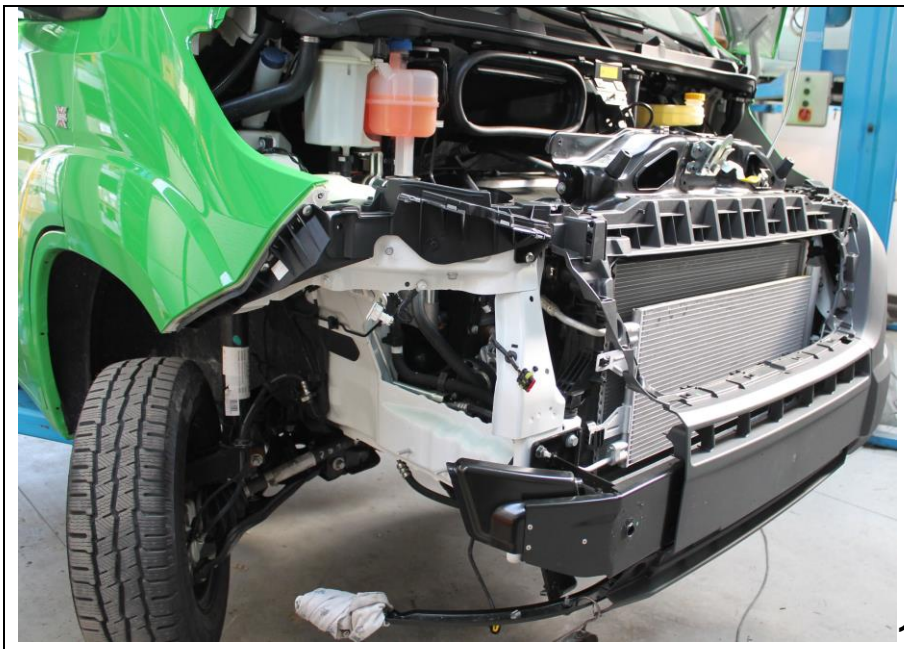
CI201

CITROEN Jumper 2,2HDi - PEUGEOT Boxer 2,2HDi

Dal 2011 – motore 2198 cc – 4 cilindri – 100...155 HP – trazione anteriore - con e senza A/C – Euro 6
From 2011 – engine 2198 cc – 4 cylinders - 100...155 HP – FWD – with and without A/C – Euro 6

Istruzioni di montaggio kit innesto elettromagnetico
Electromagnetic clutch kit installation instructions



1

Smontare

- Fanali
- Griglia frontale
- Parafango destro ,
- Protezione inferiore motore
- Protezione passaruota

Disassemble

- *Headlights*
- *Front grille,*
- *Right fender,*
- *Engine lower protection,*
- *Wheel arch protection*

TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)

