

# PI116

PIAGGIO Porter NP6

PIAGGIO Porter Maxxi NP6

Dal 2021 – motore 1498 cc – 4 cilindri – con e senza A/C (Benzina / GPL / Metano)

From 2021 – engine 1498 cc – 4 cylinders – with and without A/C (Gasoline / GPL / Methane)

Istruzioni di montaggio kit innesto elettromagnetico

*Electromagnetic clutch kit installation instructions*

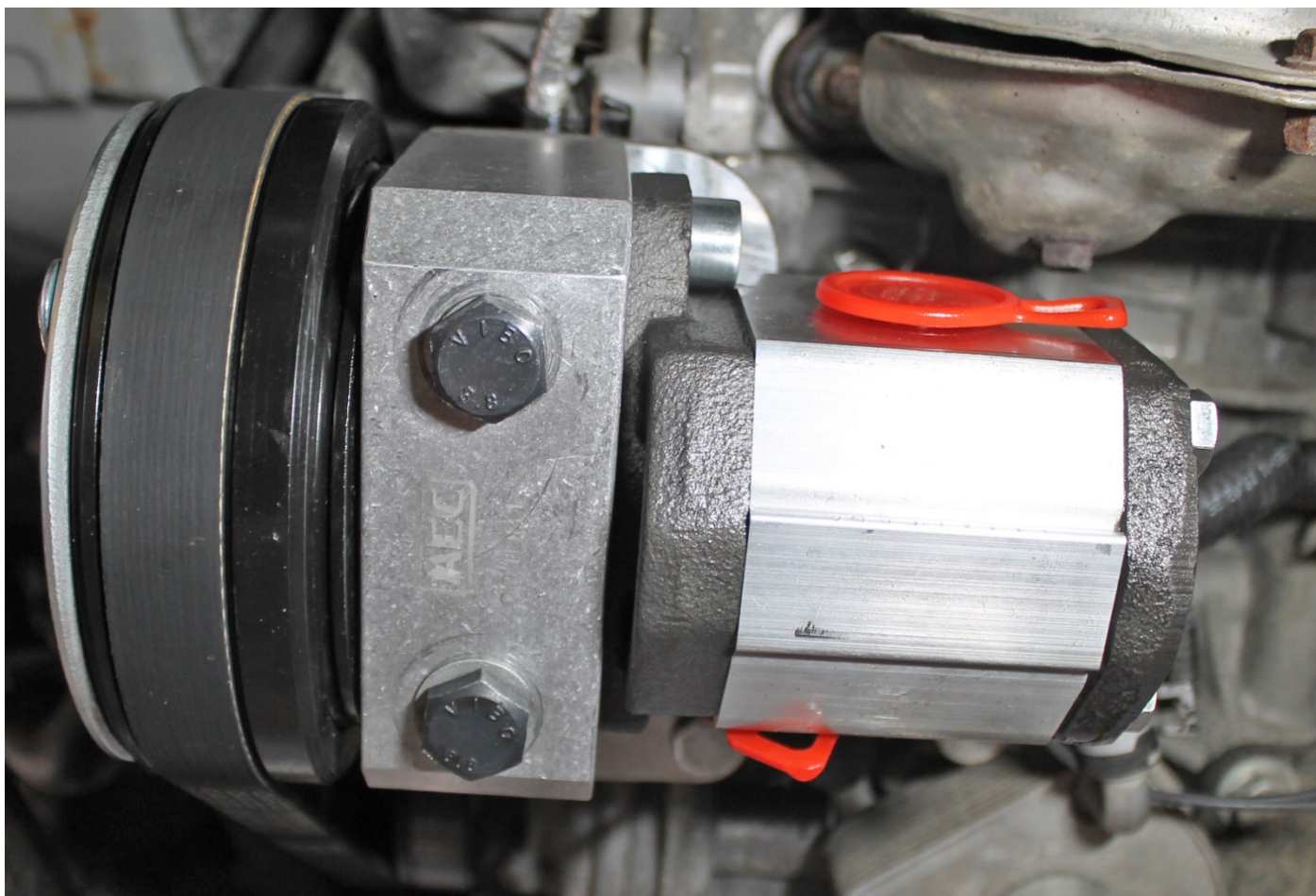
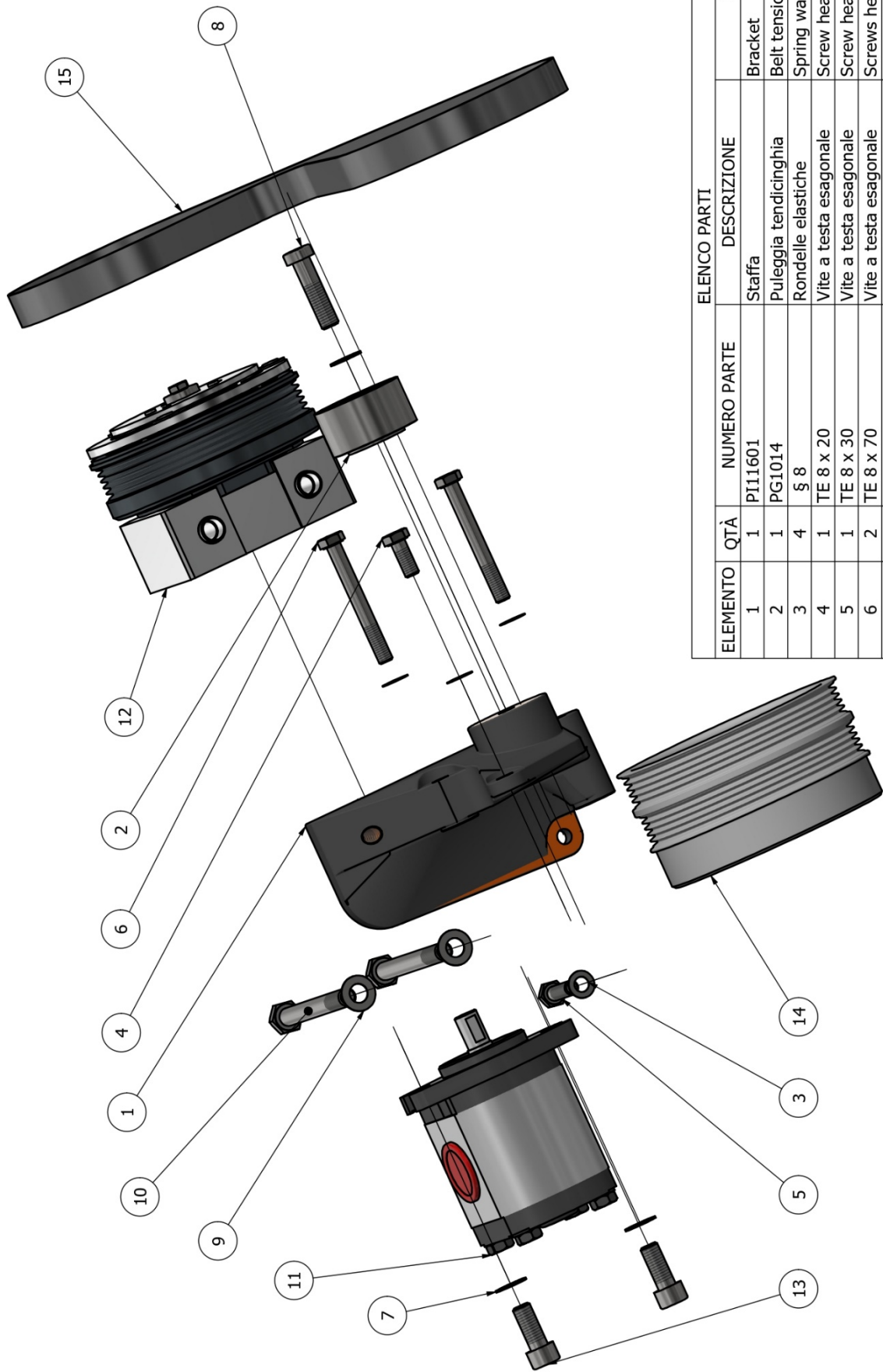


TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)

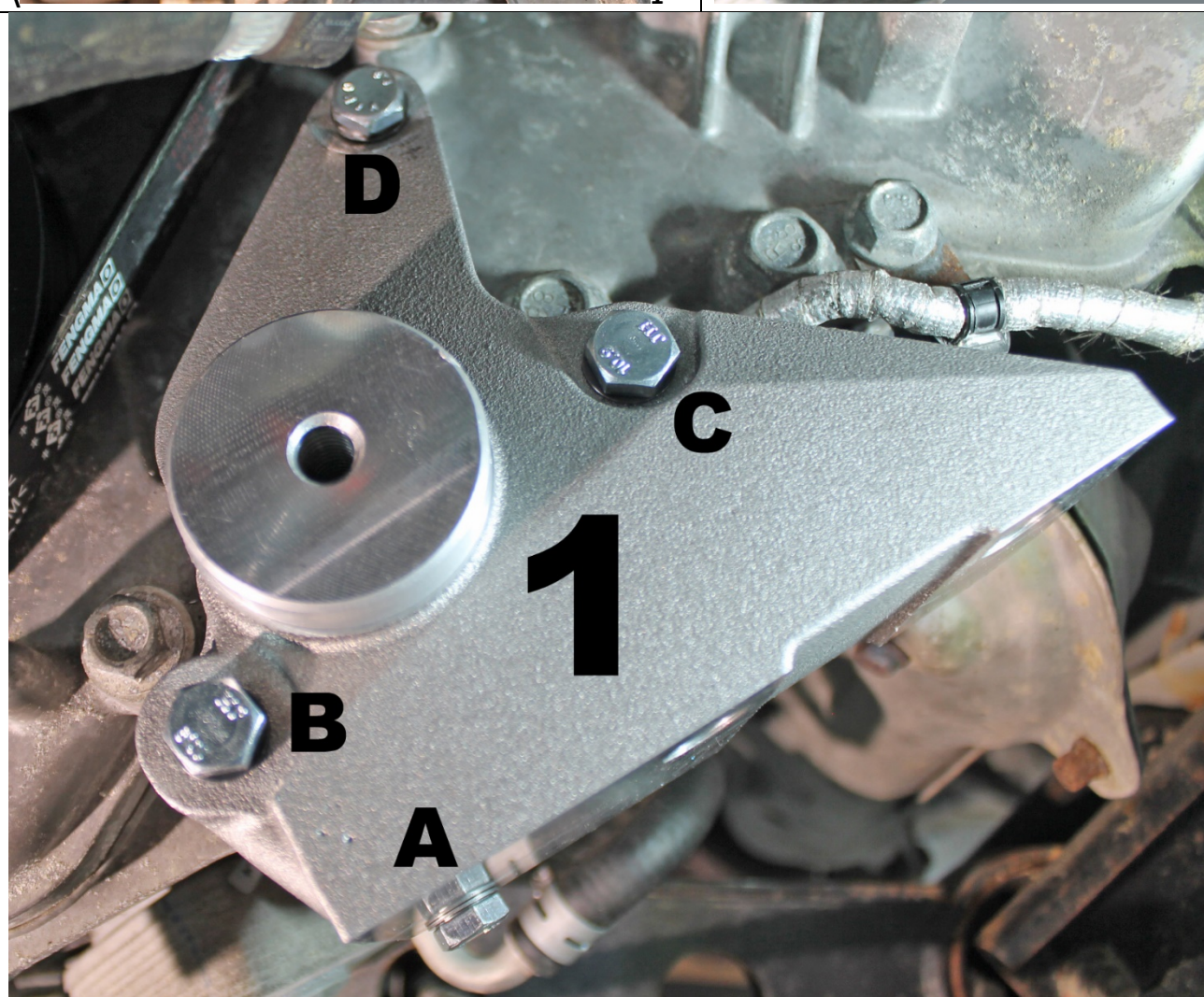
