

IS213

ISUZU NPR 75 Evolution

Dal 2007 - motore 4HK1 - 5193 c.c. - senza A/C

From 2007 - engine 4HK1 - 5193 c.c. - Without A/C

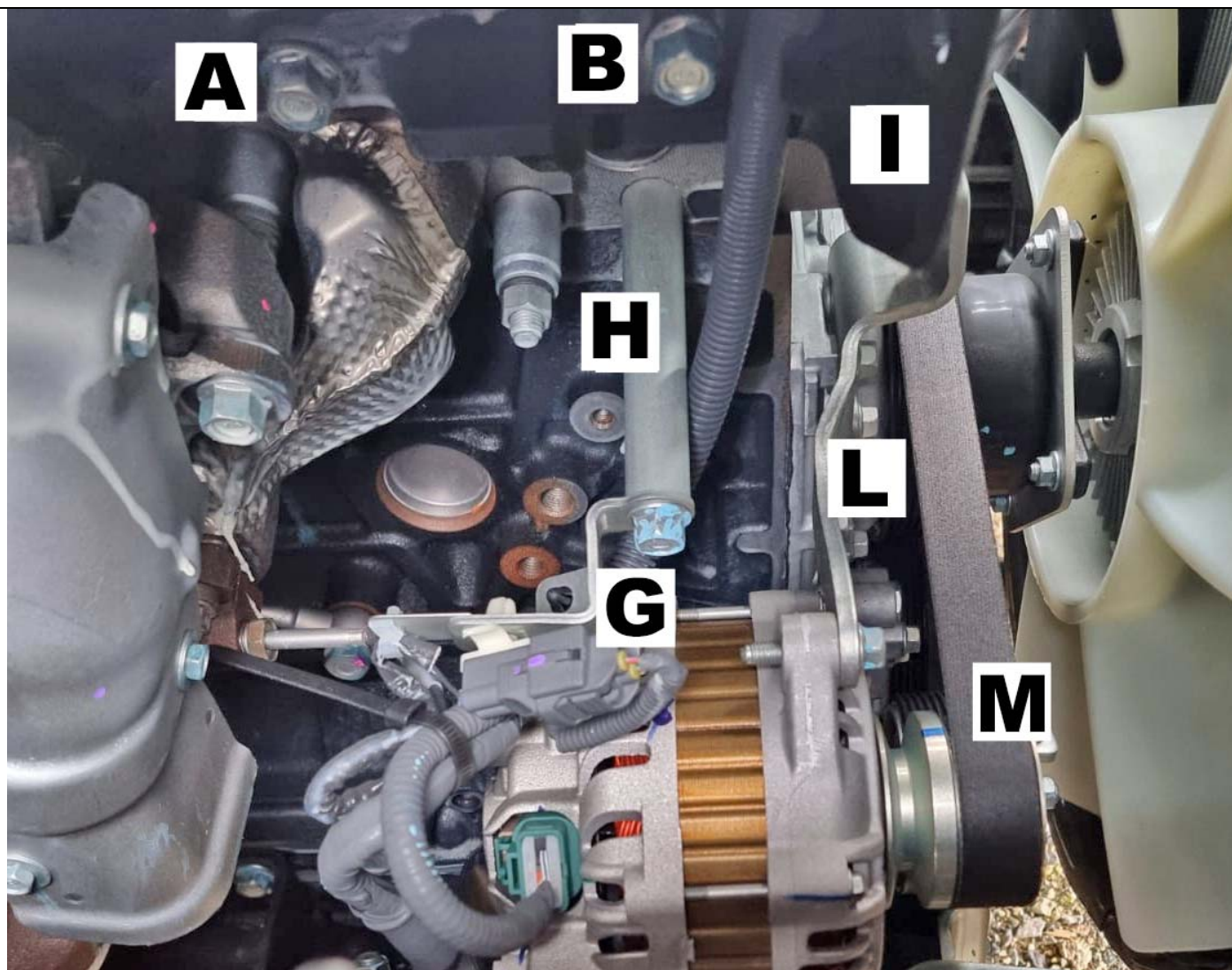
Istruzioni di montaggio kit innesto elettromagnetico

Electromagnetic coupling kit installation instructions

TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)

