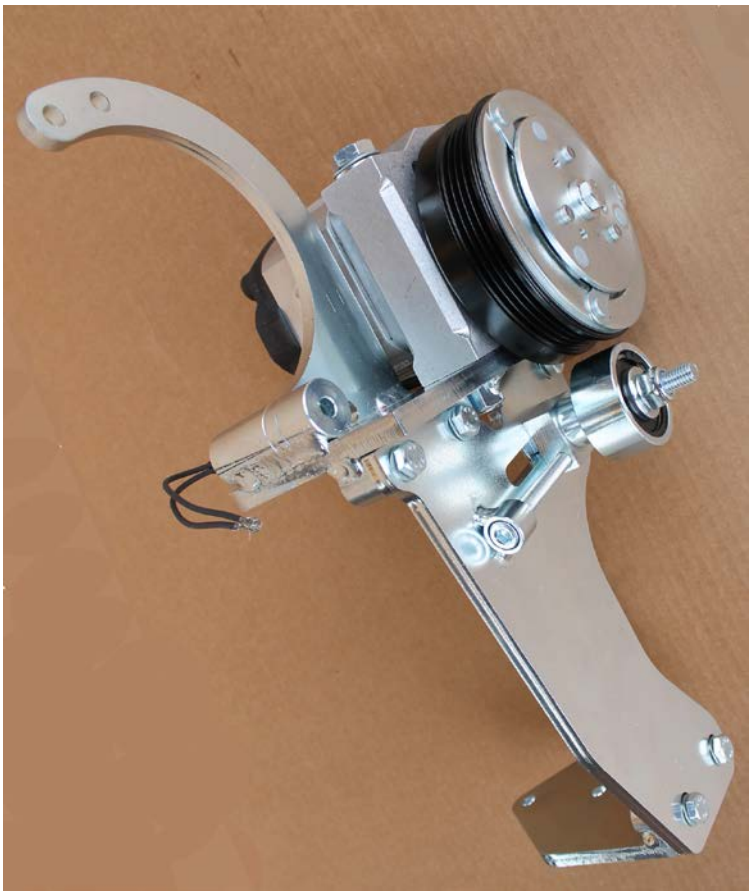
DF103

DFSK Mini Truck C31 C32 - GIOTTI VICTORIA Gladiator Top

Dal 2017 – motore DK15-06 - 1499 cc – 4 cilindri – con A/C
From 2017 - engine DK15-06 - 1499 cc – 4 cylinders – with A/C

Istruzioni di montaggio kit innesto elettromagnetico
Electromagnetic clutch kit installation instructions



- Sollevare il veicolo utilizzado un adeguato ponte sollevatore
- Lift up the vehicle by using an appropriate lifting bridge

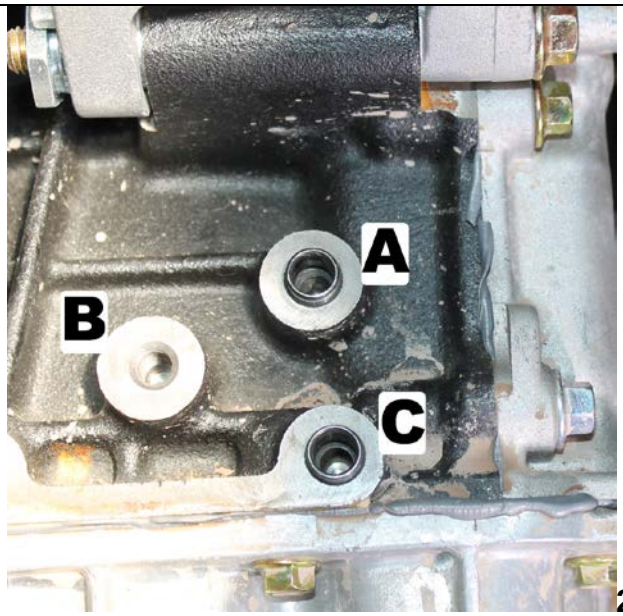
TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)
GENERAL TABLE OF TIGHTENING BOLTS (Nm)

Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358

1

- **<u>Se i lavora con attenzione non è necessario scaricare l'impianto dell'aria condizionata</u>**
- Smontare I bulloni di fissaggio del compressore aria condizionata
- Spostare il compressore A/C
- Eliminare il supporto del compressore A/C

- ***<u>If you work with it carefully, you do not need to drain the air conditioning system</u>***
- *Remove air conditioning compressor fixing bolts*
- *Move the A / C compressor*
- *Remove the compressor support A / C*



