IV232

IVECO Daily 2.3 - Multijet 2

Dal 2017 – motore 2287 cc – 4 cilindri – con Aria Condizionata
From 2017 – engine 2287 cc – 4 cylinders – with Air Conditioned

Istruzioni di montaggio kit innesto elettromagnetico
Electromagnetic clutch kit installation instructions

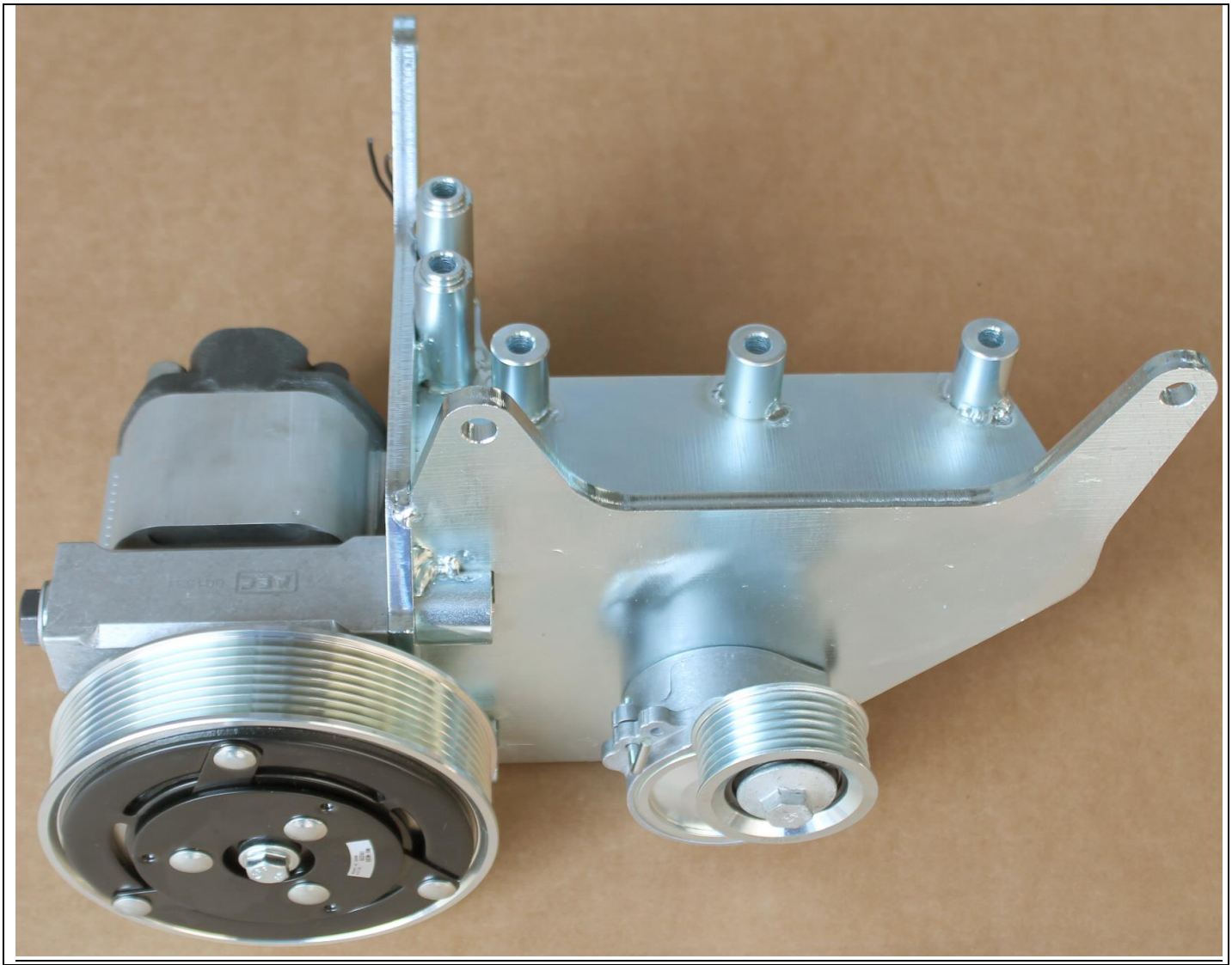
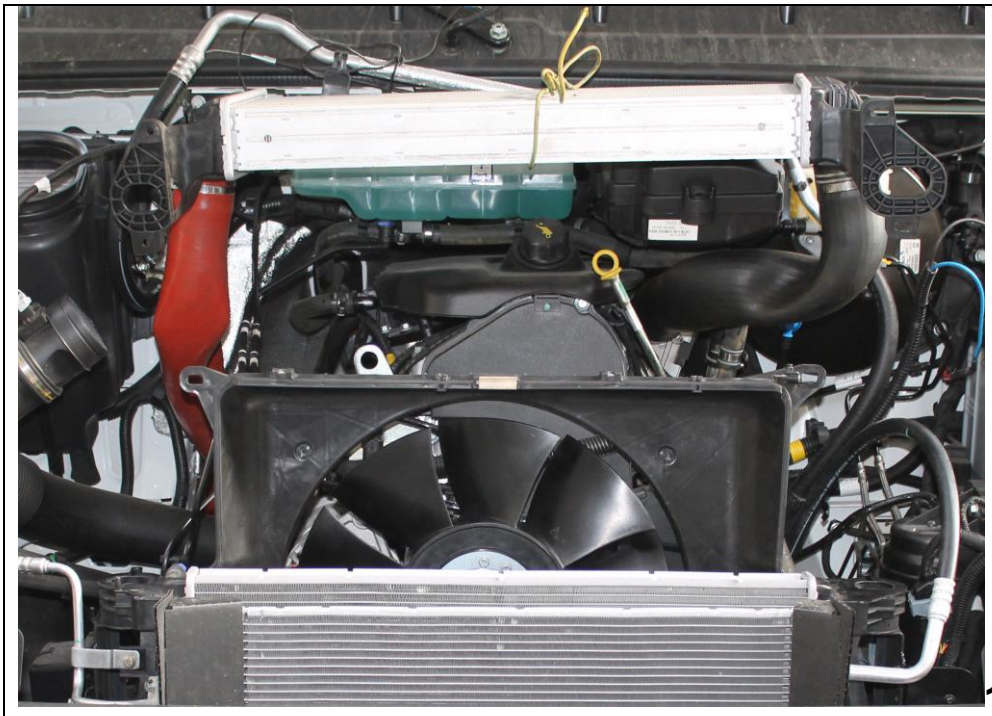


