

FO115N

FORD Transit 350/430 TDCI

Dal 2000 al 2011 – motore Duratorq – 2402 cc – 4 cilindri – senza A/C – cinghia unica originale

Since 2000 to 2011 – engine Duratorq – 2402 cc – 4 cylinders – without A/C – single original belt

Istruzioni di montaggio kit innesto elettromagnetico

Electromagnetic coupling kit assembly instructions

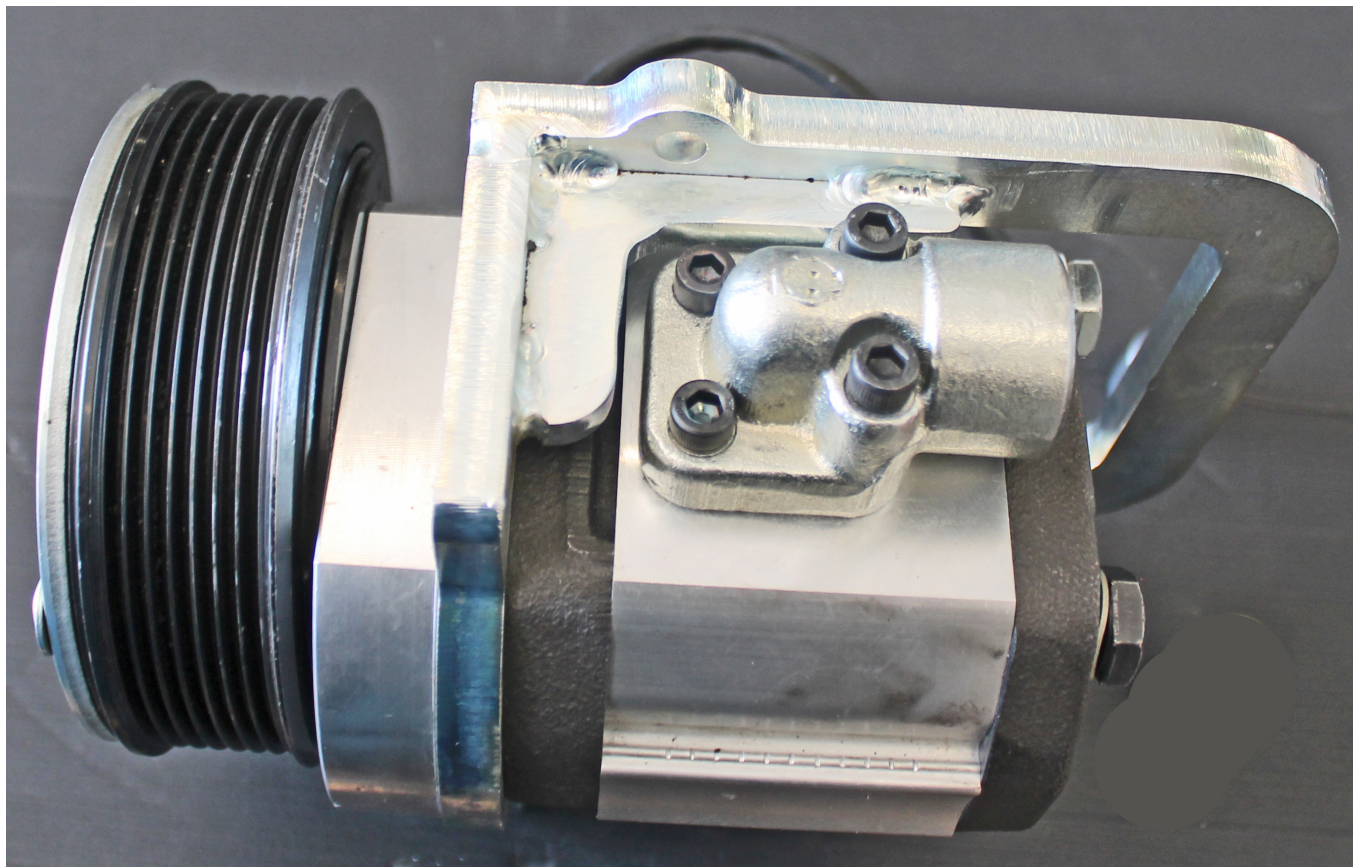


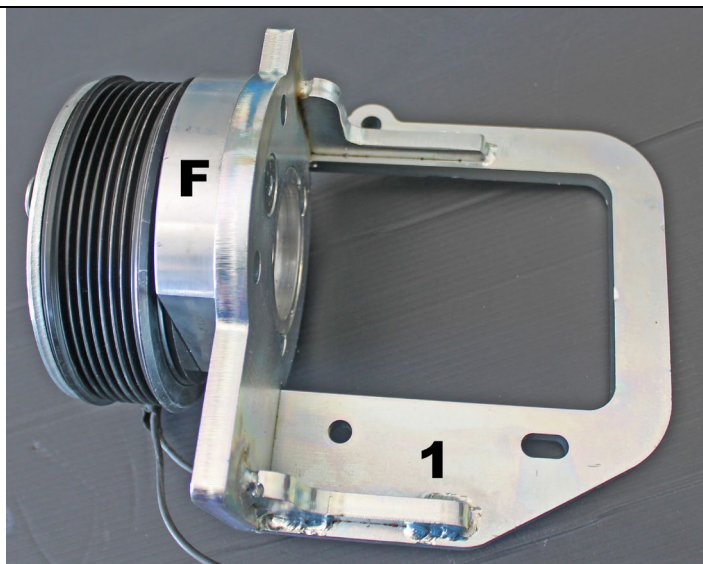
TABELLA GENERALE DI SERRAGGIO BULLONI (Nm)

GENERAL TABLE OF TIGHTENING BOLTS (Nm)

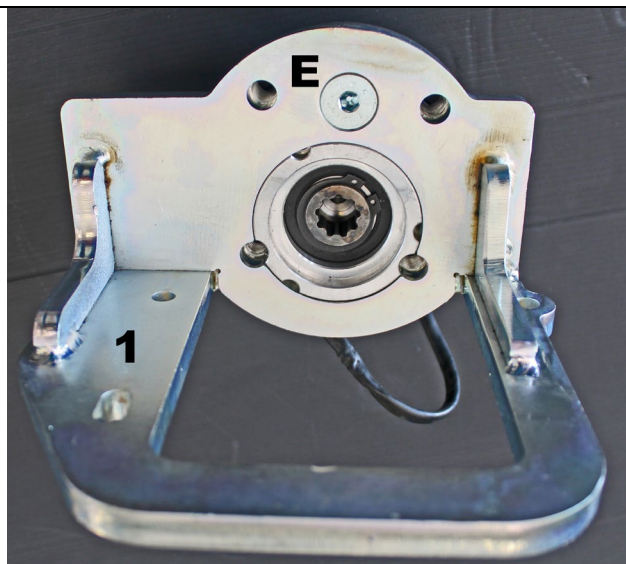
Qualità Quality	M6	M7	M8	M10	M12	M14	M16
8,8	10,3	17,1	25,5	50	87	138	210
10,9	14,7	24,5	35,3	70	122	194	299
12,09	17,6	28,4	42,1	85	147	235	358

