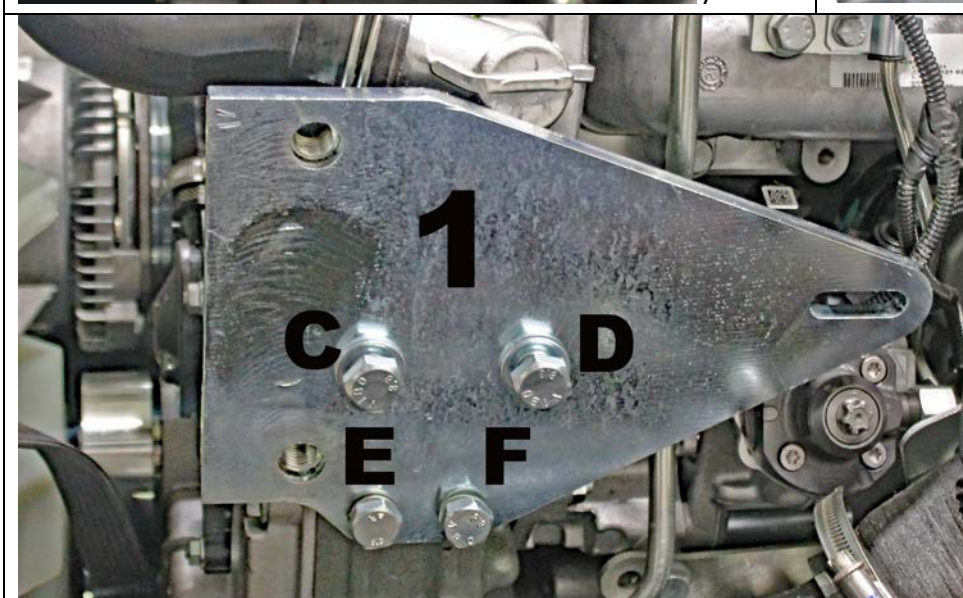
- Smontare e conservare la staffa di sollevamento del motore
- *Remove and store the engine lifting bracket*