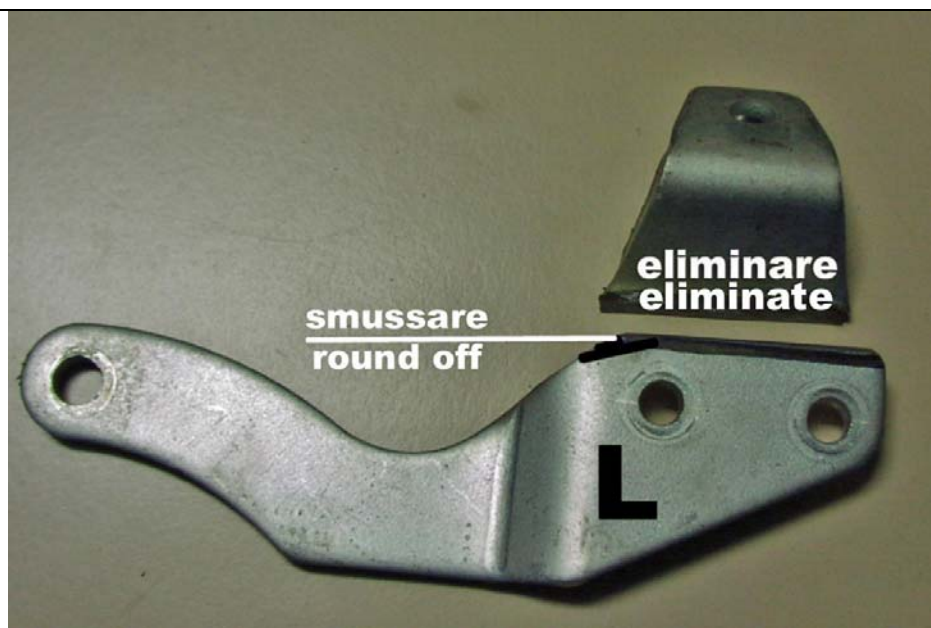
GENERAL TABLE OF TIGHTENING BOLTS (Nm)

Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358



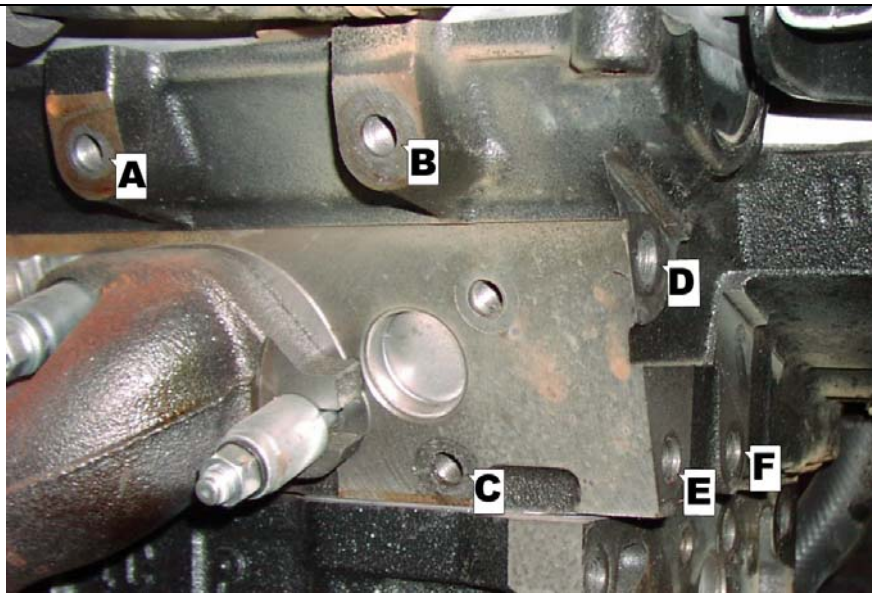
1

- Eliminare le viti **A** e **B** , la staffa **G** e il distanziale **H** , la staffa **I** , la cinghia **M**
- Smontare la staffa **L**
- *Eliminate the screws **A** and **B** , the bracket **G** and the spacer **H** , the bracket **I** , the belt **M***
- *Disassemble bracket **L***



