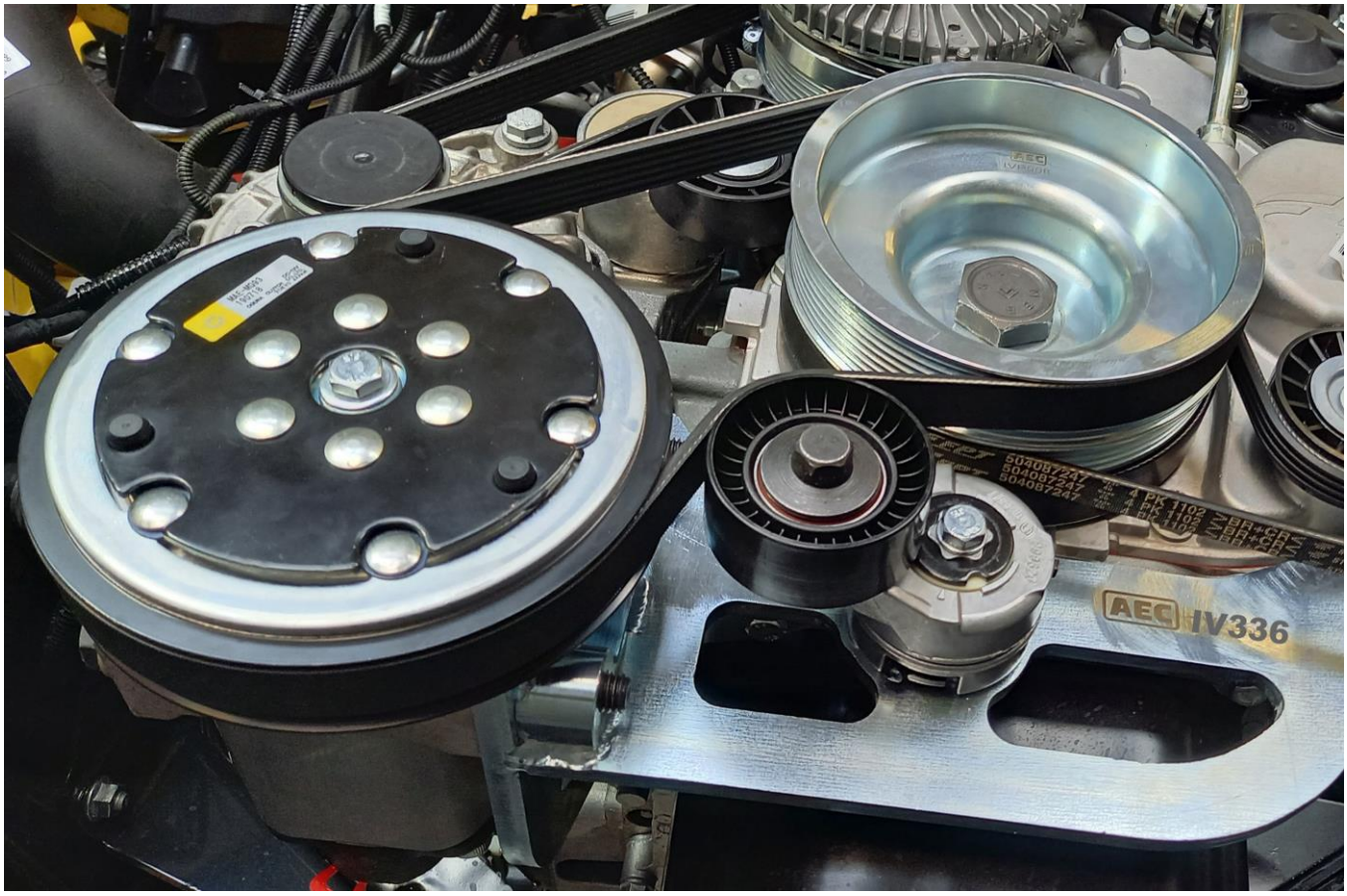
IV336

IVECO Daily 3.0

Dal 2017 – motore 2998 cc – 4 cilindri – con A/C
From 2017 – engine 2998 cc – 4 cylinders – with A/C