7

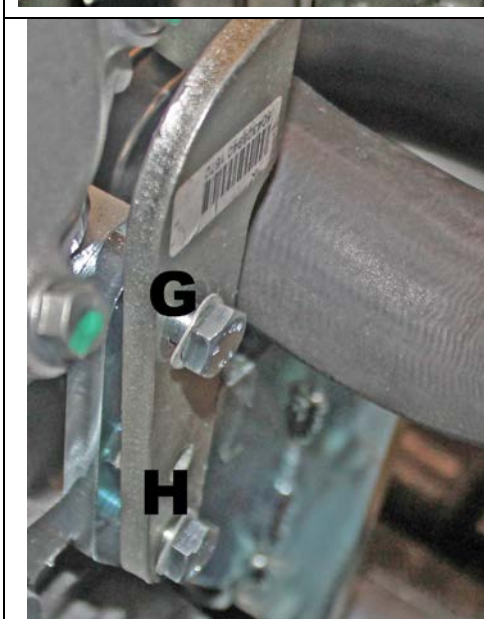


8



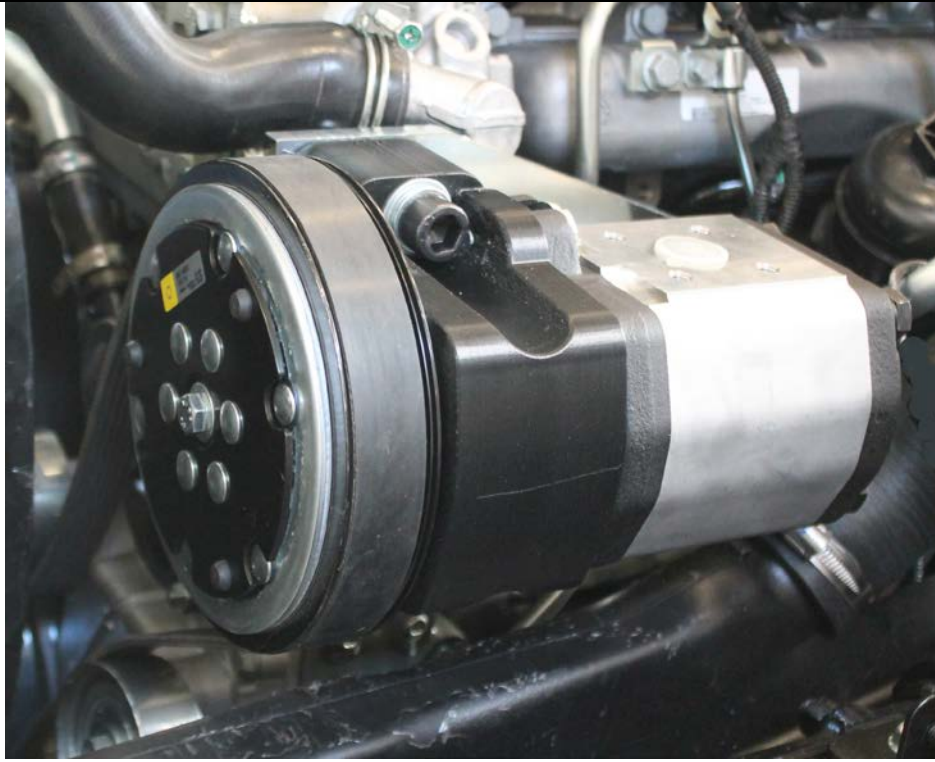
9

- Installare la staffa 1
- Inserire i bulloni C D E F, senza stringerli al momento
- *Install the bracket 1*
- *Insert the bolts C D E F, without tightening them at the moment*



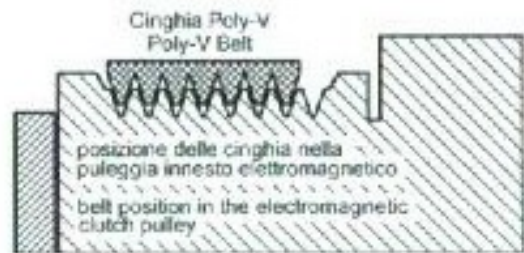
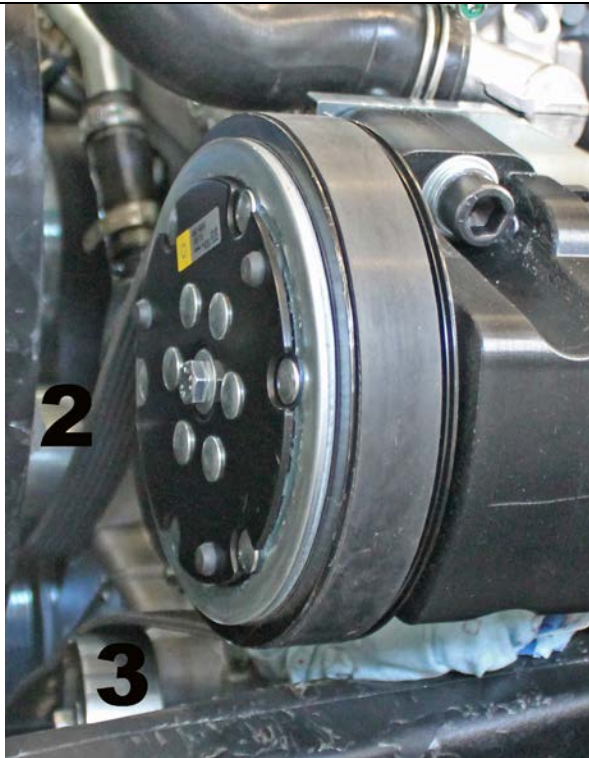
10

- Appoggiare la staffa di sollevamento del motore
- Inserire le viti fornite nei fori G e H , senza stringerle al momento
- Stringere tutte le viti di fissaggio della staffa 1 nell'ordine C D E F G H
- *Place the motor lifting bracket*
- *Insert the supplied screws into holes G and H, without tightening them at the moment*
- *Tighten all the fixing screws of the bracket 1 in the order C D E F G H*



- Installare la frizione elettromagnetica assieme alla pompa
- Inserire la cinghia
- *Install the electromagnetic clutch together with the pump*
- *Insert the belt*

