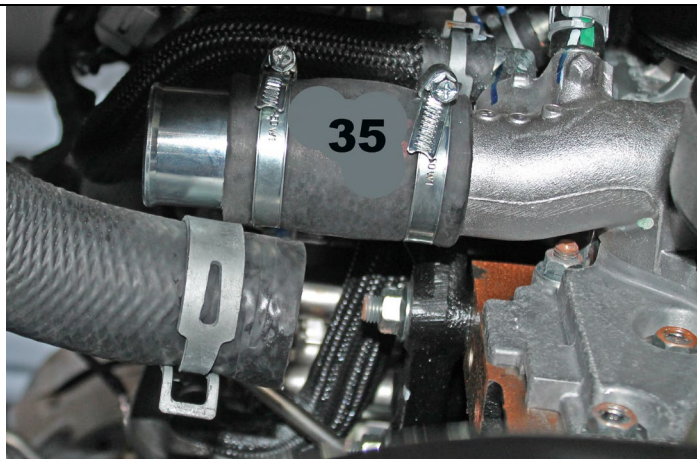
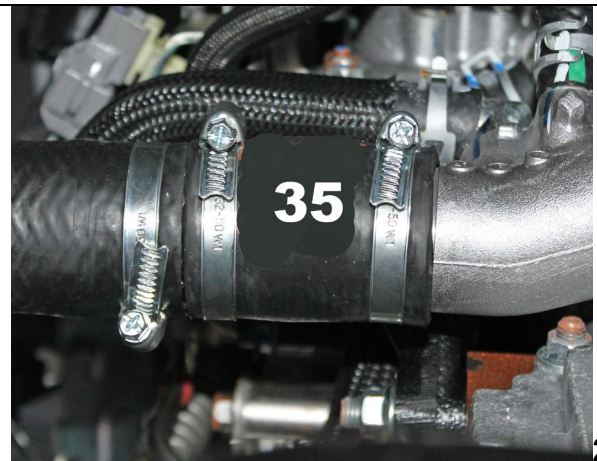


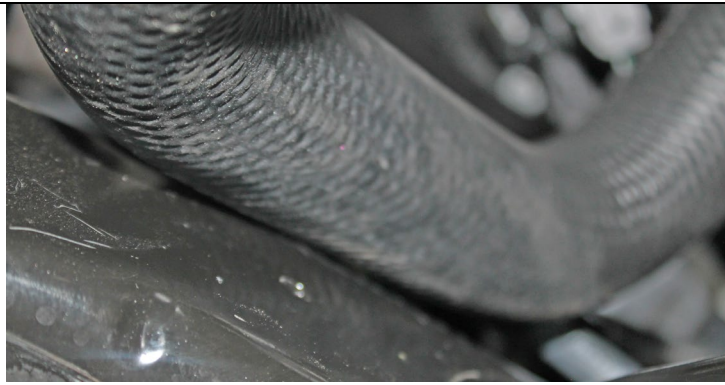
Utilizzare un adeguato ponte sollevatore per sollevare il veicolo
Use an appropriate lifting bridge to lift the vehicle



1



2



3

- Scollegare il manicotto superiore del liquido di raffreddamento
- Inserire il raccordo **35**
- Collegare il manicotti originale al raccordo **35**
- Disconnect the upper coolant hose
- Insert fitting **35**
- Connect the original coupling to fitting **35**



4

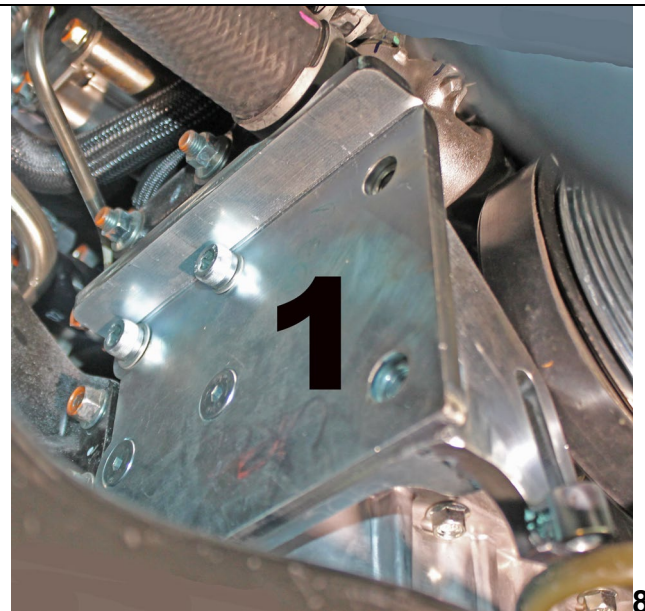
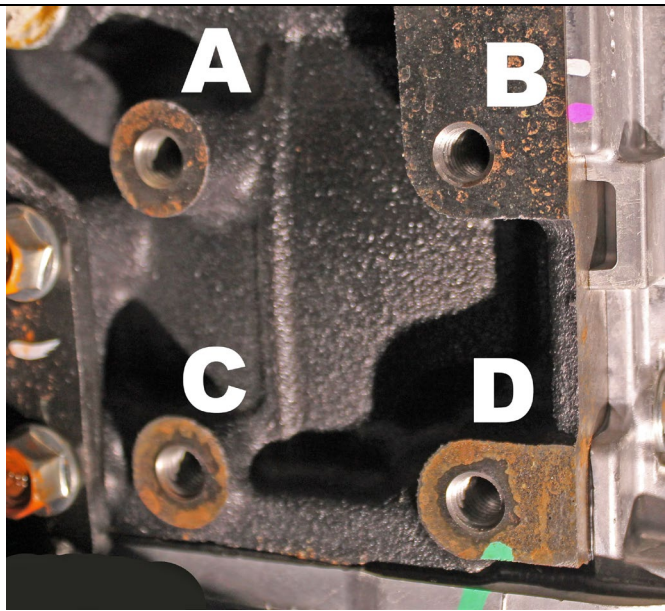