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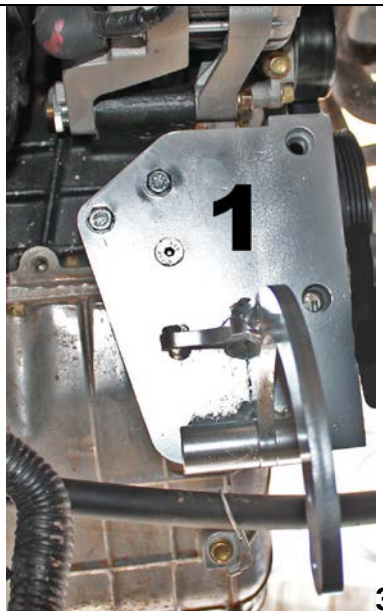

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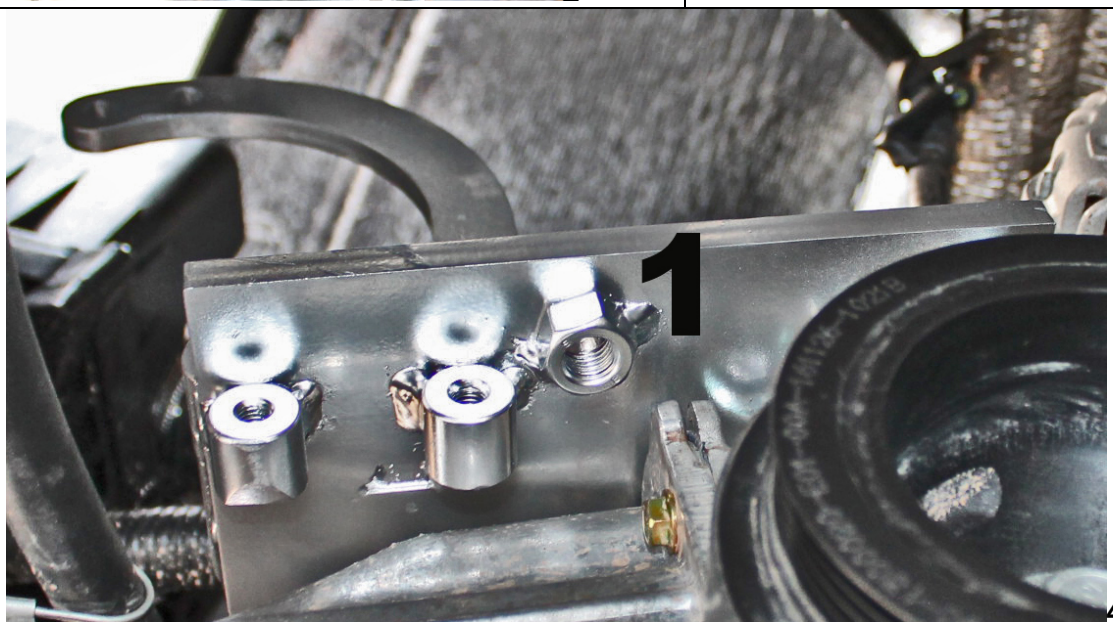

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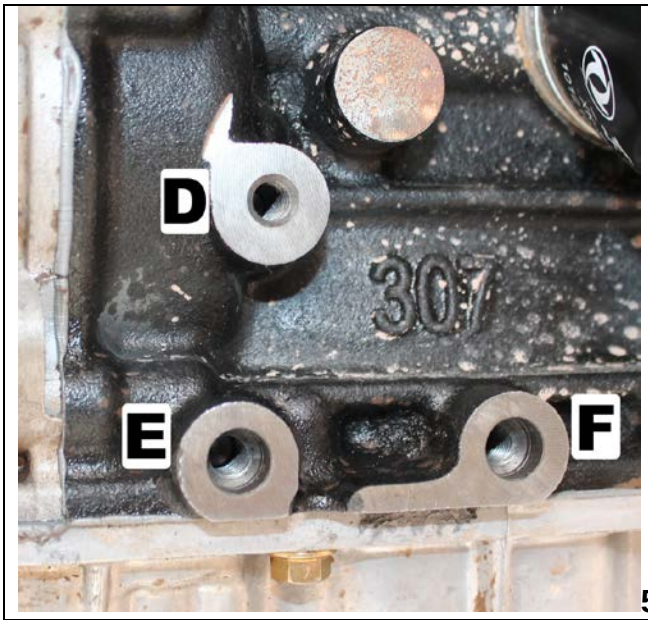
- Montare la staffa **1** nei fori filettati **A B C**

