# CI105

CITROEN Jumpy 2,0 HDi PEUGEOT Expert 2,0 Hdi

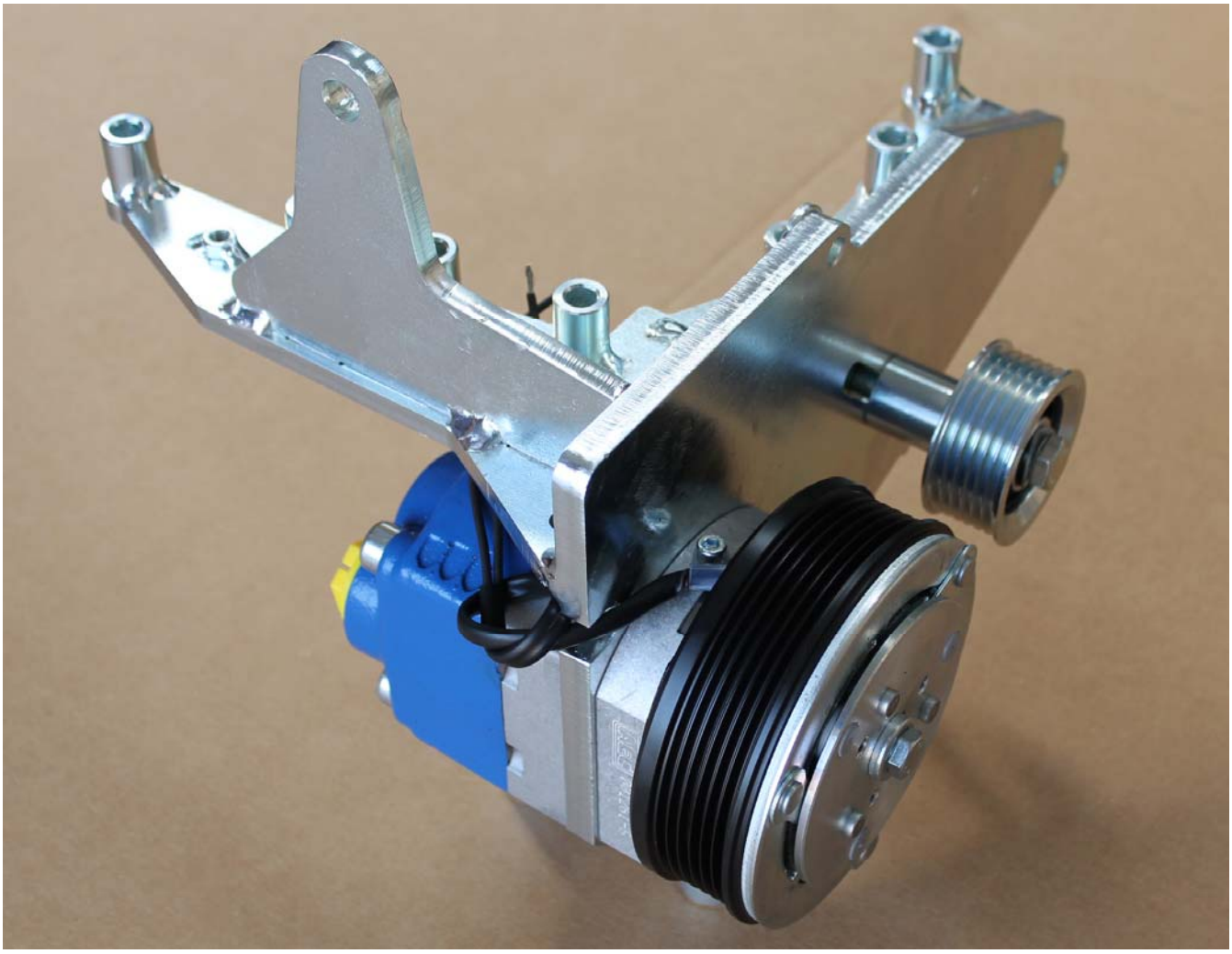
CITROEN Jumper 2,0 HDi PEUGEOT Boxer 2,0 Hdi

