FO233

FORD Ranger PICK-UP 2,5 TDCI - MAZDA PICK-UP BT-50

Dal 2006 al 2011 – motore 2500 cc – 4 cilindri – con A/C

From 2006 to 2011 – engine 2500 cc – 4 cylinders – with A/C

Istruzioni di montaggio kit innesto elettromagnetico
Electromagnetic clutch kit installation instructions

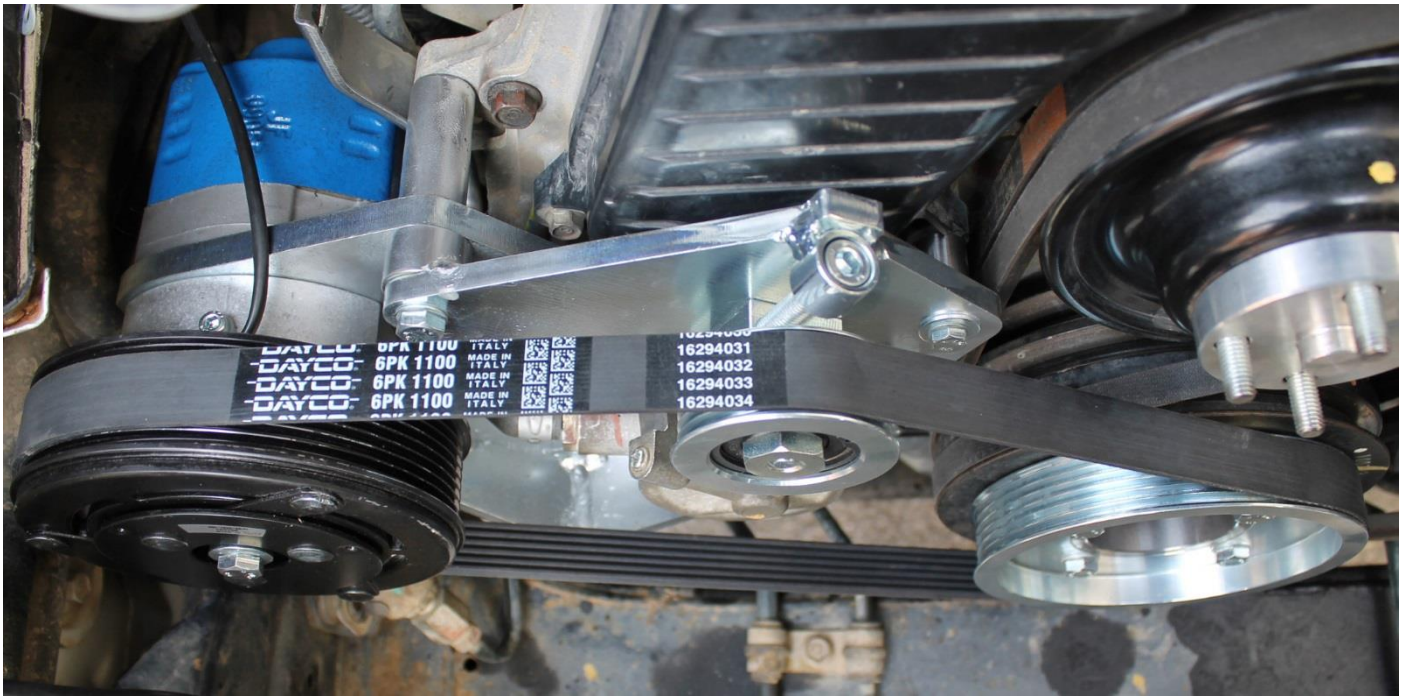
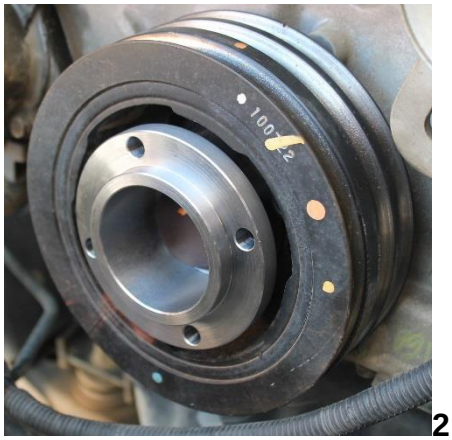