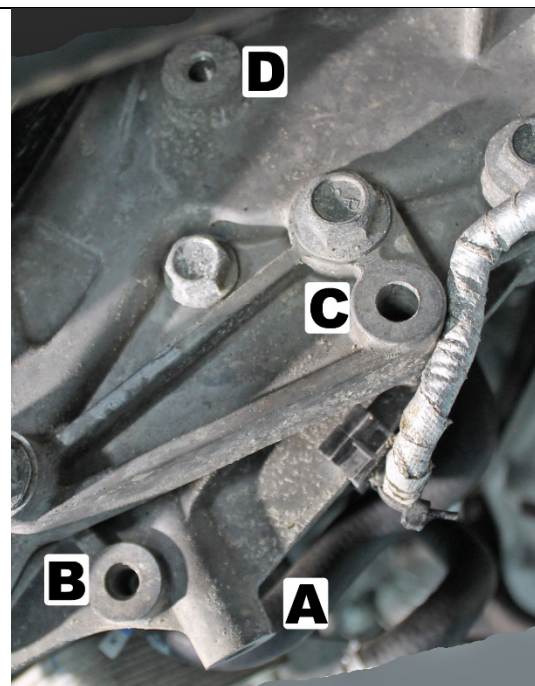
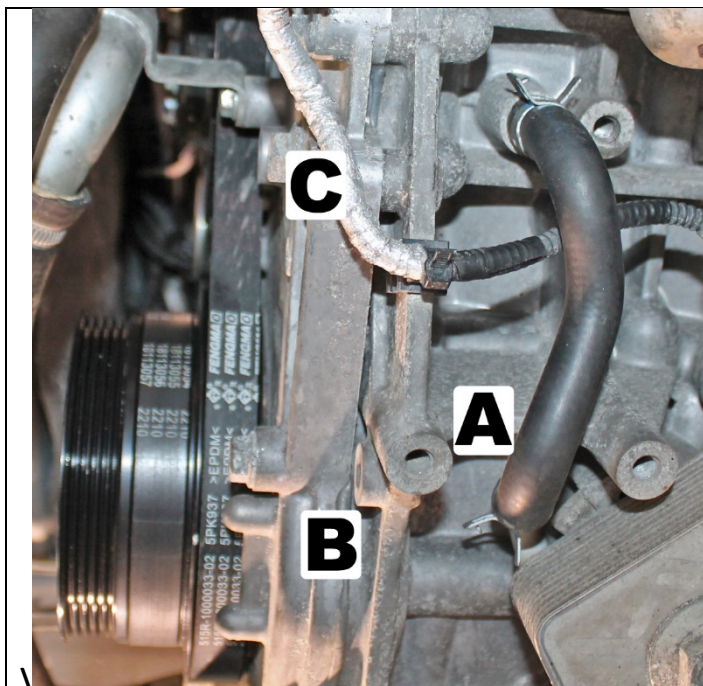
GENERAL TABLE OF TIGHTENING BOLTS (Nm)