- *Fit the bracket **1 in** to the threaded holes **A B C***



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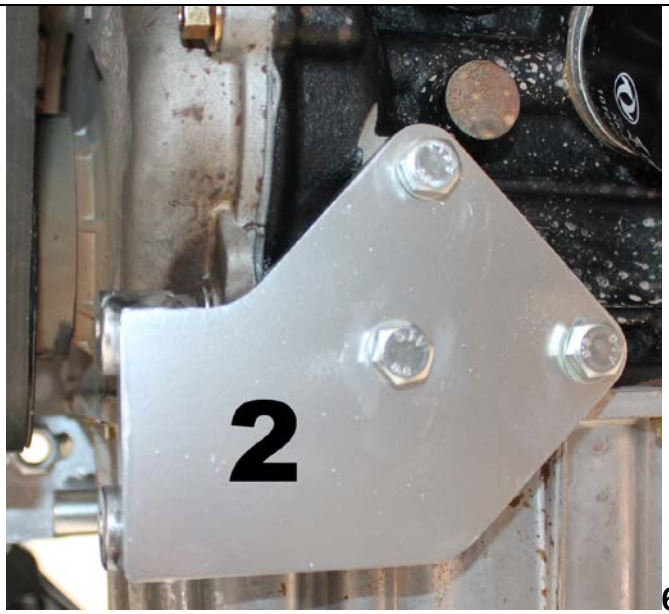

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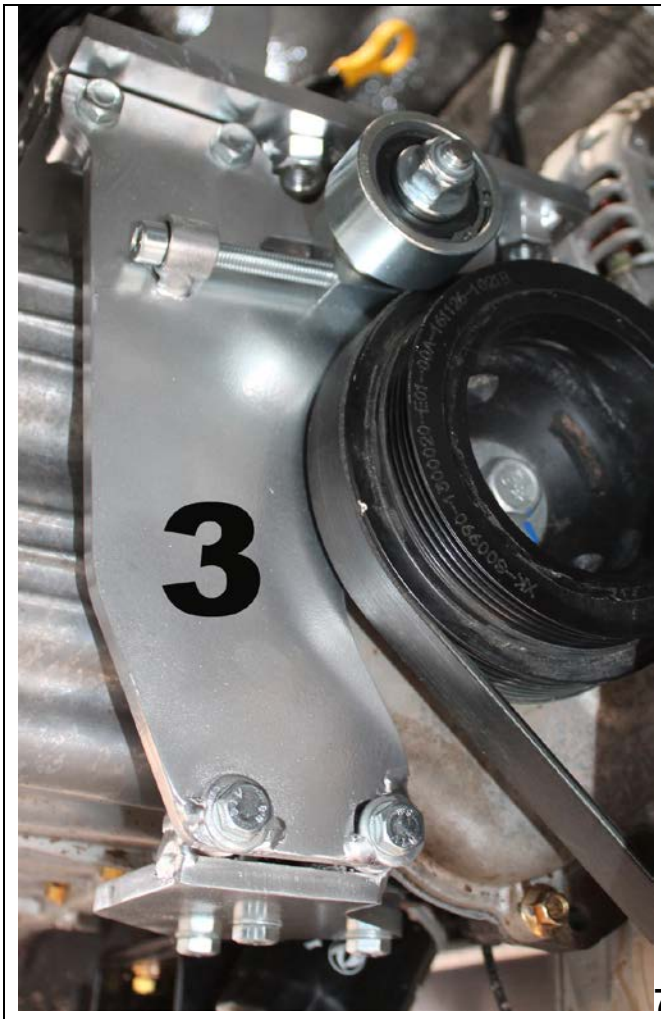
- Montare la staffa **2** nei fori filettati **D E F**
- *Fit the bracket **2** in to the threaded holes **D E F***



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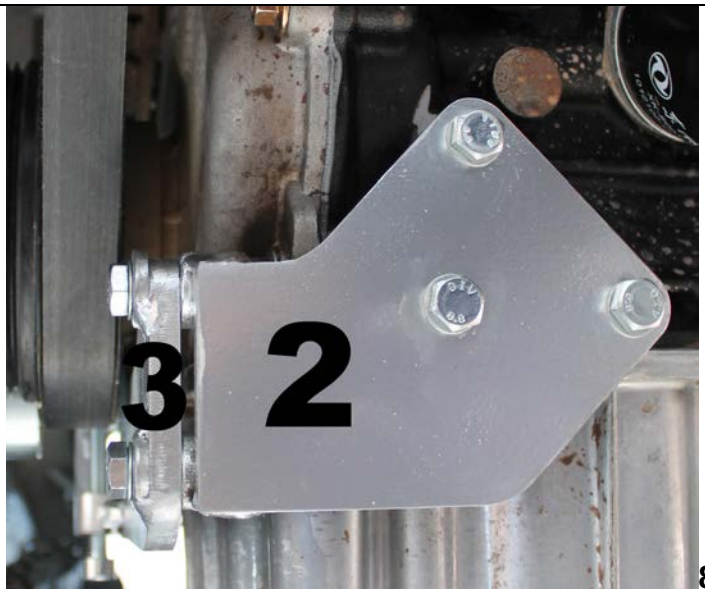