TABELLA GENERALE DI SERRAGGIO BULLONI (Nm) GENERAL TABLE OF TIGHTENING BOLTS (Nm)							
Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358


1

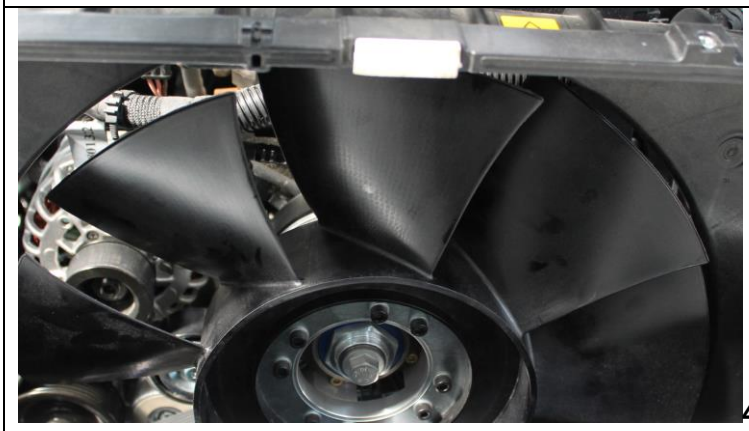
- Smontare la maschera frontale e il paraurti
- Smontare i proiettori
- Sollevare il radiatore intercooler

- Remove the front mask and the bumper
- Remove the projectors
- Lift the intercooler radiator