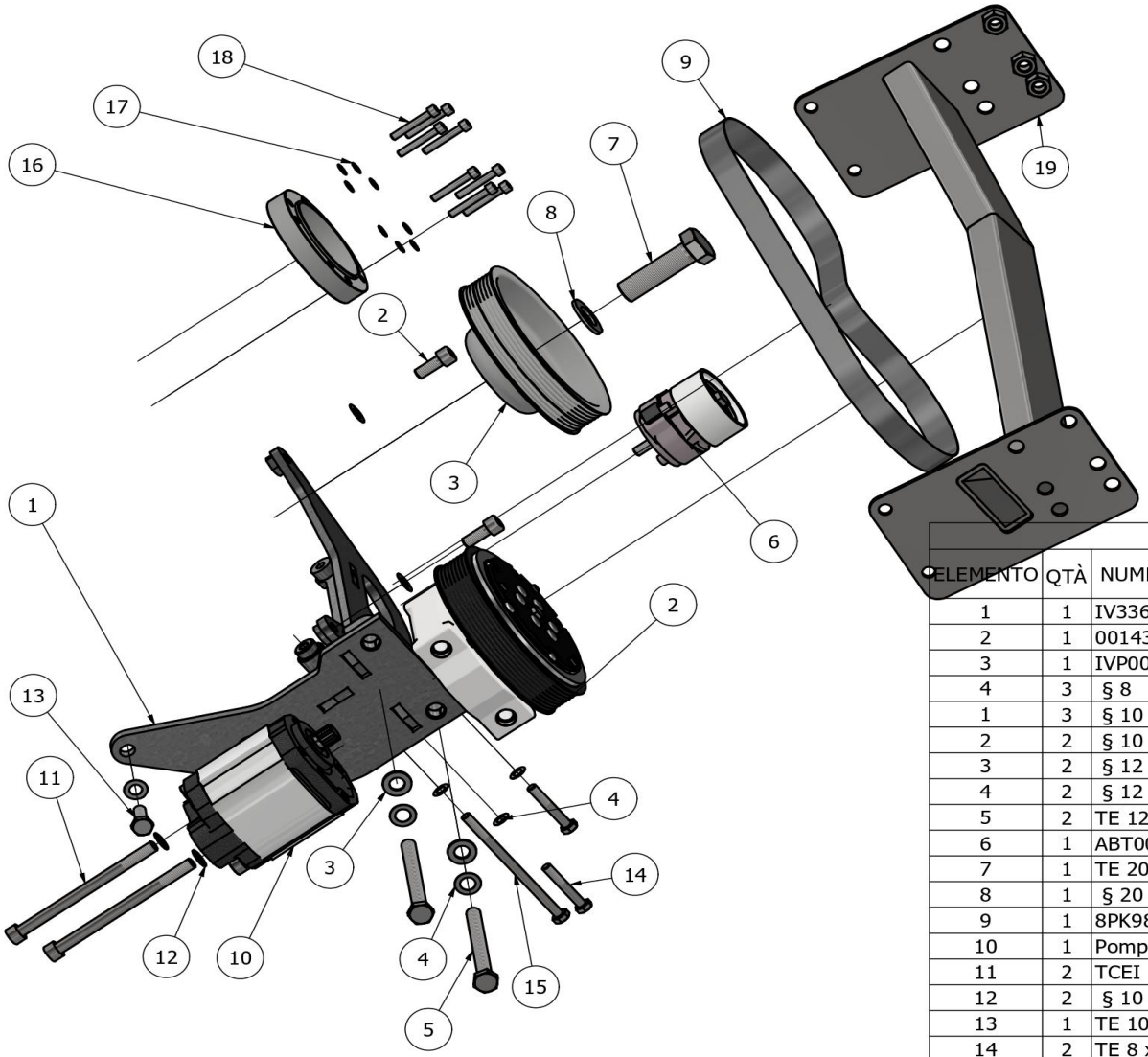
Istruzioni di montaggio kit innesto elettromagnetico
Electromagnetic clutch kit installation instructions



- **Sollevare il veicolo mediante un adeguato ponte sollevatore**
- ***Raise the vehicle by means of a suitable lift bridge***

TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)
GENERAL TABLE OF TIGHTENING BOLTS (Nm)

Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358



ELENCO PARTI				
ELEMENTO	QTÀ	NUMERO PARTE	DESCRIZIONE	Descriptione
1	1	IV33631	Staffa	Bracket
2	1	001431	Innesto elettromagnetico	Electromagnetic clutch
3	1	IVP008	Puleggia motore	Motor pulley
4	3	§ 8	Rondelle elastiche	Spring washers
1	3	§ 10	Rondelle elastiche	Spring washers
2	2	§ 10 x 25	Viti con esagono incassato	Screws with hexagon socket
3	2	§ 12	Rondelle piane	Flat washers
4	2	§ 12	Rondelle elastiche	Spring washers
5	2	TE 12 x 140	Viti a testa esagonale	Screws head hexagonal
6	1	ABT005	Tendicinghia	Belt tensioner
7	1	TE 20 x 1,5 x 70	Viti a testa esagonale	Screw head hexagonal
8	1	§ 20	Rondella piana	Flat washer
9	1	8PK980	Cinghia	Belt
10	1	Pompa	Pompa con raccordi posteriori	Pump with rear fittings
11	2	TCEI 10 x 140	Viti con esagono incassato	Screws with hexagon socket
12	2	§ 10	Rondelle zigrinate	Knurled washers
13	1	TE 10 x 30	Vite a testa esagonale	Screw head hexagonal
14	2	TE 8 x 50	Viti a testa esagonale	Screws head hexagonal
15	1	TE 8 x 130	Vite a testa esagonale	Screw head hexagonal
16	1	IV33609	Supporto ventola	Fan support
17	8	§ 6	Rondelle elastiche	Spring washers
18	8	TE 6 x 40	Vite con esagono incassato	Screws with hexagon socket
19	1	IV23039	Traversa chassis	Crossed frame