5

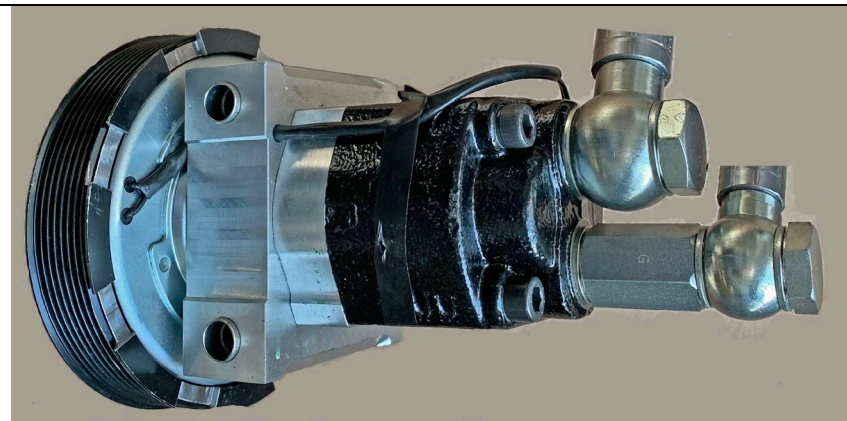


6

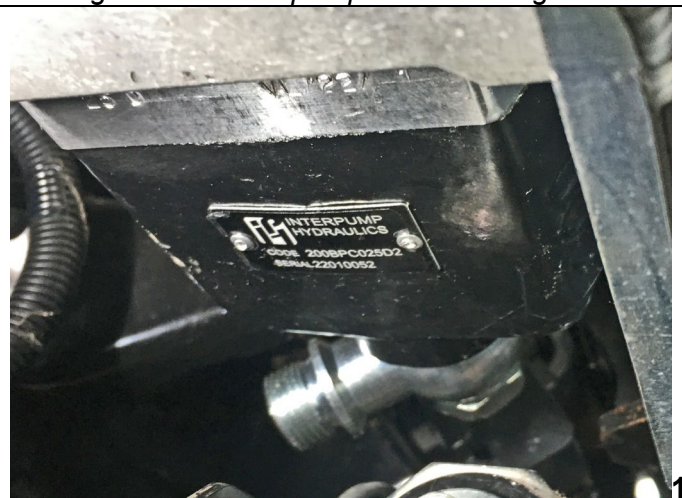
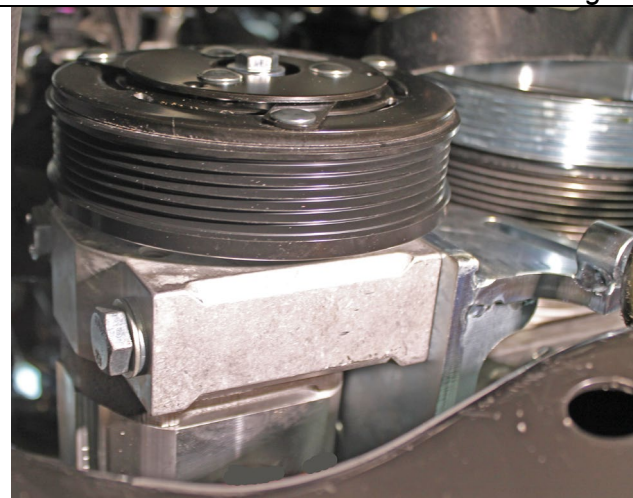
- Allentare la cinghia del motore
- Eliminare le viti di fissaggio della puleggia motore
- Spostare lo spessore nella nuova puleggia
- Inserire la puleggia fornita e fissare con bulloni forniti
- Loosen the engine belt
- Remove the screws securing the engine pulley
- Move the shim to the new pulley
- Insert the supplied pulley and secure it with bolts supplied