TABELLA GENERALE DI SERRAGGIO BULLONI (Nm) GENERAL TABLE OF TIGHTENING BOLTS (Nm)							
Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358



1



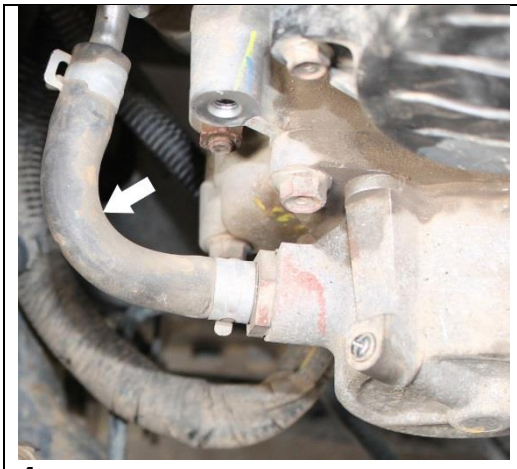
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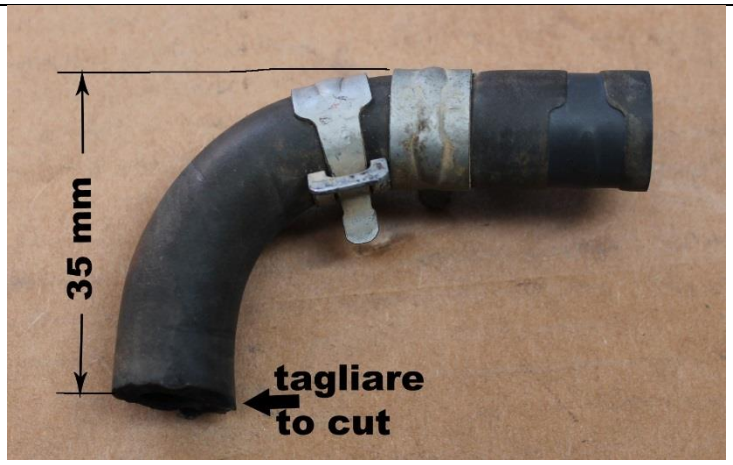
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- Smontare il bullone di fissaggio della puleggia del motore
- Eliminare lo spessore
- Inserire il mozzo della puleggia e fissare col bullone originale
- Sovrapporre la puleggia fornita e fissare con le viti fornite

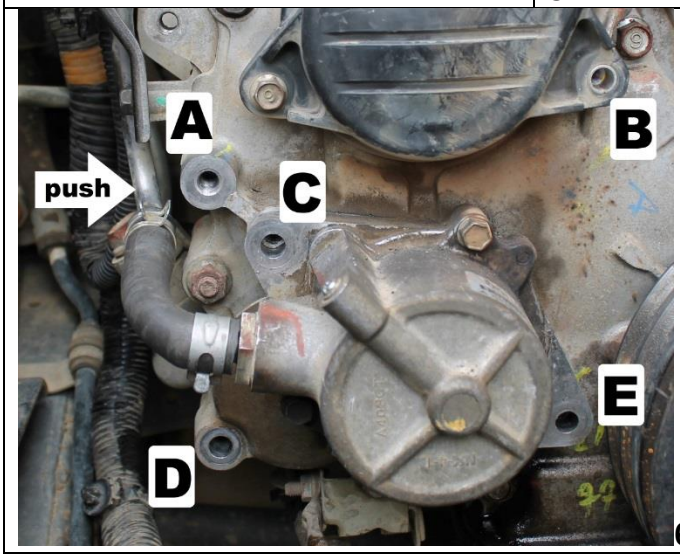
- *Disassemble the bolt of the engine pulley*
- *Eliminate the thickness*
- *Insert the pulley hub and secure with the original bolt*
- *Overlap the supplied pulley and secure with provided screws*