- **Scollegare un morsetto della batteria**
- **Smontare i proiettori**
- **Smontare la maschera frontale e il paraurti**
- **Smontare la paratia inferiore del motore**
- **Smontare il radiatore del condizionatore e sollevarlo verso l'alto , senza staccare i tubi , non è necessario scaricare l'impianto del condizionatore**
- **Smontare il radiatore liquido di raffreddamento , il radiatore intercooler e la ventola**
- **Smontare la traversa dello chassis**
- ***Smontare la ventola di raffreddamento del motore***

- ***Disconnect a battery terminal***
- ***Remove the projectors***
- ***Remove the front mask and the bumper***
- ***Remove the lower motor protection***
- ***Remove the air conditioning radiator and lift it upwards, without disconnecting the pipes, it is not necessary to unload the air conditioner system***
- ***Remove the coolant cooler, the intercooler cooler and the fan***
- ***Remove the chassis crossmember***
- ***Remove the engine cooling fan***



1



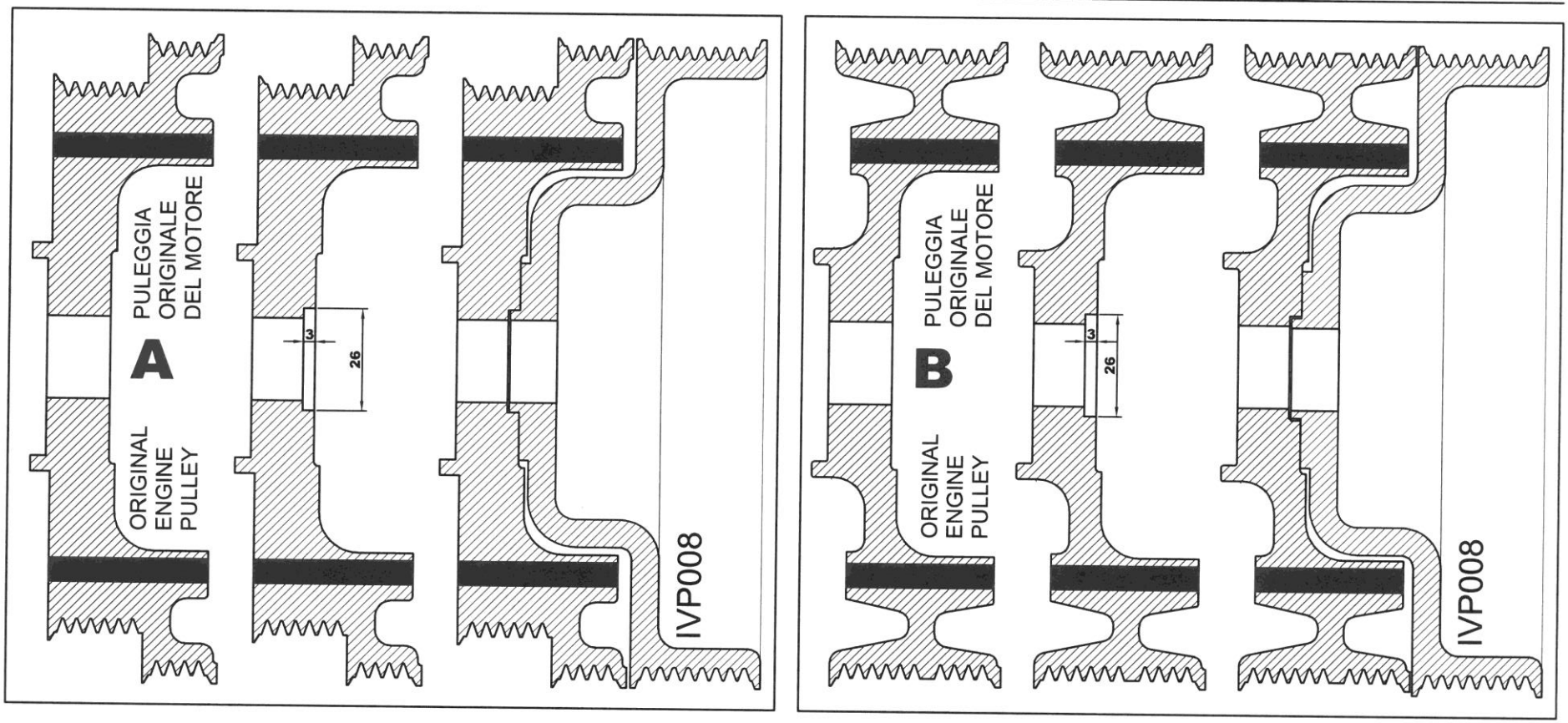
2

- Smontare la puleggia del motore
- Modificarla come in foto **1** , **2** e disegno **3**
- Rimontarla , sovrapporre la puleggia fornita e fissarla col bullone originale