2



3

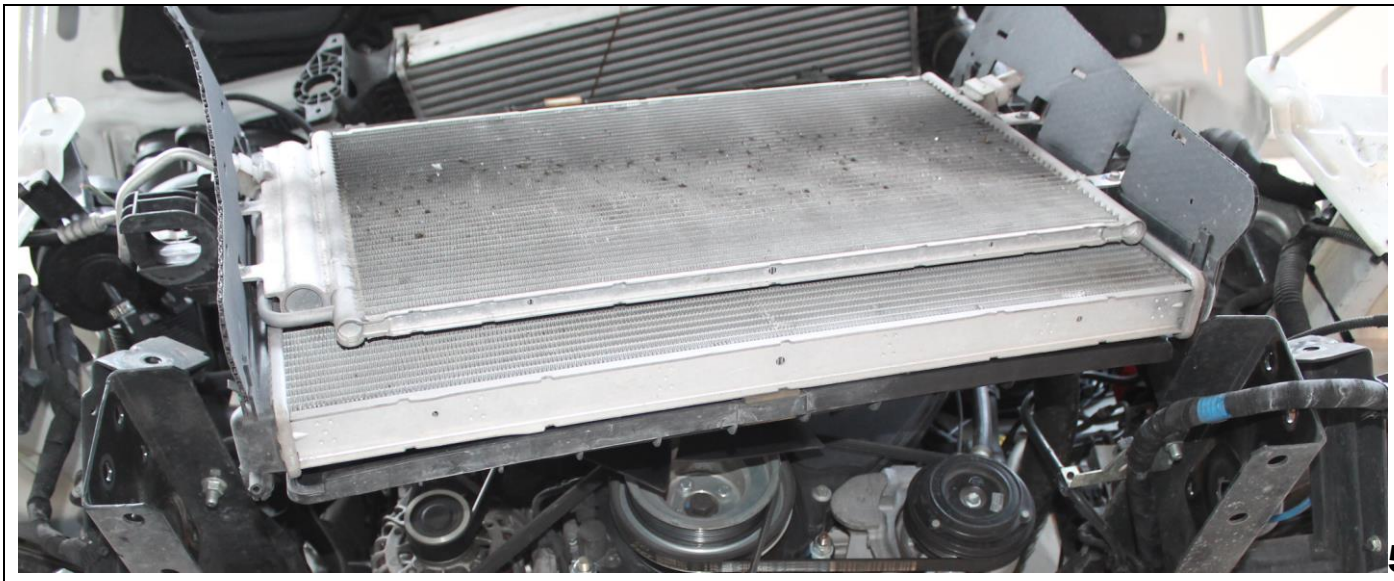

4

- Smontare la ventola dei radiatori
- Inserire il distanziale **5**
- Rimontare la ventola dei radiatori fissandola con le viti fornite

- *Disassemble the radiators fan*
- *Insert the spacer **5***
- *Reassemble the radiators fan fixing it with the provided screws*

- **Usando un adeguato ponte sollevatore sollevare il veicolo**

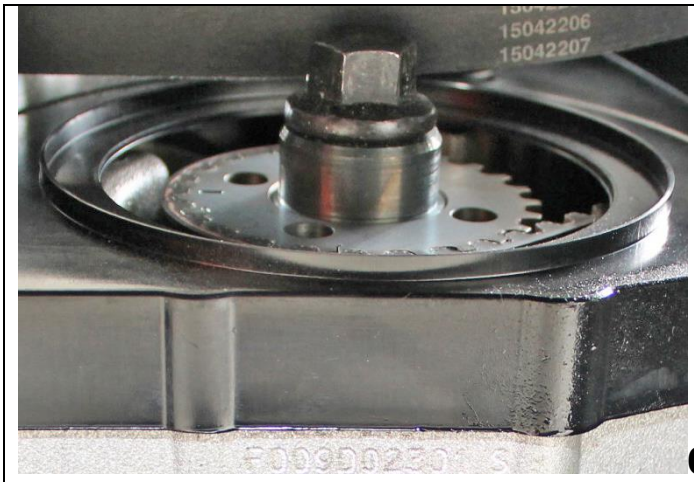
- ***Lift the vehicle by using a suitable lifting bridge***



5

- Smontare le staffe di fissaggio dei radiatori
- Spostare verso l'alto i radiatori , non è necessario staccare i tubi
- Smontare ed eliminare la traversa sotto i radiatori