Sollevare il veicolo mediante un adeguato ponte sollevatore

Lift the vehicle using a suitable lifting bridge

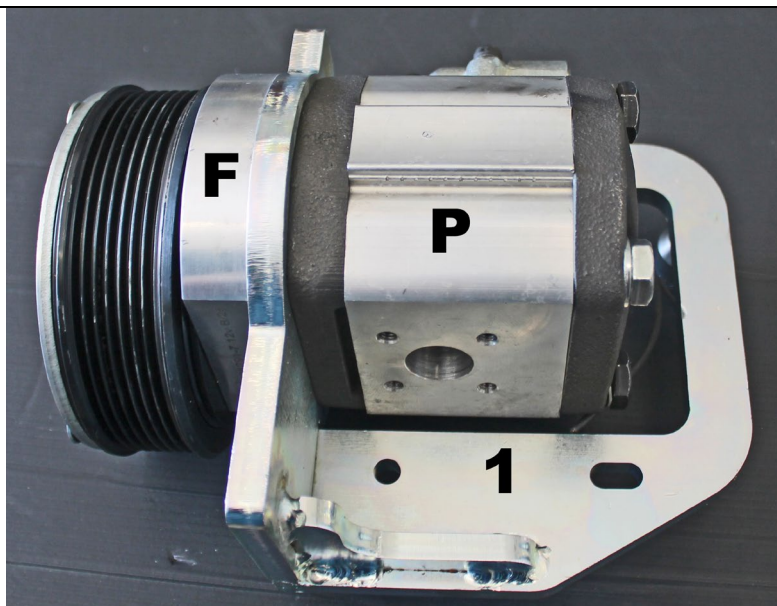


1



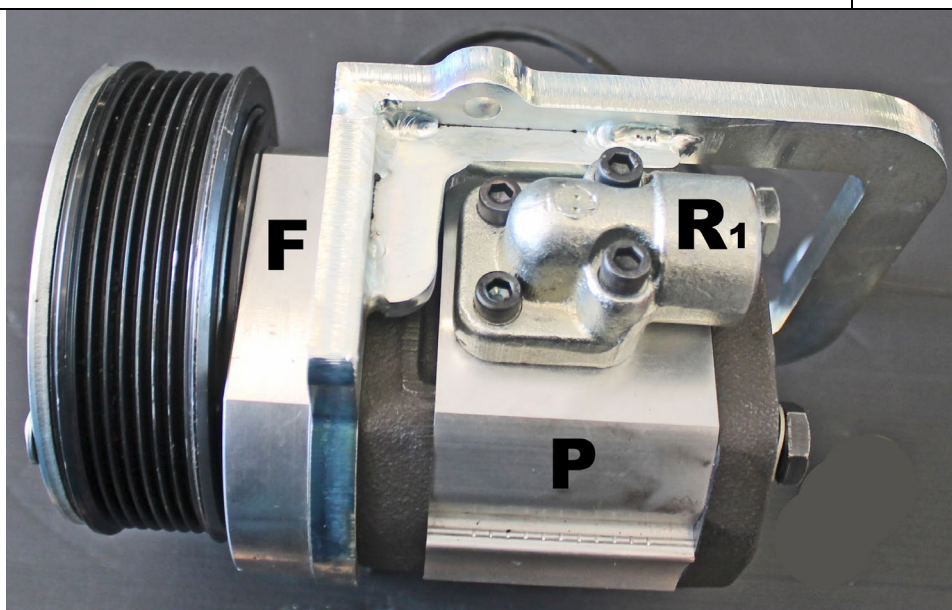
2

- Al banco installare la frizione elettromagnetica **F**, nella staffa **1**
- *On the bench, install the electromagnetic clutch **F**, in bracket **1***



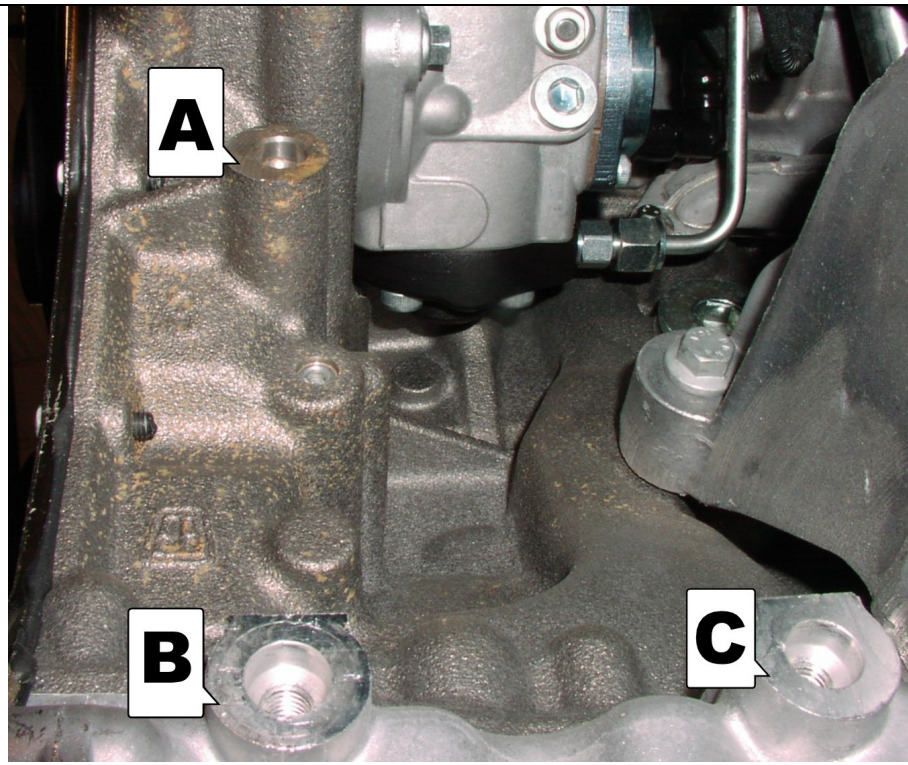
3

- Montare la pompa **P** stringendo i bulloni di fissaggio con chiave dinamometrica a **50 Nm**
- *Mount the **P** pump by tightening the fixing bolts with a torque wrench to **50 Nm***