| Qualità<br>Quality | M6   | M7   | M8   | M10 | M12 | M14 | M16 |
|--------------------|------|------|------|-----|-----|-----|-----|
| 8,8                | 10,3 | 17,1 | 25,5 | 50  | 87  | 138 | 210 |
| 10,9               | 14,7 | 24,5 | 35,3 | 70  | 122 | 194 | 299 |
| 12,09              | 17,6 | 28,4 | 42,1 | 85  | 147 | 235 | 358 |

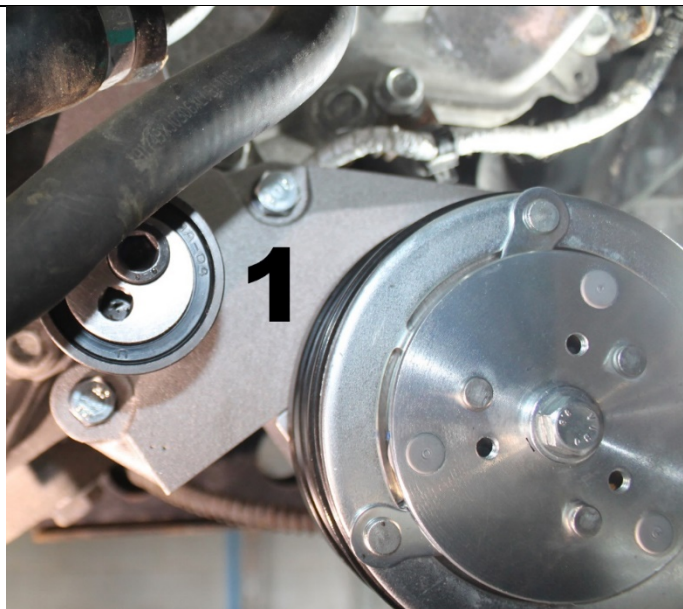
- Utilizzare un adeguato ponte sollevatore per sollevare il veicolo
- Smontare la protezione in plastica del motore
- Use an appropriate lifting bridge to lift the vehicle
- Disassemble the plastic protection of the engine



| ELENCO PARTI |     |                         |                            |                             |
|--------------|-----|-------------------------|----------------------------|-----------------------------|
| ELEMENTO     | QTÀ | NUMERO PARTE            | DESCRIZIONE                | Description                 |
| 1            | 1   | PI11601                 | Staffa                     | Bracket                     |
| 2            | 1   | PG1014                  | Puleggia tendicinghia      | Belt tensioner pulley       |
| 3            | 4   | § 8                     | Rondelle elastiche         | Spring washers              |
| 4            | 1   | TE 8 x 20               | Vite a testa esagonale     | Screw head hexagonal        |
| 5            | 1   | TE 8 x 30               | Vite a testa esagonale     | Screw head hexagonal        |
| 6            | 2   | TE 8 x 70               | Vite a testa esagonale     | Screws head hexagonal       |
| 7            | 3   | § 10                    | Rondelle zigrinate         | Knurled washers             |
| 8            | 1   | TCEI10 x 40             | Vite con esagono incassato | Screw with hexagon socket   |
| 9            | 2   | § 10                    | Rondelle elastiche         | Spring washers              |
| 10           | 2   | TE 10 x 100             | Vite a testa esagonale     | Screws head hexagonal       |
| 11           | 1   | Pompa SAE gruppo 1      | Pompa SAE gruppo 1         | SAE pump group 1            |
| 12           | 1   | 001081-5                | Innesto elettromagnetico   | Electromagnetic clutch      |
| 13           | 2   | TCEI 10 x 25            | Vite con esagono incassato | Scxrews with hexagon socket |
| 14           | 1   | Puleggia motore piaggio | Puleggia motore piaggio    | Piaggio engine pulley       |
| 15           | 1   | 5PK946                  | Cinghia                    | Belt                        |

