

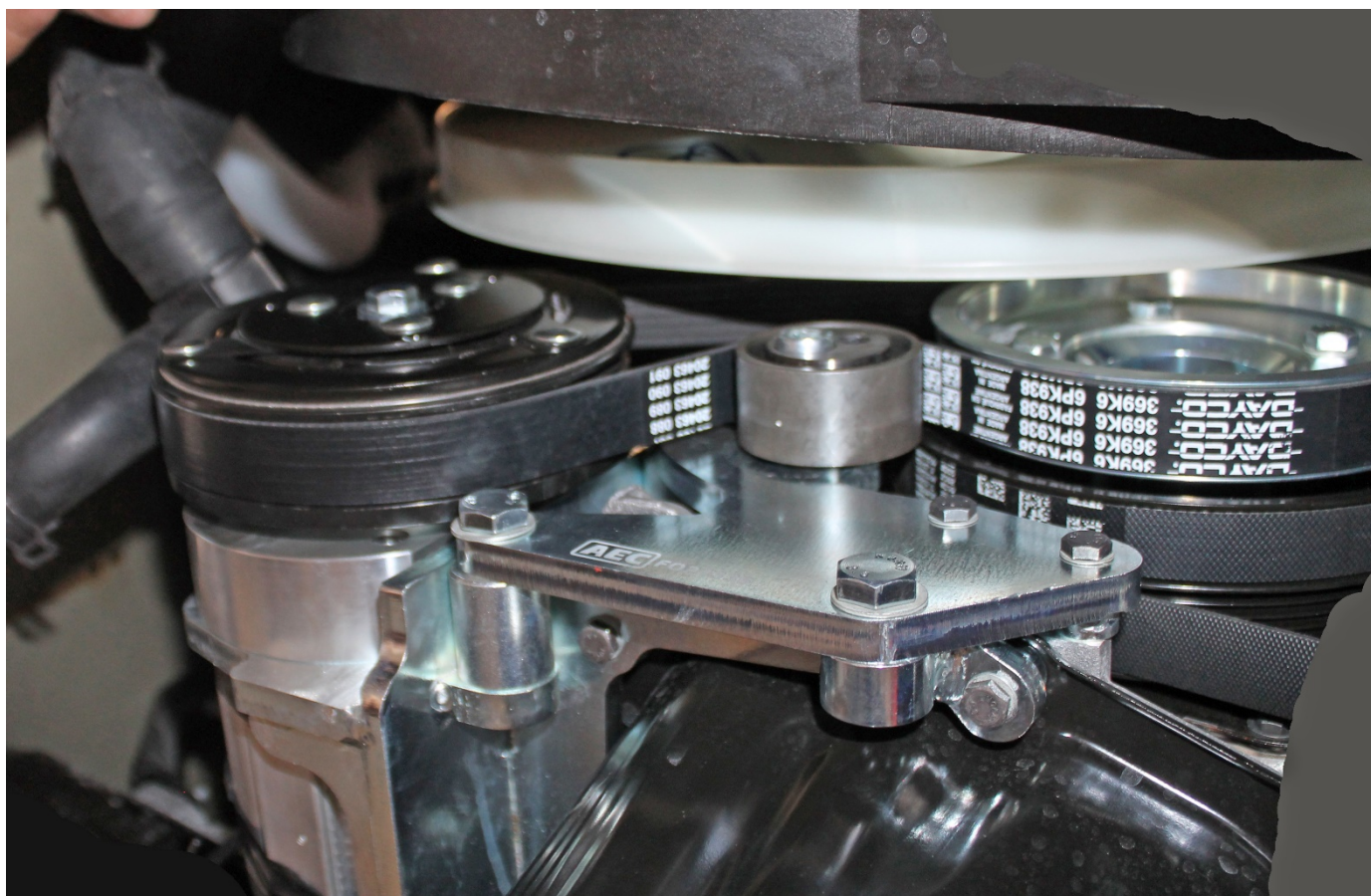
F0251

FORD Transit 2.0 - Eco Blue – Euro 6

Dal 2025– motore 1996 cc. – 4 cilindri – con e senza Aria Condizionata
Trazione posteriore e 4x4