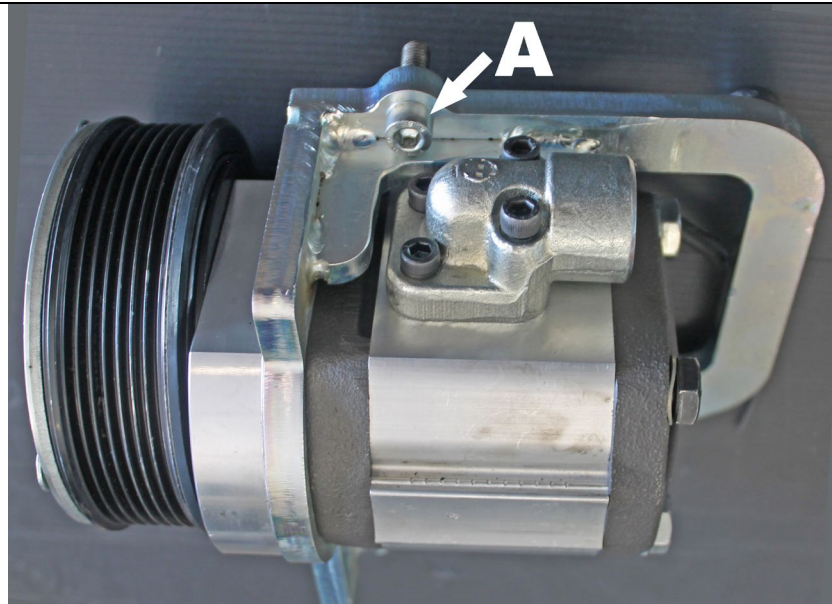


4

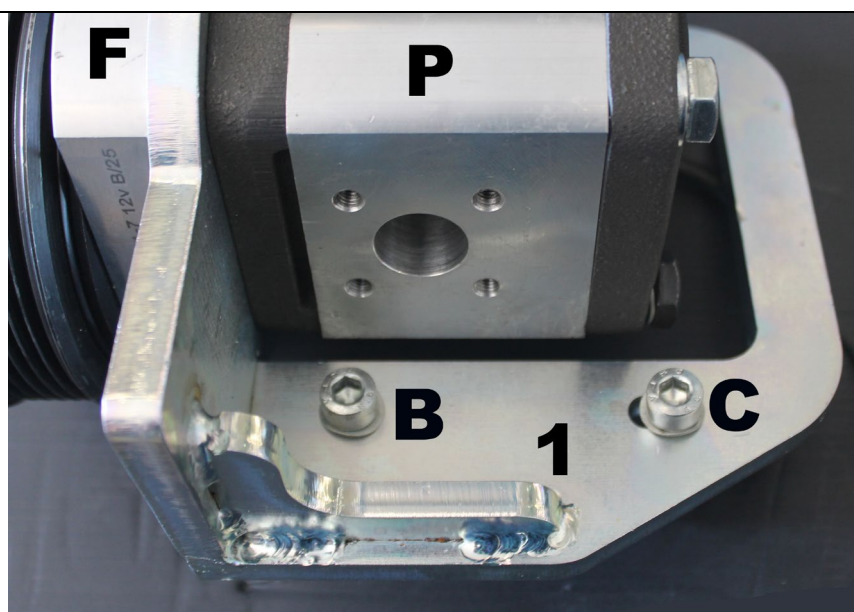
- Montare il raccordo **R1**
- *Fit the **R1** fitting*



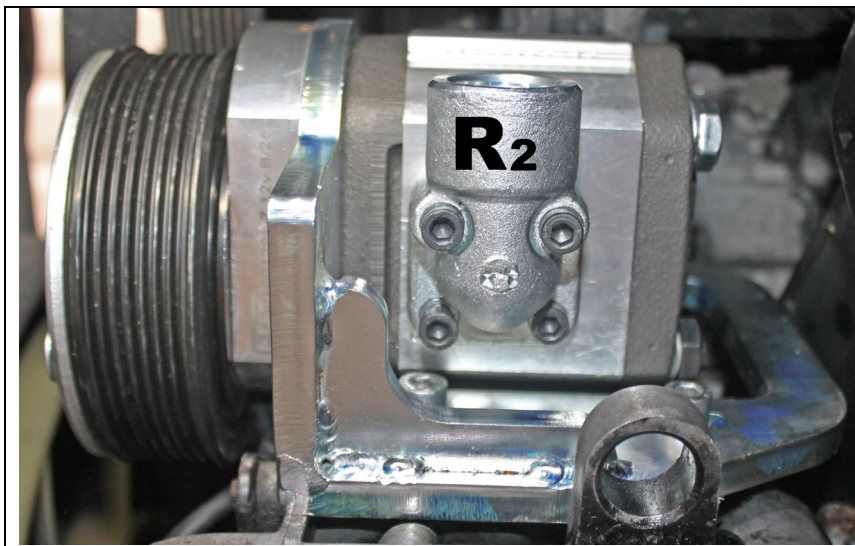
- Vista dei fori filettati **A B C** da utilizzare per fissare il gruppo frizione-pompa
- *View of the threaded holes **A B C** to be used to fix the clutch-pump group*