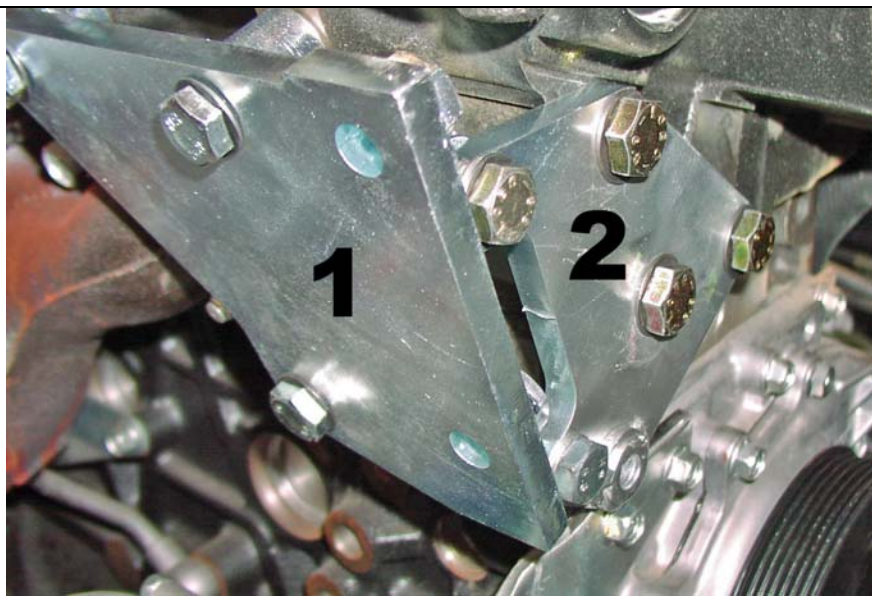
2

- Modificare la staffa **L** eliminando la parte superiore come nella foto
- **Smussare lo spigolo**
- Rimontare la staffa **L**
- *Modify the **L** bracket by removing the top part as in the photo*
- *Chamfer the corner*
- *Reassemble bracket **L***



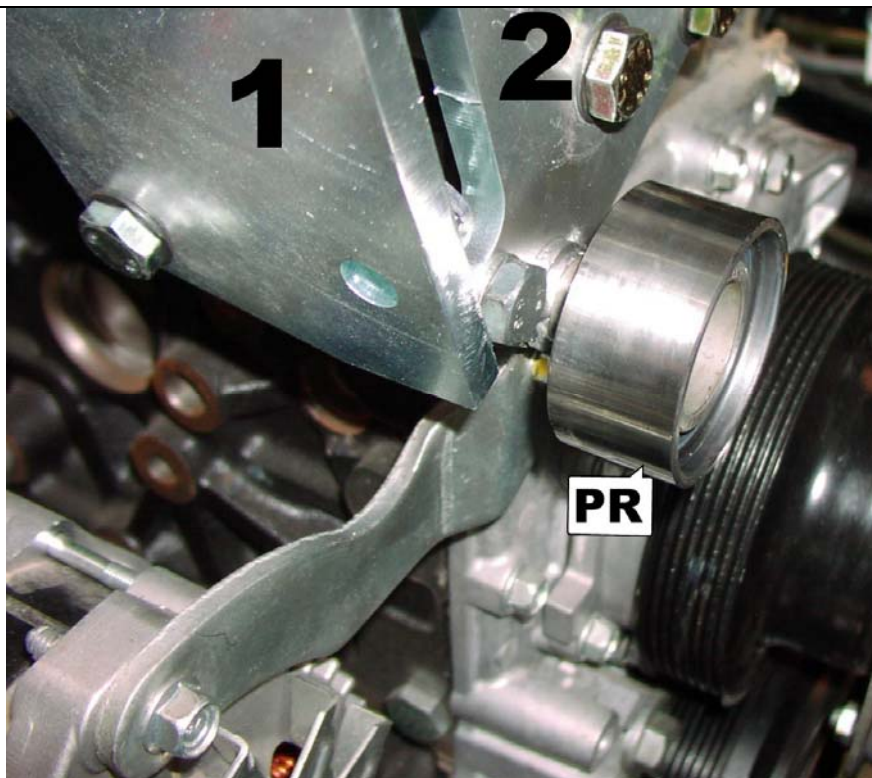
3

- A B C fori filettati per fissaggio staffa 1
- D E F fori filettati per fissaggio staffa 2
- *A B C threaded holes for fixing bracket 1*
- *D E F threaded holes for fixing bracket 2*