11



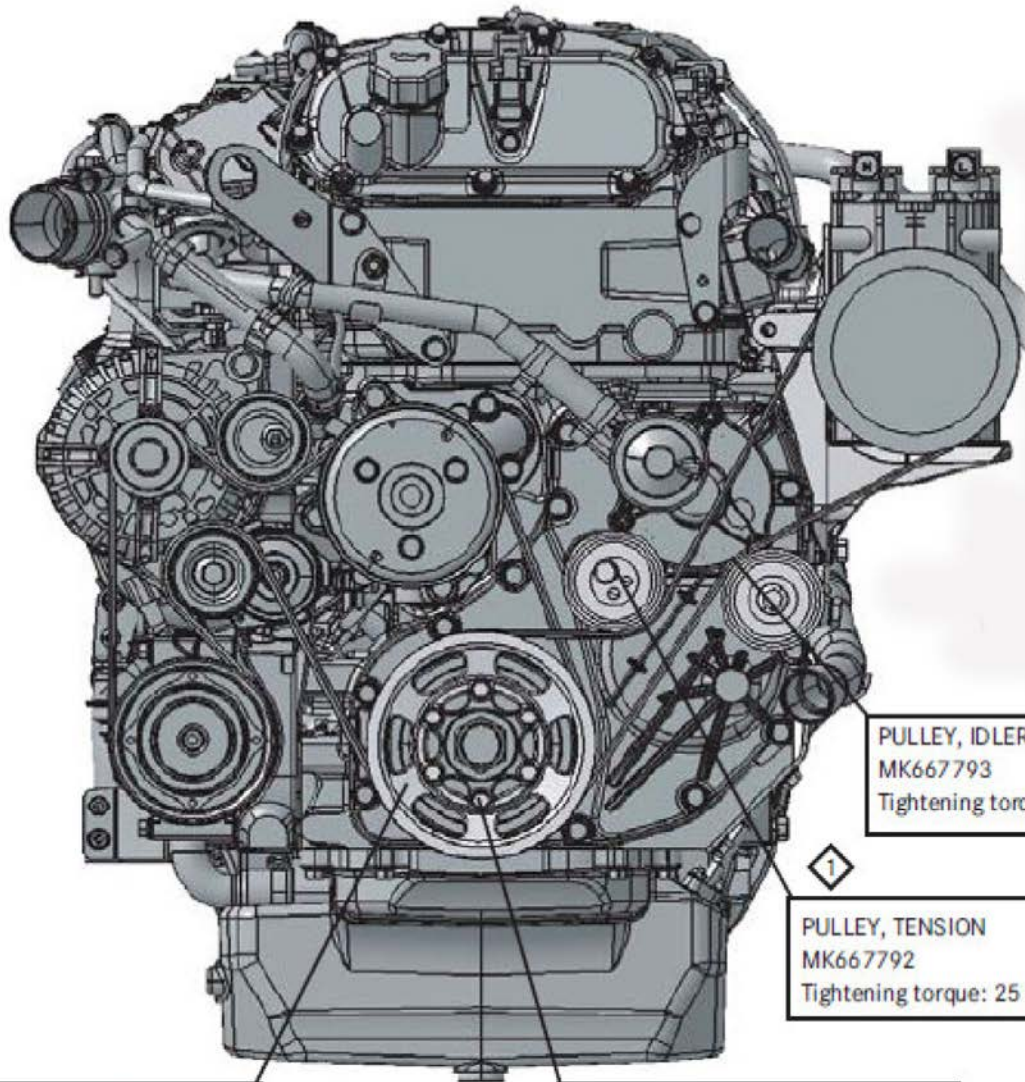
13

- Montare la puleggia 3 nel foro filettato B
- Regolare la tensione delle cinghia
- *Fit the pulley 3 in the threaded hole B*
- *Adjust the belt tension*

12

Controllare che non ci siano interferenza fra cinghie e pulegge con tubi e manicotti

Check that there is no interference between belts and pulleys with pipes and sleeves



PULLEY, CRANKSHAFT, 2ND COMPR
MK667866

BOLT, FLANGE (6 × 40) 6PLACES
MF140215
Tightening torque: 8 to 12 Nm

PULLEY, IDLER
MK667793
Tightening torque: 45 ± 5 Nm

1
PULLEY, TENSION
MK667792
Tightening torque: 25 ± 3 Nm