Dal 2016 - motore 2000 cc - 4 cilindri - con A/C – Trazione anteriore

From 2016 - engine 2000 cc - 4 cylinders - with A/C - FWD

Istruzioni di montaggio kit innesto elettromagnetico

*Electromagnetic coupling kit installation instructions*

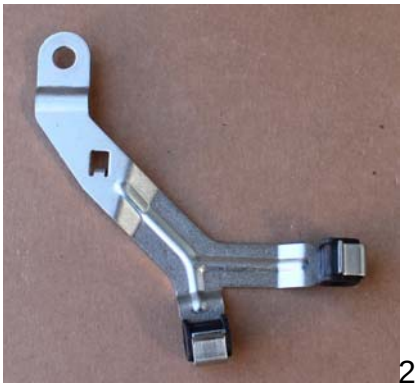


| TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)<br>GENERAL TABLE OF TIGHTENING BOLTS (Nm) | | | | | | | |
|---|---|---|---|---|---|---|---|
| Qualità<br>Quality | M6 | M7 | M8 | M10 | M12 | M14 | M16 |
| 8,8 | 10,3 | 17,1 | 25,5 | 50 | 87 | 138 | 210 |
| 10,9 | 14,7 | 24,5 | 35,3 | 70 | 122 | 194 | 299 |
| 12,09 | 17,6 | 28,4 | 42,1 | 85 | 147 | 235 | 358 |

Sollevare il veicolo utilizzando un adeguato ponte sollevatore

*Raise the vehicle by using a suitable lift bridge*

1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- Eliminare la protezione in plastica delle pulegge
- Eliminare la staffa di fissaggio del tubo idroguida

- *Eliminate the plastic protection of the pulleys*
- *Eliminate the fixing bracket of the power steering hose*

3

4

5

- Smontare il bullone di fissaggio della puleggia motore
- Eliminare lo spessore
- Utilizzare il bullone originale per fissare il mozzo della puleggia
- Fissare la puleggia fornita

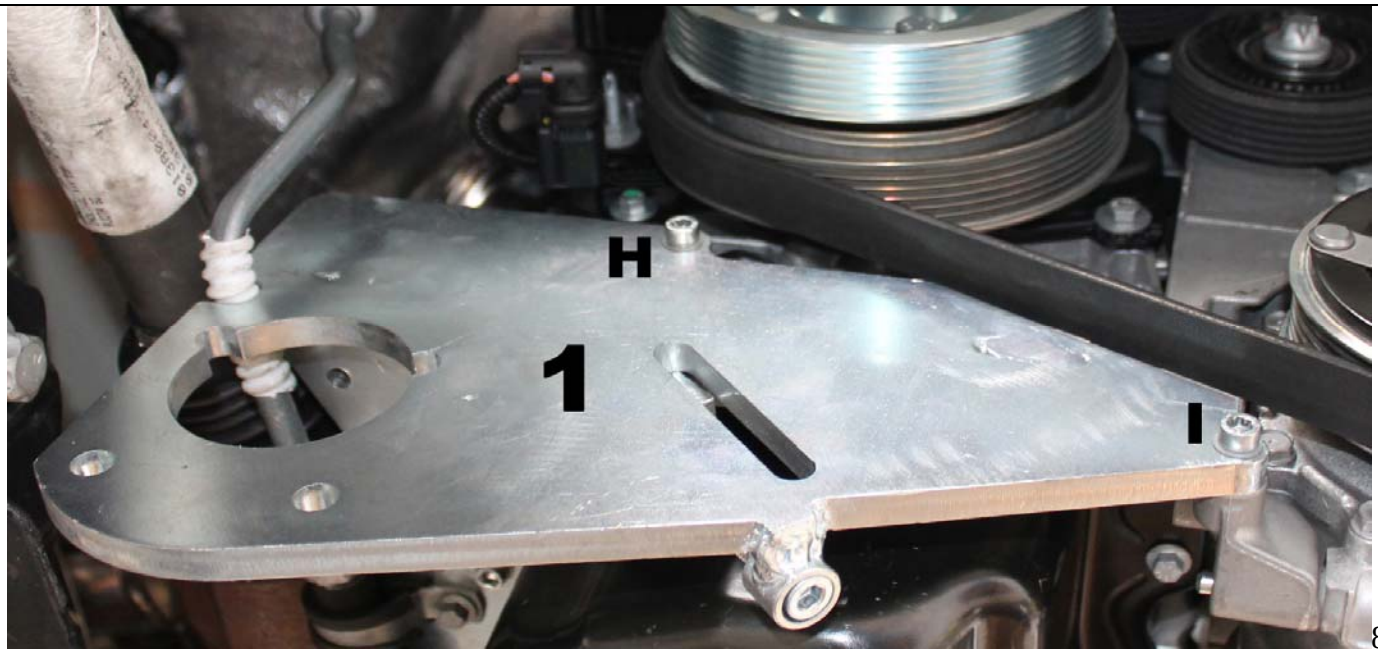
- *Disassemble the fixing bolt of the crankshaft pulley*
- *Eliminate the thickness*
- *Use original bolt to secure the hub of the pulley*
- *Fix the provided pulley*

