

MB217

MERCEDES Sprinter – 224 – 324 – 424 - 524

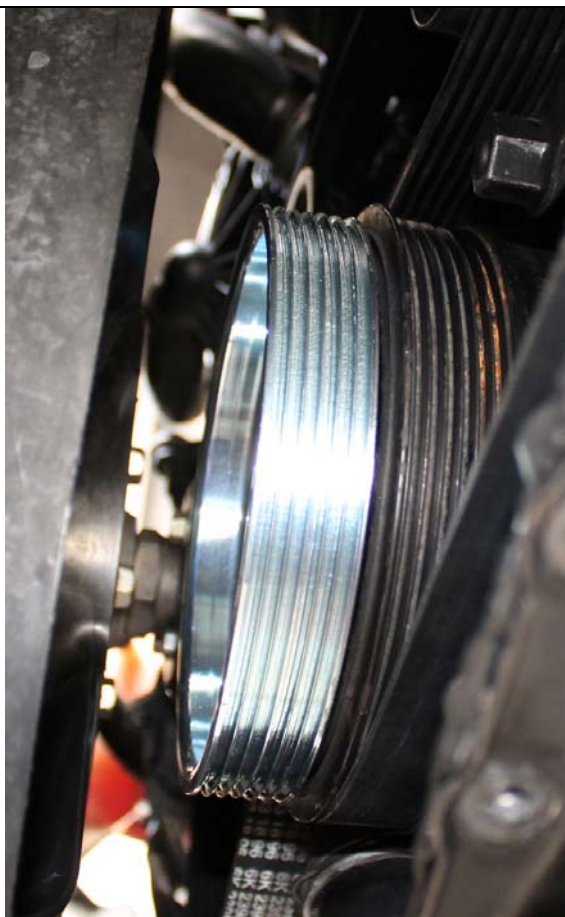
Bifuel : benzina e metano - motore M272 – 3498 cc. – 6 cil. - con A/C

Bifuel : gasoline and natural gas – engine M272 – 3498 c.c. – 6 cyl. - with A/C

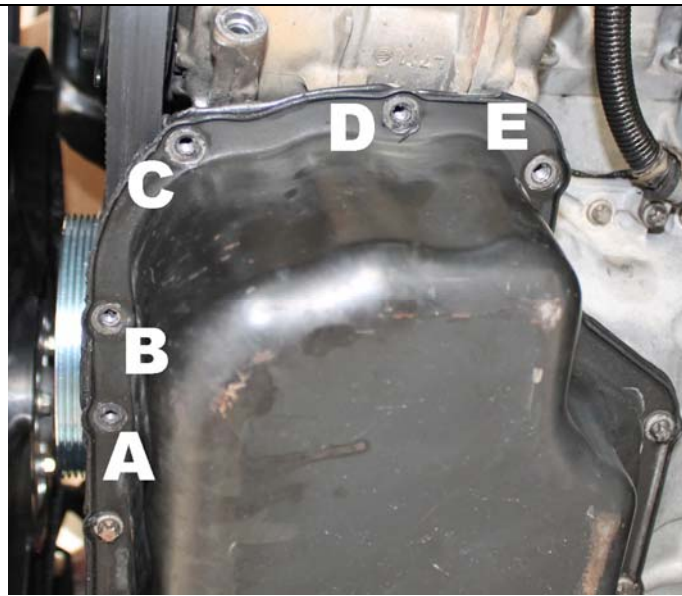
Istruzioni di montaggio innesto elettromagnetico