From 2025 – engine 1996 cc. – 4 cylinders – with and without Air Coditioning
RWD and 4x4

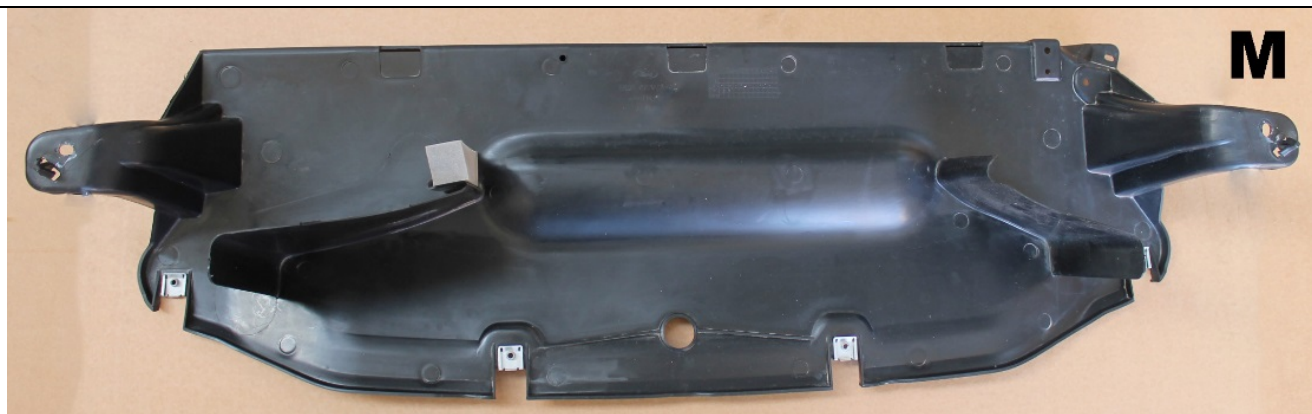
Istruzioni di montaggio kit innesto elettromagnetico ***Electromagnetic coupling kit installation instruction***



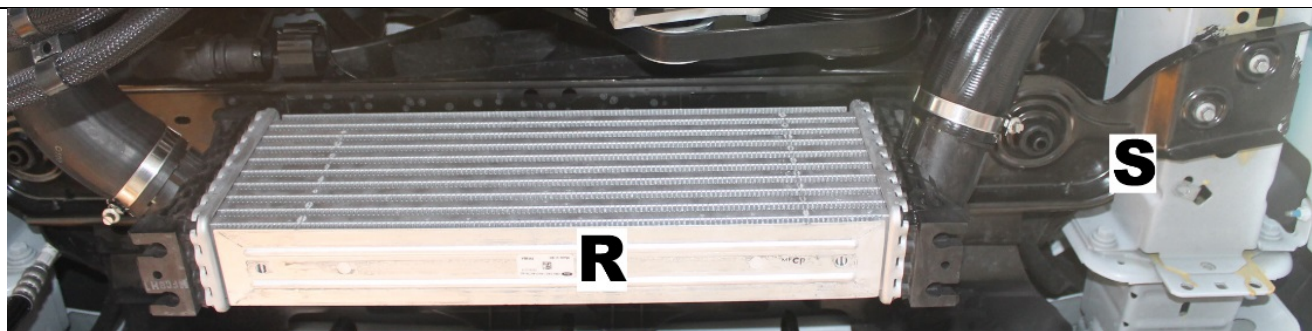
Mediante un adeguato ponte sollevatore , sollevare il veicolo

By means of a suitable lift bridge , raise the vehicle

<u>TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)</u>							
<u>GENERAL TABLE OF TIGHTENING BOLTS (Nm)</u>							
Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358