6

7

- Eliminare le viti **A B C D E F G**
- Inserire la protezione in plastica nel tubo dell'idroguida

- *Eliminate the screws **A B C D E F G***
- *Insert the plastic protection in the power steering hose*



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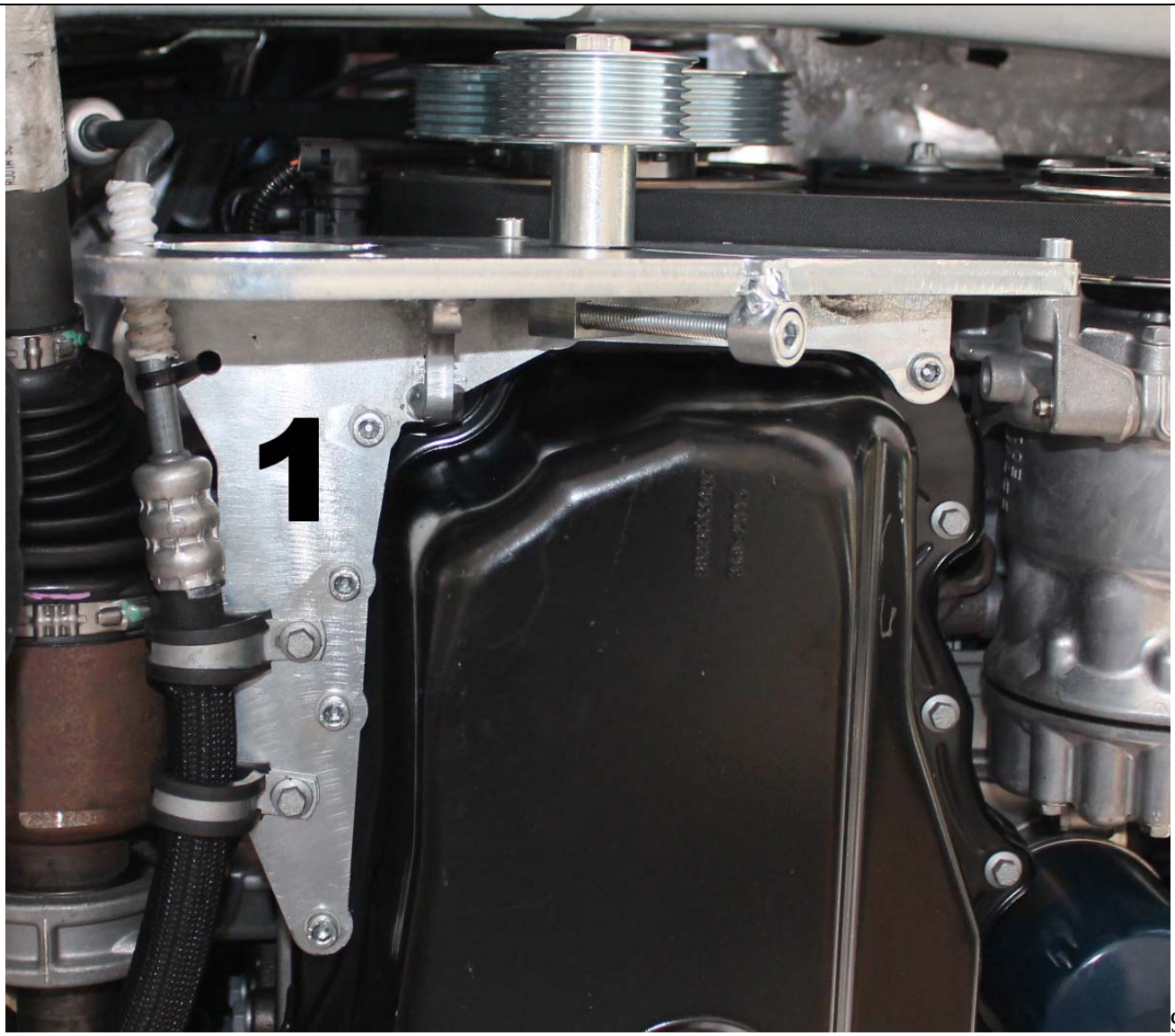