- *Disassemble the radiator fixing brackets*
- *Move the radiators upwards , it is not necessary to disconnect the tubes*
- *Eliminate the crossbar under the radiators*



6



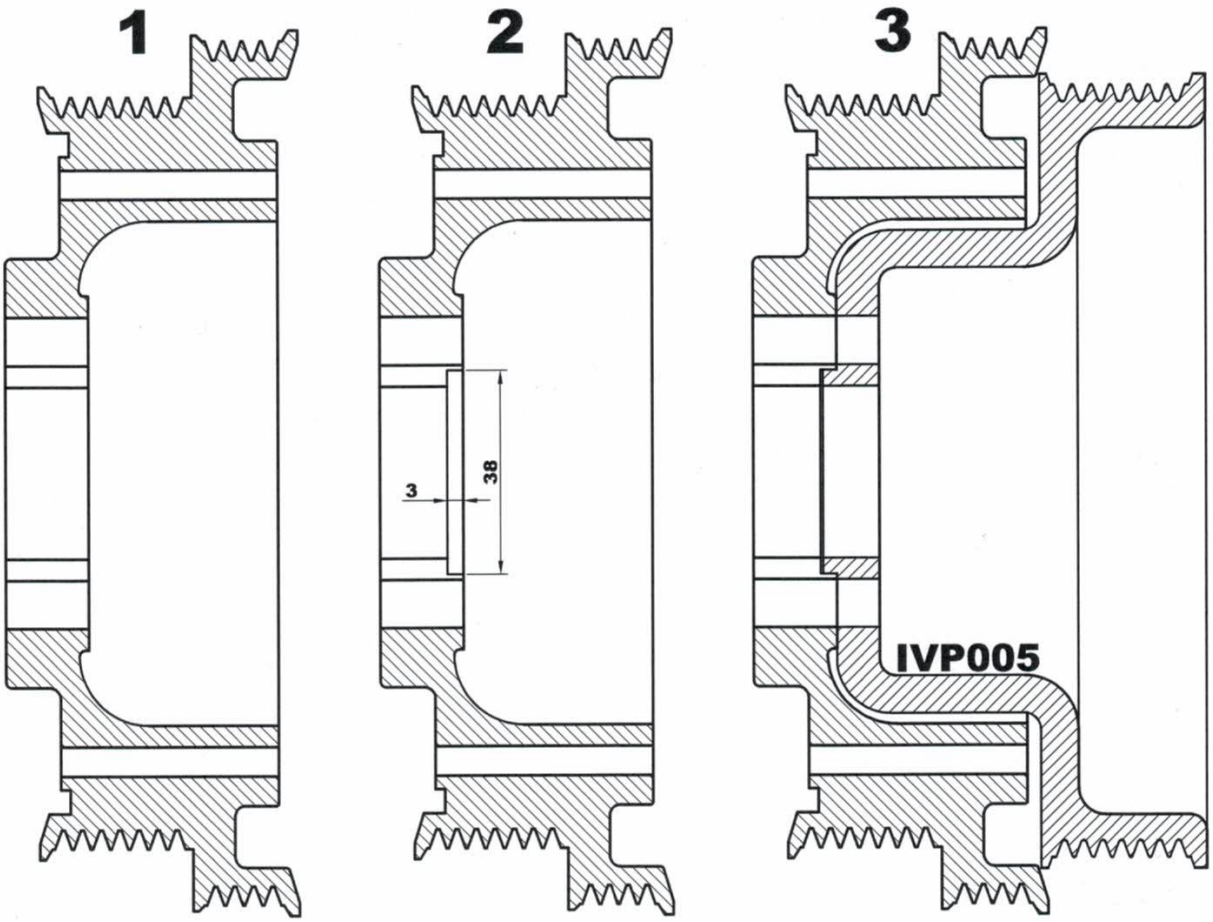
7

- Smontare la cinghia del compressore Aria Condizionata
- Smontare la cinghia dei servizi motore
- Smontare la puleggia del motore , modificarla come da disegno allegato , poi rimontarla
- Sovrapporre la puleggia fornita e fissare con viti fornite
- Rimontare la cinghia servizi motore
- Rimontare la cinghia del compressore Aria Condizionata