- *Remove the engine pulley*
- *Change it as in pictures **1** , **2** and drawing **3***
- *Reassemble it, overlap the supplied pulley and fix with the original bolt*

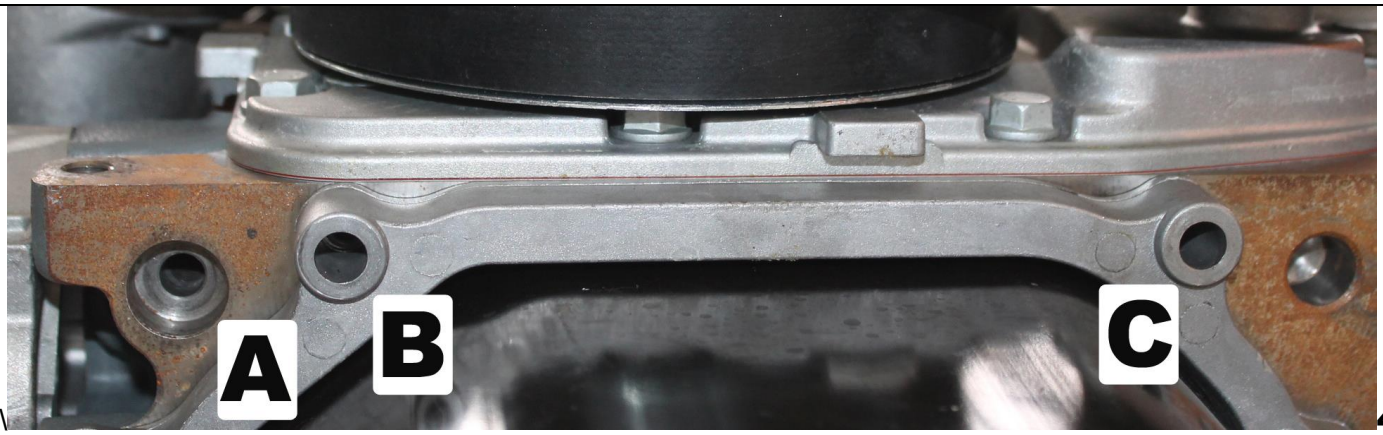
IVP008

Istruzioni per la modifica / Editing instructions



Smontare la puleggia originale del motore , a seconda dei casi questa puleggia può essere di tipo A oppure B
Tornire il foro alle quote indicate per ottenere il centraggio per la puleggia fornita
Rimontare la puleggia originale , sovrapporre la puleggia fornita e fissarle utilizzando il bullone originale

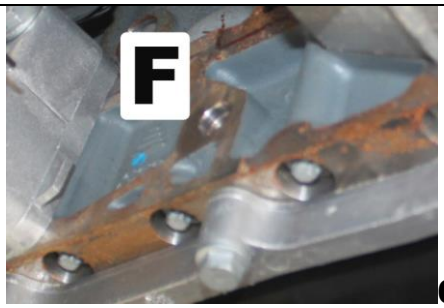
Disassemble the original engine pulley , depending of the case this pulley can be of type A or B
Turning the hole to the indicated dimension to obtain centering for the supplied pulley
Reinstall the original pulley , overlap the supplied pulley and secure them using the original bolt