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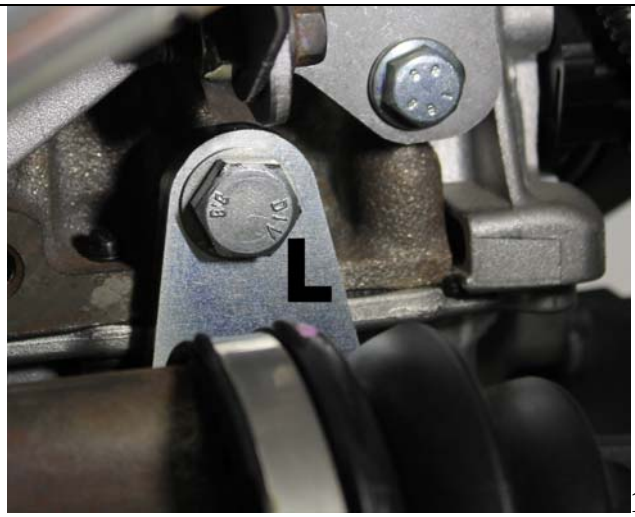

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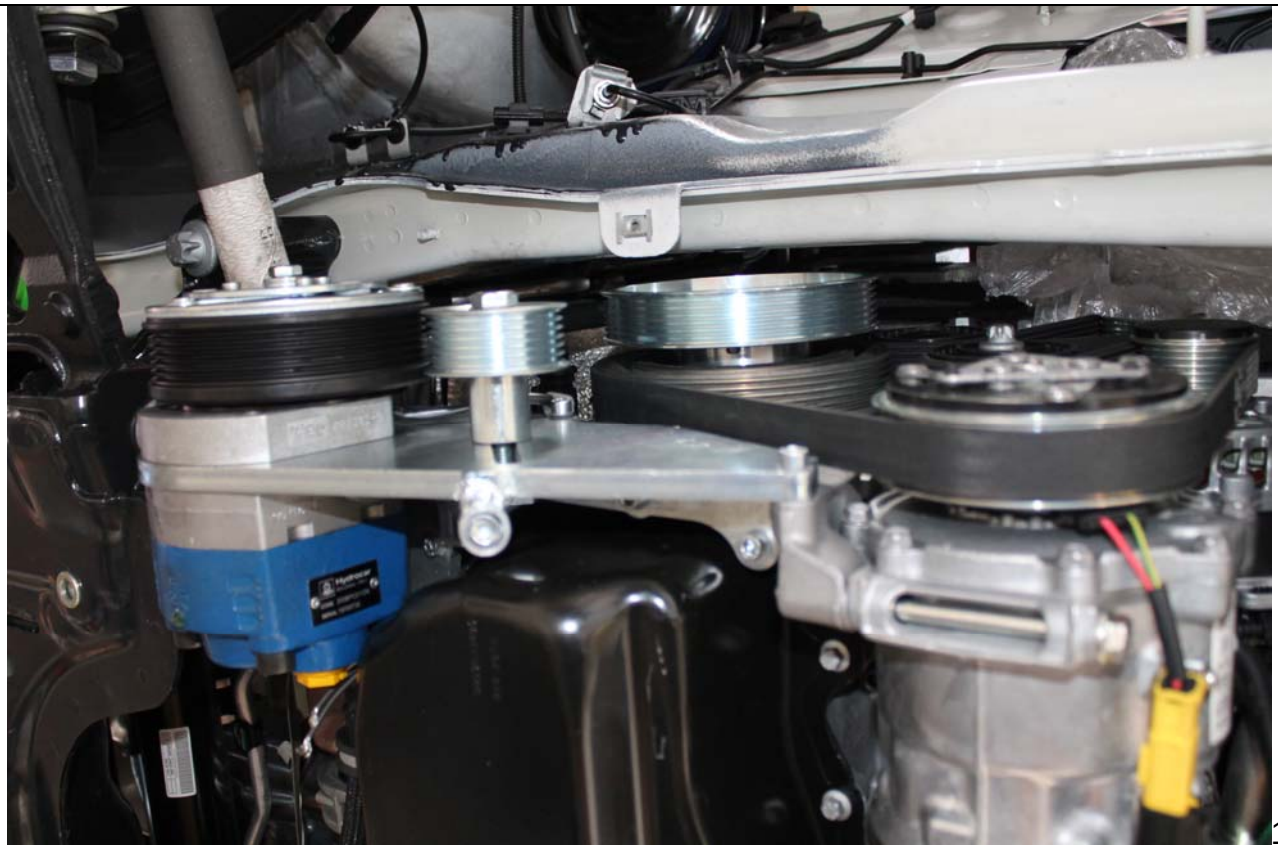
- Posizionare la staffa **1**
- Inserire tutte le viti , nei punti **A B C D E H G H** I , poi stringerle
- Per completare il fissaggio inserire il bullone **L**
- Fissare il tubo dell'idroguida con fascette fornite