4



5



6

- Smontare il tubo di gomma
- Tagliarlo alla quota indicate
- Piegare il tubo in ferro verso il motore
- Rimontare il tubo in gomma
- Eliminare le viti **A B C D E**

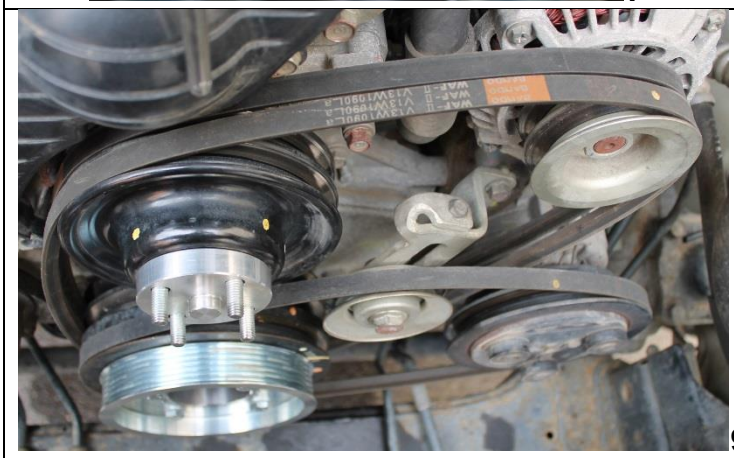
- *Disassemble the rubber hose*
- *Cut it to the indicated height*
- *Bend the iron pipe near the engine*
- *Reassemble the modified rubber hose*
- *Remove screws **A B C D E***



7



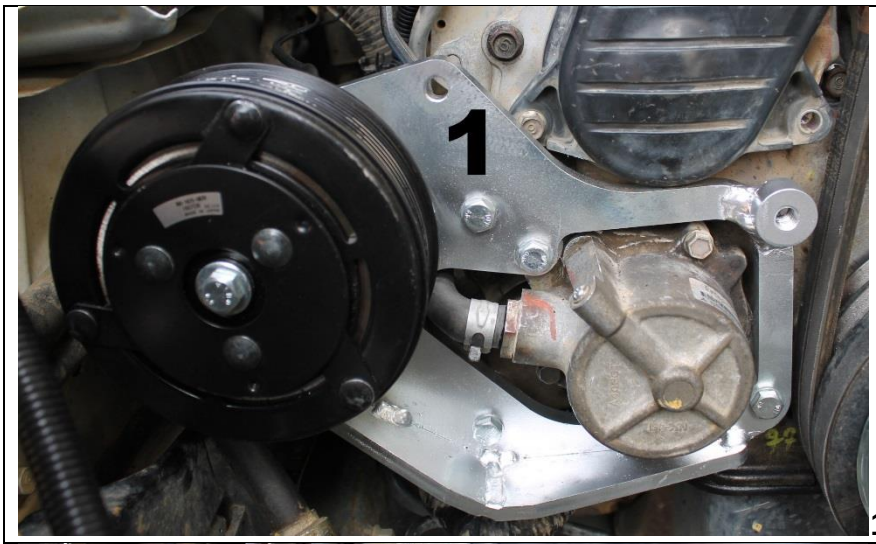
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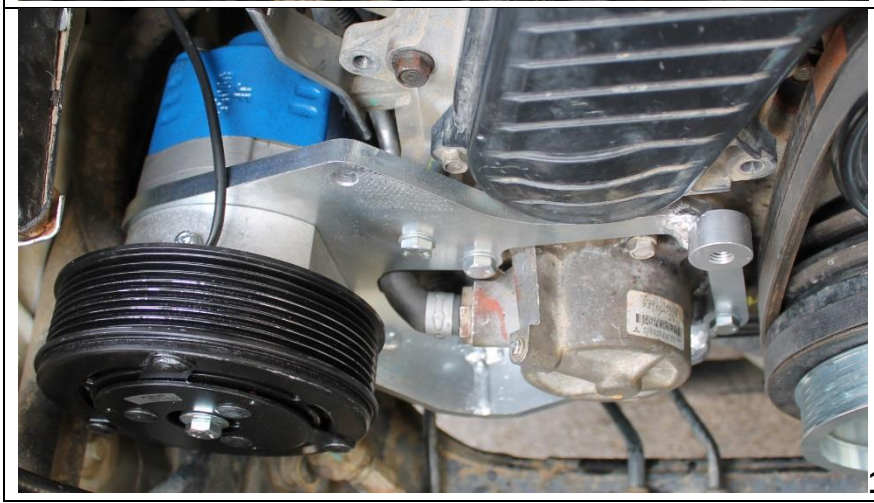
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- Eliminare i prigionieri e sostituirli con quelli forniti
- Reinserire la puleggia
- Sovrapporre il distanziale fornito
- Reinstallare le cinghie originali