4



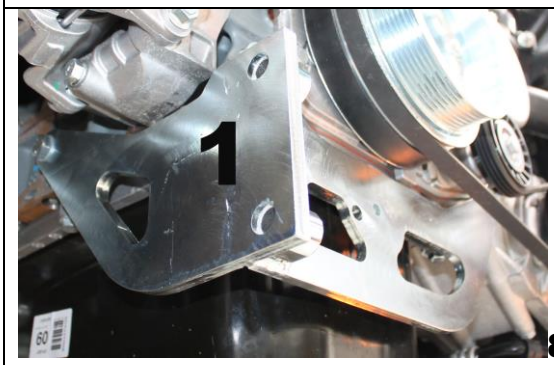
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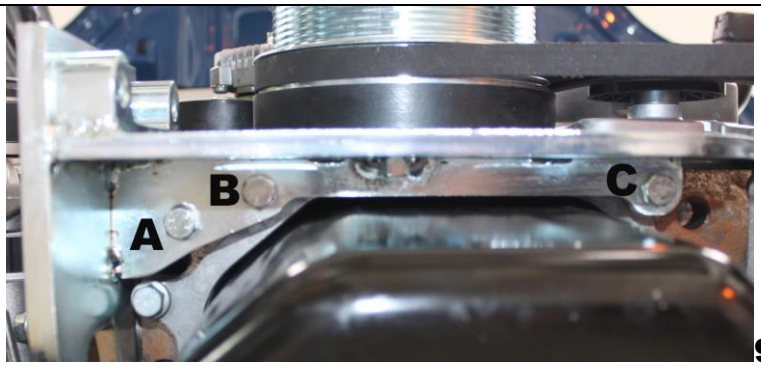
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7



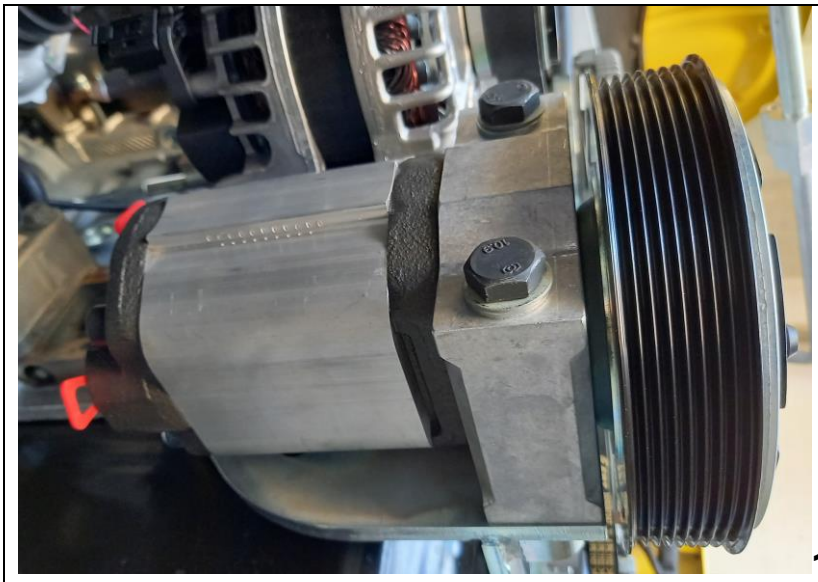
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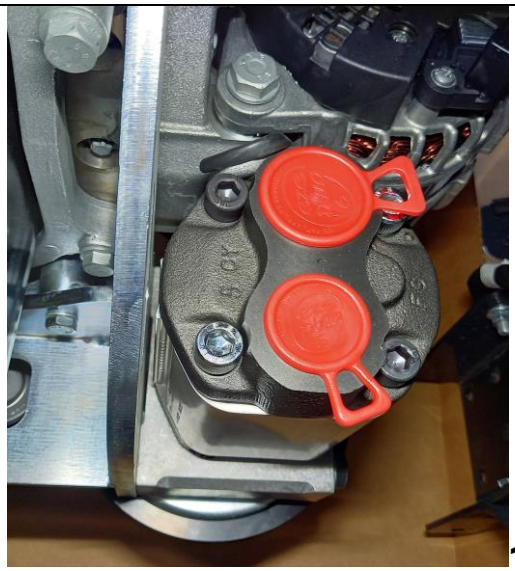
9

- Eliminare le viti nei punti **A B C**
- Montare la staffa **1** assieme alla vite **A**
- Inserire , senza stringere , tutte le altre viti di fissaggio
- Stringere le viti nel seguente ordine **A – B – C - D – E – F**