- *Position the bracket **1***
- *Insert all screws, at points **A B C D E H I G H** , then tighten them*
- *To complete the fixing , insert the bolt **L***
- *Using provided clamps  to fix the power steering hose*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- Installare la puleggia tendicinghia
- Installare la frizione elettromagnetica e la pompa

- *Install the belt tensioner pulley*
- *Install the electromagnetic clutch and the pump*

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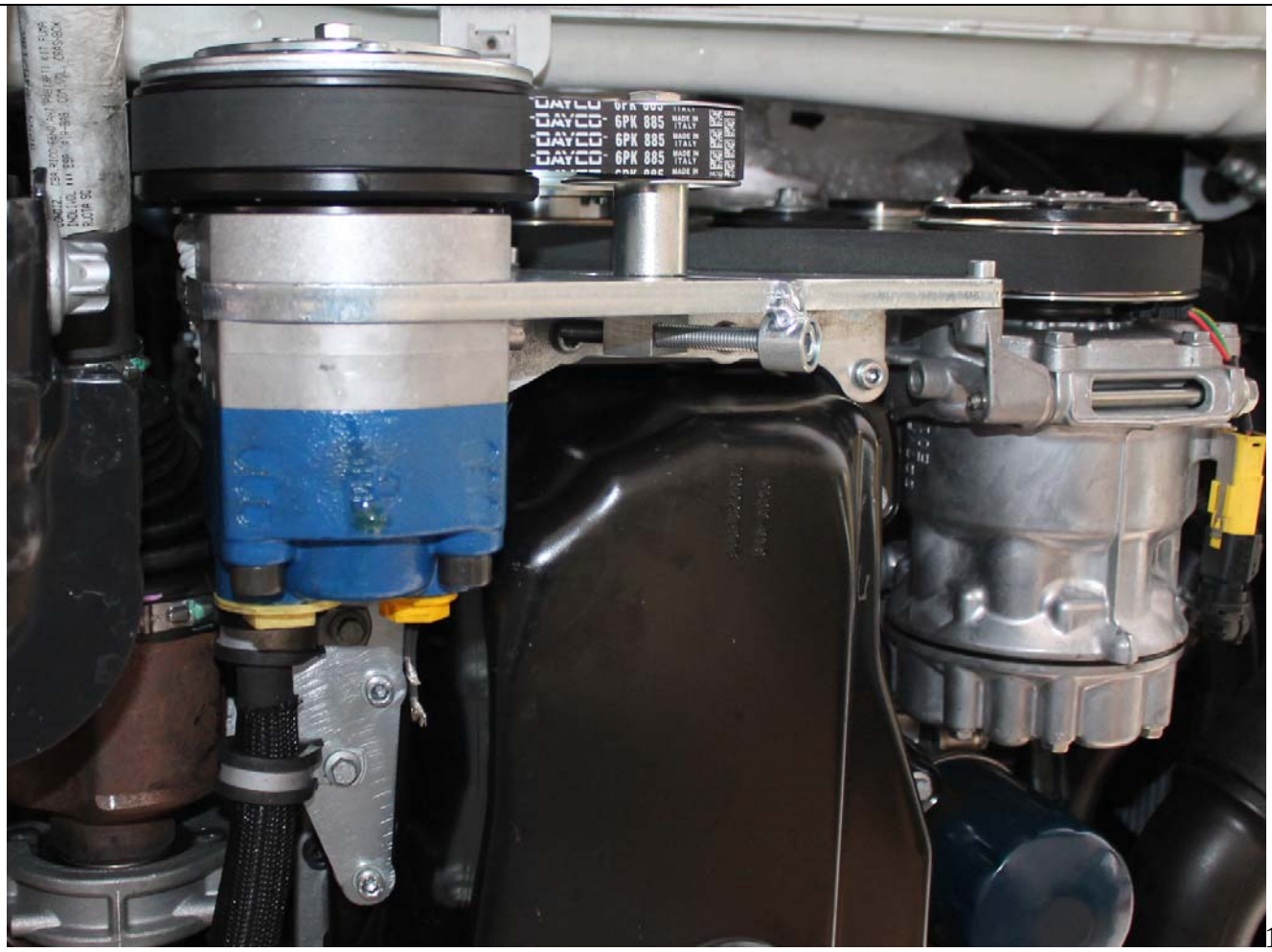
- Montare e regolare la tensione della cinghia