- *Remove the studs and replace them with the supplied studs*
- *Replace the pulley*
- *Overlap the supplied spacer*
- *Reinstall the original belt*



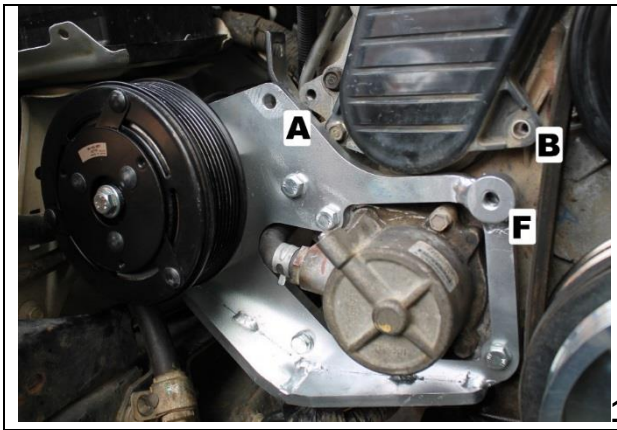
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- Montare le frizione elettromagnetica e la pompa nella staffa **1**
- Fissare il gruppo così composto nei punti **C D E**

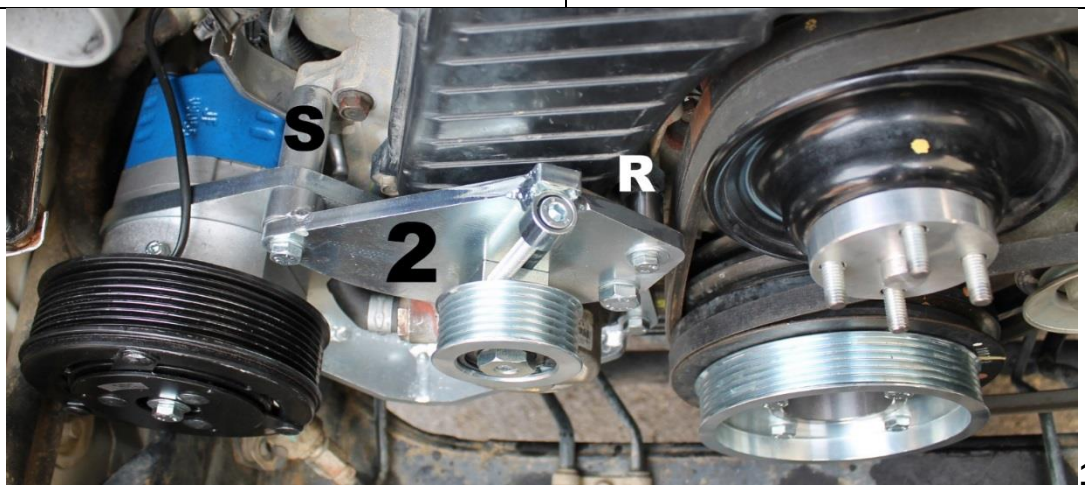
- *Mount the electromagnetic clutch and the pump in the bracket **1***
- *Fix the group so composed in the **C D E** points*