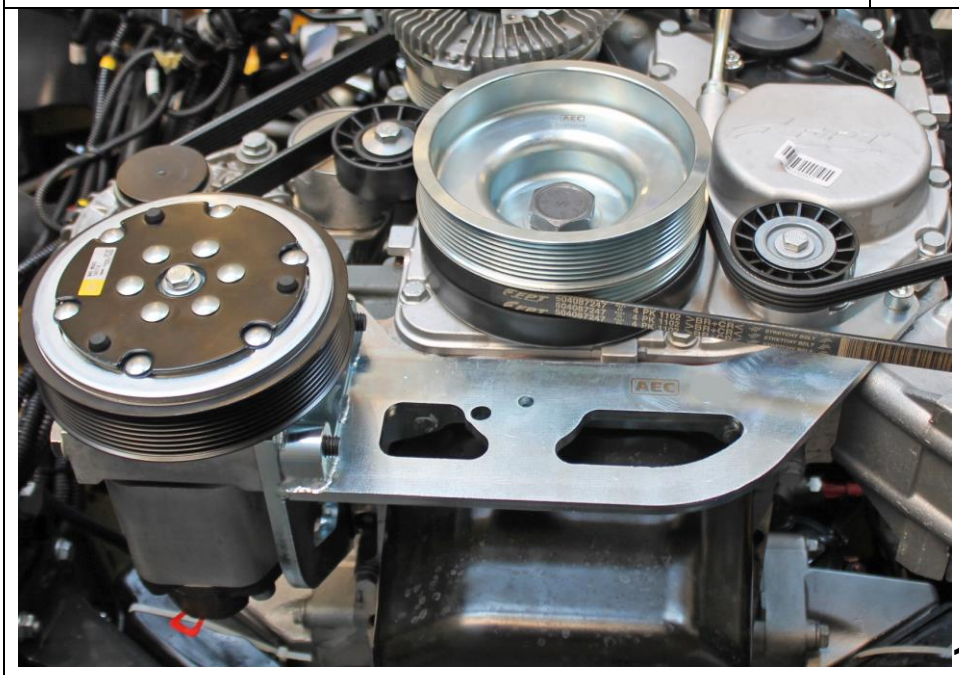
- *Remove the screws in the points **A B C***
- *Assemble the bracket **1** together with the screw **A***
- *Insert, without tightening, all the other fixing screws*
- *Tighten the screws in the following order **A - B - C - D - E - F***



10

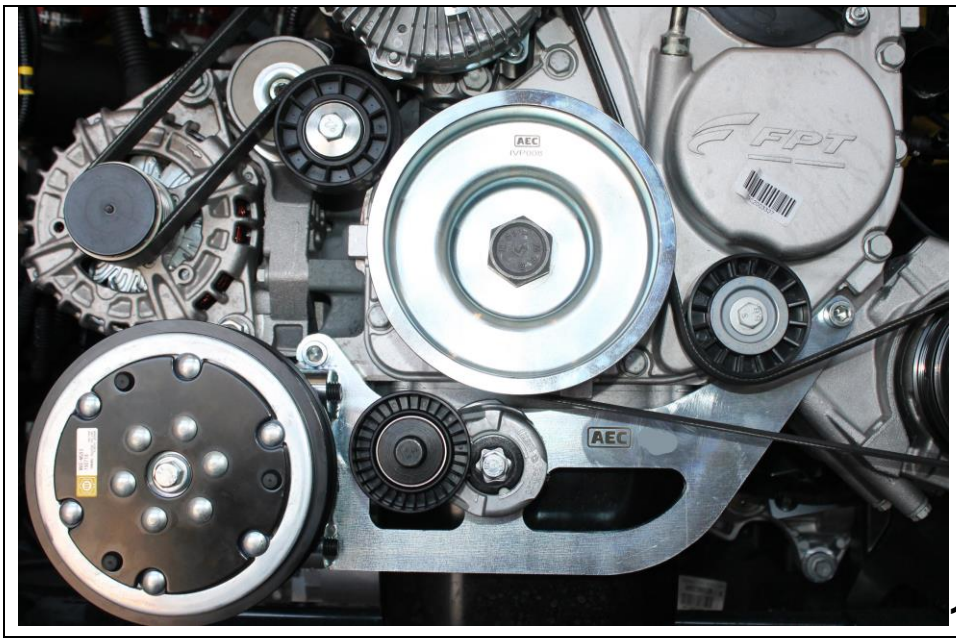


11



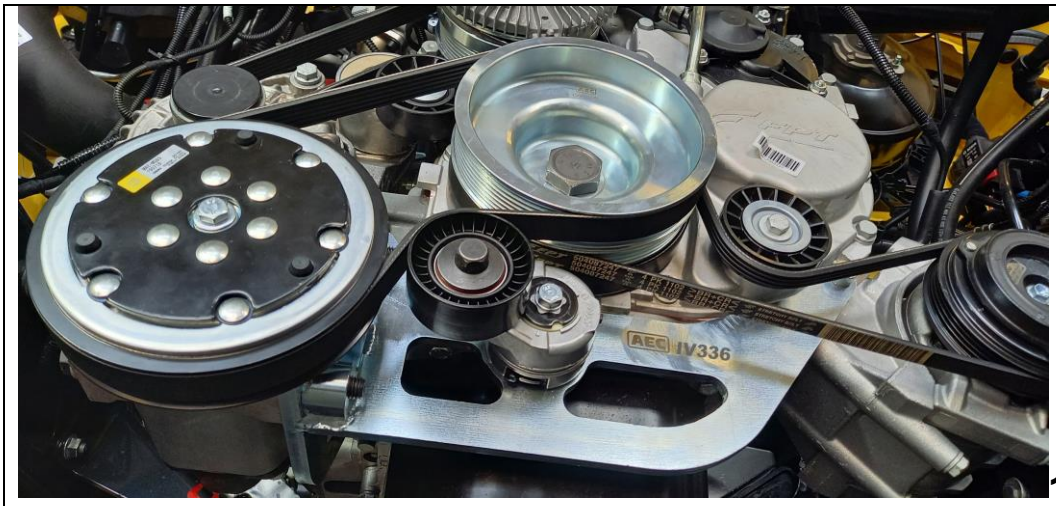
12

- Montare la frizione elettromagnetica assieme alla pompa
- *Mount the electromagnetic clutch together with the pump*