- *Mount and adjust the belt tension*



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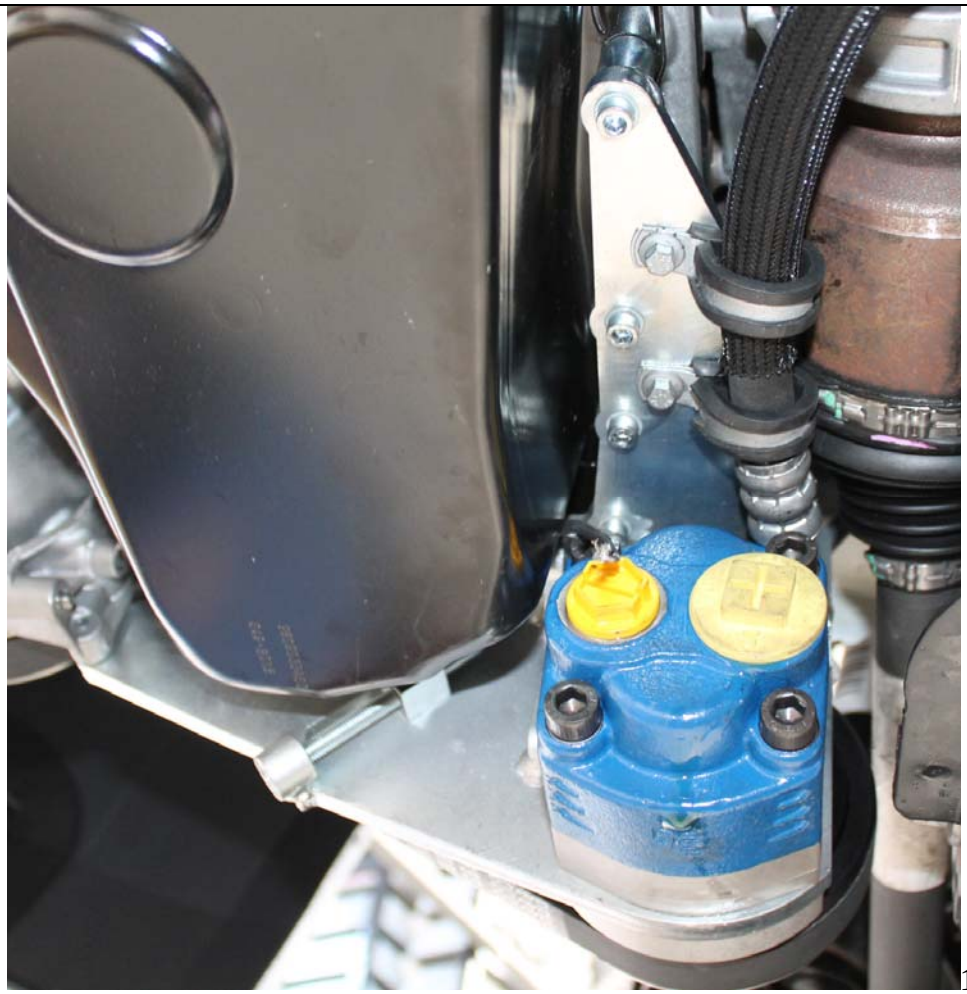
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