- Posizionare il gruppo frizione-pompa in corrispondenza dei fori filettati **A B C**
- Inserire nei fori le viti TCEI 8x35
- Stringere le viti a **25 Nm**
- Position the clutch-pump assembly in line with the threaded holes **A B C**

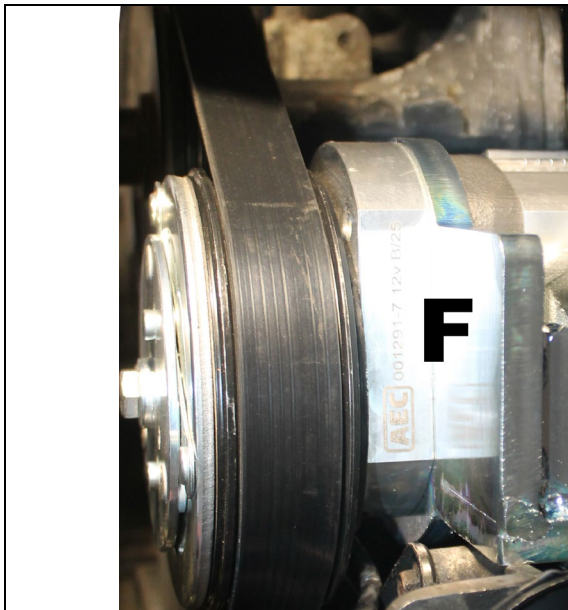


- Insert the 8x35 socket head cap screws into the holes
- Tighten the screws to **25 Nm**

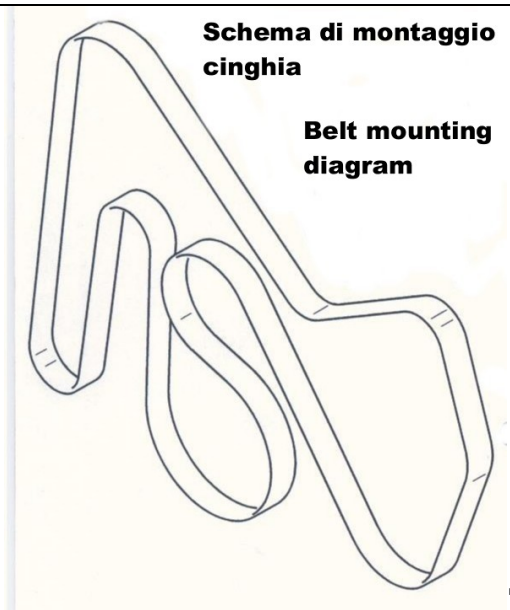


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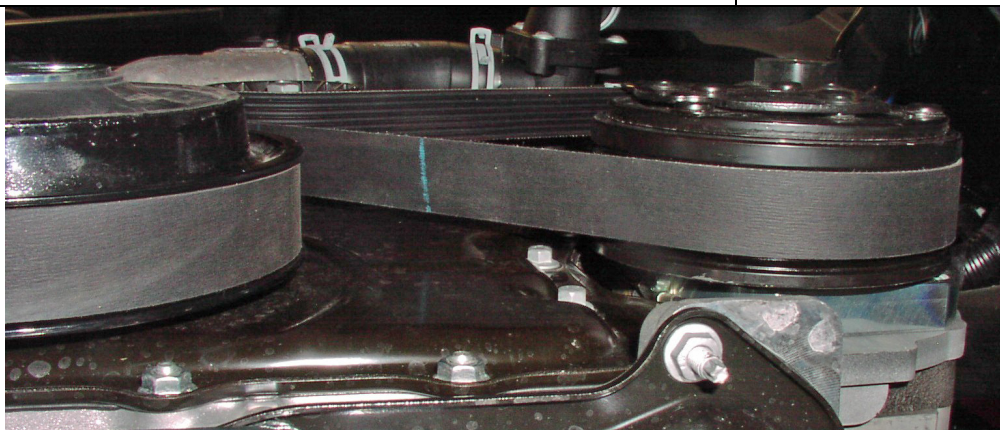
- Montare il raccordo **R2**
- *Fit the **R2** fitting*



9



10



11

- Montare la cinghia
- *Fit the belt*

Controllare che non ci siano interferenze fra pulegge e cinghie con tubi , manicotti e altre parti del veicolo

Check that there is no interference between pulleys and belts with pipes, hoses and other parts of the vehicle