Electromagnetic clutch kit installation instructions

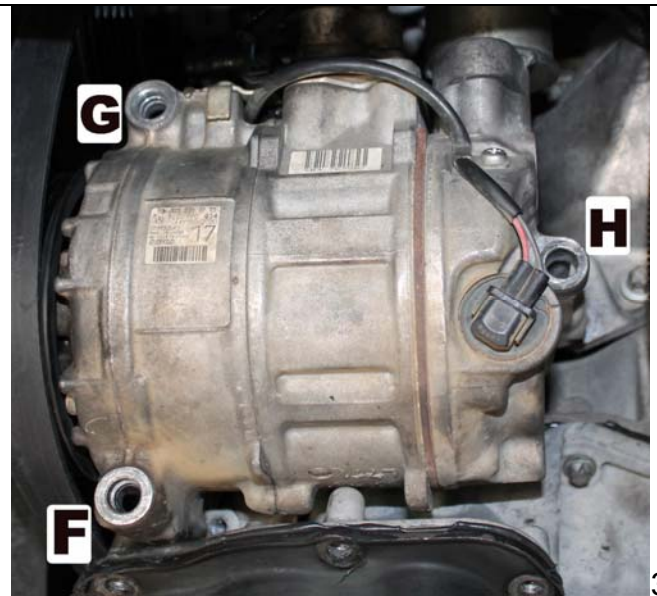
TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)							
GENERAL TABLE OF TIGHTENING BOLTS (Nm)							
Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358



- Utilizzare un adeguato ponte sollevatore per sollevare il veicolo
- Allentare cinghia motore
- Smontare il bullone centrale delle puleggia motore
- Inserire la puleggia fornita sopra quella originale e fissare con bullone originale
- Use a suitable lift bridge to lift the vehicle
- Loosen the engine belt
- Remove the center bolt of the engine pulley
- Overlap the provided pulley and secure with the original bolt



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- Eliminare le viti della coppa olio motore e del compressore aria condizionata
- Eliminate the screws of the engine oil pan and the air conditioning compressor



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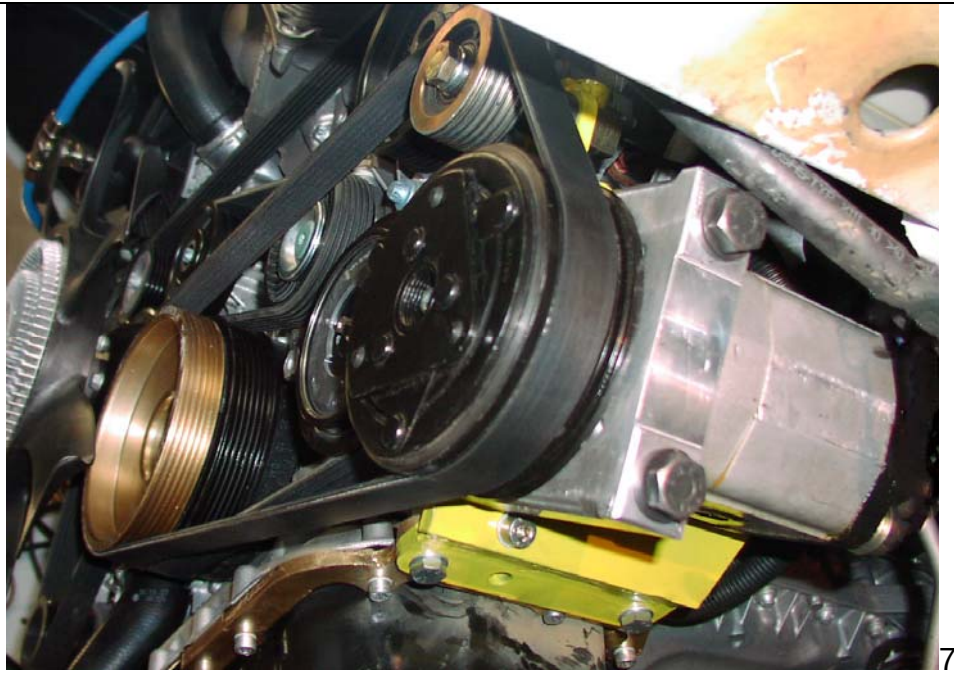


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- Montare la staffa A senza stringere a fondo le viti
- Montare la staffa B senza stringere a fondo le viti
- Completare il serraggio delle viti delle staffe A e B
- Rimettere a posto la cinghia motore
- Install the bracket A without tighten the screws
- Install the bracket B without tighten the screws
- Complete the tightening of the screws of the brackets A and B
- Reassemble the belt engine