- Utilizzare le viti fornite per fissare la staffa **1** nei fori filettati **A B C D**
- *Use the provided screws to fix the bracket **1** in the threaded holes **A B C D***



- Al banco assemblare la frizione elettromagnetica assieme alla pompa e ai raccordi
- *At the bench assemble the electromagnetic clutch together with the pump and the fittings*



- Installare il gruppo frizione-pompa nella staffa **1**
- *Install the clutch-pump assembly into the bracket **1***



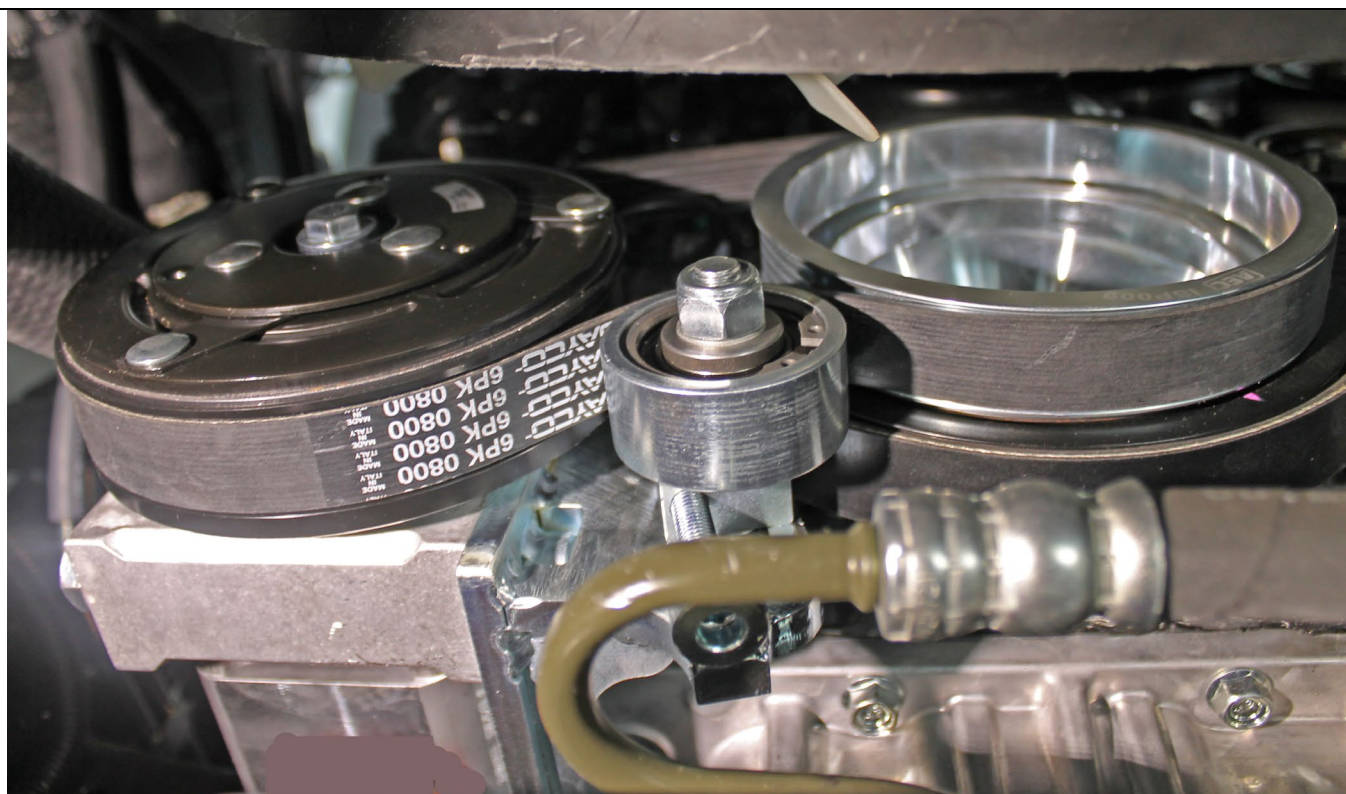
13



14

- Installare la puleggia tendicinghia

Install the belt tensioner pulley



15

- Installare e regolare la tensione della cinghia

• Install and adjust the belt tension

Controllare che non ci siano interferenze fra pulegge e cinghie con manicotti e tubi

Check that there is no interference between pulleys and belts with sleeves and tubes