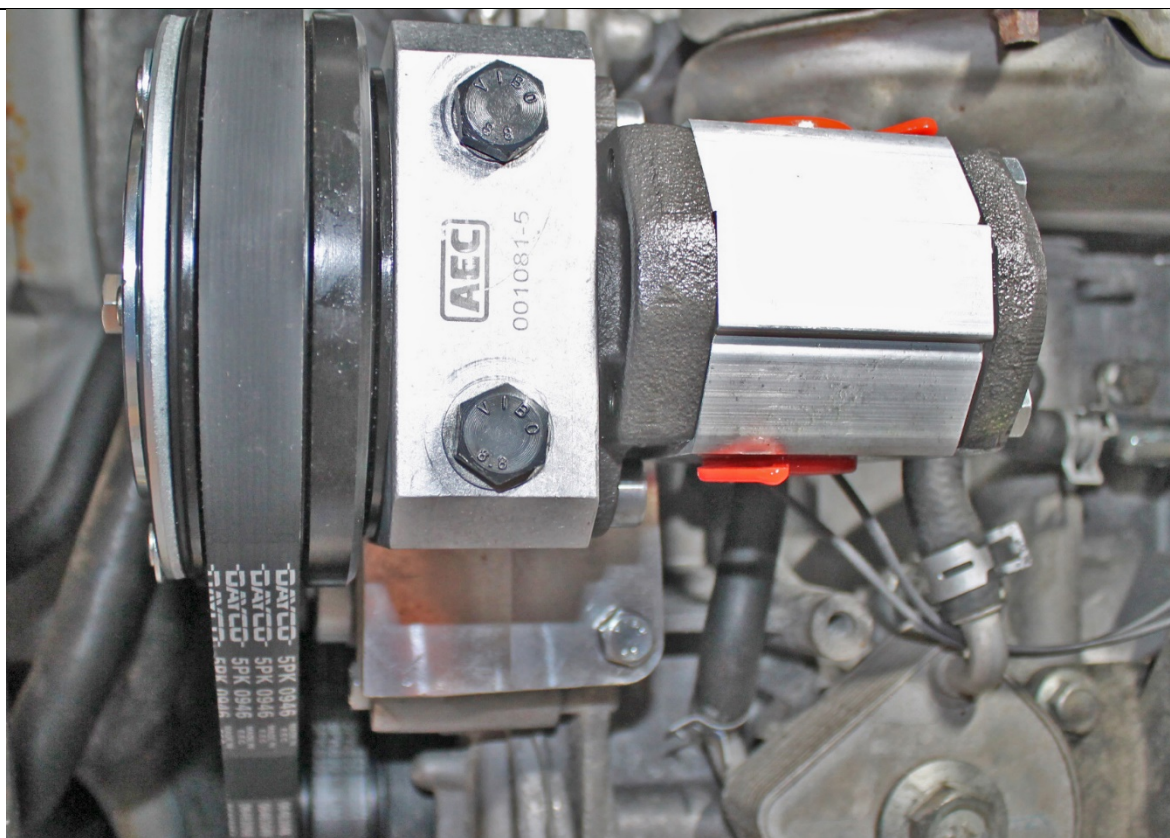


- Eliminare la vite nella posizione **D**
- Utilizzare le viti fornite per fissare il supporto **1** nei fori filettati **A B C D**
- *Remove the screw in position **D***
- *Using the supplied screws to fix the holder **1** in the threaded holes **A B C D***

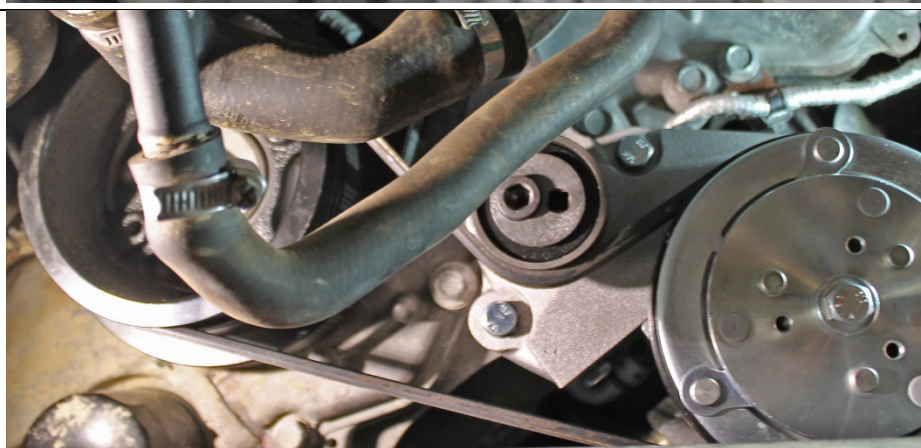


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- Installare la puleggia tendicinghia
- Montare il gruppo innesto elettromagnetico-pompa
- *Install the idler pulley*
- *Mount the electromagnetic clutch-pump group*



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- Montare la cinghia
- *Fit the belt*