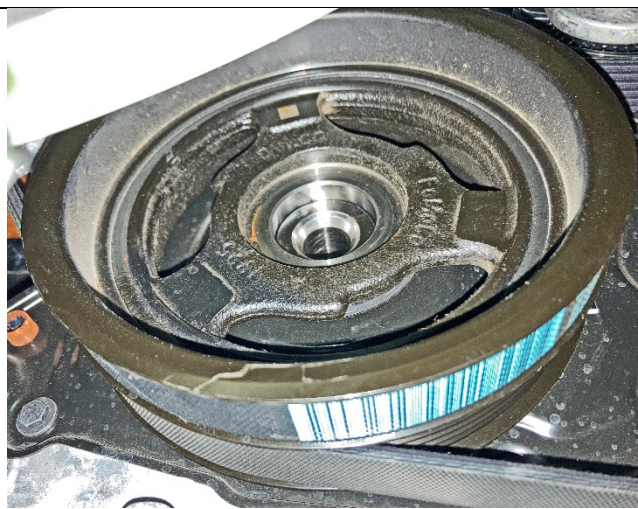


1

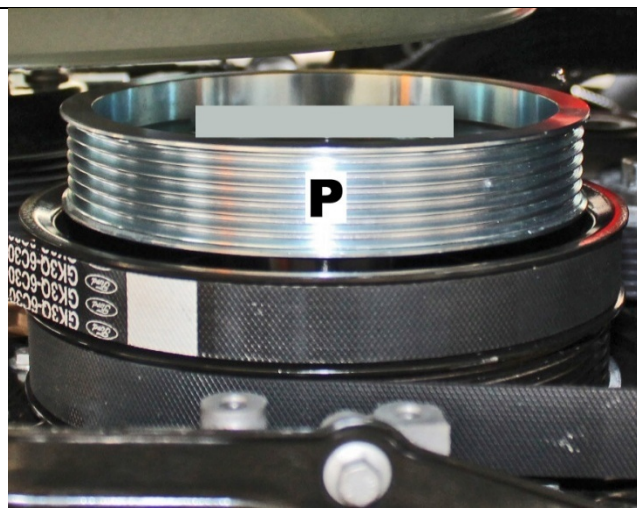


2

- Smontare la protezione in plastica dei radiatori **M**
- Smontare il radiatore intercooler **R** e la relativa staffa **S**
- **Non occorre smontare la ventola e il gruppo radiatori**
- *Disassemble the plastic radiator protection **M***
- *Disassemble the intercooler radiator **R** and its bracket **S***
- *No need to disassemble the fans and the cooling radiators*