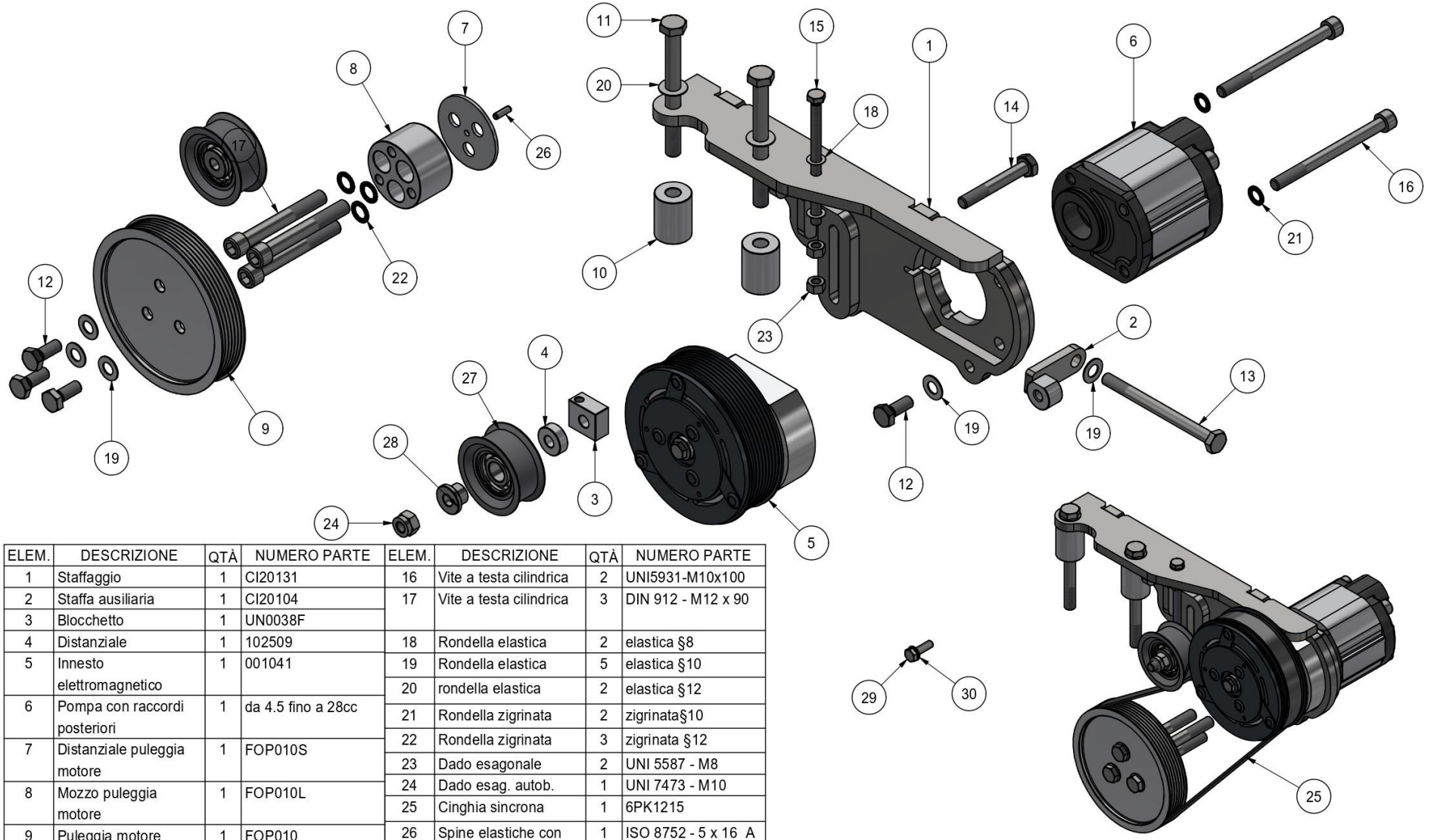
GENERAL TABLE OF TIGHTENING BOLTS (Nm)

Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358



2

- Eliminare il carter di protezione delle cinghie
- *Eliminate crankcase of the belt protection*



ELEM.	DESCRIZIONE	QTÀ	NUMERO PARTE
1	Staffaggio	1	CI20131
2	Staffa ausiliaria	1	CI20104
3	Blocchetto	1	UN0038F
4	Distanziale	1	102509
5	Innesto elettromagnetico	1	001041
6	Pompa con raccordi posteriori	1	da 4.5 fino a 28cc
7	Distanziale puleggia motore	1	FOP010S
8	Mozzo puleggia motore	1	FOP010L
9	Puleggia motore	1	FOP010
10	Distanziale	2	123040
11	Vite a testa esagonale	2	DIN931-1 -M12x120
12	Vite a testa esagonale	4	DIN 933 - M10 x 25
13	Vite a testa esagonale	1	UNI 5737 - M10x120
14	Vite a testa esagonale	1	DIN 931-1 - M10x70
15	Vite a testa esagonale	1	DIN 933 - M8 x120