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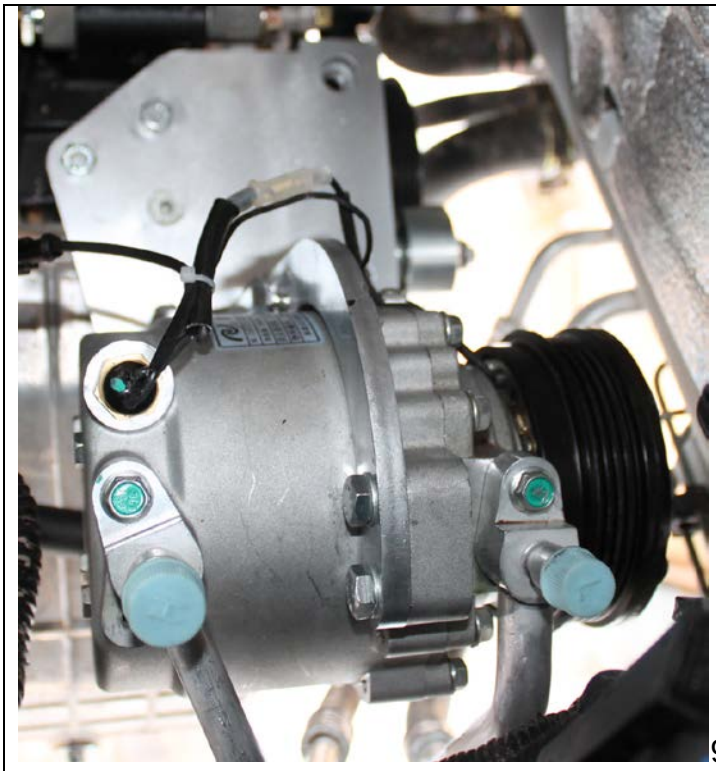
- Fissare la staffa **3** alle staffe **1** e **2**
- Stringere tutti i bulloni di fissaggio

- *Secure bracket **3** to the brackets **1** and **2***
- *Tighten all fasten bolts*



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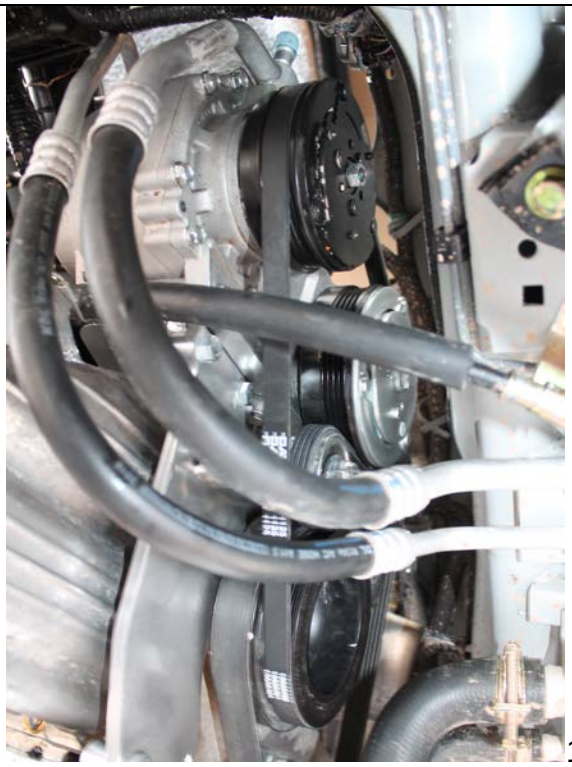

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- Reinstallare il compressore A/C e fissare con bulloneria fornita
- *Reinstall the A / C compressor and fasten with supplied bolts*

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- Installare la frizione elettromagnetica con la pompa
- *Install electromagnetic clutch with pump*

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- Montare e regolare la tensione della cinghia
- *Fit and adjust the belt tensione*