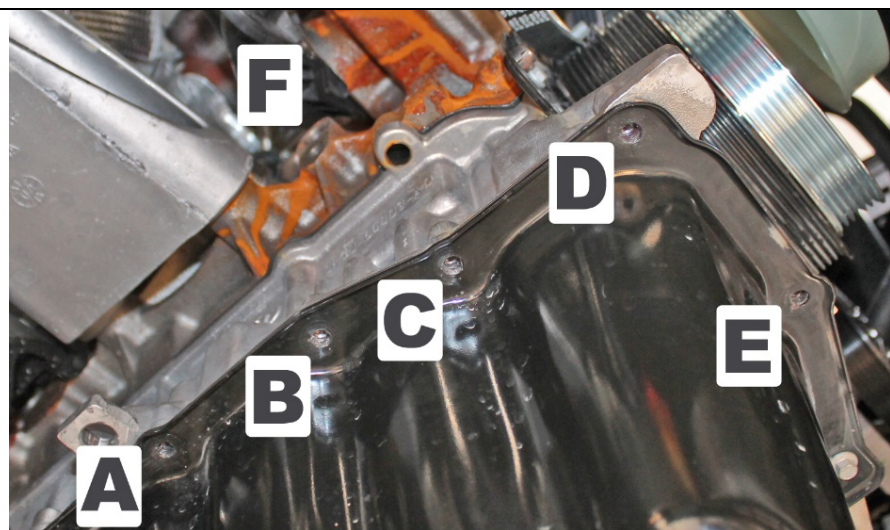


3



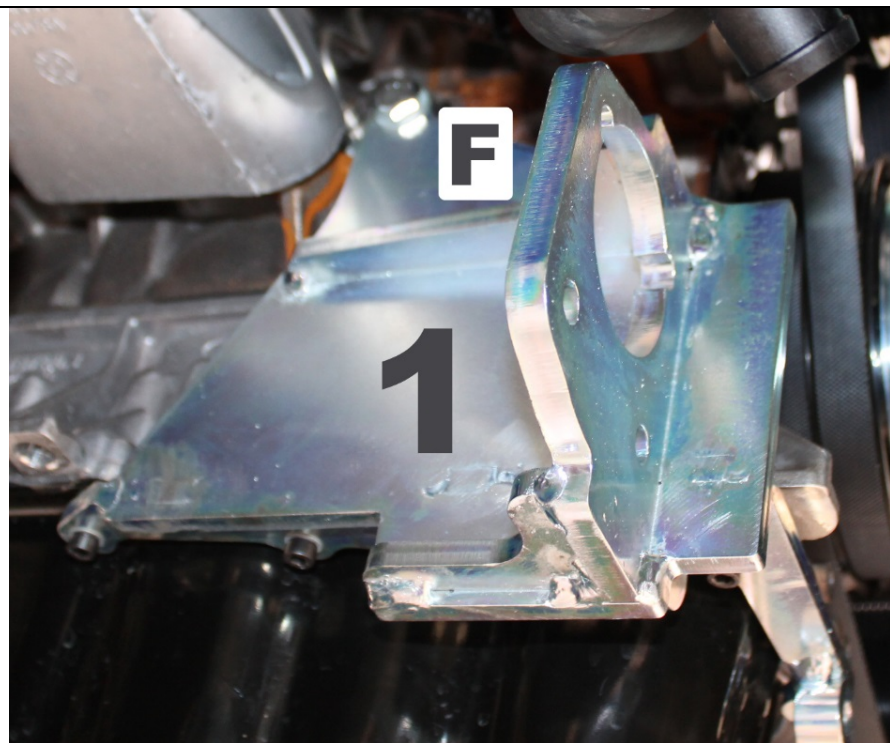
4

- Eliminare il bullone di fissaggio della puleggia motore
- Inserire la puleggia fornita **P**
- Fissare le pulegge mediante bullone e rondella forniti
- *Eliminate the engine pulley fixing bolt*
- *Insert the supplied pulley **P***
- *Fix the pulley , using the bolt and washer provided*