ELEM.	DESCRIZIONE	QTÀ	NUMERO PARTE
16	Vite a testa cilindrica	2	UNI5931-M10x100
17	Vite a testa cilindrica	3	DIN 912 - M12 x 90
18	Rondella elastica	2	elastica §8
19	Rondella elastica	5	elastica §10
20	rondella elastica	2	elastica §12
21	Rondella zigrinata	2	zigrinata§10
22	Rondella zigrinata	3	zigrinata §12
23	Dado esagonale	2	UNI 5587 - M8
24	Dado esag. autob.	1	UNI 7473 - M10
25	Cinghia sincrona	1	6PK1215
26	Spine elastiche con intaglio	1	ISO 8752 - 5 x 16 A
27	PG1036	1	Puleggia tendicinghia
28	Boccola	1	BG101704C
29	Vite a testa esagonale	1	DIN 933 - M6 x 20
30	Rondella piana	1	piana §6

Approvato | Firma | Data | Descrizione Modifica | Num. Mod.

DENOMINAZIONE

CI201

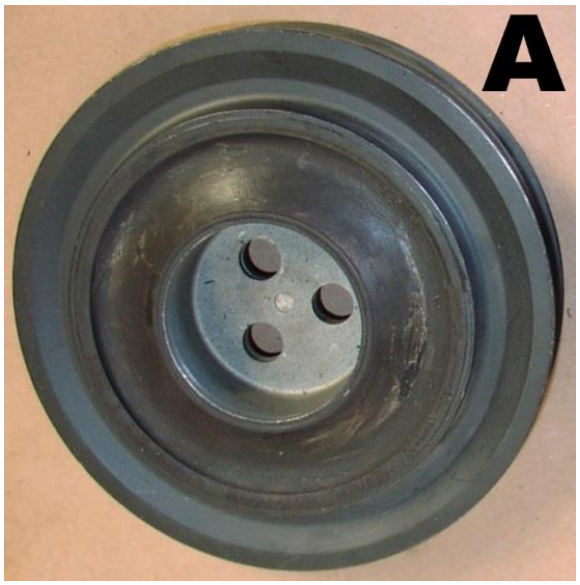
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47034 - FORLIMPOPOLI (FC) ITALY
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www.aec-srl.com info@aec-srl.com

Proprietà riservata - Riproduzione vietata
La ditta tutela i propri diritti sui disegni a termine di legge.

N° DIS.
TAV esploso CI201.idw

ATTENZIONE ! **QUESTO VEICOLO POTREBBE AVERE DUE DIFFERENTI TIPI DI PULEGGIA MOTORE : A oppure B**

WARNING ! **THIS VEHICLE COULD HAVE TWO DIFFERENTS TYPES OF ENGINE PULLEY: A or B**





1

- Inserire il mozzo **M** nella puleggia **A**
- Fissare con viti TCEI 12x90
- *Insert the hub **M** into the pulley **A***
- *Secure with socket head cap screws 12x90*

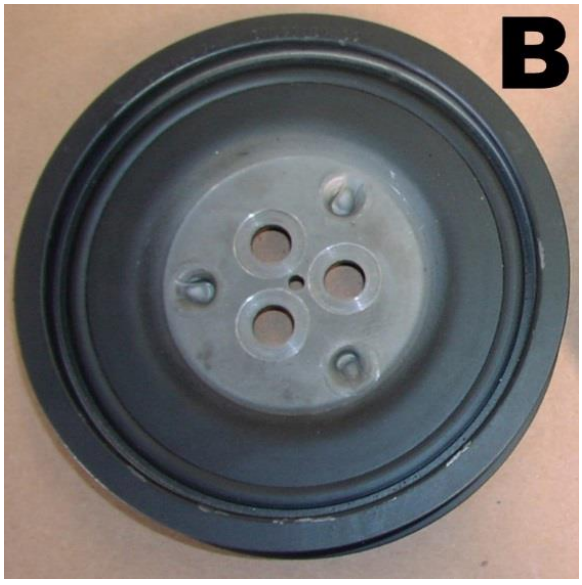


2



3

- Sovrapporre la puleggia **P** , fissare con viti TE10x25
- *Overlap pulley **P** and secure with screws TE10x25*