- *Disassemble the Air Conditioning compressor belt*
- *Disassemble the engine service belt*
- *Disassemble the engine pulley, change it according to the attached drawing , then reassemble it*
- *Overlap the supplied pulley and secure with supplied screws*
- *Reassemble the engine service belt*
- *Reassemble the Air Conditioning compressor belt*

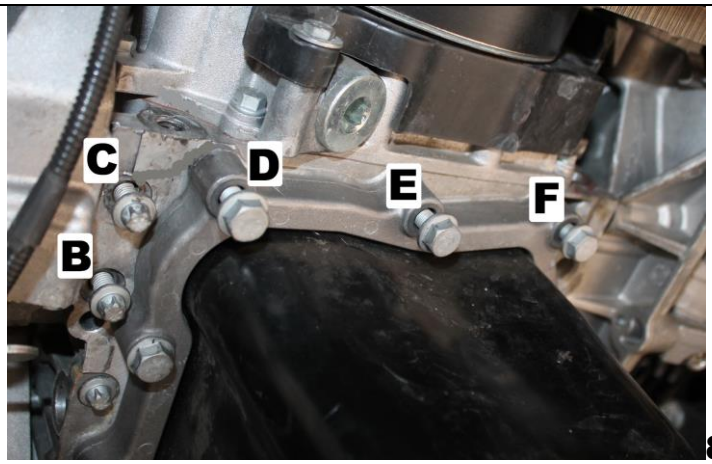
IVECO Daily 2.3

MODIFICA DELLA PULEGGIA MOTORE ORIGINALE
MODIFICATION OF THE ORIGINAL MOTOR PULLEY



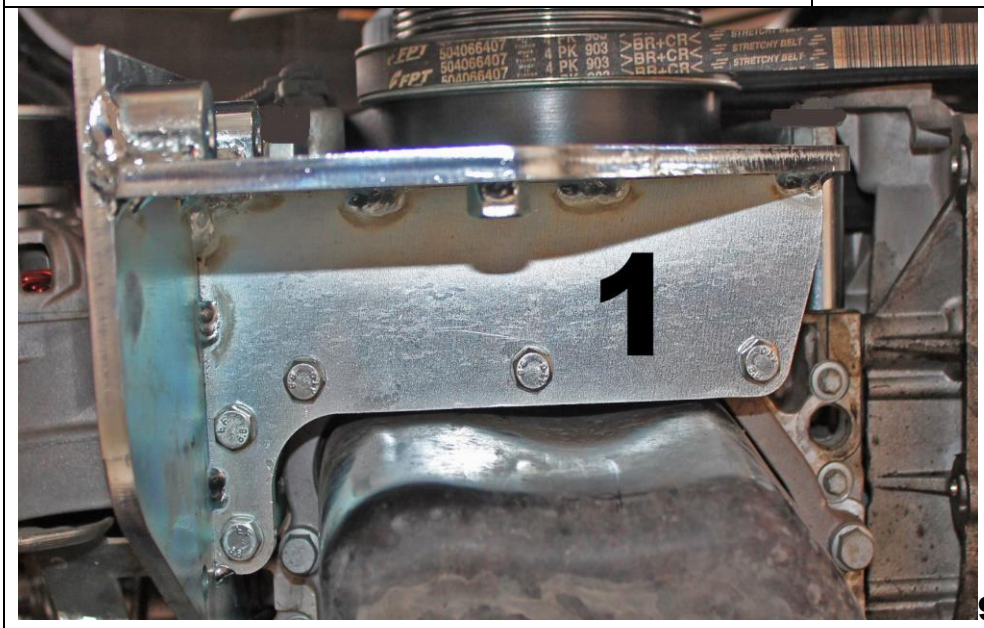
1 - Smontare la puleggia del motore
2 - Tornire alle quote indicate per fare il centraggio per l'inserimento della puleggia fornita
3 - Riposizionare la puleggia motore modificata , sovrapporre la puleggia fornita e fissare con viti fornite