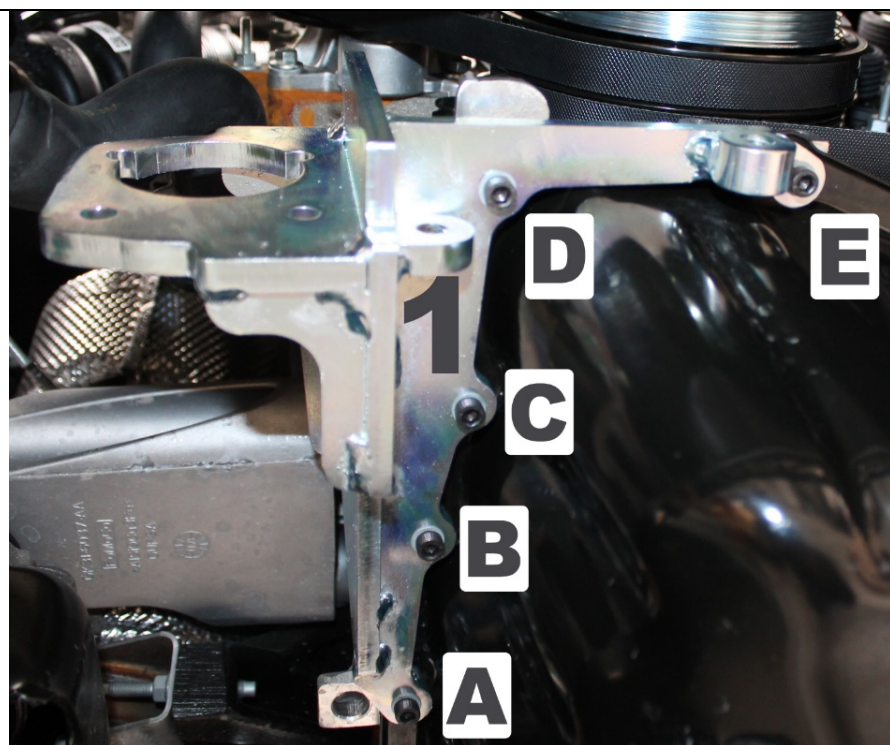
5

- Eliminare le viti nei punti **ABCDE**
- *Remove screws at **ABCDE** points*



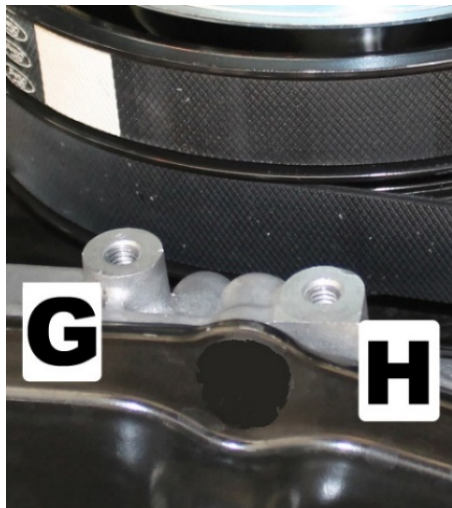
6

- Al loro posto appoggiare la staffa la staffa **1**
- Inserire , **senza stringere** , il bullone **F**
- Place bracket **1** in their place.
- Insert bolt **F** **without tightening.**

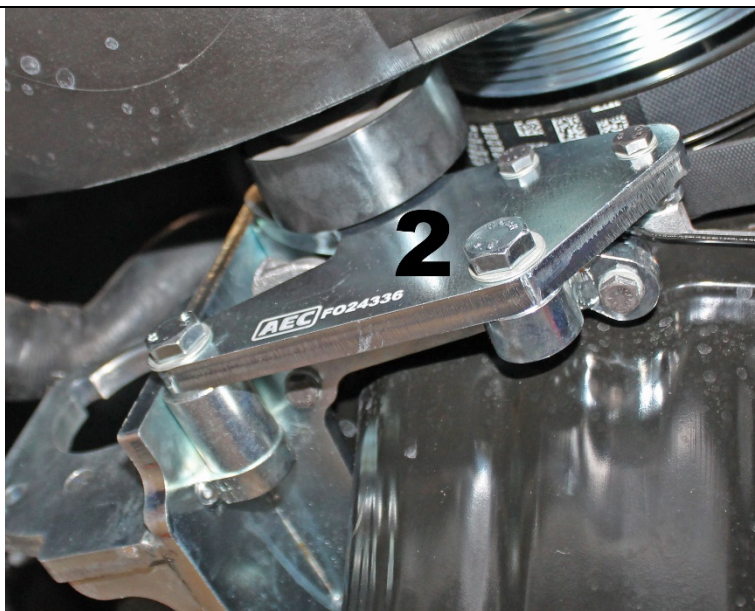


7

- Inserire **senza stringere** le viti **A B C D E**
- Stringere le viti **nell'ordine D A E B C**
- Per ultimo stringere il bullone **F**
- Insert screws **A B C D E** loosely.
- Tighten the screws in **the order D A E B C**
- Finally, tighten bolt **F**.