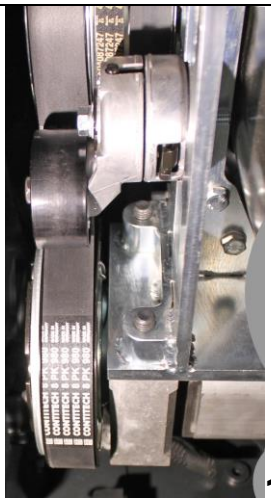


13

- Montare il tendicinghia
- *Fit the belt tensioner*



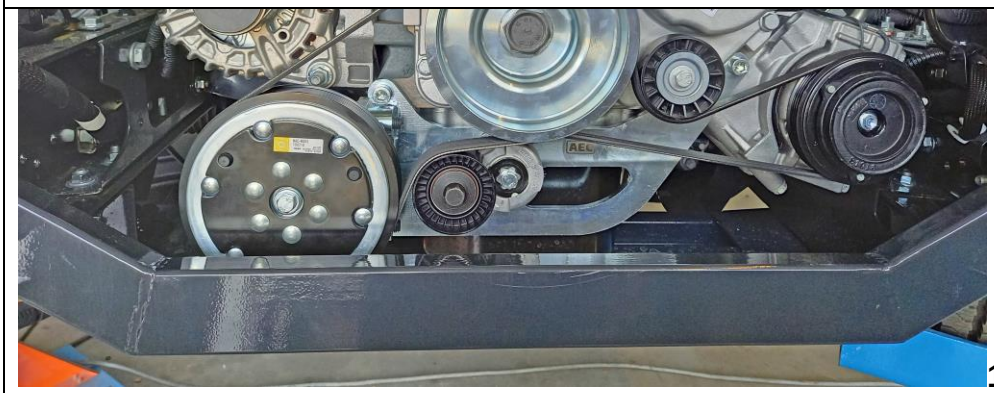
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15

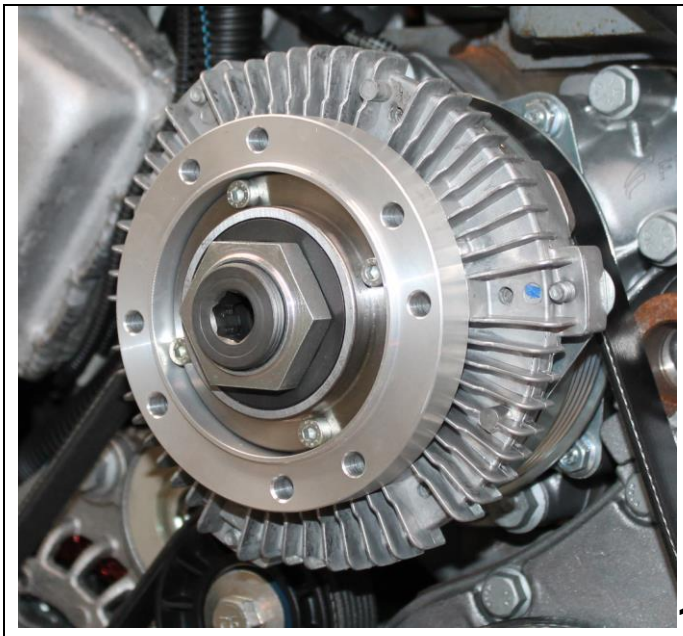
- Installare la cinghia
- *Install the belt*