4

- Inserire il mozzo **M** con lo spessore **S** nella puleggia **A**
- Fissare con viti TCEI 12x90
- *Insert the hub **M** and thickness **S** in the pulley **P***
- *Secure with socket head cap screws 12x90*



5

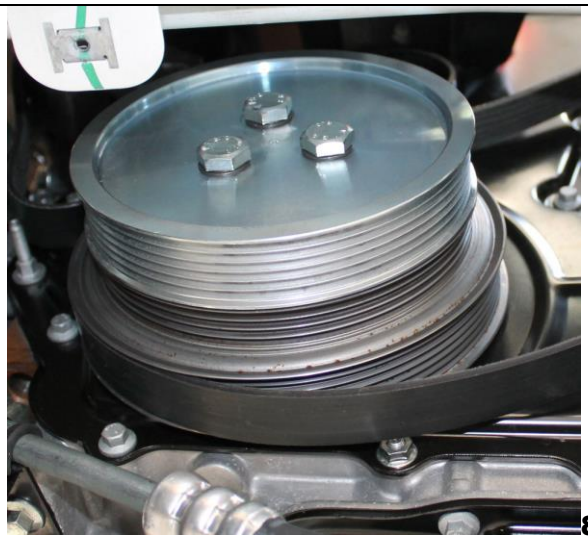


6

- Sovrapporre la puleggia **P** , fissare con viti TE10x25
- *Overlap pulley **P** and secure with screws TE10x25*



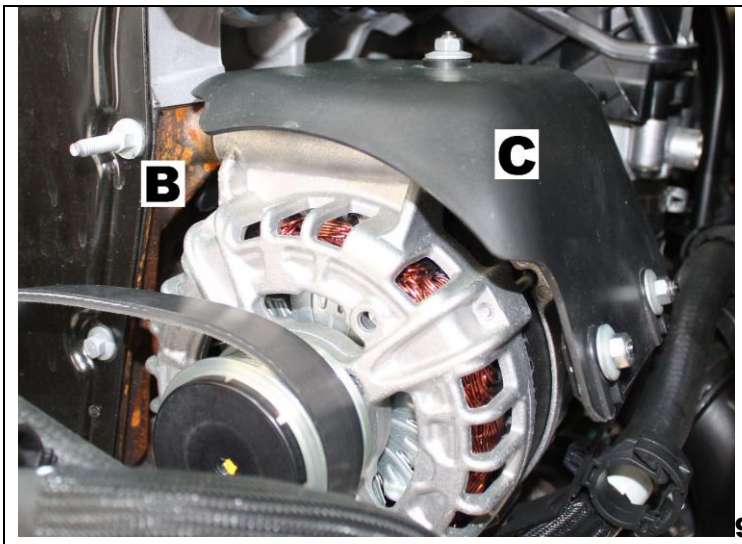
7



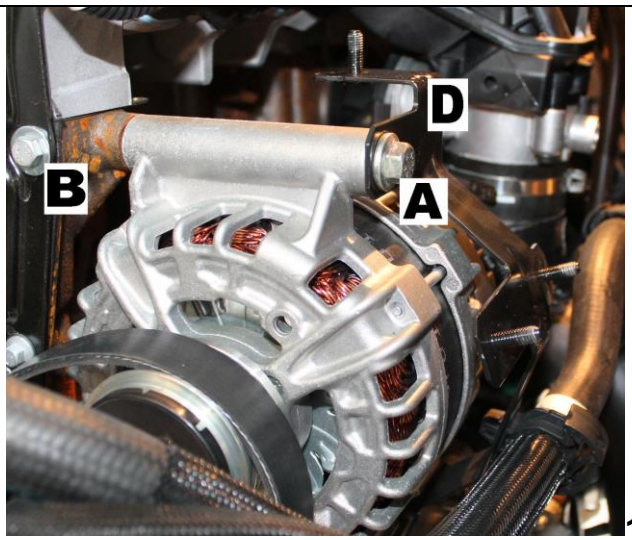
8

- Smontare la cinghia della pompa idroguida , Allentare la cinghia alternatore
- Eliminare le viti di fissaggio della puleggia motore
- Inserire il mozzo **M** assieme allo spessore **S**
- Fissare con viti TCEI 12x90
- Sovrapporre la puleggia P e fissare con viti TE 10x25