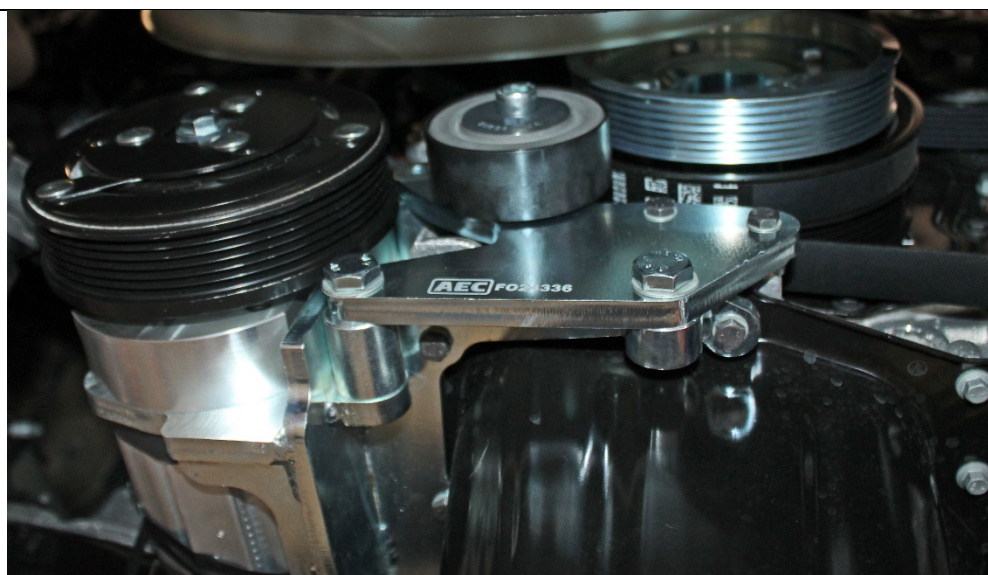


8



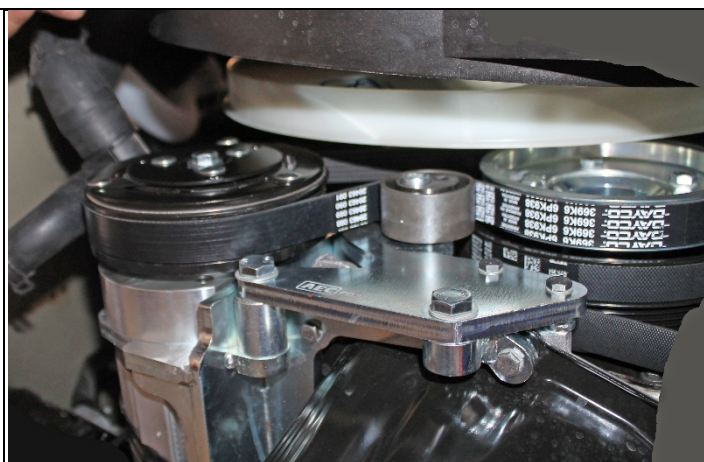
9

- Installare la staffa 2 , fissandola nella staffa 1 e nei fori filettati G e H , utilizzando i distanziali e le viti fornite , poi montare la puleggia tendicinghia
- *Install the bracket 2, securing it to bracket 1 and threaded holes G and H , by using spacers and screws supplied , then fit the belt tensioner pulley*

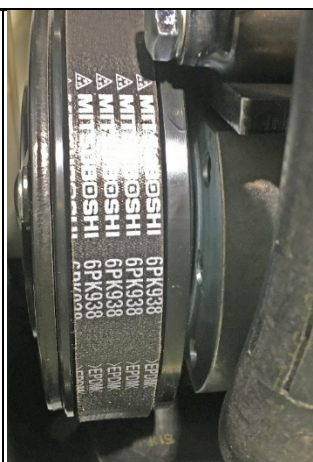


10

- Installare l'innesto elettromagnetico e la pompa
- *Install the electromagnetic clutch and the pump*