1 - Disassemble engine pulley
2 - Turning to the dimension shown to do the centering for the insertion of the provided pulley
3 - Reposition the amended engine pulley , overlap the supplied pulley and secure with supplied bolts



8

- Eliminare le viti **B C D E F**
- *Remove the **B C D E F** screws*

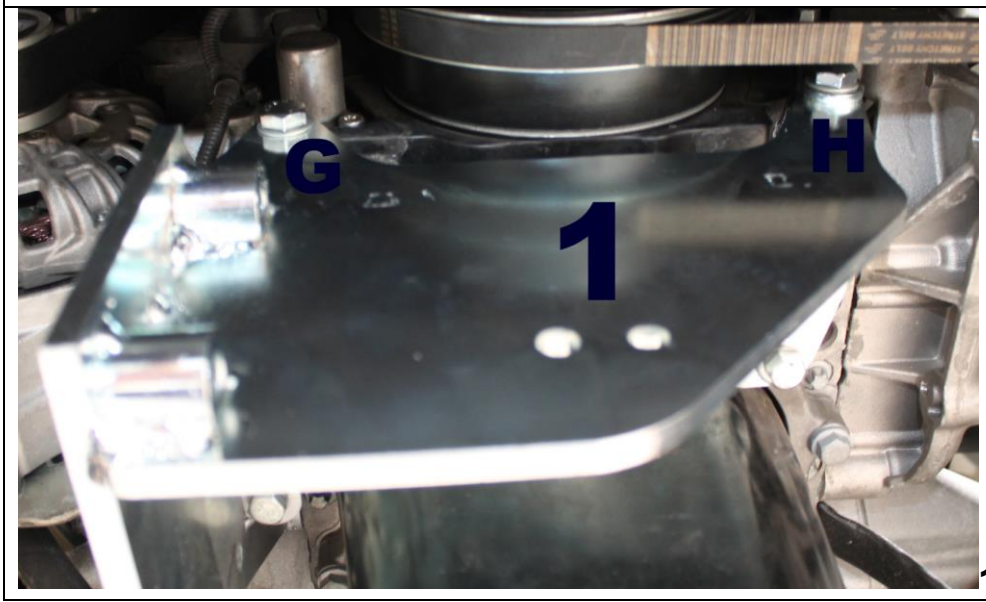


9

- Al loro posto inserire la staffa **1** , senza , al momento , stringere le viti
- *In their place, insert the bracket **1** without, at the time, tighten the screws*