- *Disassemble the power steering pump belt , loosen the alternator belt*
- *Eliminate the fixing screws of the engine pulley*
- *Insert the hub **M** together with the thickness **S***
- *Secure with socket head cap screws 12x90*
- *Overlap pulley P and secure with screws TE 10x25*



9



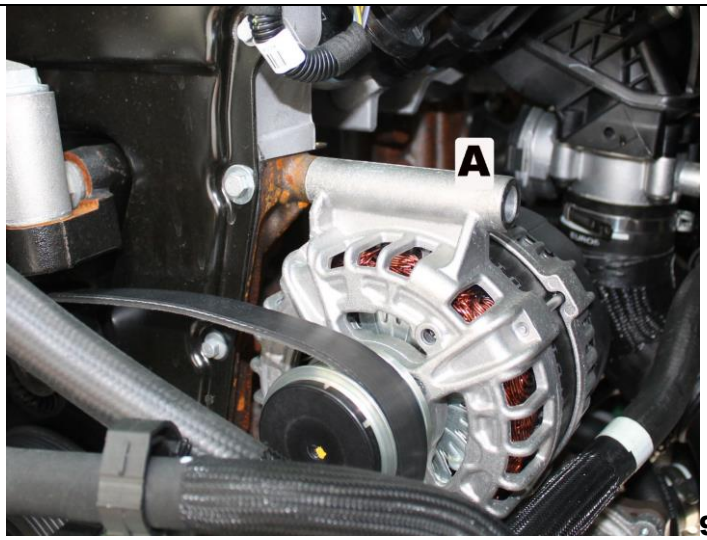
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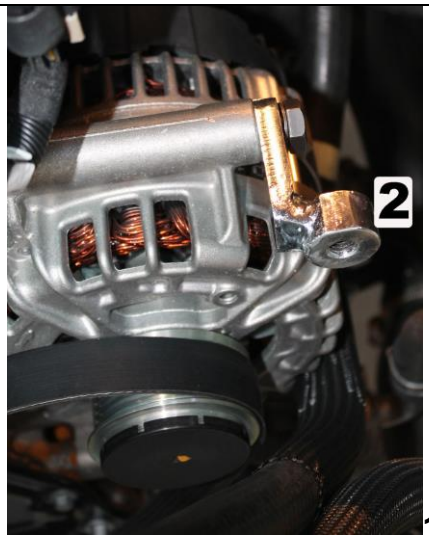
11

- Eliminare la vite **B** , al suo posto mettere la vite M6 e la rondella fornite
- Eliminare la protezione in plastica **C** e la relativa staffa **D**

- *Remove the screw **B**, in its place put the M6 screw and washer provided*
- *Remove the plastic cap **C** and relative bracket **D***

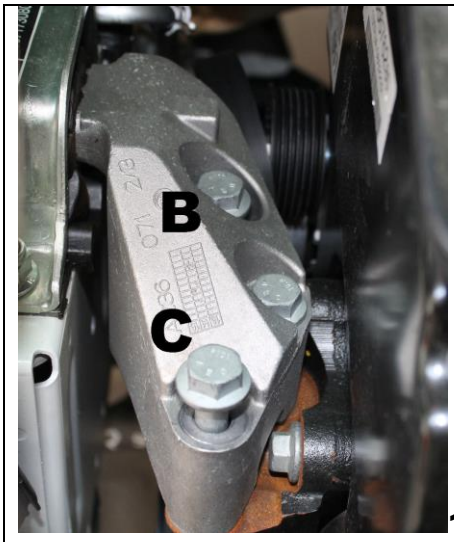


9



10

- Montare la staffa **2** nel punto **A** , senza stringere , al momento la vite
- *Mount the bracket **2** at point **A** , without tightening , at the time , the screw*