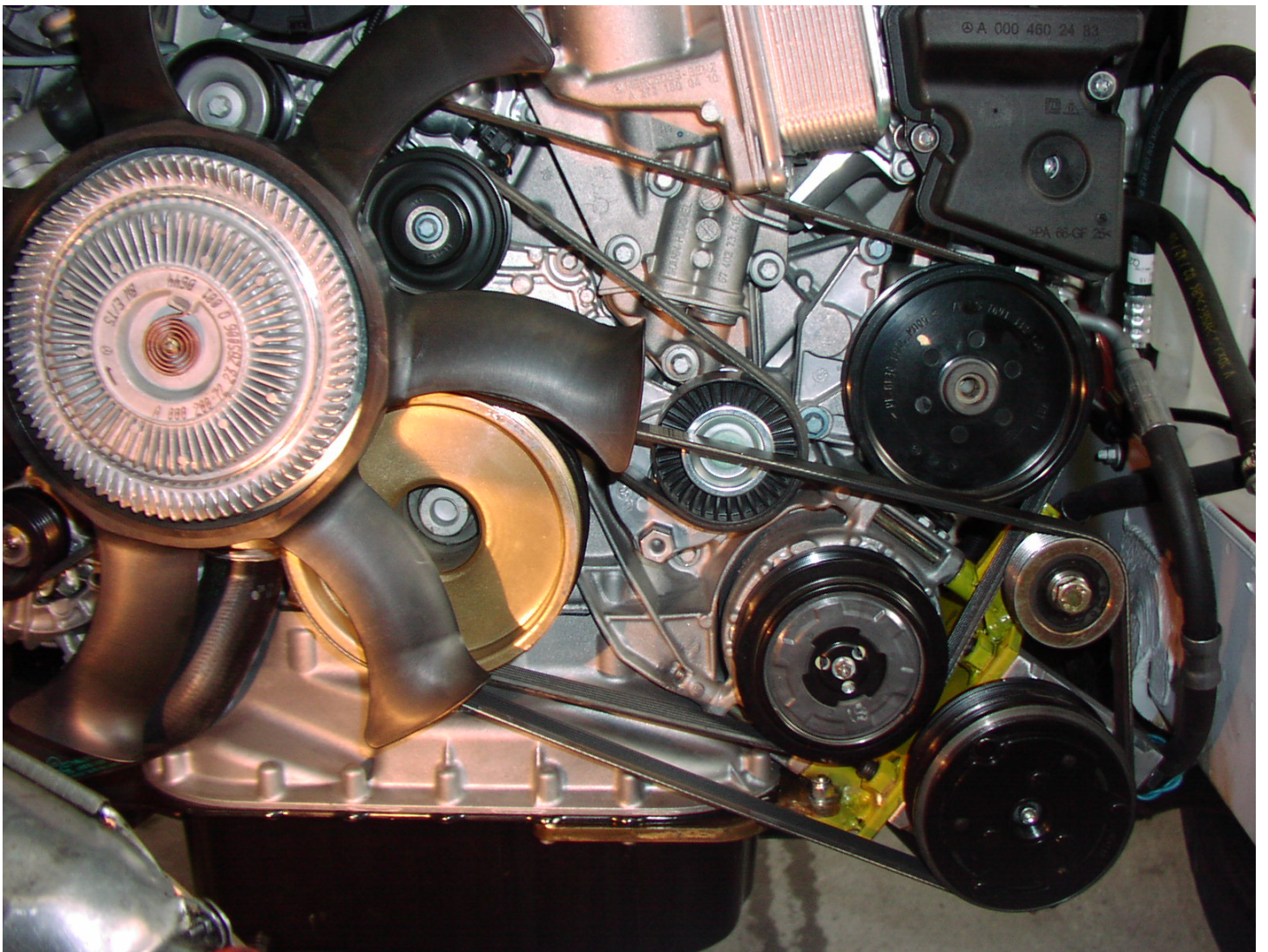


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- Montare innesto elettromagnetico e pompa
- Montare e regolare la tensione della cinghia
- Mount electromagnetic clutch complete with pump
- Mount and adjust the belt tension of the electromagnetic clutch



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