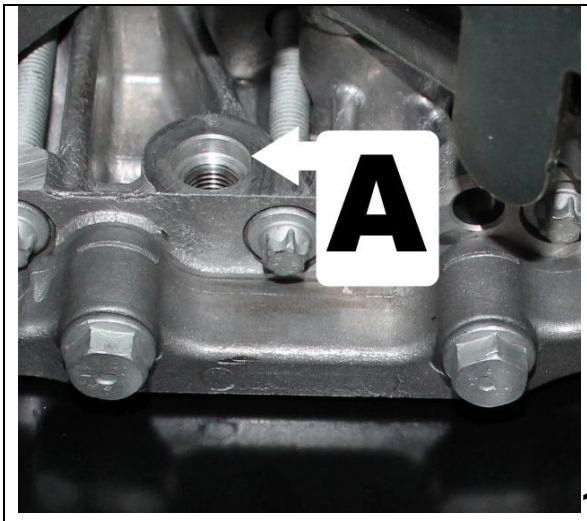


10



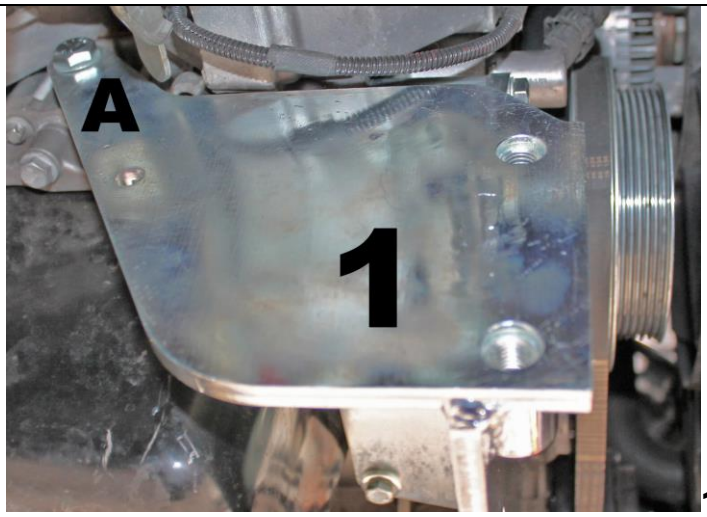
11

- Inserire i distanziali e i bulloni nei punti **G** e **H** , senza stringere , al momento i bulloni
- *Insert the spacers and bolts in points **G** and **H,** without tightening the bolts at the moment*



12

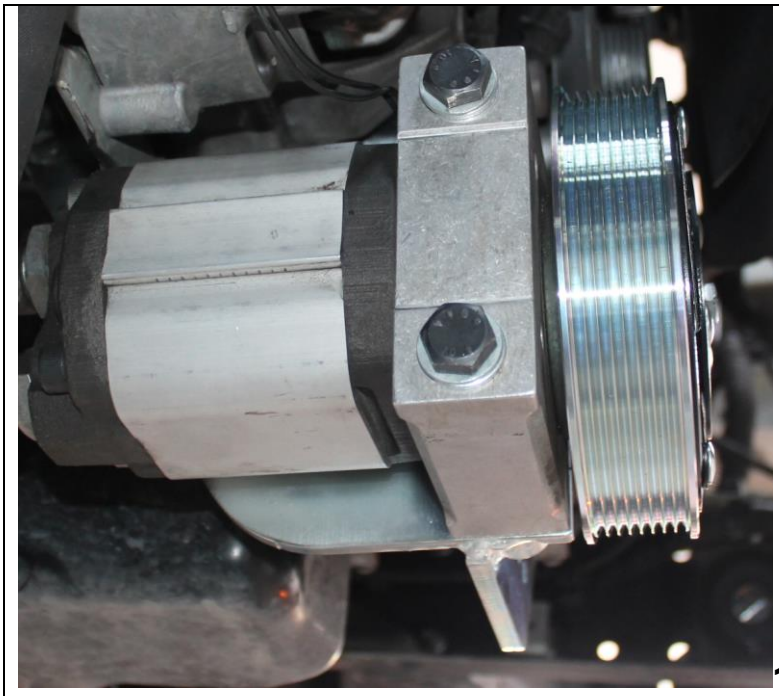
- Inserire il bullone nella posizione **A**



13

- *Insert the bolt in position **A***

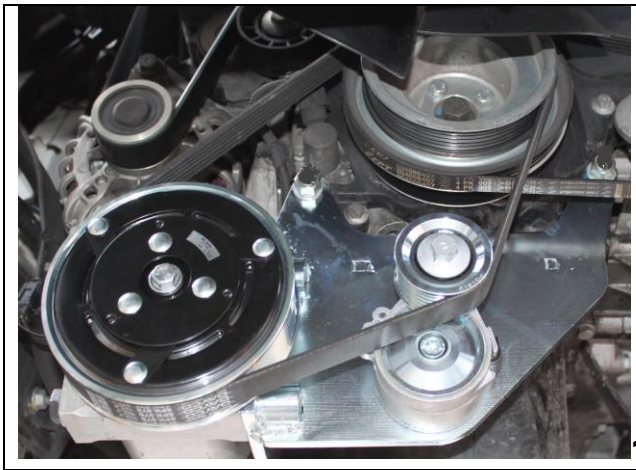
- **Stringere le viti e i bulloni nel seguente ordine : B C D E F G H A**
- ***Tighten the screws and bolts in the following order : B C D E F G H A***