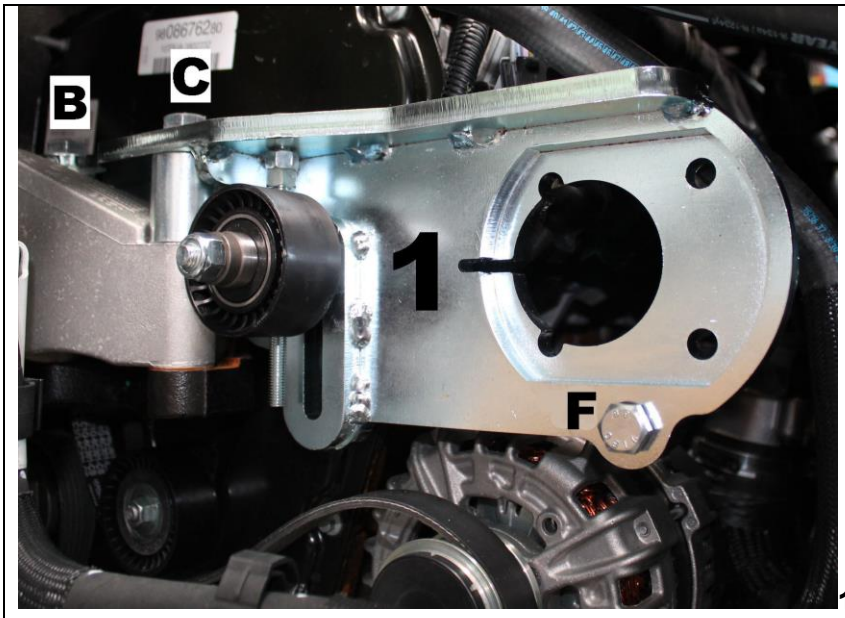


12



13

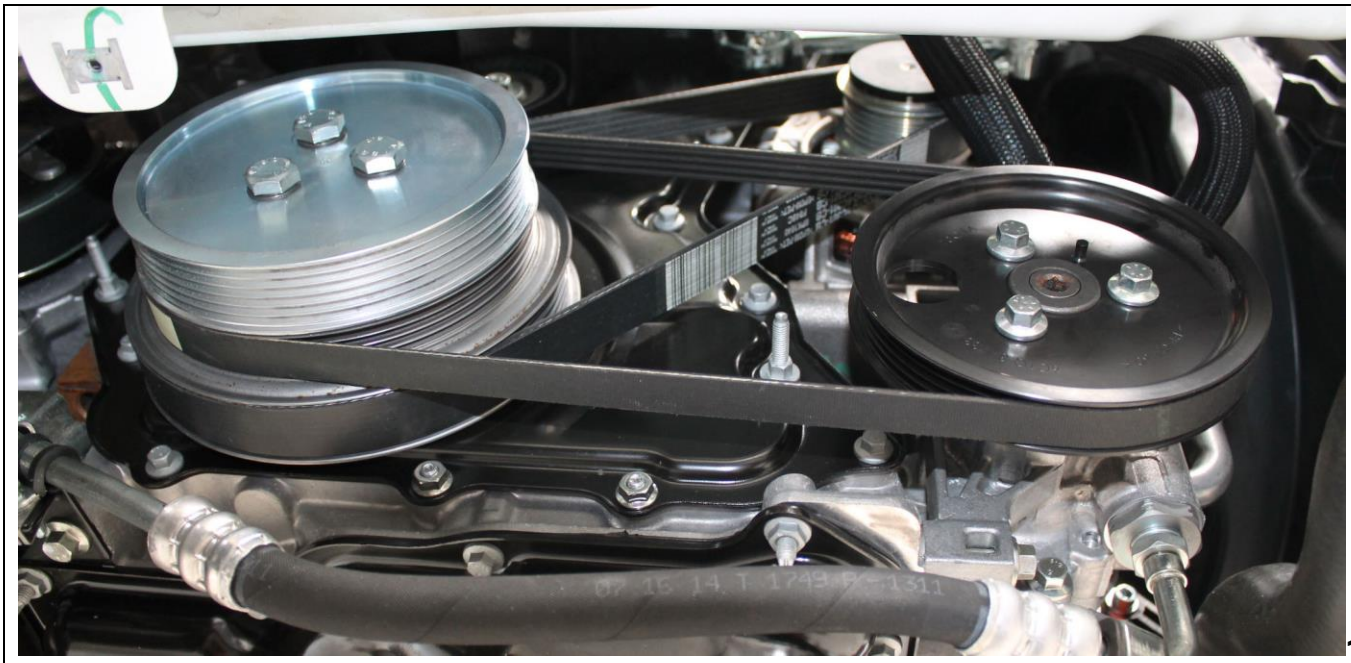
- Eliminare i bulloni nei punti **B** e **C** , al loro posto appoggiare I distanziali forniti
- *Eliminate the bolts at points **B** and **C** , in their place put the supplied spacers*