11



12

- Montare la cinghia
- Fit the belt



13

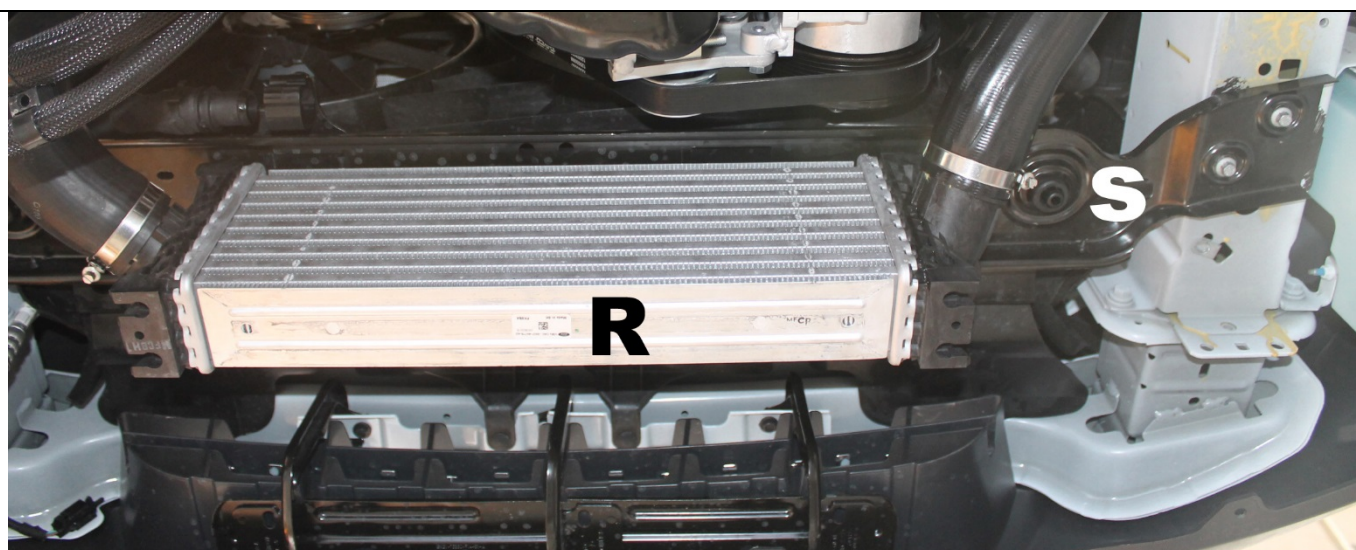


14



15

- Modificare la staffa **S** come indicato nelle foto
- *Modify the bracket **S** as shown in pictures*



16

- Rimontare il radiatore intercooler **R** e la sua staffa **S**
- *Reassemble the intercooler radiator **R** and its bracket **S***



17

- Allentare le fascette indicate dalle frecce
- Ruotare il raccordo nella posizione indicata
- Riposizionare le fascette
- *Loosen the clamps indicated by the arrows*
- *Turn the fitting into the position shown*
- *Reposition the clamps*



18



19



19

- Smontare il tubo del liquido di raffreddamento
- Tagliarlo alla quota indicata
- Inserire il tubo con raccordi fornito
- *Disassemble the coolant pipe*
- *Cut it to the indicated dimension*
- *Insert the tube with the fittings provided*



20



21



22

- Reinstallare il tubo del liquido di raffreddamento modificato
- Reinstall the modified coolant hose

- Rimontare il carter di protezione radiatori **M**
- *Reassemble the protective casing radiators **M***
- **Controllare che non ci siano interferenze fra le pulegge , la cinghia e I tubi**
- **Check that there is no interference between the pulleys, the belt and the hoses**