14


15

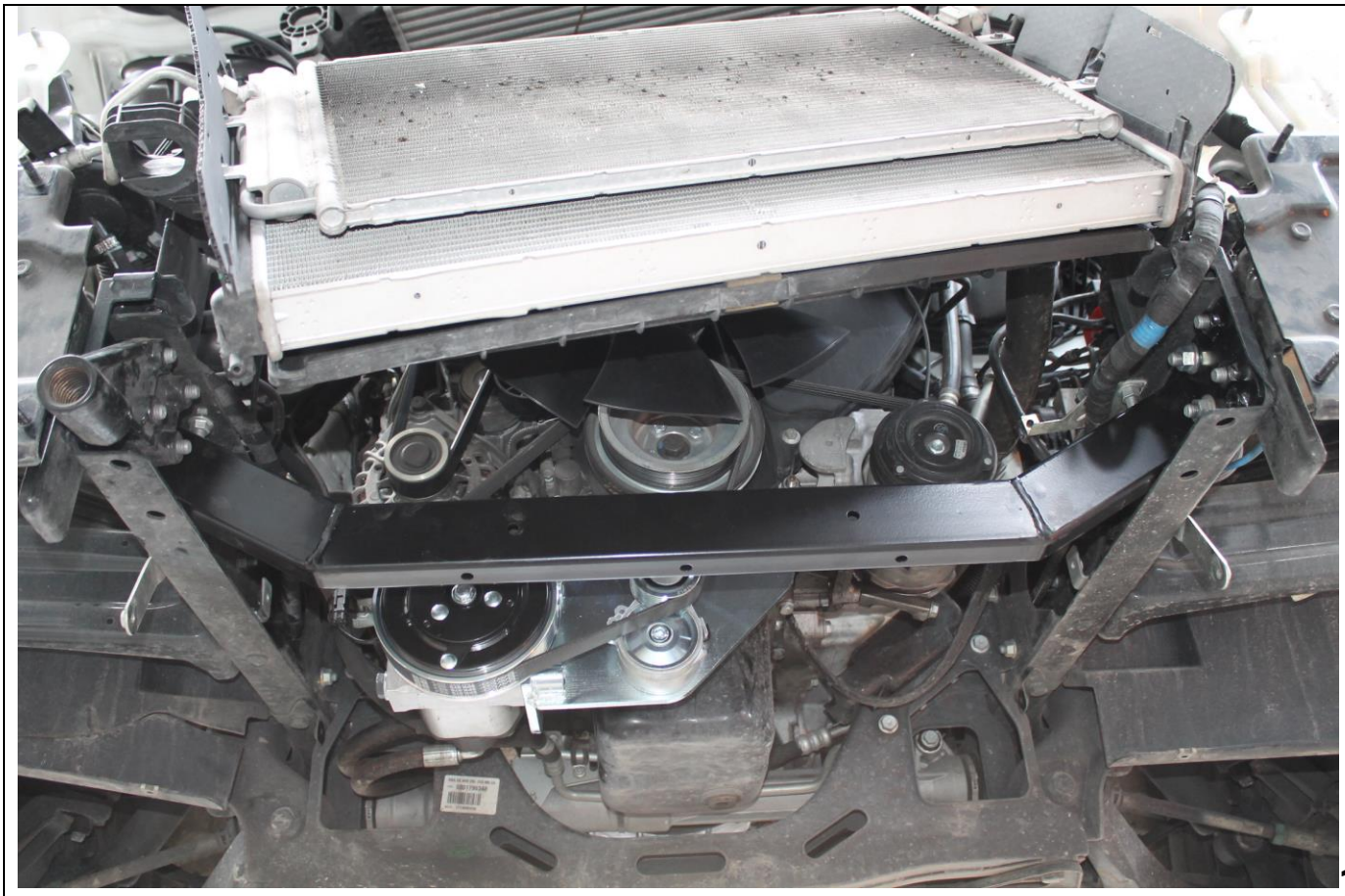
- Montare la frizione elettromagnetica e la pompa
- Montare il tendicinghia

- *Install the electromagnetic clutch and the pump*
- *Fit the belt tensioner*


16

- Installare la cinghia

- *Install the belt*



17

- Installare la traversa fornita
- Rimontare le staffe dei radiatori
- Riposizionare i radiatori
- Rimontare la maschera frontale e il paraurti
- Rimontare i proiettori

- Install the supplied crossbar
- Replace the radiator brackets
- Reposition the radiators
- Replace the front mask and the bumper
- Replace the projectors