14

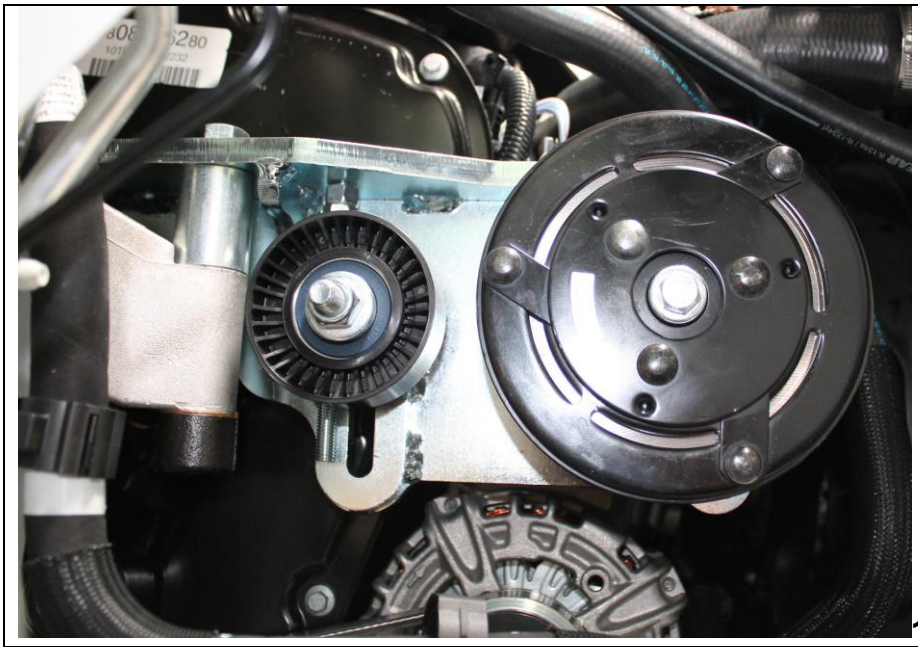
- Montare la staffa **1**
- Inserire I bulloni in **B C F**, senza stringere ,
- **Poi stringere i bulloni nel seguente ordine**
  A F B C

- *Install the bracket **1***
- *Insert the bolts in **B C F** loosely at the time*
- ***Then tighten all bolts In the following order***
  A F B C