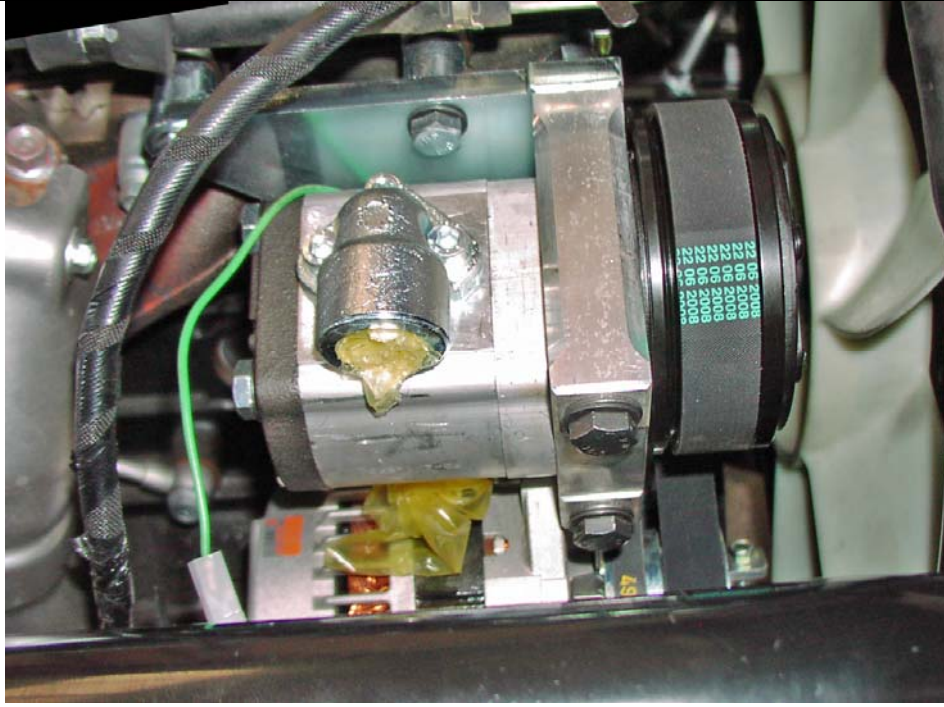
4

- Appoggiare la staffa 1 , inserire le viti **A B C** senza stringerle
- Appoggiare la staffa 2 , inserire le viti **D E F**
- Stringere le viti D E F poi le viti A B C
- *Place bracket 1, insert screws **A B C** without tightening them*
- *Place bracket 2, insert screws **D E F***
- ***Tighten screws D E F then screws A B C***



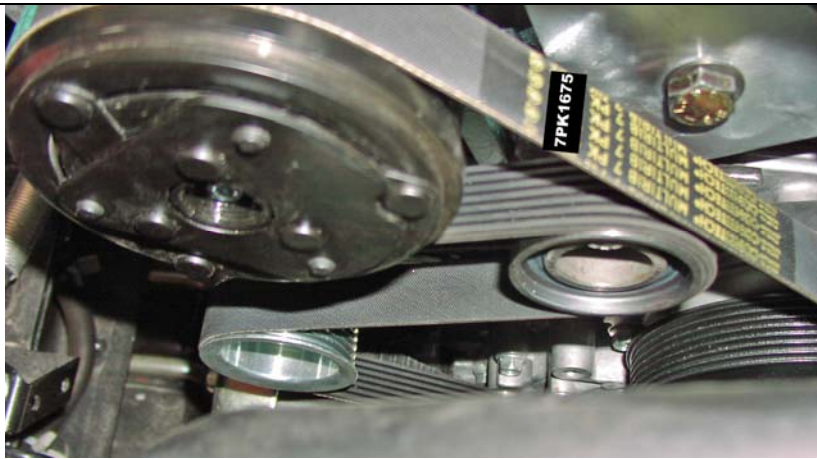
5

- Montare la puleggia di rinvio **PR**
- *Fit the PR idler pulley*

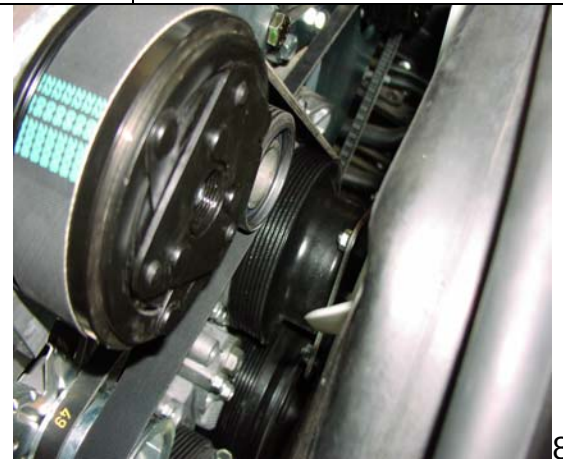


6

- Montare l'innesto elettromagnetico completo di pompa
- Montare cinghia
- Regolare la tensione cinghia tramite tendicinghia originale
- *Mount the electromagnetic clutch complete with pump*
- *Install the supplied belt*
- *Adjust belt tension by original tensioner*



7



8

Controllare che non ci siano interferenze fra pulegge e cinghie con tubi manicotti e altre parte del motore

Check that there is no interference between pulleys and belts with hoses and other parts of the engine