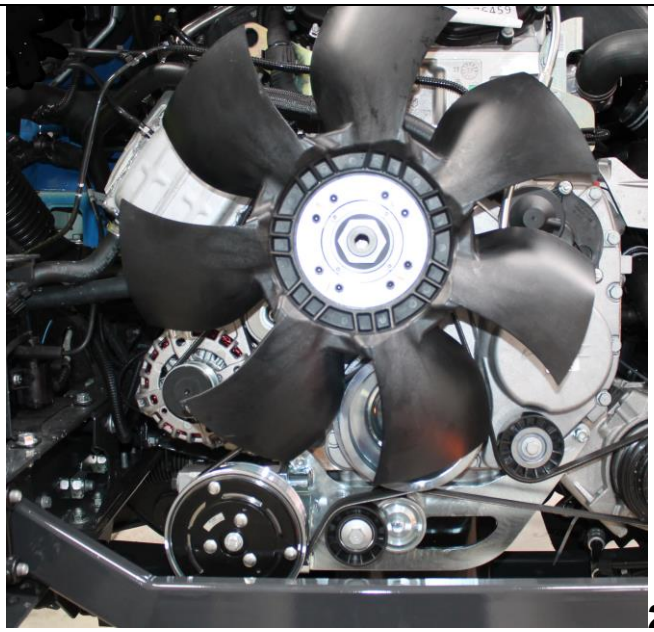

16


17


18

- Installare la nuova traversa dello chassis , fissandola , **senza stringerli ,** coi bulloni originali
- *Install the supplied crossmember of the chassis, fixing it with, **without tightening them** , the original bolts*


19


20

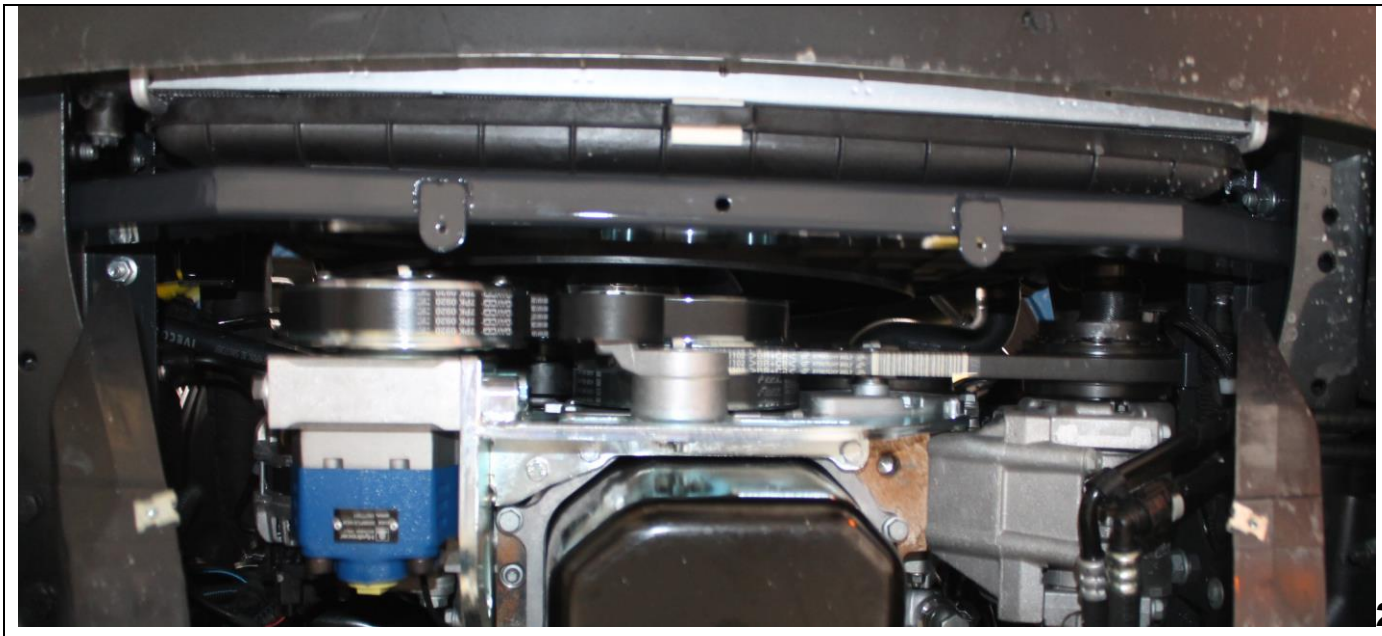
- Inserire il distanziale della ventola
- Rimontare la ventola del radiatore e fissarla con le viti fornite

- *Insert the fan spacer*
- *Replace the radiator fan and secure it with the supplied screws*


21

- Rimontare il radiatore liquido di raffreddamento e il radiatore intercooler
- Riposizionare il radiatore del condizionatore
- Tenendo forzato in avanti il gruppo radiatori stringere le viti di fissaggio della traversa dello chassis

- *Replace the coolant cooler and the intercooler cooler*
- Reposition *the conditioner radiator*
- *Keeping the radiator assembly forced forward, tighten the fixing screws of the chassis cross member*



22

- **Rimontare la maschera frontale e il paraurti**
- **Rimontare i proiettori**
- **Rimontare la protezione in plastica inferiore del motore**
- **Ricollegare il morsetto della batteria**

- ***Replace the front mask and the bumper***
- ***Replace the projectors***
- ***Replace the lower plastic protection of the motor***
- ***Reconnect the battery terminal***