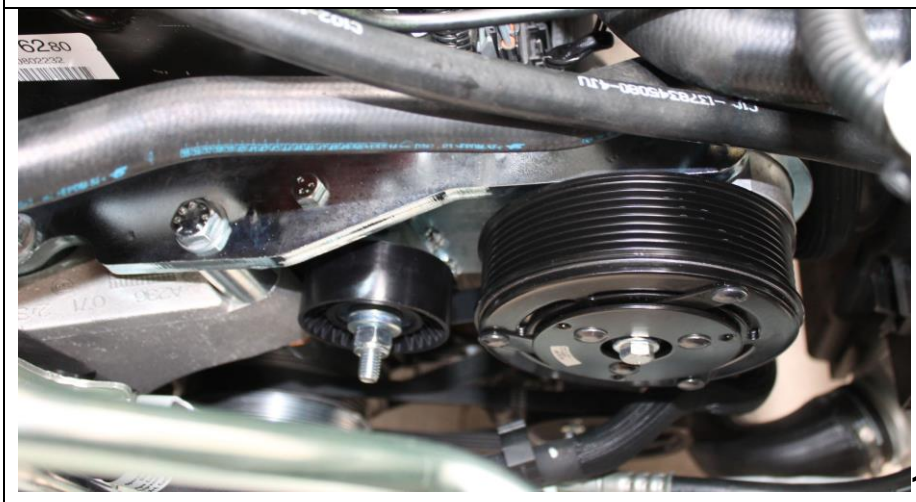


16

• Riposizionare la cinghia dell'alternatore • Rimontare la cinghia pompa idroguida	• *Reposition the alternator belt* • *Refit the belt of the power steering pump*



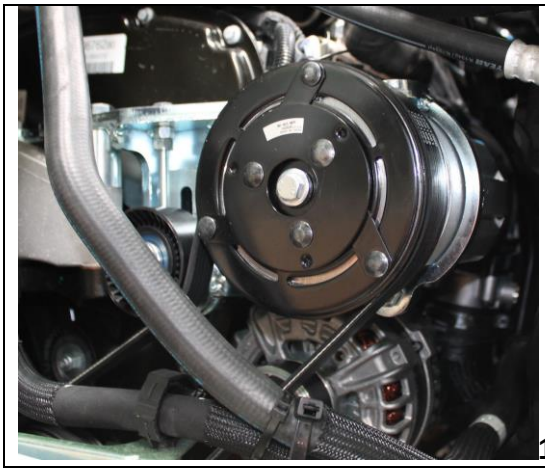
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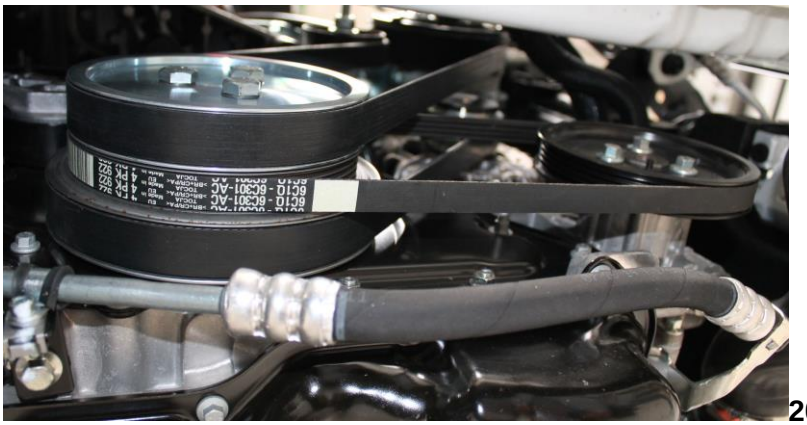
18

- Montare innesto elettromagnetico e pompa

- *Mount electromagnetic clutch and pump*



19

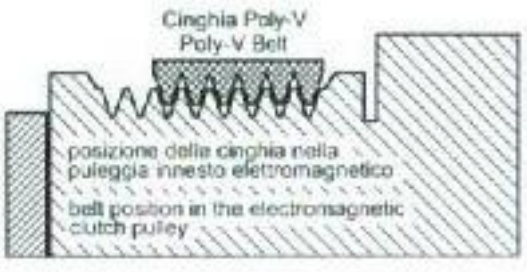


20

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21



22

- Montare la cinghia della frizione elettromagnetica
- Fit the bel of the electromagnetic clutch

Rimontare :	***Reasassemble :***
- **Parafango destro** - **Protezione passaruota** - **Fanali** - **Griglia frontale** - **Protezione inferiore motore**	- ***Right fender*** - ***Wheel arch protection*** - ***Headlights*** - ***Front grille,*** - ***Engine lower protection,***