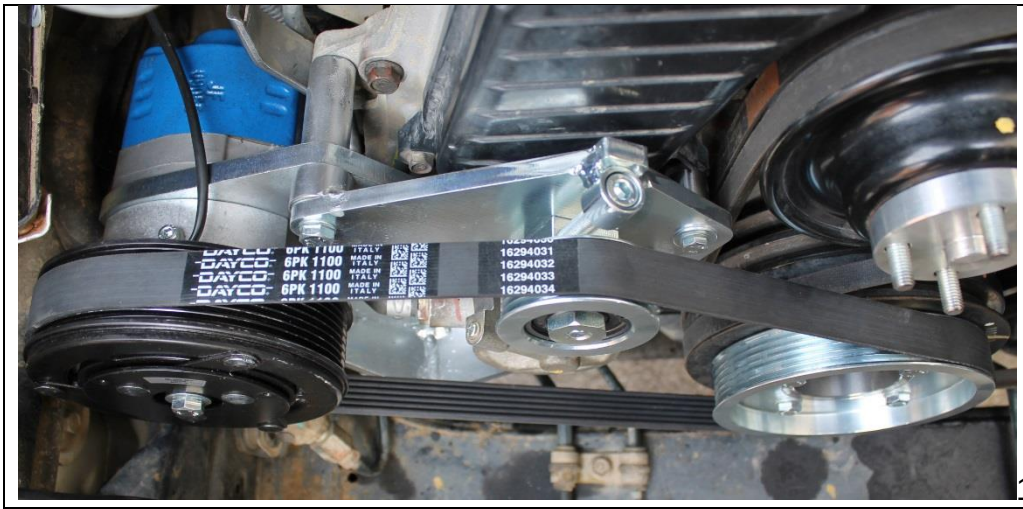
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- Fissare la staffa **2** nei punti **A B F** , utilizzando i distanziali **R** (7x16x19.5) **S** (8x20x44) e le viti fornite

- *Fix bracket **2** at the points **A B F** using the **R** (7x16x19.5) **S** (8x20x44) spacers and screws supplied*



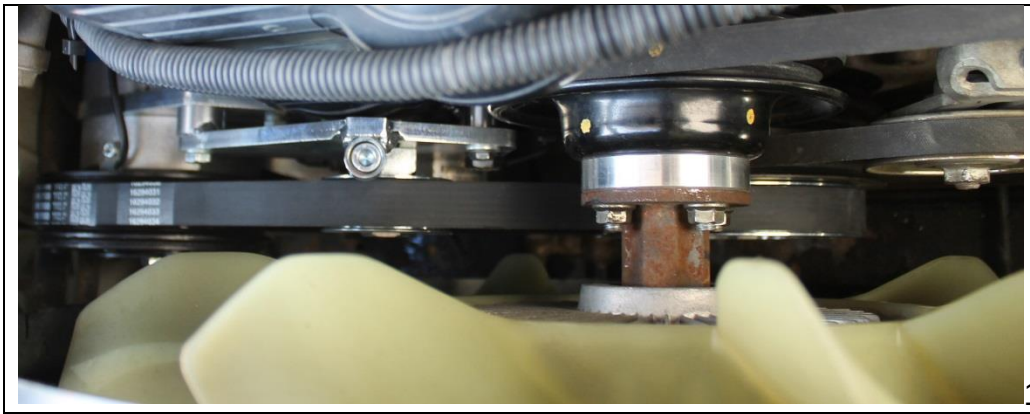
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14

- Installare la cinghia
- Regolare la tensione di tutte le cinghie

- *Install the belt*
- *Adjust the tension of all belts*


15

- Rimontare la ventola radiatore

- *Reinstall the radiator fan*